

CONVEYOR SYSTEM XT/XTC

ASSEMBLY MANUAL

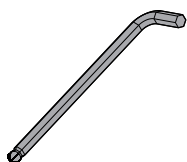
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1 Support modules

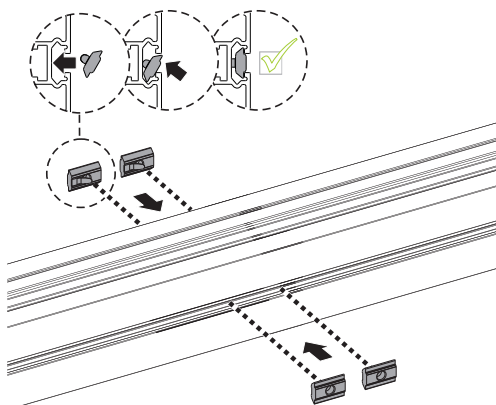
1.1 Support module for single conveyer module



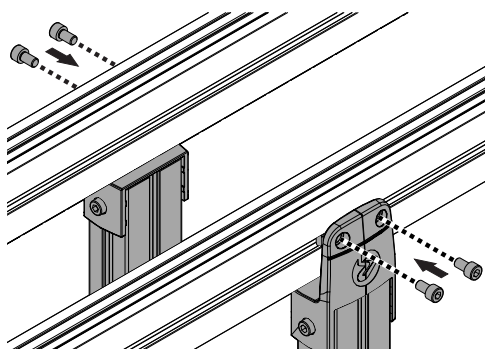
6 mm



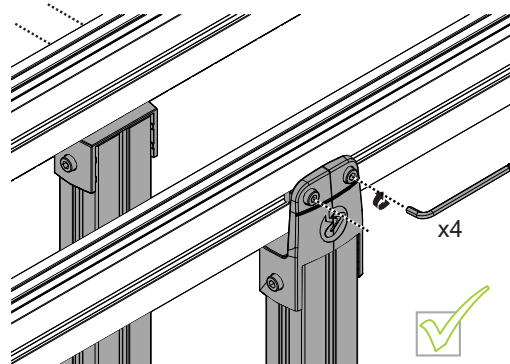
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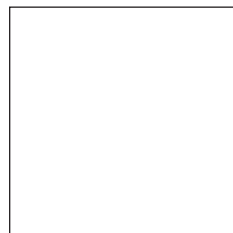
