

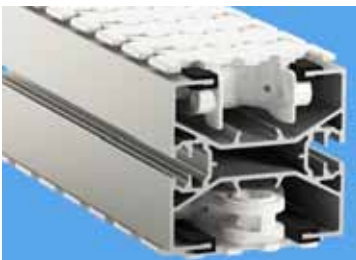
PO
 X45
 XS
 XL
 XLP
 X85
 X85P
 XH
XK
 XKP
 X180
 X300
 GR
 CS
 XT
 WL
 XC
 XF
 XD
 XLX
 X85X
 X180X
 X300X
 GRX
 CSX
 ELV
 CTL
 FST
 TR
 APX
 IDX

Conveyor system XK

System information



Chain width 102 mm



Features

Suitable for larger items, especially if point of balance is somewhat offcenter. Higher capacity than other types. Includes components for pallet handling.

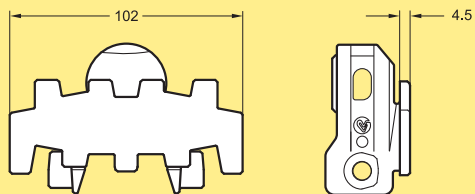
Examples of application areas

Ball and roller bearings, heavy boxes, gear wheels, motor parts on pallets, disk brakes, hydraulic pumps.

Technical characteristics

| | |
|---------------------------------|-----------|
| Drive unit capacity | 2500 N |
| Chain tension limit | 2500 N |
| Beam width | 105 mm |
| Chain width | 102 mm |
| Chain pitch | 38,1 mm |
| Item width | 50–300 mm |
| Maximum item weight | |
| Horizontal transport | 30 kg |
| Vertical transport..... | 15 kg |
| Maximum weight on conveyor..... | 800 kg |
| Maximum conveyor length | 40 m |
| Maximum permitted load per link | 5,0 kg |

Plain chain



Plain chain
Length 5 m

XKTP 5

Plain link kit *

5056639

Plain chain (Ultra low wear)
Length 5 m

XKTP 5 C

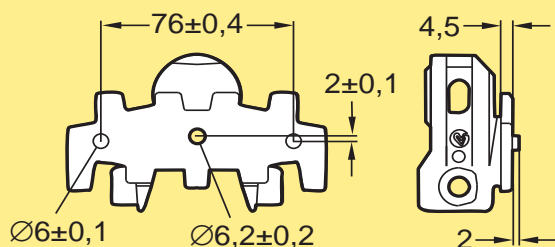
Plain link (Ultra low wear)

n.a.

Note. This chain must not be used in pallet applications. For this, please use closed top chain XKTP 5 A.

** Link kit contains 10 links, 10 pivots, 10 steel pins*

Universal chain



Universal chain
Length 5 m

XKTF 5 U

Use the online configurator to specify and order.

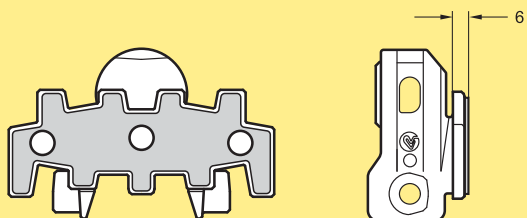
Universal link kit *

5056642

The link has a hole for an M6 screw. M6 nut will fit inside the link.

** Link kit contains 10 links, 10 pivots, 10 steel pins*

Steel top chain



Steel top chain
Length 5 m

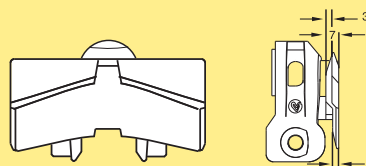
XKTP 5 TF

Steel top link kit *

5056644

** Link kit contains 10 links, 10 pivots, 10 steel pins*

Closed top chain



Closed top chain
Length 5 m

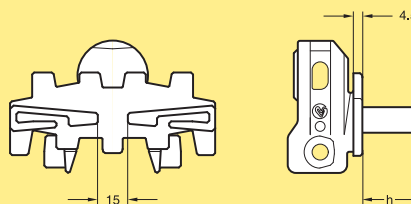
XKTP 5 A

Closed top link kit *

5056641

** Link kit contains 10 links, 10 pivots, 10 steel pins*

Cleated chain, Type A



Cleated chain
Type A cleats
Length 5 m

h=15 mm

h=20 mm

h=30 mm

h=40 mm

XKTF 5×15 A

XKTF 5×20 A

XKTF 5×30 A

XKTF 5×40 A

Use the online configurator to specify and order.

Cleated link kit *

h=15 mm

h=20 mm

h=30 mm

h=40 mm

5056645

5056646

5056647

5056648

** Link kit contains 10 links, 10 pivots, 10 steel pins*

Other chains

See the *Chain guide* for a selection of other chains.


Chain installation

See Appendix D, page 487, for installation instructions.

Chain accessories XK

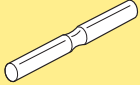
PO

Plastic pivot



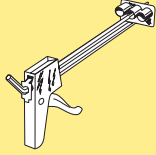
Plastic pivot, kit (25 pcs) XK **5111497**

Steel pin



Steel pin, kit (25 pcs) XK **5111498**

Pin insertion tool for chain



Pin insertion tool XK **XKMJ 8**

X45

XS

XL

XLP

X85

X85P

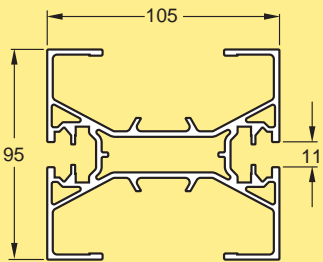
XH

XK

Beams XK

XKP

Conveyor beam, standard



Beam, standard
 Length 3 m (3030 ±5 mm) **XKCB 3**
 Length to order (30- 3000 mm) **XKCB L**

Slide rail: see page 198

X180

X300

GR

CS

XT

WL

XC

XF

XD

XLX

X85X

X180X

X300X

GRX

CSX

ELV

CTL

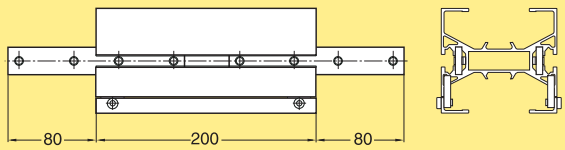
FST

TR

APX

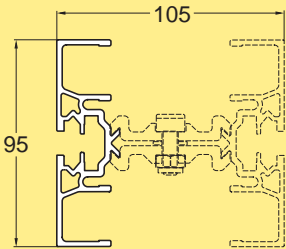
IDX

Beam section for chain installation



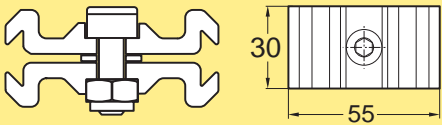
Beam section for chain installation **XKCC 200**
Including connecting strips and screws

Profile for split conveyor beam



Profile for split conveyor beam
 Length 3 m (3030 ±5 mm) **XKCB 3 H**
 Length to order (30- 3000 mm) **XKCB L H**

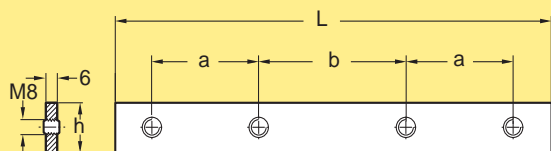
Beam clip assembly



Beam clip assembly **XKCE 55x30**
Including M8 screw and locking nut. Use minimum 5 clips per meter. Place clips 100 mm from each end.

