

**GENIUS PCB HANDLING SYSTEM** 



### Content

Genius PCB handling system	. 2
LOADERS Single magazine line loader	. 5 . 7 . 9
CONVEYOR Edge belt conveyorInline workstationReject conveyor	. 15
BUFFERS LIFO buffer FIFO/LIFO slot style FIFO/LIFO belt style Single magazine combo buffer pass-through Multi-magazine combo buffer pass-through	. 23 . 23 . 2!
TRAFFIC CONTROLLERS Lift gate conveyor	. 3(
UNLOADERS Restacker Single magazine line unloader Multi-magazine line unloader. Dual magazine line unloader. Triple magazine line unloader.	. 43 . 45 . 47
WAVE SOLDER CONVEYORS Elevator	. 53
LASER MARKING Laser marker Laser marker inverter Laser marker dual head	. 59

Brush cleaner......63

© FlexLink 2021 The contents of this publication are the copyright of the publishers and may not be reproduced (even extracts) unless permission is granted. Every care has been taken to ensure the accuracy of the information but no liability can be accepted for any errors or omissions. The right is reserved to make design modifications. *Patents* 

Essential parts of the FlexLink product range are protected by patents and design regulations. Drawings are made to European standards.

# Genius PCB handling system

FlexLink offers a complete line of PCB handling units which incorporate standard assembly features throughout the product range. All modules are CE marked.

The PCB product line incorporates modular stand-alone units that are truly independent from other modules in the system. Each module has an on-board control system which allows the unit to function independently. Each module is able to be linked to other modules in the system by utilizing their up line and down line SMEMA communication. The modules can also be linked to a higher level monitoring or routing system by utilizing a host control system.

#### A complete range

These high throughput modules provide transport, product buffering/accumulation and a full range of handling and routing alternatives.

The "open transfer" belt driver system eliminates shafts and bellows by incorporating a dual motor, ESD safe belt system. The motorized jog width adjust system serves as the base platform for all products.

Optional platform available, dual lane configuration and large board format 24"/609.6 mm.

The flexibility and quality of this system allows FlexLink to offer one of the most technically advanced conveyor platforms in the business.

#### **General specifications**

Board length	75–508 mm (3"–20")
Board width (for 1-DL, 1-TL, 1-CC)	75–508 mm (3"–20")
Board width (Conveyors without Pusher)	50–508 mm (2"–20")
Board width (for 1-BC- XL, 1-LX)	50-460 mm (2" - 18")
Board thickness	0,6–6 mm standard. Consult factory for other thickness.
Board weight	Max. 3 kg (6,6 lbs.)
Magazine weight each (including PCBs)	Max. 60 kg (132 lbs.)
Allowable warpage/sag	Max. 0,5% of PCB width
Required edge clearance	3,5 mm (0,14") on the outer two edges of the board
Allowable component clearance	50 mm (2") above and below conveying surface
Belt exposure	Standard width: 3 mm (0,12") Optional width: 5 mm (0,2")
Board transfer height	953 mm (37,5") ±50 mm
Flow direction	Left to right flow (Right to left flow optional)
Standard interface	SMEMA 9851
Safety	CE compliant machines
Voltage	110V/60Hz, 240V/50Hz
Paint colour	RAL 9016
Control	PLC
Pneumatics	5 bar (72,5 psi) where applicable

## **GENIUS 1-SL**



# Single magazine line loader

The GENIUS 1-SL Single Magazine line loader is used when a magazine of PC boards needs to be loaded into a production line. This unit is capable of handling one magazine that can easily be accessed from the front of the machine. It is used in low volume applications or bottom side process with a single magazine.

#### **STANDARD FEATURES**

- User friendly touchscreen display for function and alarm message
- Electrical pusher to slide PCBs automatically out of magazine
- Magazine locking by upper and lower manual clamps
- Programmable pitch setting
- Tower light display and alarm for machine status
- SMEMA interface
- ESD transparent windows
- ESD hinged cover with safety interlock

# **GENIUS 1-SL**

#### **Module specification**

Length 1545 mm
Height 1705 mm
Width 1000 mm
Colour RAL 9016
Air pressure Not required

#### **PCB** dimensions

Board length 75 - 508 mm (3" - 20") Board width 50 - 508 mm (2" - 20")

Board thickness 0.6 - 6 mm

#### **PCB** handling

Transport height 953  $\pm$ 50 mm

Transport direction Left to right flow
(Right to Left flow

optional)

Buffer capacity 50 PCBs (pitch 10 mm)

per magazine

PCB loading time Approx. 7 sec
Magazine changeover time Approx. 20 sec
Conveyor speed Max. 15 m/min
adjustable

#### **Magazine handling**

Buffer capacity 1 magazine

Min magazine size CAB 701 / NIKKO NKAJ-

0218R-G

Max magazine size CAB 707 / NIKKO NKAJ-

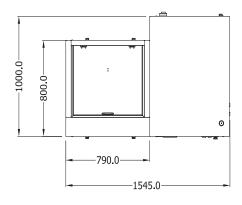
0546R-G

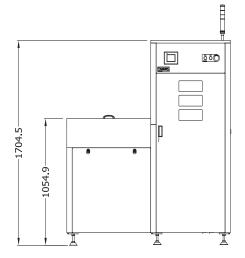
Max 60 kg (132 lbs)

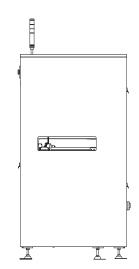
Magazine weight each

(including PCBs)

Other sizes and types available upon request.







## **GENIUS 1-ML**



# Multi magazine line loader

The GENIUS 1-ML Multi magazine line loader is used when a magazine of PC boards is required to be loaded into a production line. This unit is capable of handling five magazines that can easily be accessed from the side of the machine. It is used in high volume applications that require large capacity storage.

#### STANDARD FEATURES

- 5 magazine capacity for standard machine
- Electrical pusher to slide PCBs automatically out of the magazine
- Rack locking by upper and lower pneumatic clamps
- Programmable pitch setting
- User friendly touch screen display for function and alarm message
- Tower light display and alarm for machine status
- SMEMA interface
- ESD transparent windows

## **GENIUS 1-ML**

#### **Module specification**

Length 1937 mm
Height 1700 mm
Width 997 mm
Colour RAL 9016
Air pressure 5 bar

#### **PCB** dimensions

Board length 75 - 508 mm (3" - 20") Board width 50 - 508 mm (2" - 20")

Board thickness 0.6 - 6 mm

#### **PCB** handling

Transport height 953  $\pm$ 50 mm

Transport direction Left to right flow
(Right to left flow

optional)

Buffer capacity 50 PCBs (pitch 10 mm)

per magazine

PCB loading time Approx. 7 sec

Magazine changeover

time Approx. 20 sec

#### **Magazine handling**

Buffer capacity 5 magazines

Min magazine size CAB 701 / NIKKO NKAJ-

0218R-G

Max magazine size CAB 707 / NIKKO NKAJ-

0546R-G

Magazine weight each

(including PCBs)

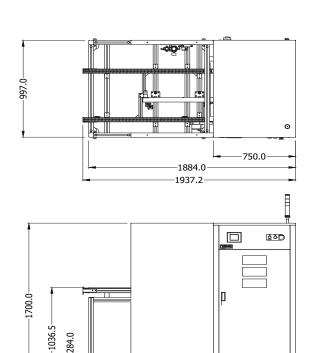
Max 60 kg (132 lbs)

Other sizes and types available upon request.

#### **Optional**

Magazine handling buffer capacity

3 magazines





6 © FlexLink 2021

II

## **GENIUS 1-DL**



# Dual magazine line loader

The GENIUS 1-DL Dual magazine line loader is used when a magazine of PC boards is required to be loaded into a production line. This unit is capable of handling two magazines that can easily be accessed from the side of the machine. It is used in low to medium volume applications that require medium capacity storage.

#### **STANDARD FEATURES**

- Programmable motorized width adjust
- Adjustable conveyor speed
- User friendly touch screen display for function and alarm message
- Dual servo drive for PCB positioning into magazine slot
- Electrical puller to slide PCBs automatically out of the magazine
- ESD sliding cover with safety interlock
- Configurable pitch selection
- Tower light display and alarm for machine status

## **GENIUS 1-DL**

#### **Module specification**

Length 1300 mm Height 1204 mm Width 2000 mm Colour **RAL 9016** 

#### **PCB** dimensions

Board length 75 - 508 mm (3" - 20") Board width 75 - 508 mm (3" - 20") Board thickness

0.6 - 6 mm

#### **PCB** handling

Buffer capacity

Transport system Antistatic edge belts Transport height 953 ±50 mm Transport direction Left to right flow (Right to left flow

optional)

Width adjustment Programmable

> motorized width adjust 45 PCBs (10mm pitch)

per magazine

Conveyor speed Max 15m/min adjustable

### Magazine handling

Buffer capacity 2 magazines

Min magazine size CAB 701 / NIKKO NKAJ-

0218R-G

Max magazine size CAB 707 / NIKKO NKAJ-

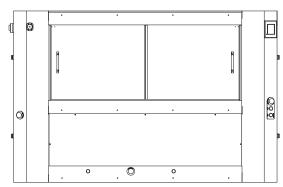
0546R-G

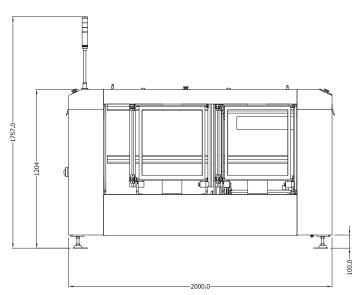
Magazine weight each

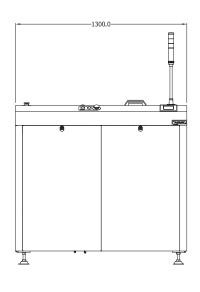
(including PCBs)

Max 60 kg (132 lbs)

Other sizes and types available upon request.