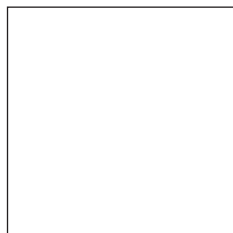
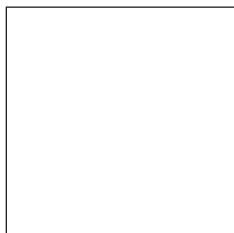
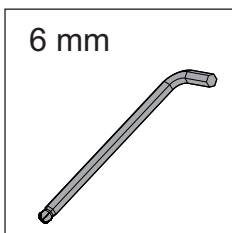
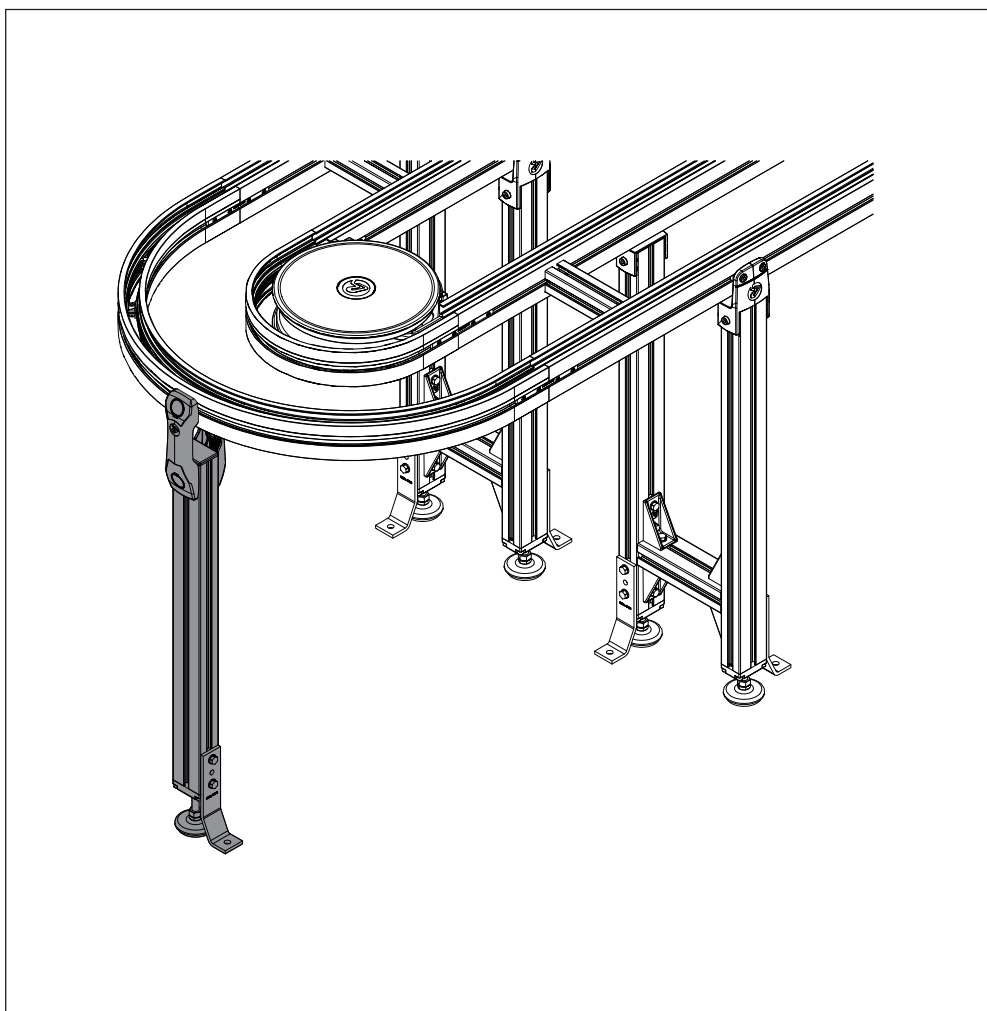
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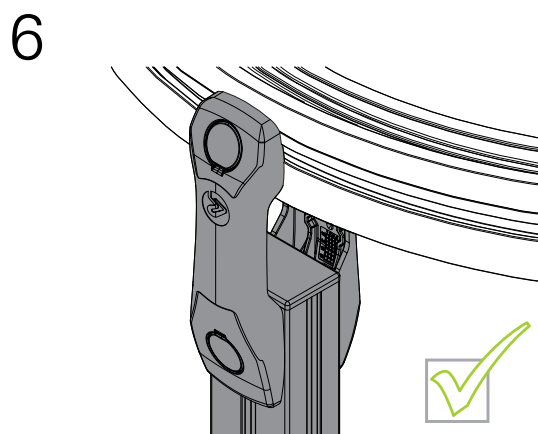
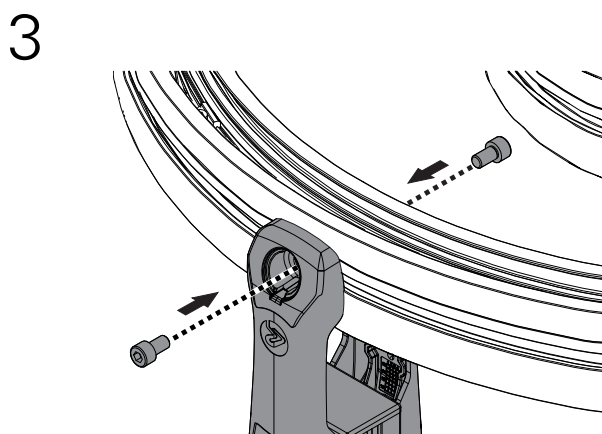
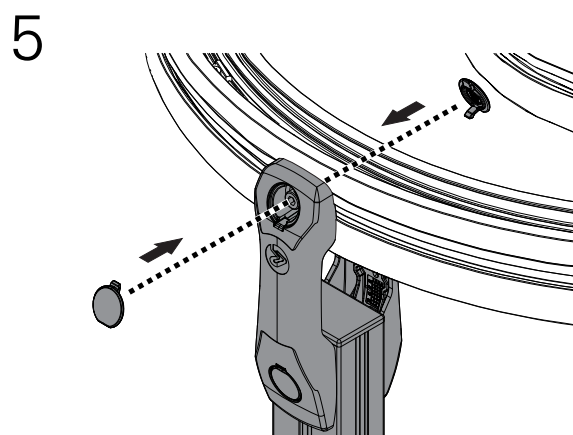
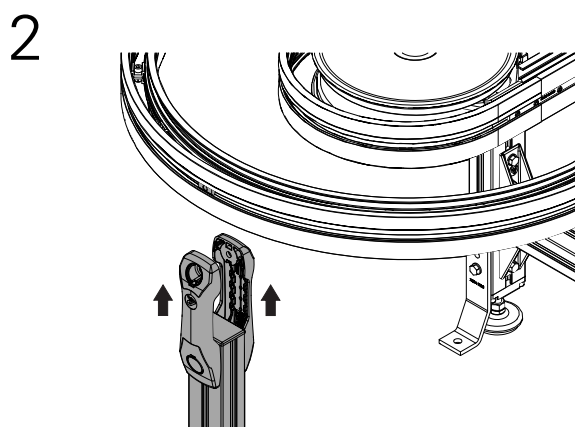
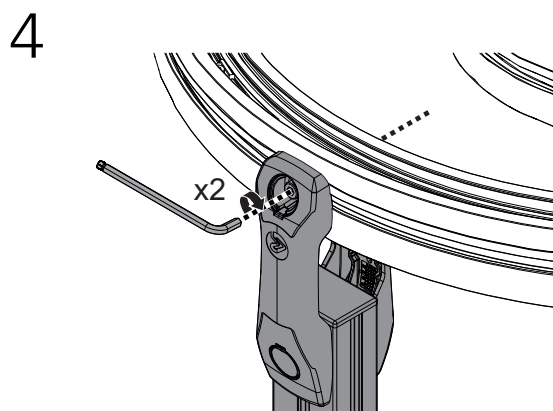
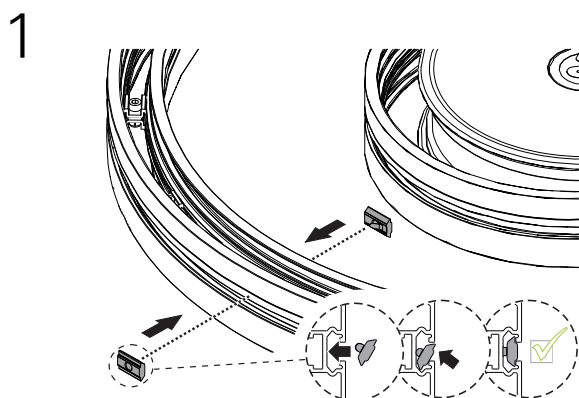


