**BREATHER PLUG**

SEW S37, S47, SA37

Read this instruction prior to installation and keep for future reference.

Legal

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Scope

This manual describes the installation and activation of the SEW breather plug and is only intended to be used for the motors listed on the front.

Intended use

The breather plug is installed to eliminate the pressure variations in the gearbox.

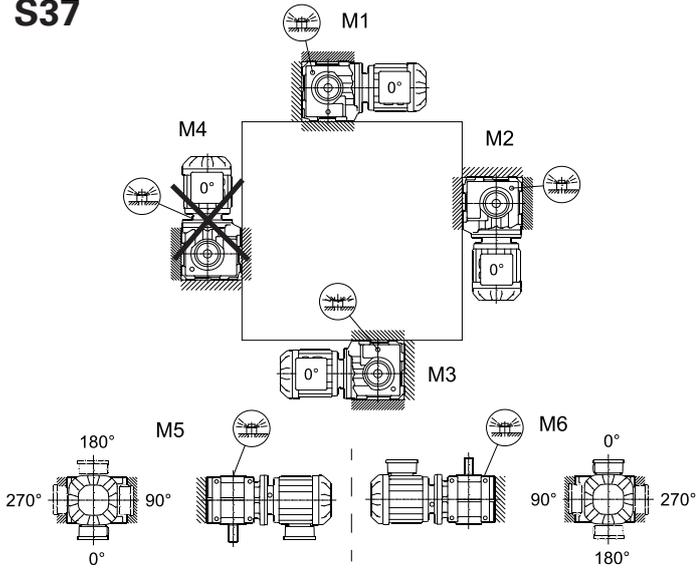
The system must be powered off to install the breather plug.

See instructions on the back of this page.

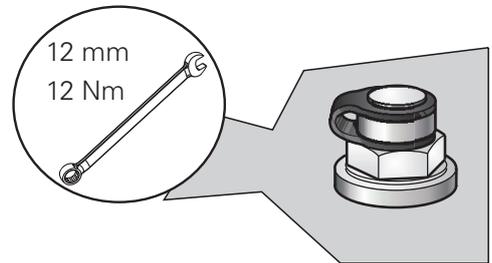
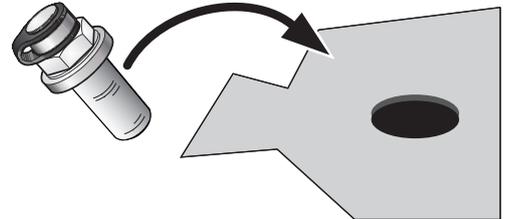
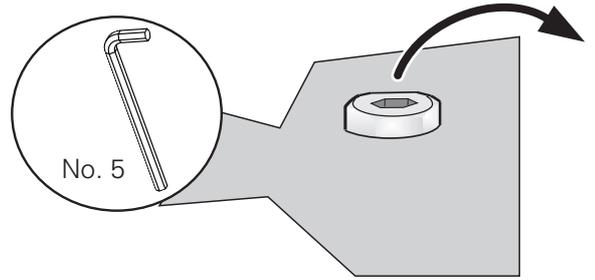
Breather plug position



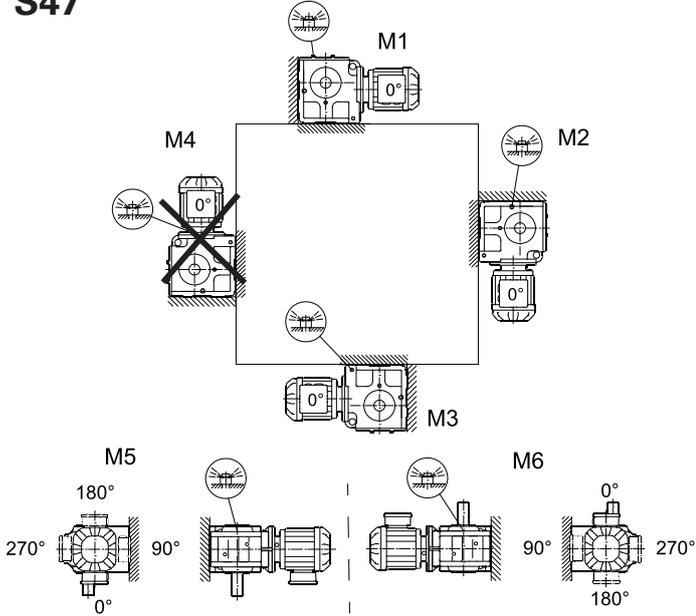
S37



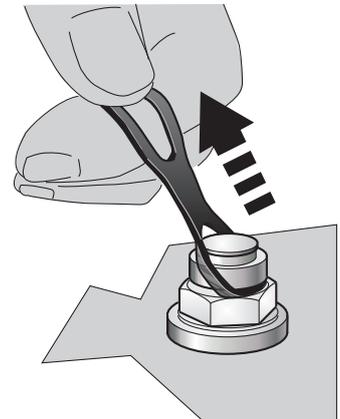
Installation/



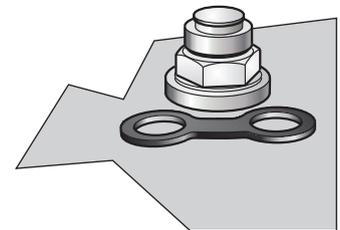
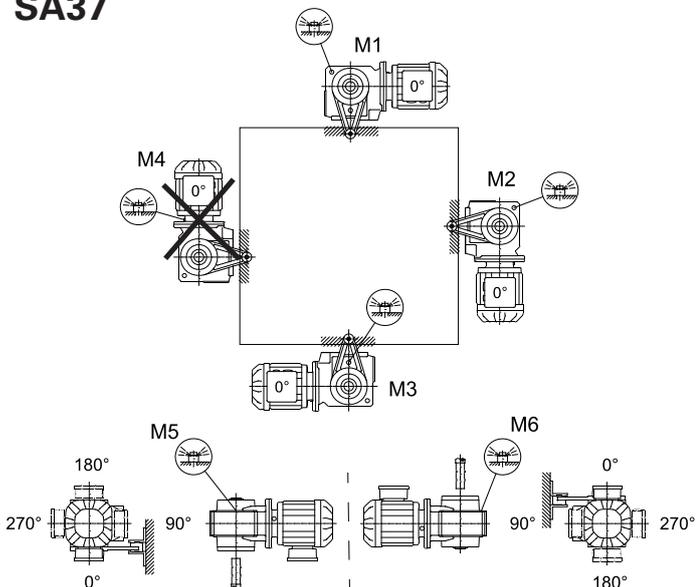
S47



/Activation



SA37



- Description:** Install and activate the breather plug
1. Remove the screw in the location where to install the breather plug.
 2. Install the breather plug; 12 Nm.
 3. Remove the transportation protection.
 4. Dispose the protection in the plastic recycling.

Recycling

The device can be recycled.