## **GENIUS 1-TL**



# Triple magazine line loader

The GENIUS 1-TL Triple magazine line loader is used when PC boards in magazines are required to be loaded into a production line. This unit is capable of handling three magazines that can easily be accessed from the side of the machine. It is used in medium to high volume applications that require large capacity storage.

#### **STANDARD FEATURES**

- Dual servo drive for PCB positioning into magazine slot
- Electrical puller to slide PCBs automatically out of the magazine
- Programmable motorized width adjust
- Adjustable conveyor speed
- User friendly touch screen display for function and alarm message
- SMEMA interface
- ESD sliding cover with safety interlocks
- Configurable pitch selection
- Tower light display and alarm for machine status

## **GENIUS 1-TL**

#### **Module specification**

Length1300 mmHeight1205 mmWidth2700 mmColourRAL 9016

#### **PCB** handling

Transport system Antistatic edge belt Transport height 953  $\pm$ 50 mm Left to right flow

(Right to left flow

optional)

Width adjustment Programmable

motorized width adjust

Conveyor speed Max. 15 m/min

adjustable

### **PCB Dimensions**

Board length 75 - 508 mm (3" - 20") Board width 75 - 508 mm (3" - 20")

Board thickness 0.6 - 6 mm

#### **Magazine handling**

Buffer capacity 45 PCBs (10mm pitch)

per magazine

Min magazine size CAB 701 / NIKKO NKAJ-

0218R-G

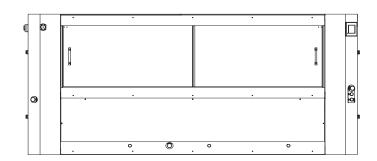
Max magazine size CAB 707 / NIKKO NKAJ-

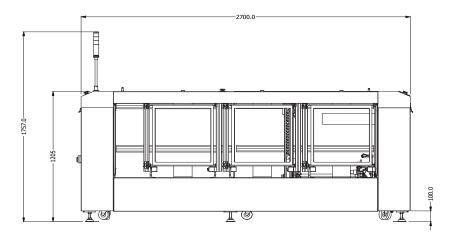
0546R-G

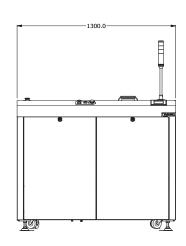
Magazine weight each Max 60 kg (132 lbs)

(including PCBs)

Other sizes and types available upon request.







## **GENIUS 1-DK**



### Destacker

The GENIUS 1-DK Destacker is used when unpopulated PC boards are to be introduced to a production line. The module can hold up to a 200 mm (7.8") stack of unpopulated PC boards at a weight of 15 kg (33 lbs). The unit is able to segregate one board from its stack onto the production line by utilizing a technically advanced releasing mechanism. The unit is able to achieve cycle time of approximately 10 seconds per board.

#### **STANDARD FEATURES**

- Large stack capacity
- Easy adjustment for PCB thickness
- Uninterrupted loading
- Motorized jog width adjust
- Adjustable conveyor speed
- Antistatic edge belts
- SMEMA interface

# **GENIUS 1-DK**

### **Module specification**

Length 600 mm Height 1250 mm Width 933 mm Colour **RAL 9016** Air pressure 5 bar (72.5 psi)

#### **PCB** dimensions

75 - 508 mm (3" - 20") Board length Board width 50 - 508 mm (2" - 20")

Board thickness 0.6 - 6 mm

#### **PCB** handling

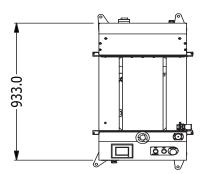
Transport system Antistatic edge belts Transport height 953 ±50 mm Transport direction Left to right flow (Right to left flow optional)

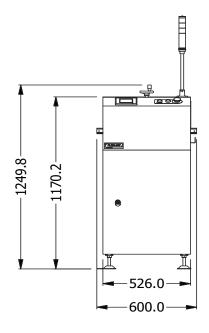
Width adjustment Motorized jog width

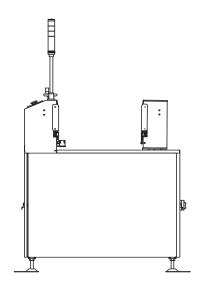
adjust

Cycle time Approx. 10 sec Conveyor speed Max. 15 m/min

adjustable







# **GENIUS 1-EB**



# Edge belt conveyor

The GENIUS 1-EB-500 to 1-EB-1500 Edge belt conveyor is a cost effective solution to handle board buffering, indexing and standard board transfers. The unit is designed to be a dependable and efficient transfer conveyor.

#### **STANDARD FEATURES**

- Motorized jog width adjust
- Adjustable conveyor speed
- Operator inspect feature
- SMEMA interface

#### **Optional**

- ESD hinged cover with safety interlock
- Additional belt segment
- Cooling fan bank with support

# **GENIUS 1-EB**

#### **Module specification**

Length base 500 mm

> 600 mm (Apply for length of railset 600-999 mm)

1000 mm (Apply for length of railset 1000-1499 mm) 1500 mm (Apply for length of railset 1500-2000 mm)

Length of railset 500-2000 mm

Height 955 mm Width 800 mm Colour **RAL 9016** 

#### **PCB** dimensions

Board length 75 - 508 mm (3" - 20") 50 - 508 mm (2" - 20") Board width

Board thickness 0.6 - 6 mm

#### **PCB** handling

Transport system Antistatic edge belts Transport height Transport direction

953 ±50 mm Left to right flow (Right to left flow

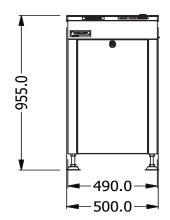
optional)

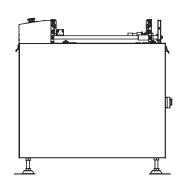
Width adjustment Motorized jog width

adjust

Cycle time Approx. 10 sec Conveyor speed Max. 15 m/min adjustable

800.0 ō ō Ō





## **GENIUS 1-WS**



## Inline workstation

The GENIUS 1-WS Workstation can support a full array of workstation components. It can be arranged with just an inspect feature or be suited with a full assortment of lights, shelves, document holder, and other workstation components. The customer can mix and match which accessories best suits their individual needs. The module comes equipped with an ESD safe work surface and an operator inspect feature. The module can be configured to function with only one work position, or in combination with additional buffer sections.

#### **STANDARD FEATURES**

- Motorized jog width adjust
- Stepper motor speed adjust for oven speed matching
- Antistatic work surface
- Operator inspect feature
- SMFMA interface

#### Standard accessories

- Foot rest
- Suspension rail
- Steel shelve
- Light support with overhead light

# **GENIUS 1-WS**

#### **Module specification**

Length 1000 mm Height 1933 mm Width 1064 mm Colour **RAL 9016** 

#### **PCB** dimensions

75 - 508 mm (3" - 20") Board length Board width 50 - 508 mm (2" - 20") Board thickness 0.6 - 6 mm

### **PCB** handling

Transport system Antistatic edge belts Transport height 953 ±50 mm Transport direction Left to right flow (Right to left flow optional)

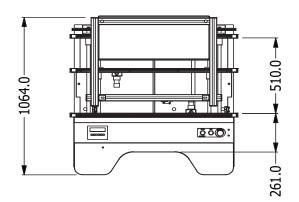
Width adjustment Motorized jog width

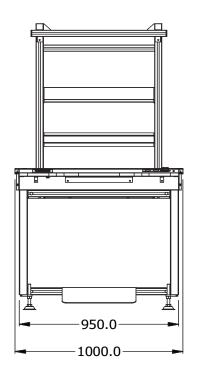
adjust

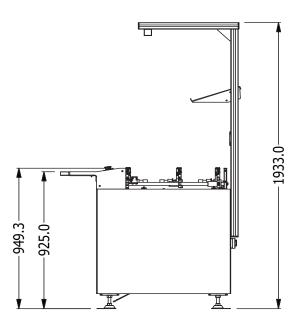
Cycle time Approx. 10 sec Conveyor speed Max. 15 m/min adjustable

#### **Optional**

Available in 1219.2 mm and 1500 mm length sections







# **GENIUS 1-RJ**



# Reject conveyor three tier

The GENIUS 1-RJ Reject conveyor three tier is used as failed board buffer. The unit receives a good/no good communication signal from the SPI or AOI system. If fail signal is received, the finger lift assembly raises the board for operator inspection without line interruption.