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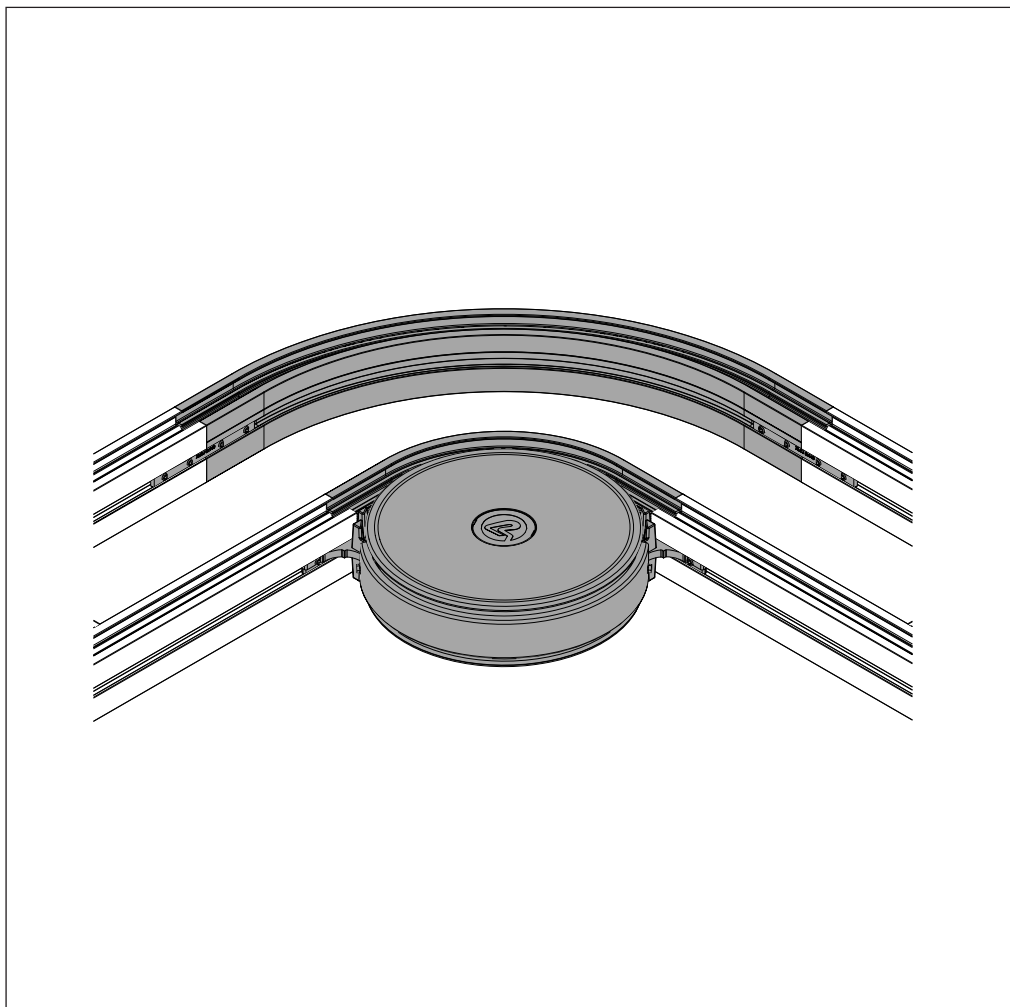
1.2 Support module for wheel bends