Beam accessories XK

Connecting strip with set screws



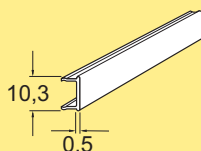
Connecting strip with set screws

$h=25$, $a=44$, $b=44$, $L=160$

XLCJ 6x160

Note. Must be ordered in multiples of 10

Cover strip for T-slot, PVC



Cover strip for T-slot

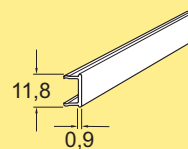
Grey PVC

Length 3 m

XCAC 3 P

For XK-X180/X300

Cover strip for T-slot, aluminium



Cover strip for T-slot

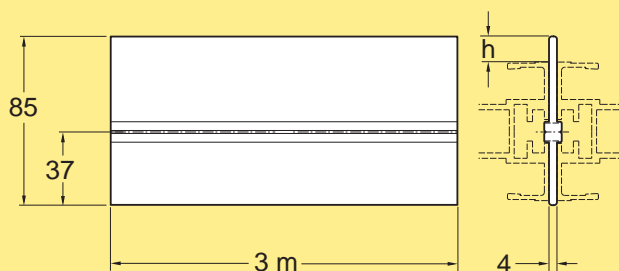
Aluminium, anodized

Length 2 m

XCAC 2

For XK-X180/X300

Beam spacer



| XS | XL | X85/XH | XK |
|-------------|-------------|-------------|------------|
| $h=16,0$ mm | $h=15,9$ mm | $h=10,5$ mm | $h=0,5$ mm |

Beam spacer

Aluminium, anodized

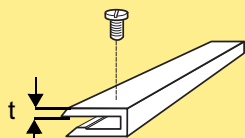
Length 3 m

XLCD 3

For connection of two conveyor beams side to side. Use M8 screw and slot nut. Two holes must be drilled, one through the spacer (9 mm) and one through the beam, to allow insertion of the screw. The diameter of the second hole depends on the size of the screw head.

Slide rails XK

Plastic slide rails for XK beams



Slide rail

Length 25 m

PVDF ($\mu=0,15-0,35$) (Natural white) **XWCR 25 P**

($t=2,5$)

UHMW-PE ($\mu=0,1-0,25$) (White) **XKCR 25 U**

($t=2,6$)

PA-PE ($\mu=0,1-0,25$) (Grey) **XKCR 25 H**

($t=2,45$)

See Appendix A, page 477 for selection guidelines and assembly instructions.

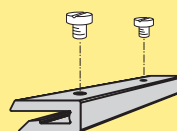
Mounting tool for slide rail



Mounting tool for slide rail XK

XKMR 200

Plastic screws for slide rail

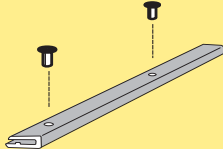


Plastic screws 5 mm for XK beams

XWAG 5

Note. Must be ordered in multiples of 50

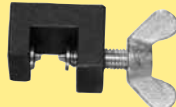
Aluminium rivets



Aluminium rivets 4 mm for XK-X180/X300 conveyors, brown **XLAH 4x7**

Extra slide rail in plain bends must be anchored using plastic screws due to lack of space for the rivet crimping tool.
Note. Must be ordered in multiples of 250.

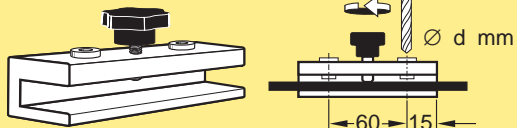
Rivet crimping clamp



Rivet crimping clamp for XL-X85-XH-XK-X180/X300
 For 4 mm rivets **3923005**

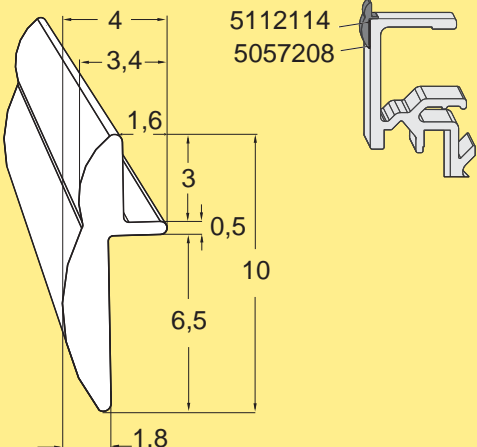
X45
 XS
 XL
 XLP
 X85
 X85P
 XH

Drill fixture for slide rail



Drill fixture for XL-X85-XH-XK-X180/X300 slide rail
 d=4,2 mm **3920500**

Cover strip



5112114
 5057208

Cover strip
 Length: 3 m
 Material: Plastic PA 12 **5112114**

Cover the opening on the side between the chain and beam. Primarily for straight sections and the outer curves, but can also be mounted on inner curves. Apply using a double-sided tape, see mounting instruction 5497EN in Technical library.

XK
 XKP
 X180
 X300
 GR
 CS
 XT
 WL
 XC
 XF
 XD
 XLX

Rivet crimping pliers

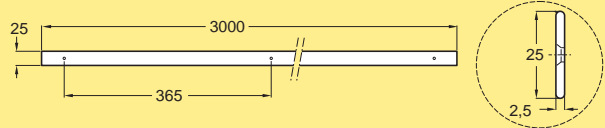


Rivet crimping pliers for XL-X85-XH-XK-X180/X300
 For 4 mm rivets **5051395**

Slide rails, hardened steel XK

X85X
 X180X

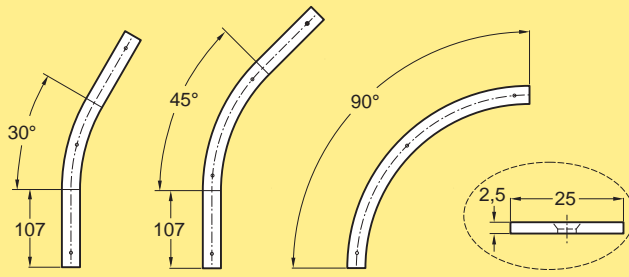
Straight slide rails for XK beams – hardened steel



Slide rail, hardened steel
 Length 3 m **XKCR 3 TH**

With 9 predrilled holes.
See Appendix B, page 485 for assembly instructions.