#### **STANDARD FEATURES**

- Motorized jog width adjust
- Adjustable conveyor speed
- Antistatic edge belts
- Operator inspect feature
- SMEMA interface
- Buffer 3 tier

#### **Optional**

Buffer 1 tier

# **GENIUS 1-RJ**

#### **Module specification**

Length800 mmHeight1106 mmWidth800 mmColourRAL 9016

#### **PCB** dimensions

Board length 75 - 508 mm (3" - 20") Board width 50 - 508 mm (2" - 20")

Board thickness 0.6 - 6 mm

#### **PCB** handling

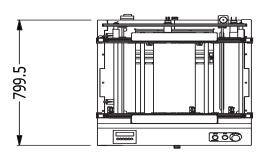
 $\begin{array}{ll} \mbox{Transport system} & \mbox{Antistatic edge belts} \\ \mbox{Transport height} & \mbox{953 \pm}50 \mbox{ mm} \\ \mbox{Transport direction} & \mbox{Left to right flow} \\ \mbox{(Right to left flow)} \end{array}$ 

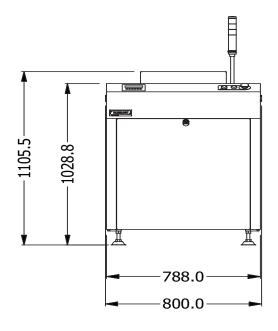
optional)

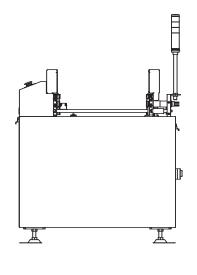
Width adjustment Motorized jog width

adjust

Buffer capacity 3 board buffer
Cycle time Approx. 10 sec
Conveyor speed Max. 15 m/min
adjustable







## **GENIUS 1-LB**



### LIFO buffer

The GENIUS 1-LB LIFO buffer is designed to help balance the flow of your production line by temporarily storing work in process. Storing products in "last in, first out" mode, the LIFO buffer is able to hold 25 PC boards (single pitch) ranging in size from 2"×3" up to 20"×20". The LIFO buffer receives the PCB's from the incoming conveyor and stores them utilizing a vertically aligned toothed chain. On demand from the following unit, the PCB's can be lowered back down onto the conveyor and transferred down to downstream machine.

#### **STANDARD FEATURES**

- User friendly touch screen display for function and alarm message
- Programmable motorized width adjust
- Adjustable conveyor speed
- Large capacity up to 25 PCBs
- SMEMA interface
- Configurable pitch selection
- Tower light display and alarm for machine status
- ESD transparent windows

#### **Optional**

Cooling fan bank

# **GENIUS 1-LB**

#### **Module specification**

Length 600 mm Height 1825 mm Width 1050 mm Colour RAL 9016 Air pressure 5 bar (72.5 psi)

#### **PCB** dimensions

Board length 75 - 508 mm (3" - 20") Board width 50 - 508 mm (2" - 20")

Board thickness 0.6 - 6 mm

#### **PCB** handling

Transport system Buffer transport system

Transport height Transport direction

953 ±50 mm Left to right flow (Right to left flow

optional)

Width adjustment Programmable

motorized width adjust

Antistatic edge belts

Vertically aligned

toothed chain

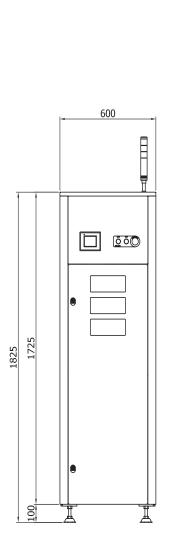
Cycle time Conveyor speed

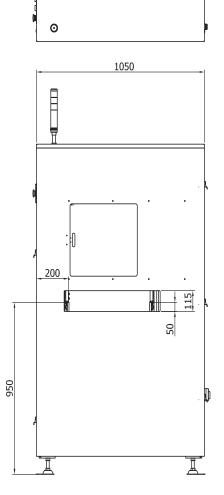
Approx. 15 sec Max. 15 m/min

adjustable

Max. PCB thickness 8 mm at edge

contact area





## **GENIUS 1-FB**



# FIFO/LIFO buffer slot style

The GENIUS 1-FB FIFO buffer slot style utilizes a high speed servo control system, which accurately positions the carriage for precise transfers. The FIFO/LIFO buffer uses a revolutionary transport system that simplifies the storage of 25 PC boards. This new system totally eliminates the need for belts, pushers and pullers.

#### STANDARD FEATURES

- No magazine required
- Antistatic safe transfer roller design
- Programmable motorized width adjust
- Adjustable conveyor speed
- Servo controlled lift motion
- Buffer 25 boards at a pitch of 26 mm (1.02")
- FIFO/LIFO/reject buffer/pass-through mode
- Slot timer delay settings for PCB cooling
- Tower light display and alarm for machine status
- Upline SMEMA inhibit signal
- Touch screen interface
- ESD transparent windows
- Cooling fan bank
- Configurable pitch setting

# **GENIUS 1-FB**

#### **Module specification**

Length 650 mm
Height 1733 mm
Width 1070 mm
Colour RAL 9016

#### **PCB Dimensions**

Board length 75 - 508 mm (3" - 20") Board width 50 - 508 mm (2" - 20")

Board thickness 0.6 - 6 mm

#### **PCB** handling

Transport system Metal roller including antistatic orings

Transport height 953  $\pm$ 50 mm

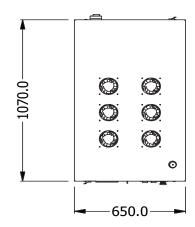
Transport direction Left to right flow
(Right to left flow

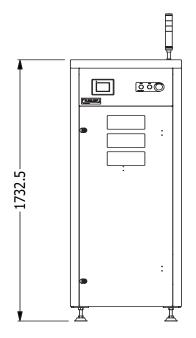
optional)

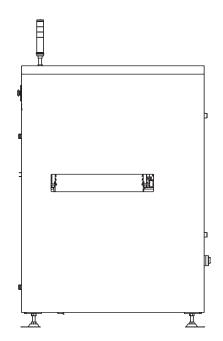
Width adjustment Programmable

motorized width adjust

Buffer capacity 25 PCBs
Conveyor speed Max. 12m/min
adjustable







## **GENIUS 1-FD**



# FIFO/LIFO buffer belt style

The GENIUS 1-FD FIFO buffer belt style utilizes a high speed servo control system, which accurately positions the carriage for precise transfers. The FIFO buffer uses a revolutionary transport system that simplifies the storage of 25 PC boards. This new system totally eliminates the need for pushers and pullers.

#### **STANDARD FEATURES**

- No magazine required
- Each slot has driven belt conveyor for sensitive and warped PCBs
- Programmable motorized width adjust
- Servo controlled lift motion
- Adjustable conveyor speed
- Buffer 25 boards at a pitch of 26 mm (1.02")
- FIFO/LIFO/reject buffer/pass-through mode
- Slot timer delay settings for PCB cooling
- Tower light display and alarm for machine status
- Up line SMEMA inhibits signal
- Touchscreen interface
- ESD transparent windows
- Cooling fan bank
- Configurable pitch setting

# **GENIUS 1-FD**

### **Module specification**

Length 650 mm
Height 1733 mm
Width 1070 mm
Colour RAL 9016
Air pressure 5 bar (72.5 psi)

#### **PCB Dimensions**

Board length 75 - 508 mm (3" - 20") Board width 50 - 508 mm (2" - 20")

Board thickness 0.6 - 6 mm

#### **PCB** handling

Conveyor speed

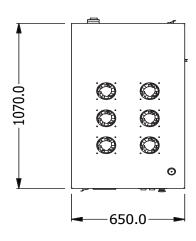
 $\begin{array}{ll} \mbox{Transport system} & \mbox{Antistatic edge belts} \\ \mbox{Transport height} & \mbox{953 \pm}50 \mbox{ mm} \\ \mbox{Transport direction} & \mbox{Left to right flow} \\ \mbox{(Right to left flow)} \end{array}$ 

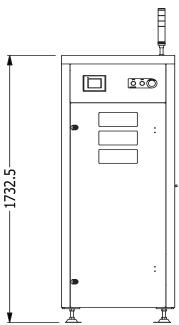
optional)

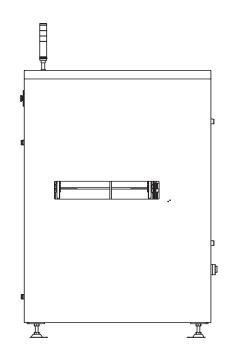
Width adjustment Programmable

motorized width adjust

Max. 15 m/min adjustable







## **GENIUS 1-CB**



# Single magazine combo buffer pass-through

The GENIUS 1-CB Single magazine buffer module is used to facilitate the buffering of PC boards into a magazine inline with the production line process. This unit is capable of handling one magazine that can easily be accessed from the front of the machine.

