

Shortening the chain

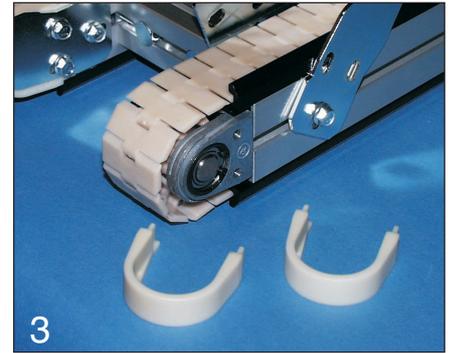
XT Compact



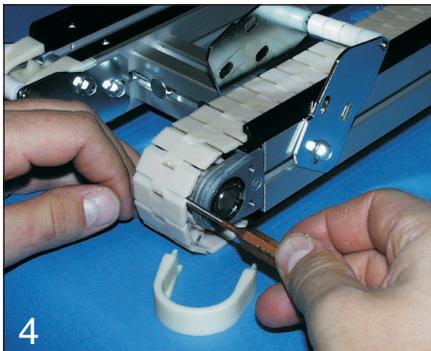
Remove two screws (*) and loosen the third one.



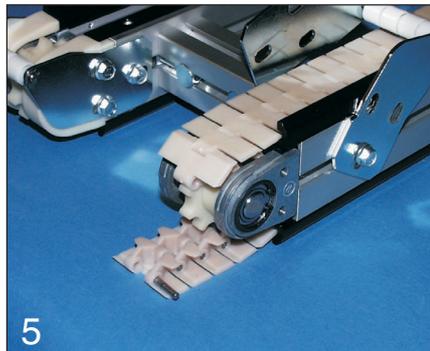
Lift up the side plates.



Remove the plastic guides.



To shorten the chain, use a 2 mm mandrel to press out a steel pin...

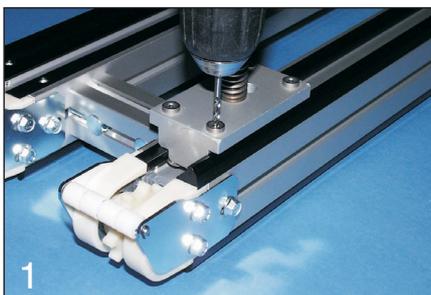


...and remove as many links as necessary to create a light pre-tension in the chain.



To re-assemble the chain, press the steel pin back to join the links.

Mounting slide rail



Use a drill fixture to drill two holes at the end of each slide rail section. Countersink the holes.



Insert rivets.