Slide rails for XK bends – hardened steel

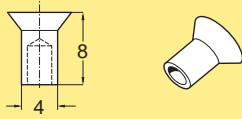


Slide rail for bends, hardened steel
 For 30° wheel bend **XKCR W30 TH**
 For 45° wheel bend **XKCR W45 TH**
 For 90° and 180° wheel bends **XKCR W90 TH**

For 180° bends: use two 90° slide rails.
See Appendix B, page 485 for assembly instructions.

X300X
 GRX
 CSX
 ELV
 CTL
 FST
 TR
 APX
 IDX

Brass rivets

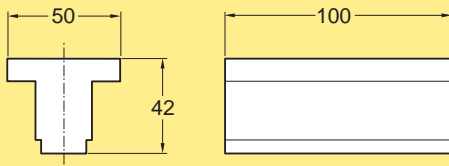


Brass rivets (100 pcs)

5056167

*Rivets for anchoring the slide rails
See Appendix B, page 485 for assembly instructions.*

Slide rail fixture



Slide rail fixture

5056186

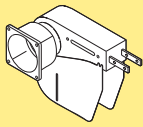
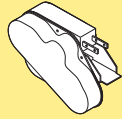
*The fixture is used when anchoring the slide rail. Two fixtures are required.
See Appendix B, page 485 for assembly instructions.*

Drive unit types

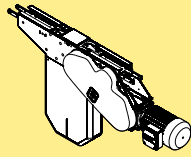
The XK systems consists of several configurations, including direct driven units as well as driven units with suspended motor and transmission chain.

Available motors include variable speed types (V) as well as fixed speed motors (F).

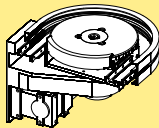
End drive units

| Size | Direct drive, slip clutch | Suspended motor, transmission chain, slip clutch |
|-------|---|---|
| |  |  |
| Heavy | F, V | F |
| Heavy | - | F |

Catenary drive units

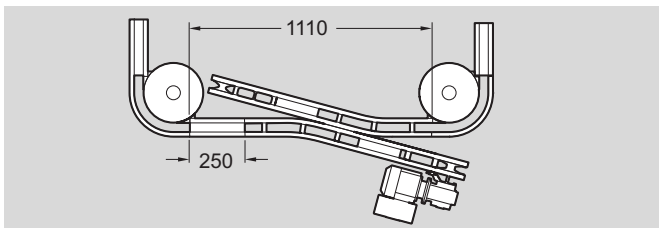
| Size | Suspended motor, transmission chain, slip clutch |
|-------|---|
| |  |
| Heavy | F |
| Heavy | F |

Wheel bend drive units

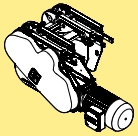
| Size | Suspended motor, transmission chain, slip clutch |
|-------|---|
| |  |
| Heavy | F |

Dimension limits – in-line transfer drive units (X-bends)

The dimensions of an in-line drive unit impose restrictions with regard to conveyor geometry. The idler part of the drive unit may interfere with other parts of the conveyor. The figure shows a typical case, showing typical minimum dimensions.



Double drive units

| Size | Suspended motor, transmission chain, slip clutch |
|-------|---|
| |  |
| Heavy | F |

Motor specifications

Motors are available for 230/400 V, 50 Hz and 230/460 V or 330/575 V, 60 Hz. All motors except those for Compact drive units can be connected for delta or star configuration by means of jumpers.

Variable speed motors are SEW Movimot, 380–500 V. Note that variable speed motors include a control box that adds 93 mm to the width of the motor.

Ordering information

Drive units with motors must be specified using the web-based configurator. The configurator provides detailed information and step-by-step guidance in the specification process. A product code string is generated, containing the specification details. See next page for examples of code strings.

Drive units *without* motors can be ordered using the designations in the catalogue.

Dimension drawings in catalogue

Note that dimensions relating to drive unit motors depend on the motor specified during the configuration. In most cases, the motors shown in the catalogue drawings represent the largest size. If variable speed motors are used, some dimensions may increase, indicated by dimension values xxx (V: yyy). V represents the max dimension using variable speed motor.

P0
X45
XS
XL
XLP
X85
X85P
XH
XK
XKP
X180
X300
GR
CS
XT
WL
XC
XF
XD
XLX
X85X
X180X
X300X
GRX
CSX
ELV
CTL
FST
TR
APX
IDX

Drive units – configuration strings

Below, two examples of text strings obtained from the configurator with explanations are presented.

Drive unit with fixed speed motor

| Item no | A | B | D | E | G | H | I |
|-------------|----------|------------|-----------|-------------|---------------|---------------|-----------|
| XKEB | H | - L | V4 | SA37 | 50/230 | 0,18kW | TF |

Drive unit with variable speed motor

| Item no | A | B | D | E | F | G | J | K |
|-------------|------------|------------|--------------|-------------|-------------|-------------------|----------|----------|
| XKEB | HPV | - L | V6-15 | WA20 | MM03 | 50/380-500 | C | P |

Item no - Drive type

XKEB: End drive
 XKEC: Catenary drive
 XKEW: Horizontal bend drive
 XKEB DD: Double drive

H – Motor power

... kW: Motor power, kW
 (position is omitted for variable speed motors
 see position F)

A – 0-Unit

P: Direct drive, slip clutch
 H: Heavy, suspended motor, slip clutch
V: Variable speed

I – Thermal protection

No: No thermal protection
 TF: Thermal protection type TF
 TH: Thermal protection type TH
 (position is omitted for variable speed motors)

B – Motor position

L: Left
 R: Right

J – Hybrid cable

No: No hybrid cable
 C: Hybrid cable included in SEW Movimot
 (position is omitted for fixed speed motors)

D – Speed

V...: Fixed speed... m/min
 V... -...: Variable speed range...-... m/min

K – Fieldbus

No: No fieldbus
 P: Profibus fieldbus, maintenance switch
 D: DeviceNet fieldbus, maintenance switch
 (position is omitted for fixed speed motors)