#### **STANDARD FEATURES**

- Electrical pusher for automatic PCBs insertion into magazine and into the line
- Magazine locking by upper and lower manual clamps
- User friendly touchscreen display for function and alarm message
- FIFO/LIFO/reject buffer/pass-through mode
- Programmable pitch control
- Antistatic edge belts
- Tower light display and alarm for machine status
- SMEMA interface
- Programmable motorized width adjust
- Adjustable conveyor speed
- ESD transparent windows
- ESD hinged cover with safety interlock

## **GENIUS 1-CB**

#### **Module specification**

Length 1540 mm 1705 mm Height Width 1000 mm Colour **RAL 9016** Air pressure Not required

#### **PCB** dimensions

Board length 75 - 508 mm (3" - 20") Board width 50 - 508 mm (2" - 20")

Board thickness 0.6 - 6 mm

#### **PCB** handling

Transport system Antistatic edge belts Transport height 953 ±50 mm Transport direction Left to right flow (Right to left flow

optional)

Width adjustment Programmable

motorized width adjust

Buffer capacity 50 PCBs (pitch 10 mm)

per magazine

PCB loading time Approx. 7 sec Magazine changeover time Approx. 20 sec Conveyor speed Max. 15 m/min adjustable

Magazine handling

Buffer capacity 1 magazine

Min magazine size CAB 701 / NIKKO NKAJ-

0218R-G

Max magazine size CAB 707 / NIKKO NKAJ-

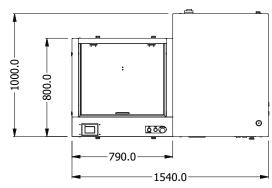
0546R-G

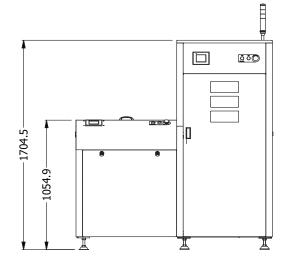
Magazine weight each

(including PCBs)

Max 60 kg (132 lbs)

Other sizes and types available upon request.







## **GENIUS 1-MB**



# Multi magazine combo buffer pass-through

The GENIUS 1-MB Multi magazine buffer module is used to facilitate the buffering of PC boards into a magazine inline with the production line process. This unit is capable of handling five magazines that can easily be accessed from the front of the machine.

#### **STANDARD FEATURES**

- 5 magazine capacity for standard machine
- Electrical pusher for automatic PCBs insertion into magazine and into the line
- Rack locking by upper and lower pneumatic clamps
- User friendly touchscreen display for function and alarm message
- FIFO/LIFO/reject buffer/pass-through mode
- Programmable pitch control
- Programmable motorized width adjust
- Adjustable conveyor speed
- Antistatic edge belts
- Tower light display and alarm for machine status
- SMEMA interface
- ESD hinged cover with safety interlock

## **GENIUS 1-MB**

#### **Module specification**

Length 1540 mm
Height 1705 mm
Width 2276 mm
Colour RAL 9016
Air pressure 5 bar (72.5 psi)

#### **PCB** dimensions

Board length 75 - 508 mm (3" - 20") Board width 50 - 508 mm (2" - 20")

Board thickness 0.6 - 6 mm

#### **PCB** handling

Transport system Antistatic edge belts

Transport height 953  $\pm$ 50 mm

Transport direction Left to right flow

(Right to left flow

optional)

Width adjustment Programmable

motorized width adjust

Buffer capacity 50 PCBs (pitch 10 mm)

per magazine

PCB loading time Approx. 7 sec
Magazine changeover time Approx. 20 sec
Conveyor speed Max. 15 m/min

adjustable

#### Magazine handling

Buffer capacity 5 magazines

Min magazine size CAB 701 / NIKKO NKAJ-

0218R-G

Max magazine size CAB 707 / NIKKO NKAJ-

0546R-G

Magazine weight each

(including PCBs)

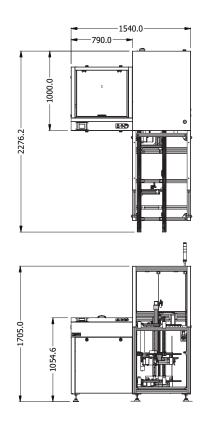
Max 60 kg (132 lbs)

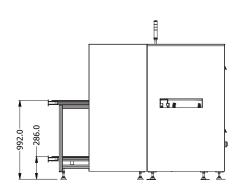
Other sizes and types available upon request.

#### **Optional**

Magazine handling buffer capacity

3 magazines





## **GENIUS 1-LG**



# Lift gate conveyor

The GENIUS 1-LG Lift gate is a cost effective solution for providing an opening in a production line. The operator can manually open the gate to gain access. The lifting action is assisted by a counterbalanced weight system with a dual gas strut assembly.

#### **STANDARD FEATURES**

- Manual opening for operator pass-through
- Motorized jog width adjust
- Adjustable conveyor speed
- Counter balanced lift with gas strut
- Locking system when board on conveyor
- SMEMA interface

#### **Optional**

• ESD sliding cover with safety interlock

# **GENIUS 1-LG**

### **Module specification**

Length 1500 mm
Height 1046 mm
Width 850 mm
Colour RAL 9016
Air pressure 5 bar (72.5 psi)

#### **PCB Dimensions**

Board length 75 - 508 mm (3" - 20") Board width 50 - 508 mm (2" - 20")

Board thickness 0.6 - 6 mm

#### **PCB** handling

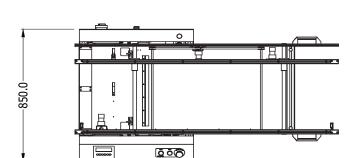
 $\begin{array}{ll} \mbox{Transport system} & \mbox{Antistatic edge belts} \\ \mbox{Transport height} & \mbox{953 \pm}50 \mbox{ mm} \\ \mbox{Transport direction} & \mbox{Left to right flow} \\ \mbox{(Right to left flow)} \end{array}$ 

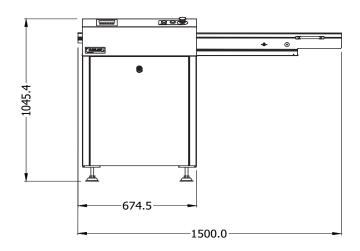
optional)

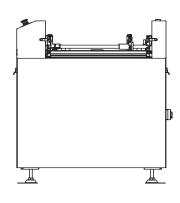
Width adjustment Motorized jog width

adjust

Conveyor speed Max. 15 m/min adjustable







## **GENIUS 1-SG**



# Shuttle gate

The GENIUS 1-SG Shuttle gate is used to form an aisle in a production line. The motorized controlled shuttle gate receives boards from the upstream process and extend to deliver boards to the downstream process. The units is equipped with a fail-safe safety system that continuously monitors the aisle traffic.

#### **STANDARD FEATURES**

- Normally closed (retracted position)
- Servo controlled shuttle movement for smooth extension
- Programmable extension stroke
- Aisle detection sensors to guarantee safety
- Programmable motorized width adjust
- Adjustable conveyor speed
- Antistatic edge belts
- SMEMA interface
- ESD sliding covers with safety interlock
- Touch screen interface

# **GENIUS 1-SG**

#### **Module specification**

 Length
 1037 mm

 (max. 1977 mm

 extended)

 Height
 1087 mm

 Width
 820 mm

 Colour
 RAL 9016

#### **PCB** dimensions

Board length 75 - 508 mm (3" - 20") Board width 50 - 508 mm (2" - 20")

Board thickness 0.6 - 6 mm

#### **PCB** handling

Transport system

Transport height

Transport direction

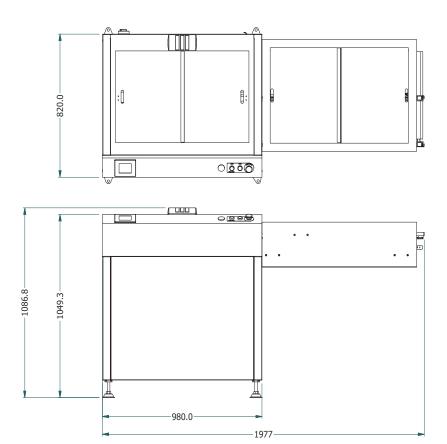
Antistatic edge belts
953 ±50 mm

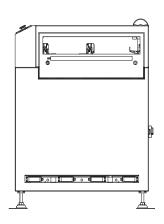
Left to right flow
(Right to left flow optional)

Width adjustment Programmable

Cycle time Approx. 15 sec
Conveyor speed Max. 15 m/min
adjustable

motorized width adjust





## **GENIUS 1-TG**



# Telescopic shuttle gate

The GENIUS 1-TG Telescopic shuttel gate is used to form an aisle in a production line. The motorized controlled shuttle will retract upon receiving open request. The unit is equipped with a fail-safe safety system that continuously monitors the aisle traffic when in retract position.

#### **STANDARD FEATURES**

- Normally extended (closed position)
- Motorized driven movement for smooth extension
- Aisle detection sensors to guarantee safety
- Programmable motorized width adjust
- Adjustable conveyor speed
- Antistatic edge belts
- SMEMA interface
- ESD sliding covers with safety interlock
- Touch screen interface

# **GENIUS 1-TG**

#### **Module specification**

Length 1056 mm (max. 1866 mm

extended)
1088 mm

Height 1088 mm Width 950 mm Colour RAL 9016

#### **PCB Dimensions**

Board length 75 - 508 mm (3" - 20") Board width 50 - 508 mm (2" - 20")

Board thickness 0.6 - 6 mm

#### **PCB** handling

Cycle time

Conveyor speed

 $\begin{array}{ll} \mbox{Transport system} & \mbox{Antistatic edge belts} \\ \mbox{Transport height} & \mbox{953} \pm \! 50 \mbox{ mm} \\ \mbox{Transport direction} & \mbox{Left to right flow} \\ \mbox{(Right to left flow)} \end{array}$ 

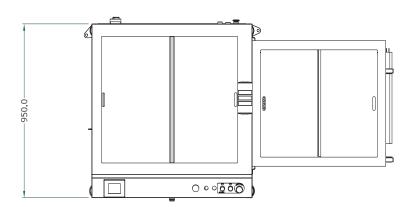
optional)

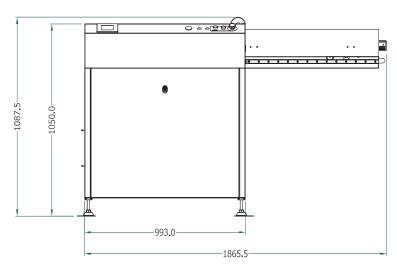
Width adjustment Programmable

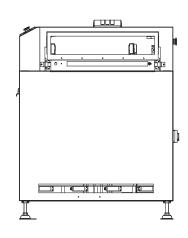
motorized width adjust

Approx. 15 sec

Max. 15 m/min adjustable







# **GENIUS 1-SH**



# Side shuttle

The GENIUS 1-SH Side shuttle is used to connect production lines that are offset from one another. The unit buffers one PC board and can deliver it to a multitude of downstream positions. The unit is servo controlled for high repeatability.

#### **STANDARD FEATURES**

- Servo controlled rail-set movement for smooth and accurate positioning
- Programmable shuttle stroke
- Programmable motorized width adjust
- Adjustable conveyor speed
- Antistatic edge belts
- Good/bad board sorting
- SMEMA interface
- Touch screen interface
- ESD hinged cover with safety interlock

# **GENIUS 1-SH**

## **Module specification**

Length Stroke + 920 mm

(depending on stroke

length)

Min. stroke length 600 mm

Max. stroke length 4

meters 1050 mm 730 mm

RAL 9016

### **PCB** dimensions

Height

Width

Colour

Board length 75 - 508 mm (3" - 20") Board width 50 - 508 mm (2" - 20")

Board thickness 0.6 - 6 mm

## **PCB** handling

Transport system
Transport height
Transport direction

Width adjustment

Cycle time Conveyor speed Antistatic edge belts 953 ±50 mm

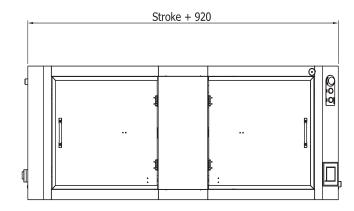
Left to right flow (Right to left flow

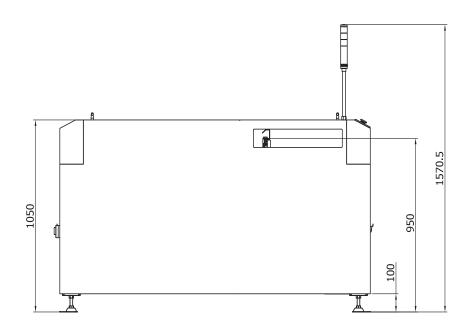
optional)

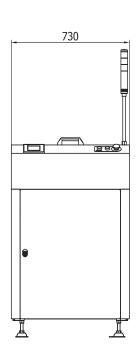
Programmable

motorized width adjust

Approx. 7 sec Max. 15 m/min adjustable







## **GENIUS 1-TN**



## Turn unit

The GENIUS 1-TN Turn unit is used when a production line requires PC boards to be routed in a different direction than the standard line flow. The unit uses a servo controlled high speed rotate mechanism to re-route PC boards within stringent tolerances. The module is able to achieve cycle times in less than 15 seconds per board. The unit incorporates a user friendly touch screen display.

#### **STANDARD FEATURES**

- Clockwise and anticlockwise rotation from 0° to 90° and 270°
- Several layouts available
- Programmable motorized width adjust
- Adjustable conveyor speed
- Antistatic edge belts
- SMEMA interface
- 1 in 1 out configuration (OR)
- 1 in 2 out configuration (OR)
- 2 in 1 out configuration
- Good/bad board sorting
- Programmable configuration
- ESD hinged cover with safety interlock

# **GENIUS 1-TN**

## **Module specification**

Length 800 mm Height 1149 mm Width 800 mm

### **PCB** dimensions

Board length 75 - 508 mm (3" - 20") Board width 50 - 508 mm (2" - 20")

Board thickness 0.6 - 6 mm

## **PCB** handling

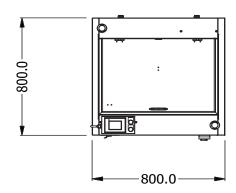
 $\begin{array}{ll} \mbox{Transport system} & \mbox{Antistatic edge belts} \\ \mbox{Transport height} & \mbox{953} \pm \! 50 \mbox{ mm} \\ \mbox{Transport direction} & \mbox{Left to right flow} \\ \mbox{(Right to left flow)} \end{array}$ 

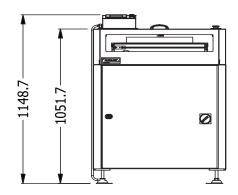
optional)

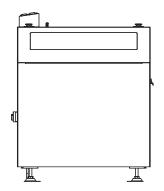
Width adjustment Programmable

motorized width adjust

Cycle time Approx. 7 sec
Conveyor speed Max. 15 m/min
adjustable







## **GENIUS 1-IN**



## Inverter

The GENIUS 1-IN Inverter is used to invert a PC board when required in top-side/bottom-side manufacturing. The unit uses a servo controlled high-speed rotate mechanism to invert the board with pinpoint accuracy. It is able to cradle the board during its rotate cycle by using a two-sided belt support system. The module is able to achieve cycle times of less than 15 seconds per board by utilizing its "flip-flip" software functions.

### **STANDARD FEATURES**

- Active selector/pass-through
- Programmable motorized width adjust
- Adjustable conveyor speed
- Servo controlled rotation unit without abrupt shocks
- SMEMA interface
- Antistatic edge belts
- Touch screen interface
- ESD hinged and sliding cover with safety interlock

# **GENIUS 1-IN**

## **Module specification**

Length 600 mm
Height 1338 mm
Width 953 mm
Colour RAL 9016
Air Pressure 5 bar (72.5 psi)

#### **PCB** dimensions

Board length 75 - 508 mm (3" - 20") Board width 50 - 508 mm (2" - 20")

Board thickness 0.6 - 6 mm

## **PCB** handling

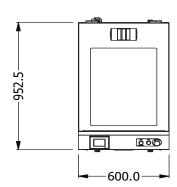
 $\begin{array}{ll} \mbox{Transport system} & \mbox{Antistatic edge belts} \\ \mbox{Transport height} & \mbox{953 \pm}50 \mbox{ mm} \\ \mbox{Transport direction} & \mbox{Left to right flow} \\ \mbox{(Right to left flow)} \end{array}$ 

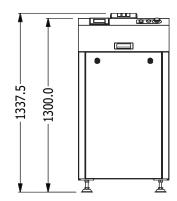
optional)

Width adjustment Programmable

motorized width adjust

Cycle time Approx. 15 sec
Conveyor speed Max. 15 m/min
adjustable







## **GENIUS 1-RK**



## Restacker

The GENIUS 1-RK Restacker is used when unpopulated PC boards need to be stacked on top of one another at the end of a production line. The module can hold up to a 200 mm (7.8") stack of unpopulated PC boards at a weight of 15 kg (33 lbs). By utilizing a technically advanced stacking mechanism, this unit is able to achieve cycle times of less than 6 seconds per board.

### **STANDARD FEATURES**

- Large stack capacity
- Stack full sensor
- Uninterrupted loading
- Motorized jog width adjust
- Adjustable conveyor speed
- Antistatic edge belts
- SMEMA interface

# **GENIUS 1-RK**

## **Module specification**

Length 600 mm
Height 1200 mm
Width 800 mm
Colour RAL 9016
Air pressure 5 bar (72.5 psi)

### **PCB** dimensions

Board length 75 - 508 mm (3" - 20") Board width 50 - 508 mm (2" - 20")

Board thickness 0.6 - 6 mm

## **PCB** handling

Transport system

Antistatic edge belts

Transport height

953 ±50 mm

Left to right flow

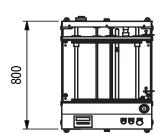
(Right to left flow

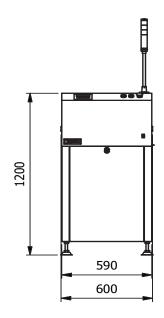
optional)

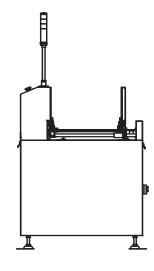
Width adjustment Motorized jog width

adjust

Cycle time Approx. 10 sec
Conveyor speed Max. 15 m/min
adjustable







## **GENIUS 1-SU**



# Single magazine line unloader

The GENIUS 1-SU Single magazine line unloader is used to facilitate the buffering of PC boards into a magazine at the end of a production line. This unit is capable of handling one magazine that can easily be accessed through the front of the machine. The unloader is a small, compact, price competitive module that is used in low volume production environment.