E – Gearbox

WA10: SEW motor type WA10
 WA20: SEW motor type WA20
 S37: SEW motor type S37
 SA37: SEW motor type SA37
 S47: SEW motor type S47 with brake

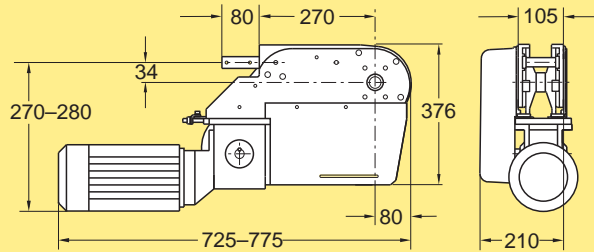
F – Movimot size

MM03: SEW Movimot type, 0,33 kW
 MM05: SEW Movimot type, 0,55 kW
 MM07: SEW Movimot type, 0,75 kW
 MM11: SEW Movimot type, 1,1 kW
 (position is omitted for fixed speed motors)

G – Electrical environment

50/230: 50 Hz, 230 V
 50/400: 50 Hz, 400 V
 60/230: 60 Hz, 230 V
 60/460: 60 Hz, 460 V
 60/575: 60 Hz, 575 V
 50/380-500: SEW Movimot variable speed motor
 60/380-500: SEW Movimot variable speed motor

End drive unit, suspended motor, slip clutch

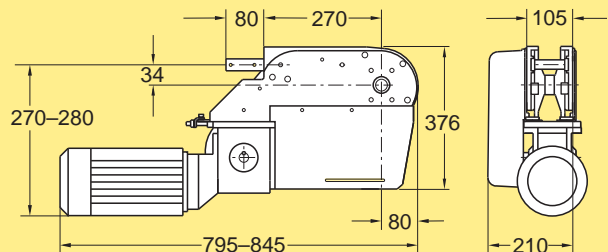


End drive unit
Suspended motor
Fixed speed up to 50 m/min
Transmission on left side
Fixed speed *
Without motor (ISO)
Without motor (ANSI)

XKEB
XKEB 0 L
XKEB 0 LA

Maximum traction force: 1250 N. See page 19.
* Use online configurator when ordering.
Effective track length: 0,85 m

End drive unit, suspended motor, slip clutch

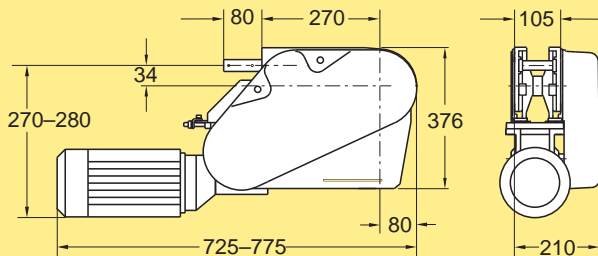


End drive unit, high capacity
Suspended motor
Fixed speed up to 25 m/min
Transmission on left side
Fixed speed *
Without motor (ISO)
Without motor (ANSI)

XKEB
XKEB 0 HL
XKEB 0 HLA

Maximum traction force: 2500 N. See page 19.
* Use online configurator when ordering.
Effective track length: 0,85 m

End drive unit, suspended motor, slip clutch

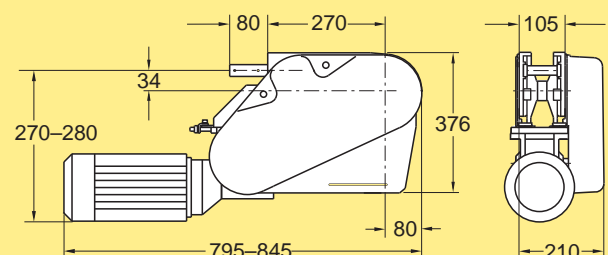


Drive unit
Suspended motor
Fixed speed up to 50 m/min
Transmission on right side
Fixed speed *
Without motor (ISO)
Without motor (ANSI)

XKEB
XKEB 0 R
XKEB 0 RA

Maximum traction force: 1250 N. See page 19.
* Use online configurator when ordering.
Effective track length: 0,85 m

End drive unit, suspended motor, slip clutch



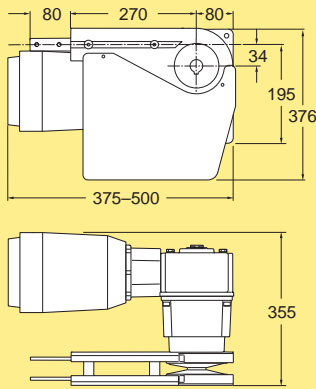
End drive unit, high capacity
Suspended motor
Fixed speed up to 25 m/min
Transmission on right side
Fixed speed *
Without motor (ISO)
Without motor (ANSI)

XKEB
XKEB 0 HR
XKEB 0 HRA

Maximum traction force: 2500 N. See page 19.
* Use online configurator when ordering.
Effective track length: 0,85 m

End drive units XK, direct drive with slip clutch

End drive unit, direct drive with slip clutch

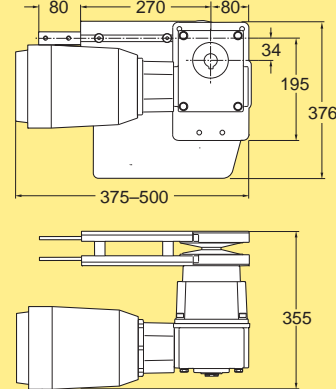


End drive unit, direct drive
 Fixed speed up to 60 m/min
 Variable speed: see *Drive Unit Guide*
 Motor on left side
 Fixed/variable speed *
 Without motor

XKEB
XKEB 0 LP

Maximum traction force: 1250 N. See page 19.
 * Use online configurator when ordering.
 Effective track length: 0,80 m

End drive unit, direct drive with slip clutch



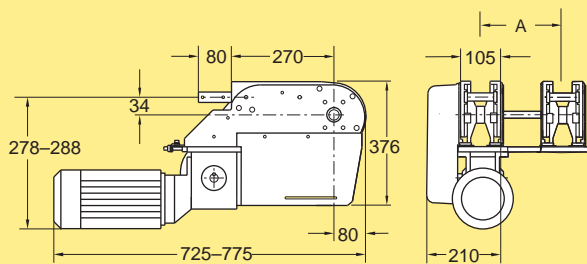
End drive unit, direct drive
 Fixed speed up to 60 m/min
 Variable speed: see *Drive Unit Guide*
 Motor on right side
 Fixed/variable speed *
 Without motor

XKEB
XKEB 0 RP

Maximum traction force: 1250 N. See page 19.
 * Use online configurator when ordering.
 Effective track length: 0,80 m