#### STANDARD FEATURES

- User friendly touch screen display for function and alarm message
- Magazine locking by upper and lower manual clamps
- Programmable pitch setting
- Electrical pusher for automatic PCB insertion
- Programmable motorized width adjust
- Adjustable conveyor speed
- Antistatic edge belts
- Tower light display and alarm for machine status
- SMEMA interface
- ESD transparent windows
- ESD hinged cover with safety interlock

## **GENIUS 1-SU**

## **Module specification**

Length 1345 mm
Height 1705 mm
Width 1000 mm
Colour RAL 9016
Air pressure Not required

#### **PCB** dimensions

Board length 75 - 508 mm (3" - 20") Board width 50 - 508 mm (2" - 20")

Board thickness 0.6 - 6 mm

## **PCB** handling

Transport system

Transport height

Transport direction

Antistatic edge belt

953 ±50 mm

Left to right flow

(Right to left flow

optional)

Width adjustment Programmable

motorized width adjust

Buffer capacity 50 PCBs (pitch 10 mm)

per magazine

PCB loading time Approx. 7 sec
Conveyor speed Max. 15 m/min.
adjustable

## **Magazine handling**

Buffer capacity 1 magazine

Min magazine size CAB 701 / NIKKO NKAJ-

0218R-G

Max magazine size CAB 707 / NIKKO NKAJ-

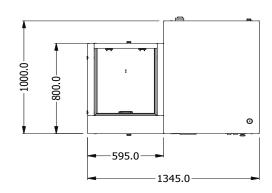
0546R-G

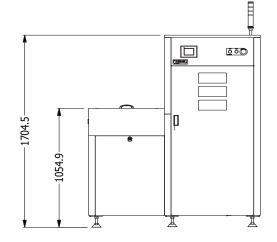
Magazine weight each

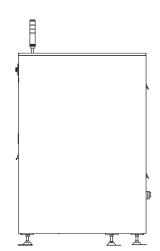
(includng PCBs)

Max 60 kg (132 lbs)

Other sizes and types available upon request.







## **GENIUS 1-MU**



# Multi magazine line unloader

The GENIUS 1-MU Multi magazine line unloader is used to facilitate the buffering of PC boards into a magazine at the end of a production line. The unit is capable of handling five magazines that can easily be accessed from the side of the machine. The module is a cost effective way of handling high volume applications that require increased capacity storage.

### STANDARD FEATURES

- 5 magazine capacity for standard machine
- Electrical pusher to slide PCBs automatically into the magazine
- Rack locking by upper and lower pneumatic clamps
- Programmable pitch setting
- User friendly touch screen display for function and alarm message
- Tower light display and alarm for machine status
- SMEMA interface
- ESD transparent windows
- Programmable motorized width adjust
- Adjustable conveyor speed
- ESD hinged cover with interlock

## **GENIUS 1-MU**

## **Module specification**

Length 2653 mm Height 1700 mm Width 1000 mm Colour **RAL 9016** Air pressure 5 bar (72,5 psi)

#### **PCB** dimensions

Board length 75 - 508 mm (3" - 20") Board width 50 - 508 mm (2" - 20")

Board thickness 0.6 - 6 mm

### **PCB** handling

Transport system Antistatic edge belts 953 ±50 mm Transport height Transport direction Left to right flow (Right to left flow

optional)

Width adjustment Programmable

motorized width adjust

Buffer capacity 50 PCBs (pitch 10 mm)

per magazine

PCB loading time Approx. 7 sec Magazine changeover time Approx. 20 sec Conveyor speed Max. 15 m/min

adjustable

## **Magazine handling**

Buffer capacity 5 magazines

Min magazine size CAB 701 / NIKKO NKAJ-

0218R-G

Max magazine size CAB 707 / NIKKO NKAJ-

0546R-G

Magazine weight each

(including PCBs)

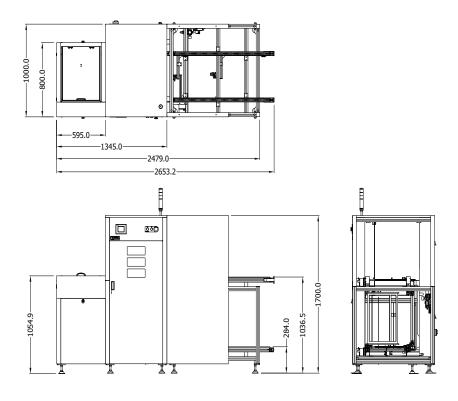
Max 60 kg (132 lbs)

Other sizes and types available upon request.

## **Optional**

Magazine handling buffer capacity

3 magazines



## **GENIUS 1-DU**



# Dual magazine line unloader

The GENIUS 1-DU Dual magazine line unloader is used when PC boards need to be buffered into magazines at the end of a production line. This unit is capable of handling two magazines that can easily be accessed from the side of the machine. The module is a cost effective way of handling low to medium high-volume applications that require increased capacity storage. This unit can also support good/no good reject software used on SPI or AOI application. All failed PCB's would transfer to a no good magazine.

### **STANDARD FEATURES**

- Programmable motorized width adjust
- Adjustable conveyor speed
- User friendly touch screen display for function and alarm message
- Dual servo drive for PCB positioning into magazine slot
- Electrical pusher to slide PCBs automatically into the magazine
- SMEMA interface
- ESD sliding cover with safety interlock
- Good/bad board sorting
- Configurable pitch selection
- Tower light dispaly and alarm for machine status

## **GENIUS 1-DU**

## **Module specification**

Length1300 mmHeight1205 mmWidth2000 mmColourRAL 9016

### **PCB** dimensions

Board length 75 - 508 mm (3" - 20") Board width 50 - 508 mm (2" - 20")

Board thickness 0.6 - 6 mm

## **PCB** handling

Buffer capacity

 $\begin{array}{ll} \mbox{Transport system} & \mbox{Antistatic edge belts} \\ \mbox{Transport height} & \mbox{953 \pm}50 \mbox{ mm} \\ \mbox{Transport direction} & \mbox{Left to right flow} \\ \mbox{(Right to left flow)} \end{array}$ 

optional)

Width adjustment Programmable

motorized width adjust 50 PCBs (pitch 10mm)

per magazine

Conveyor speed Max 15 m/min adjustable

## **Magazine handling**

Buffer capacity 2 magazines

Min magazine size CAB 701 / NIKKO NKAJ-

0218R-G

Max magazine size CAB 707 / NIKKO NKAJ-

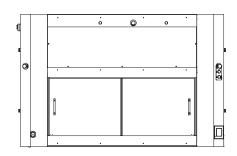
0546R-G

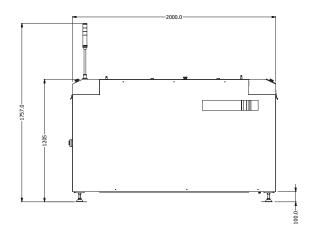
Magazine weight each

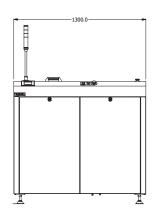
(including PCBs)

Max 60 kg (132 lbs)

Other sizes and types available upon request.







# **GENIUS 1-TU**



# Triple magazine line unloader

The GENIUS 1-TL Triple magazine line unloader is used when PC boards from the production line are required to be loaded into magazines. This unit is capable of handling three magazines that can easily be accessed from the side of the machine. The module is a cost effective way of handling high-volume applications that require increased capacity storage. This unit can also support good/no good reject software used on SPI or AOI applications. All failed PCBs would transfer to a no good magazine.

### **STANDARD FEATURES**

- Programmable motorized width adjust
- Adjustable conveyor speed
- Pass/fail sorting after test systems
- User friendly touch screen display for function and alarm message
- Dual servo drive for PCB positioning into magazine slot
- Electrical pusher to slide PCBs automatically into the magazine
- SMEMA interface
- Good/bad board sorting
- ESD sliding cover with safety interlock
- Configurable pitch selection
- Tower light display and alarm for machine status

## **GENIUS 1-TU**

## **Module specification**

Length1300 mmHeight1205 mmWidth2700 mmColourRAL 9016

## Magazine handling

**PCB Dimensions** 

Board length

Board width

Board thickness

Buffer capacity 3 Magazines
Min magazine size CAB 701 / NIKKO NKAJ0218R-G

Max magazine size CAB 707 / NIKKO NKAJ-0546R-G

75 - 508 mm (3" - 20")

50 - 508 mm (2" - 20")

0.6 - 6 mm

Magazine weight Max 60 kg (132 lbs) (including PCBs)

Other sizes and types available upon request.

## **PCB** handling

Transport system Antistatic edge belts
Transport height 953  $\pm$ 50 mm

Transport direction Left to right flow
(Right to left flow

optional)

Width adjustment Programmable

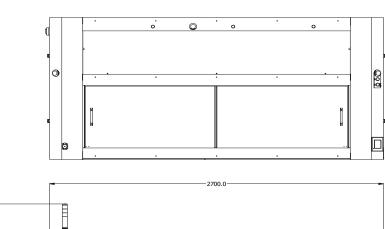
motorized width adjust

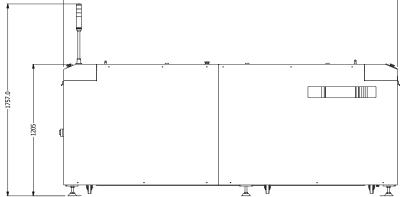
Conveyor speed Max. 15 m/min

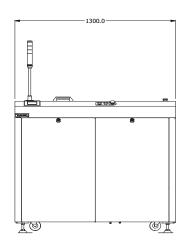
adjustable

Buffer capacity 50 PCBs (pitch 10mm)

per magazine







## **GENIUS 1-EL**



## Elevator

The GENIUS 1-EL Elevator is used when an elevation or transfer angle change is required in a production line. The unit is typically used before and after a wave solder machine. The elevator uses a servo motor actuated guided slide assembly to accurately change elevations or transfer angles.