Double drive units XK

Double drive unit, suspended



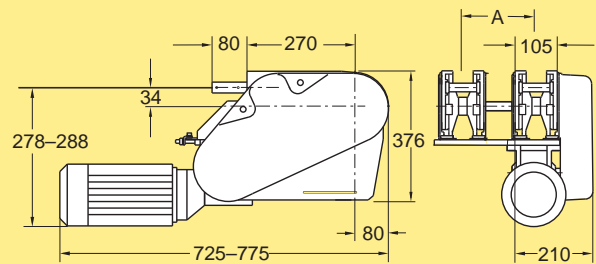
Double drive unit
 Fixed speed up to 50 m/min
 Suspended motor
 Transmission on left side
 A = 106 mm
 Fixed speed *
 Without motor (ISO)
 Without motor (ANSI)

XKEB DD
XKEB 0 LD106
XKEB 0 LAD106

A = 150–350 mm*
 Without motor (ISO)
 Without motor (ANSI)

Maximum traction force: 1250 N. See page 19.
 * Use online configurator when ordering.
 Effective track length: 0,85 m

Double drive unit, suspended



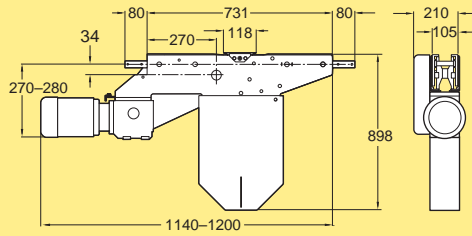
Double drive unit
 Fixed speed up to 50 m/min
 Suspended motor
 Transmission on right side
 A = 106 mm
 Fixed speed *
 Without motor (ISO)
 Without motor (ANSI)

XKEB DD
XKEB 0 RD106
XKEB 0 RAD106

A = 150–350 mm*
 Without motor (ISO)
 Without motor (ANSI)

Maximum traction force: 1250 N. See page 19.
 * Use online configurator when ordering.
 Effective track length: 0,85 m

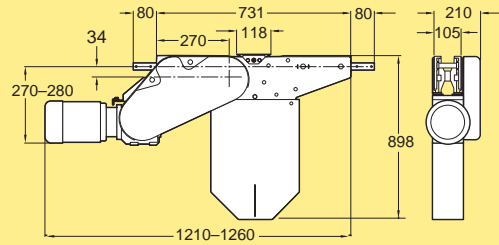
Catenary drive unit, suspended



Catenary drive unit
Suspended motor
Fixed speed up to 30 m/min
Transmission on left side
Fixed speed*
Without motor (ISO) **XKEC 0 L**
Without motor (ANSI) **XKEC 0 LA**

Maximum traction force: 1250 N. See page 19.
* Use online configurator when ordering.
Effective track length: 1,60 m

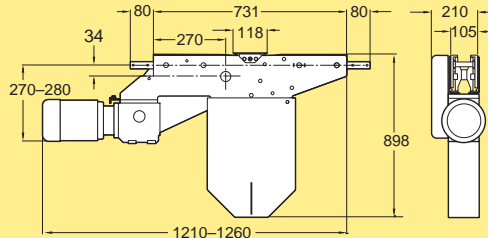
Catenary drive unit, suspended



Catenary drive unit, high capacity
Suspended motor
Fixed speed up to 25 m/min
Transmission on right side
Fixed speed*
Without motor (ISO) **XKEC 0 HR**
Without motor (ANSI) **XKEC 0 HRA**

Maximum traction force: 2500 N. See page 19.
* Use online configurator when ordering.
Effective track length: 1,60 m

Catenary drive unit, suspended

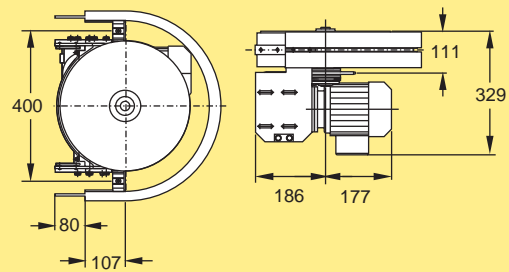


Catenary drive unit, high capacity
Suspended motor
Fixed speed up to 25 m/min
Transmission on left side
Fixed speed*
Without motor (ISO) **XKEC 0 HL**
Without motor (ANSI) **XKEC 0 HLA**

Maximum traction force: 2500 N. See page 19.
* Use online configurator when ordering.
Effective track length: 1,60 m

Bend drive unit XK

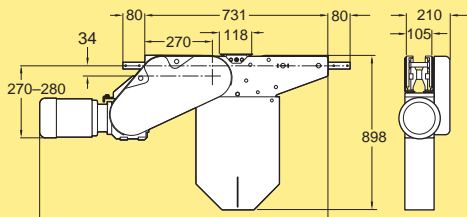
Bend drive unit, 180°



Bend drive unit, 180°
Fixed speed up to 30 m/min
Fixed speed*
Without motor (ISO) **XKEW 180/0**
Without motor (ANSI) **XKEW 180/0 A**

Maximum traction force: 200 N. See page 19.
* Use online configurator when ordering.
Effective track length: 0,85 m

Catenary drive unit, suspended



Catenary drive unit
Suspended motor
Fixed speed up to 30 m/min
Transmission on right side
Fixed speed*
Without motor (ISO) **XKEC 0 R**
Without motor (ANSI) **XKEC 0 RA**

Maximum traction force: 1250 N. See page 19.
* Use online configurator when ordering.
Effective track length: 1,60 m

- X45
- XS
- XL
- XLP
- X85
- X85P
- XH
- XK**
- XKP
- X180
- X300
- GR
- CS
- XT
- WL
- XC
- XF
- XD
- XLX
- X85X
- X180X
- X300X
- GRX
- CSX
- ELV
- CTL
- FST
- TR
- APX
- IDX

X-Bend

X-bend for top chain

For optional mounting of Idler end unit or Drive unit at the end (A) or (B)

XKCX 105 R

Effective track length: 3,3 m
Note! Special arrangement for connecting beam support brackets

X-Bend

X-bend for return chain

For optional mounting of Idler end unit or Drive unit at the end (A) or (B)

XKCX 105 D

Effective track length: 4,3 m
Note! Special arrangement for connecting beam support brackets

X-Bend

X-bend for top chain

For optional mounting of Idler end unit or Drive unit at the end (A) or (B)