## **STANDARD FEATURES**

- Servo controlled lift motion
- In/out position can be selected at time of order (min 300 mm to 950 mm)
- Programmable motorized width adjust
- Adjustable conveyor speed
- Receive down line SMEMA inhibit signal
- SMEMA compatible
- ESD hinged cover with safety interlock

# **GENIUS 1-EL**

## **Module specification**

Length 600 mm

Height Depending on stroke

height

Width 1002 mm Colour RAL 9016

Air pressure 5 bar (72.5 psi)

## **PCB Dimensions**

Board length 75 - 508 mm (3" - 20") Board width 50 - 508 mm (2" - 20")

Board thickness 0.6 - 6 mm

## **PCB** handling

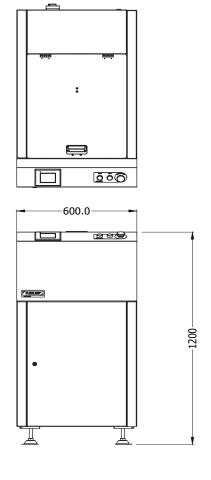
 $\begin{array}{ll} \mbox{Transport system} & \mbox{Antistatic edge belts} \\ \mbox{Transport height} & \mbox{953} \pm \! 50 \mbox{ mm} \\ \mbox{Transport direction} & \mbox{Left to right flow} \\ \mbox{(Right to left flow)} \end{array}$ 

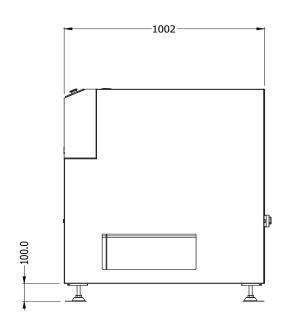
optional)

Width adjustment Programmable

motorized width adjust

Conveyor speed Max 15 m/min adjustable





## **GENIUS 1-CC**



# Chain conveyor

1-CC Roller Chain Conveyor is a modular transport solution that can be configured to meet specific customer requirements. The system utilizes a free spinning ESD safe roller design that reduces back pressure while products are being queued. The Roller Chain Conveyor is a cost effective solution for buffering multiple products over extended length areas. The Roller Chain Conveyor can transport both PC boards and pallets. The module can also be fitted with a full array of workstation options, which allow the module to function as an ergonomic workstation.

### **STANDARD FEATURES**

- ESD safe free spinning chains roller
- Durable ball-bearing end idlers
- Fully captured chain returns
- Tooled width adjust
- Non PLC version, speed control only

## **GENIUS 1-CC**

## **Module specification**

Machine dimensions (L×W×H): Dimensions based on application

## **PCB** handling

 $\begin{array}{lll} \mbox{Transport system} & \mbox{Edge roller chain} \\ \mbox{Transport height} & \mbox{953 $\pm 50$ mm} \\ \mbox{Transport direction} & \mbox{Left to right flow} \\ \mbox{(Right to left flow)} \\ \end{array}$ 

optional)

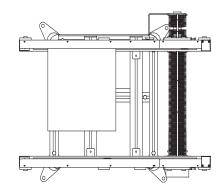
Cycle time Depend on length and

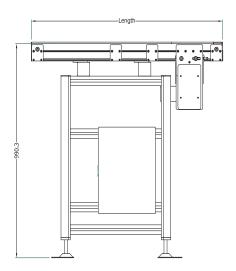
speed

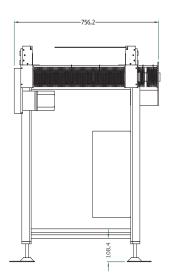
Conveyor speed 25-150 mm/s (1-6"/s)

### **Optional**

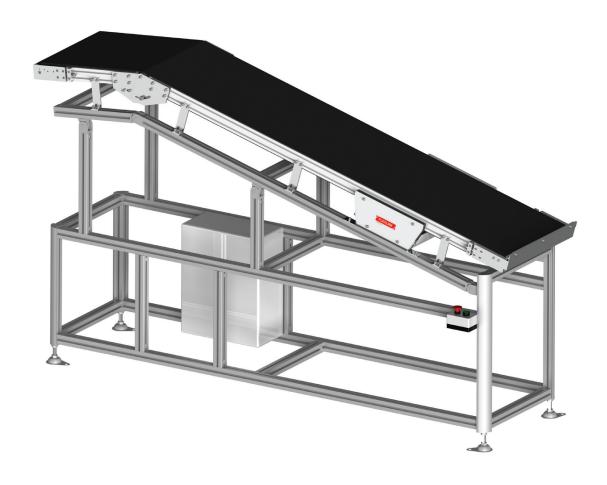
- Precision hand crank width adjust
- Push button style jog width adjust
- Protective safety covers, both ESD and non ESD
- LED signal tower with alarm
- PLC Controlled
- SMEMA Compatible
- Pneumatic actuated board stopper and singulator
- Available module lengths from 600 mm up to 5000 mm
- Consult factory for available chain options
- Consult factory for additional options not listed







## **GENIUS 1-FC**



# Flat belt conveyor

The GENIUS 1-FC Flat Belt Conveyor is a modular transport solution that can be configured to meet specific customer requirements. The system utilizes an ESD safe belt that can transport both PC boards and pallets. This module can be used to incline or decline products to and from Wave Solder systems. The module can also be fitted with a full array of workstation options, which allows the module to function as an ergonomic workstation.

### **STANDARD FEATURES**

- ESD safe belt design, 80 °C (176 °F)
- Durable ball-bearing end idlers
- Adjustable belt tension feature compensates for wear and ambient conditions
- Non PLC version, speed control only

## **GENIUS 1-FC**

## **Module specification**

Machine dimensions (L×W×H): Dimensions based on application

### **PCB** handling

 $\begin{array}{lll} \mbox{Transport system} & \mbox{ESD belt} \\ \mbox{Transport height} & \mbox{953 $\pm 50$ mm} \\ \mbox{Transport direction} & \mbox{Left to right flow} \\ \mbox{(Right to left flow)} \\ \end{array}$ 

optional)

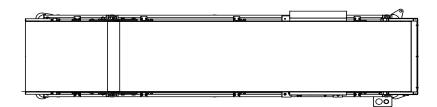
Cycle time dependent on length

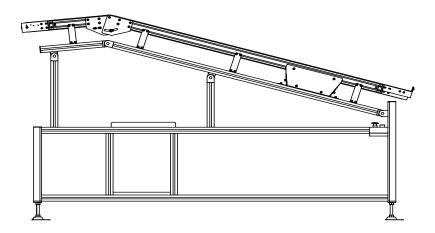
and speed

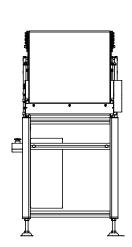
Conveyor speed 25–150 mm/s (1–6"/s)

### **Optional**

- Incline/decline sections
- Cooling fans
- LED signal tower with alarm
- PLC Controlled
- SMEMA Compatible
- Available module lengths from 600 mm up to 4000 mm
- Available belt widths: 300 mm, 400 mm, 500 mm, 600 mm
- Consult factory for non-standard belt widths
- High temperature ESD belts up to 120 °C (248 °F)
- Consult factory for additional options not listed







## **GENIUS 1-LX**



## Laser marker

The GENIUS 1-LX Laser marker is used in applications where products need an identification mark for tracking or recognition. The laser cell can mark on all types of non-metallic surfaces including plastic and FR4 PC board. The key feature for laser marking is that the mark is permanent and consumable costs are low.