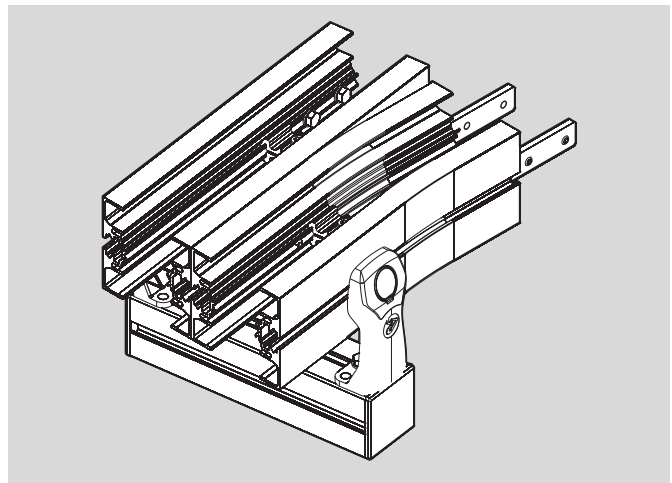
XKCX 105 L

Effective track length: 3,3 m
Note! Special arrangement for connecting beam support brackets

Support components for X-bends

X-bends must have a special arrangement for connecting beam support brackets. See example in figure below.

Read more about beam support brackets on page 281.



Idler end unit

Idler end unit **XKEJ 350**
 Effective track length: 0,85 m

Idler bend unit, 90°

Idler bend unit, 90° **XKEK 90R70**
 Effective track length: 0,70 m
 Note. Cannot be used with return chain

Protective cover for idler end unit

Protective cover for idler end unit **XKSJ 202**

Wheel bends XK

Wheel bend, 30°

Wheel bend, 30° **XKBH 30R200**
 Effective track length: 0,35 m 1-way (0,65 m 2-way)

Wheel bend, 90°

Wheel bend, 90° **XKBH 90R200**
 Effective track length: 0,55 m 1-way (1,10 m 2-way)

Wheel bend, 45°

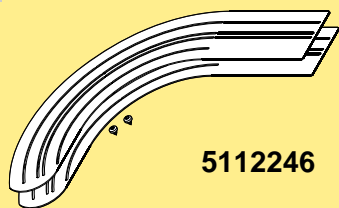
Wheel bend, 45° **XKBH 45R200**
 Effective track length: 0,40 m 1-way (0,75 m 2-way)

Wheel bend, 180°

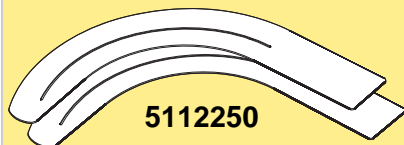
Wheel bend, 180° **XKBH 180R200**
 Effective track length: 0,85 m 1-way (1,70 m 2-way)

Wheel cover for Wheel bend

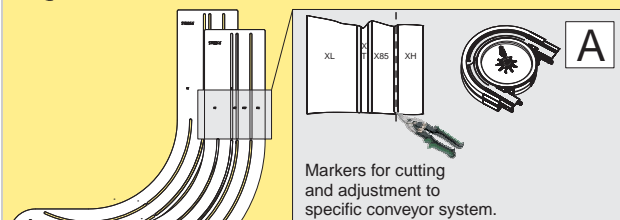
Wheel cover for XL, XT, X85, XH and XK



5112246



5112250



Example: To fit the wheel cover to a X85 system, cut the part marked XH (see figure A).
To fit the wheel cover to a XT system, cut the parts marked X85 and XH.

Wheel cover for XL, XT, X85, XH **5112246**

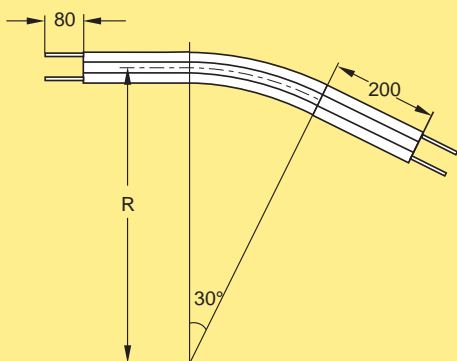
(Including one pair of Wheel cover
5112244 and 2 tap screw ISO
7049 4,2x6,5-C-H-A2K)

Wheel cover for XK **5112250**

(Including one pair of Wheel cover
5112247 and 2 tap screw ISO
7049 4,2x6,5-C-H-A2K)

Plain bends XK

Plain bend, 30°



Plain bend, 30°±1°

R=500±10 mm

R=700±10 mm

R=1000±10 mm

XKBP 30R500
XKBP 30R700
XKBP 30R1000

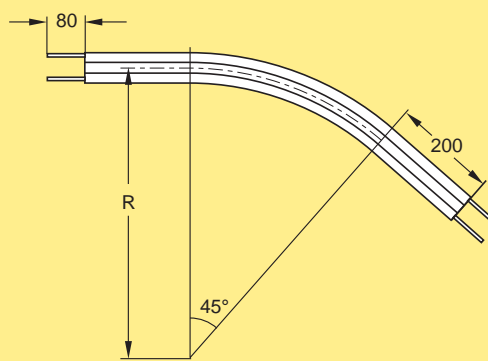
Effective track lengths:

R500: 0,70 m 1-way (1,35 m 2-way)

R700: 0,80 m 1-way (1,55 m 2-way)

R1000: 0,95 m 1-way (1,85 m 2-way)

Plain bend, 45°



Plain bend, 45°±1°

R=500±10 mm

R=700±10 mm

R=1000±10 mm

XKBP 45R500
XKBP 45R700
XKBP 45R1000

Effective track lengths:

R500: 0,80 m 1-way (1,60 m 2-way)

R700: 0,95 m 1-way (1,90 m 2-way)

R1000: 1,20 m 1-way (2,40 m 2-way)

Plain bend, 60°

Plain bend, 60°±1°
 R=500±10 mm
 R=700±10 mm
 R=1000±10 mm

XKBP 60R500
XKBP 60R700
XKBP 60R1000

Effective track lengths:
 R500: 0,95 m 1-way (1,85 m 2-way)
 R700: 1,15 m 1-way (2,30 m 2-way)
 R1000: 1,45 m 1-way (2,90 m 2-way)

Plain bend, 90°

Plain bend, 90°±1°
 R=500±10 mm
 R=700±10 mm
 R=1000±10 mm

XKBP 90R500
XKBP 90R700
XKBP 90R1000

Effective track lengths:
 R500: 1,20 m 1-way (2,40 m 2-way)
 R700: 1,50 m 1-way (3,00 m 2-way)
 R1000: 2,00 m 1-way (3,95 m 2-way)

- X45
- XS
- XL
- XLP
- X85
- X85P
- XH
- XK**
- XKP
- X180
- X300
- GR
- CS
- XT

Vertical bends XK

Vertical bend, 5°

Vertical bend, 5°
Effective track length: 0,25 m 1-way (0,50 m 2-way)

XKBV 5R750

Vertical bend, 30°

Vertical bend, 30°
Effective track length: 0,60 m 1-way (1,15 m 2-way)

XKBV 30R750

Vertical bend, 15°

Vertical bend, 15°
Effective track length: 0,40 m 1-way (0,75 m 2-way)

XKBV 15R750

Vertical bend, 45°

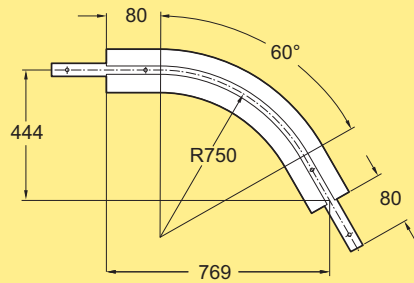
Vertical bend, 45°
Effective track length: 0,80 m 1-way (1,55 m 2-way)

XKBV 45R750

- WL
- XC
- XF
- XD
- XLX
- X85X
- X180X
- X300X
- GRX
- CSX
- ELV
- CTL
- FST
- TR
- APX
- IDX

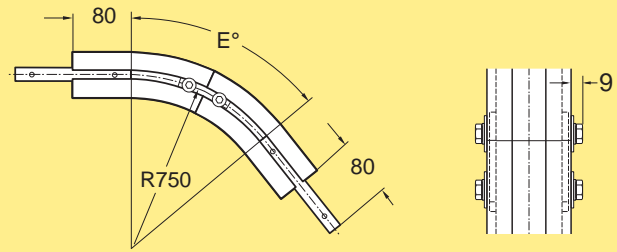
Vertical bends XK (continued)

Vertical bend, 60°



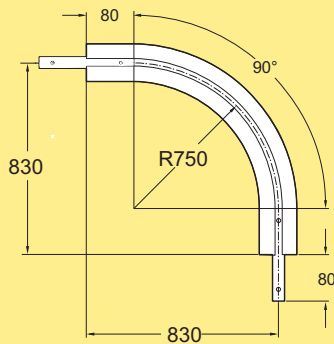
Vertical bend, 60° **XKBV 60R750**
Effective track length: 1,00 m 1-way (1,95 m 2-way)

Vertical bend, 5°–90°



Vertical bend, 5°–90° **XKBV ER750**
The bend is cut in the middle to the desired angle and assembled using connecting strips. The angle "E" must be specified when ordering.

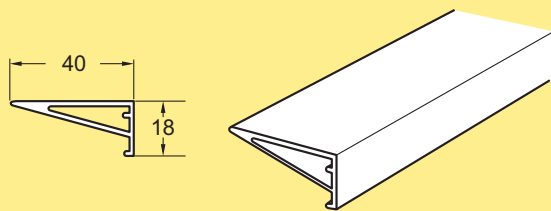
Vertical bend, 90°



Vertical bend, 90° **XKBV 90R750**
Effective track length: 1,40 m 1-way (2,70 m 2-way)

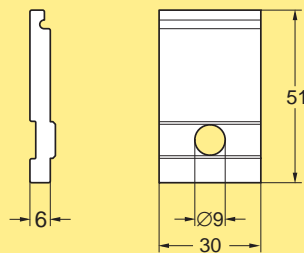
Angle plates XK

Angle plate, straight



Angle plate
Length 3 m **XHRP 3**

Angle plate bracket



Angle plate bracket **3927082**

Front piece

Front piece
Length 3 m **XKVF 3**

Sliding strip for front piece
Length 2 m **XKVG 2**

Linkage kit for front piece

Linkage kit
W=190, D=43 **XKVK 43**
W=290, D=93 **XKVK 93**

Kit consists of two support pairs and one locking device.

X45
XS
XL
XLP
X85
X85P
XH
XK
XKP
X180
X300

Front piece upper bend

Upper bend, 60° **XKVA 60R830**
Includes connecting strip with screws

Bend support for front piece

Bend support
D=43 mm **XKVS 43**
D=93 mm **XKVS 93**

GR
CS
XT
WL
XC
XF
XD
XLX

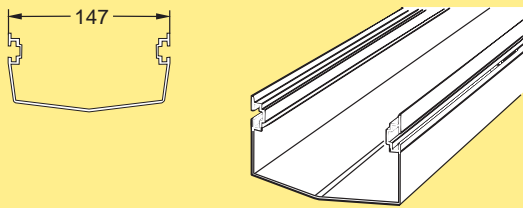
Front piece lower bend

Lower bend, 60° **XKVB 60R670**
Includes connecting strip with screws

X85X
X180X
X300X
GRX
CSX
ELV
CTL
FST
TR
APX
IDX

Drip trays XK

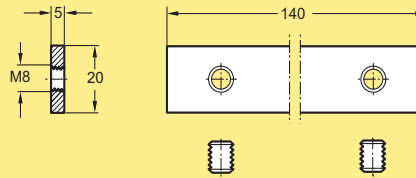
Drip tray



Drip tray
Length 3 m

XKDT 3x147

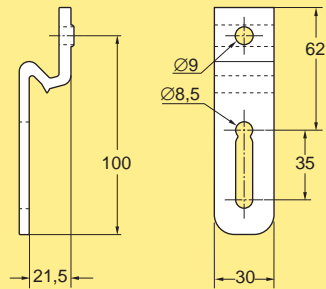
Connecting strip



Connecting strip with set screws **XLCJ 5x140**

Note. Must be ordered in multiples of 10

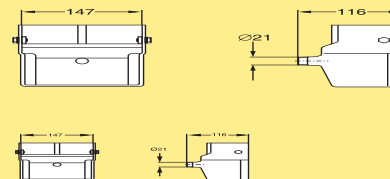
Drip tray bracket



Drip tray bracket

XLDB 21x100

End pan for drip tray

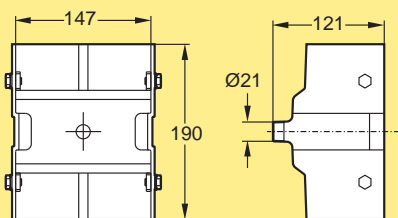


End pan for drip tray
With drip outlet

XKDE 147 A

Including screw kit

Drip tray connector

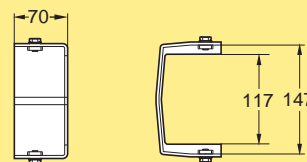


Drip tray connector
With drip outlet

XKDJ 147 A

Including screw kit

End cap for drip tray

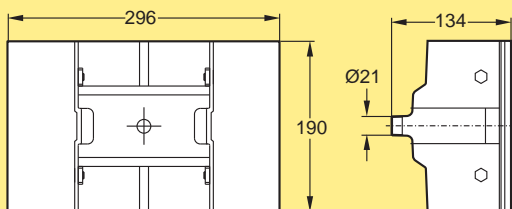


End cap for drip tray

XKDC 147 A

Including screw kit

Drip tray connector with drip catcher



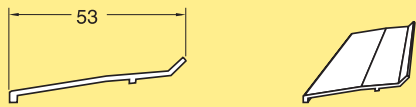
Drip tray connector with integrated
drip catcher
With drip outlet