#### **STANDARD FEATURES**

Welded frame design with class 1 safety covers

#### Laser head

- 30 watt CO<sub>2</sub> laser marker
- Suitable for marking most PCB types
- Marking field of 300 x 300 mm (11.81" x 11.81")
- Software adjustable Z-axis focus height of ±21 mm

## Edge belt

- For board transport
- Antistatic edge belts
- Programmable motorized width adjust
- Adjustable conveyor speed

### Machine

- Pneumatically actuated board stop and locate system
- PC based control system
- 17" LCD monitor
- Programmable laser marking position
- Ready 100 mm connection to external vacuum system (not included)
- CE compliance

## **GENIUS 1-LX**

## **Module specification**

Length 800 mm
Height 1537 mm
Width 1110 mm
Colour RAL 9016
Marking size 508×460 mm
(20"×18")

(20"×18")

Air pressure 5 bar (72.5 psi)

#### **PCB** dimensions

Board length 75 - 508 mm (3" - 20") Board width 50 - 460 mm (2" - 18")

Board thickness 0.6 - 6 mm

### Standard camera

Resolution 0.3 Megapixel

Field of view (FOV) 35mm Minimum 2D Cell size 0.22mm

### **High resolution camera (optional)**

Resolution 2 Megapixel
Field of view (FOV) 35mm
Minimum 2D Cell size 0.11mm

## **PCB** handling

 $\begin{array}{ll} \mbox{Transport system} & \mbox{Antistatic edge belts} \\ \mbox{Transport height} & \mbox{953 \pm}50 \mbox{ mm} \\ \mbox{Transport direction} & \mbox{Left to right flow} \\ \mbox{(Right to left flow)} \end{array}$ 

optional)

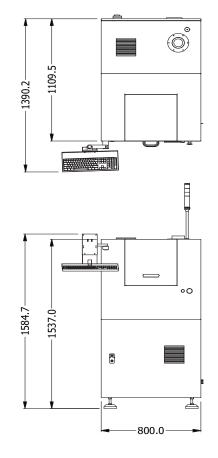
Width adjustment Programmable

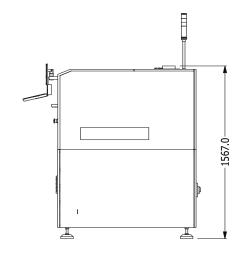
motorized width adjust

Conveyor speed Max 15 m/min adjustable

## **Optional**

Custom factory server integration software





# **GENIUS 1-LV**



## Laser marker inverter

The GENIUS 1-LV Laser marker is used in applications where PCB's need identification marks for tracking or recognition on both sides. The 1-LV includes an inverter in order to flip the PCB from one side to the other. The laser cell can mark on all types of nonmetallic surfaces including plastic and FR4 PC board. The mark is permanent and consumable costs are low.

## **STANDARD FEATURES**

- Welded frame design with Class 1 safety covers Laser head
- 30 watt CO<sub>2</sub> laser marker
- Suitable for marking most PCB types
- Marking field of 120x120 mm (4.72" x 4.72")
- Software adjustable Z-axis focus height of ±21 mm

#### Edge belt

- For board transport
- Antistatic edge belts
- Programmable motorized width adjust
- Adjustable conveyor speed

### Machine

- Pneumatically actuated board stop and locate system
- PC based control system
- 17" LCD monitor
- Programmable laser marking position
- Ready 100 mm connection to external vacuum system (not included)
- CE compliance

## **GENIUS 1-LV**

## **Module specification**

Length920 mmHeight1706 mmWidth1600 mmColourRAL 9016Marking size508x508 mmAir pressure5 bar (72.5 psi)

## **PCB** dimensions

Board length 75 - 508 mm (3" - 20") Board width 50 - 508 mm (2" - 20")

Board thickness 0.6 - 6 mm

#### Standard camera

Resolution 0.3 Megapixel

Field of view (FOV) 22mm Minimum 2D Cell size 0.14mm

## **High resolution camera (optional)**

Resolution 2 Megapixel
Field of view (FOV) 35mm
Minimum 2D Cell size 0.09mm

### **PCB** handling

 $\begin{array}{ll} \mbox{Transport system} & \mbox{Antistatic edge belts} \\ \mbox{Transport height} & \mbox{953 \pm}50 \mbox{ mm} \\ \mbox{Transport direction} & \mbox{Left to right flow} \\ \mbox{(Right to left flow)} \end{array}$ 

optional)

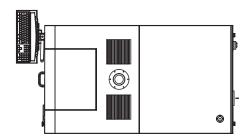
Width adjustment Programmable

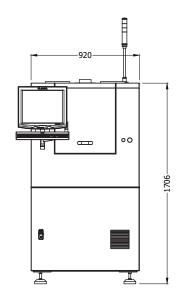
motorized width adjust

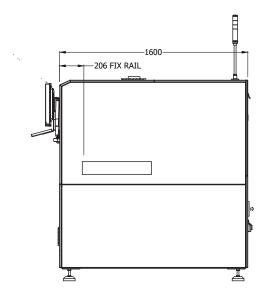
Conveyor speed Max 15 m/min adjustable

## **Optional**

Custom factory server integration software







## **GENIUS 1-LD**



## Laser Marker dual head

The new GENIUS 1-LD is a high-speed marker, incorporating both a dual laser head as well as multiple cameras for reduced cycle time. The board is positioned vertically inside the module allowing the two laser heads to mark both sides of a PCB simultaneously and minimize dust issues. This solution improves the quality of the mark and the process yield, which has substantial impact on the total cost. The laser cell can mark on all types of non-metallic surfaces including plastic and FR4 PC Board. The key feature for laser marking is that the mark is permanent and consumable costs are low.

### STANDARD FEATURES

- 30 Watt CO2 Laser Marker suitable for mosttypes of PCBs
- Class 4 Laser, 10.6µm wavelength
- Marking field of 120mm x 120mm (4.72in x 4.72in)
- Software adjustable Z-Axis focus height of

- $\pm 21$ mm ( $\pm 0.83$ in); TOC = 0mm (0in)
- Guide laser for setup of marking area Class 2 Laser, 655nm, wavelength
- Laser marking position repeatability of ±0.1mm (±0.004in)
- Marking resolution of 2µm
- Laser scan speed capable of 12000mm persecond max.
- Character size ranging from 0.2mm 120mm (0.008in – 4.72in)
- Font: KEYENCE original font / User font / truetype font
- Barcode: CODE39 / ITF / 2of5/NW7 (COD-ABAR) / JAN / CODE128
- 2D-Matrix Code: QR Code / Micro QR Code / Data Matrix (ECC200)
- Logo Image: Custom font, logo, (CAD) data, BMP / JPEG / PNG / TIF
- Interface via RS-232C / RS-422A / USB2.0
- Cooling method: Forced air cooling
- Laser tube lifetime expectancy 8-10 years

## **GENIUS 1-LD**

Camera Verification System

- Keyence barrel style camera
- Movement controlled by two servos for X and Y movement
- Fiducial recognition with board position correction
- Optical Character recognition verification
- 1D and 2D barcode verification

Edge belt rail set used for board transport

- Antistatic edge belts
- Programmable motorized width adjust
- Adjustable conveyor speed
- Pneumatic actuated board stop and locate system

#### Laser Marker Machine

- PC based control system
- 21 Inch LCD monitor with keyboard and mouse on adjustable mount
- Programmable laser marker positions achieving total marking area of 457mm x 508mm
- Welded frame design with Class 1 safety
- 100mm connection available for connection to external vacuum/fume extraction system o Not included in scope o 400cfm required for proper operation and longevity
- Cooling fans integrated into laser for air flow
- Interior camera for viewing the operation during marking

### **Module specification**

Length	1100 mm
Height	1706 mm
Width	1751 mm
Colour	RAL 9016
Marking size	500 x 500 mm
Air pressure	5 bar (72.5 psi)
Voltage	230 V, 3 Phase
	1

Amperage 30A

### **PCB** handling

Transport system	Antistatic edge belts
Transport height	953 ±50 mm
Transport direction	Left to right flow
	(Right to left flow
	optional)
Width adjustment	Programmable

motorized width adjust Conveyor speed Max. 15 m/min

adjustable

**PCB** dimensions

**Standard Camera** 

Field of view (FOV)

Resolution

75 - 508 mm (3" - 20") Board length 50 - 508 mm (2" - 20") Board width

0.3 Megapixel

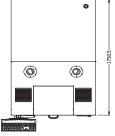
20 mm

33 mm

0.083 mm

0.13 mm

Board thickness 0.6 - 6 mm



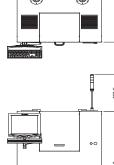
## Minimum 2D Cell size

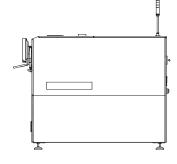
Minimum 2D Cell size

**High Resolution Camera (optional)** Resolution 2 Megapixel Field of view (FOV)

**Optional** 

Custom factory server integration software





62

## **GENIUS 1-BC**



## Brush cleaner

The GENIUS 1-BC Brush Cleaner has been specifically designed to remove contamination from bare boards before solder paste, adhesive application and after laser marking. The machine use unique technology ensures high performance in the removal of foreign matter.

1-BC equipped with lateral oscillation and conductive brush provides customers with clean factories and production free from foreign matter problems by solving dust issues.

#### STANDARD FEATURES

- Standard cleaning width 460 mm
- Single sided cleaning mode for top side cleaning
- Include internal dust collector
- Programmable motorized width adjust
- Adjustable conveyor speed
- Antistatic edge belt
- SMEMA interface
- ESD covers with safety interlock
- Touch screen interface

# **GENIUS 1-BC**

## **Module specification**

Length 510 mm
Height 1500 mm
Width 1000 mm
Colour RAL 9016

### **PCB** dimensions

Board length 75 - 508 mm (3" - 20") Board width 50 - 460 mm (2" - 18") Board thickness 0.6 - 6 mm

### **PCB** handling

 $\begin{array}{ll} \mbox{Transport system} & \mbox{Antistatic edge belts} \\ \mbox{Transport height} & \mbox{953 \pm}50 \mbox{ mm} \\ \mbox{Transport direction} & \mbox{Left to right flow} \\ \mbox{(Right to left flow)} \end{array}$ 

optional)

Width adjustment Programmable

motorized width adjust

Cycle time Approx. 7 sec
Conveyor speed Max. 15 m/min
adjustable

## **Optional**

- M size (Max PCB width 250 mm)
- Air ionizer
- Dual sided top and bottom brush