XKDJ 147 AW

Including screw kit

Drip catchers XK


Drip catcher 53 mm



Drip catcher 53 mm
Length 3 m

XHDS 3x53

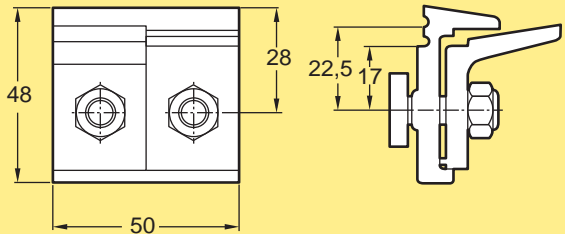
Drip catcher 83 mm



Drip catcher 83 mm
Length 3 m

XHDS 3x83

Drip catcher bracket assembly



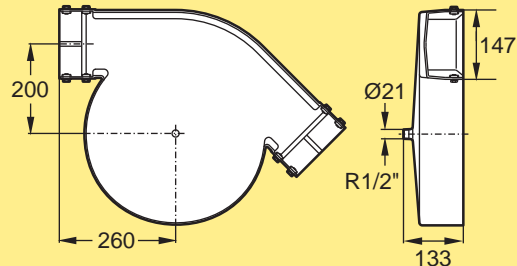
Drip catcher bracket assembly
Height 23 mm

XHDR 23

Including T-bolts and nuts

Drip pans XK

Drip pan for wheel bend 45°

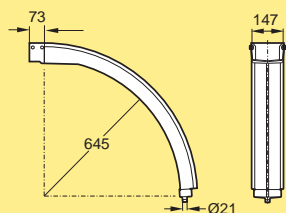


Drip pan for wheel bend 45°

XKDH 45x147 A

Including screw kit

Drip pan, upper, for 90° vertical bend

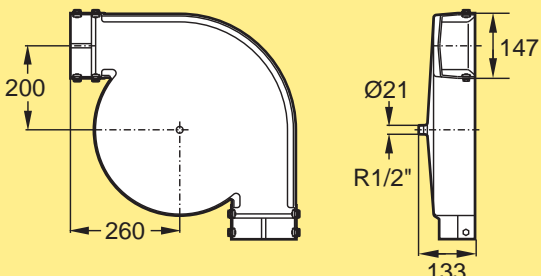


Drip pan, upper, for 90° vertical bend
With drip outlet

XKDV 90x147 A

Including screw kit

Drip pan for wheel bend 90°

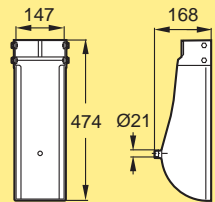


Drip pan for wheel bend 90°

XKDH 90x147 A

Including screw kit

End pan for idler end unit

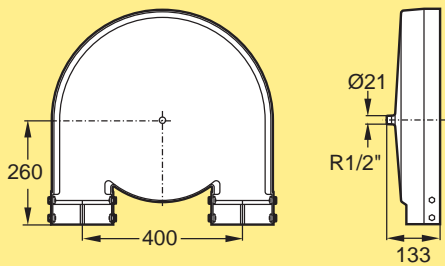


End pan for idler end unit
With drip outlet

XKDD 147 A

Including screw kit

Drip pan for wheel bend 180°

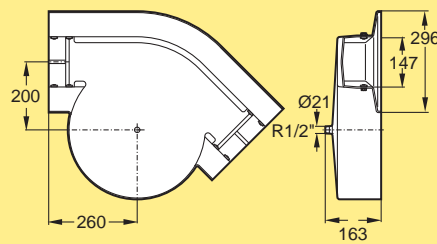


Drip pan for wheel bend 180°

XKDH 180x147 A

Including screw kit

Drip pan 45° with drip catcher



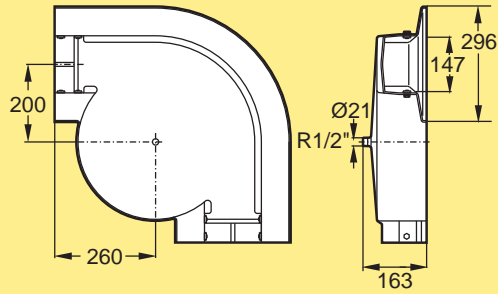
Drip pan for wheel bend 45°
With integrated drip catcher

XKDH 45x147 AW

Including screw kit

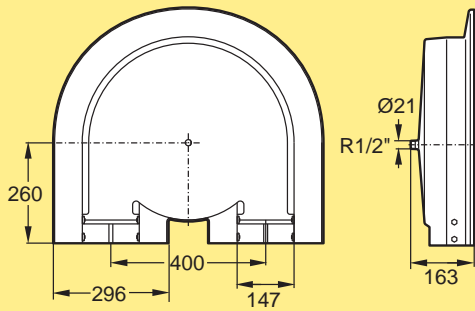
PO
X45
XS
XL
XLP
X85
X85P
XH
XK
XKP
X180
X300
GR
CS
XT
WL
XC
XF
XD
XLX
X85X
X180X
X300X
GRX
CSX
ELV
CTL
FST
TR
APX
IDX

Drip pan 90° with drip catcher



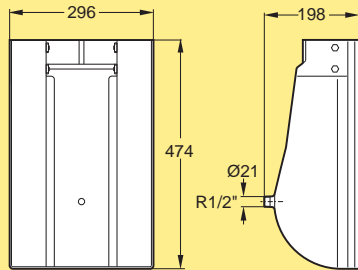
Drip pan for wheel bend 90°
With integrated drip catcher **XKDH 90×147 AW**
Including screw kit

Drip pan 180° with drip catcher



Drip pan for wheel bend 180°
With integrated drip catcher **XKDH 180×147 AW**
Including screw kit

End pan with drip catcher, for idler end unit



End pan for idler end unit
With integrated drip catcher
and drip outlet **XKDD 147 AW**
Including screw kit