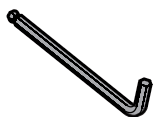


2 Wheel bends and Plain bends

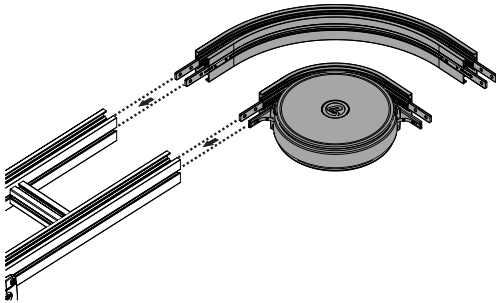
2.1 Wheel bend XT and Plain bends, 90°



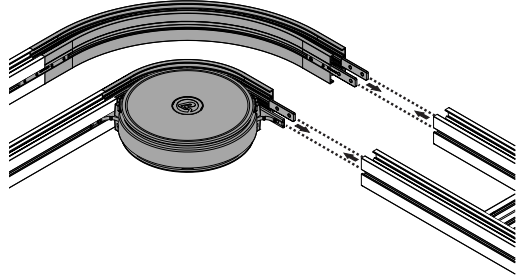
4 mm



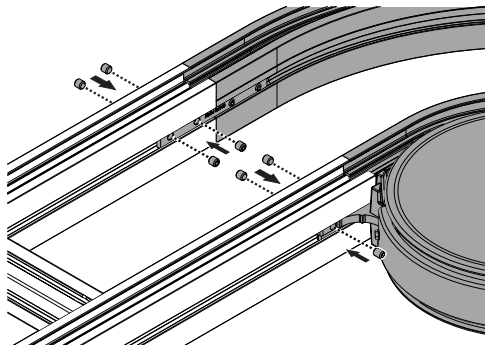
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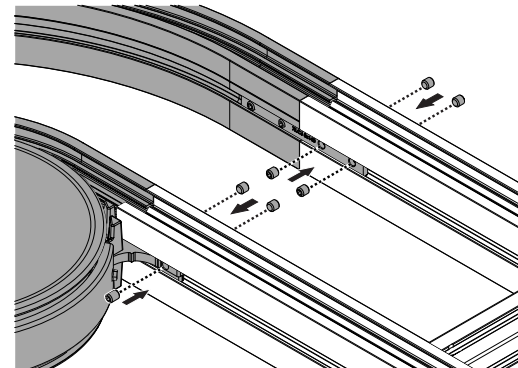
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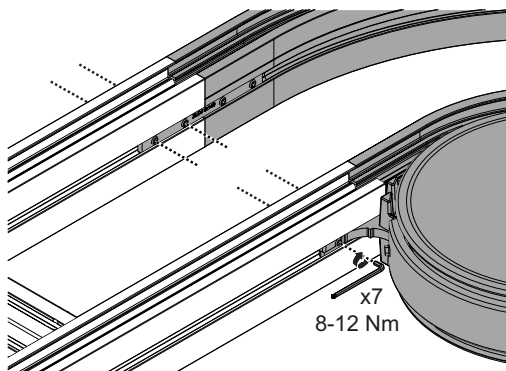
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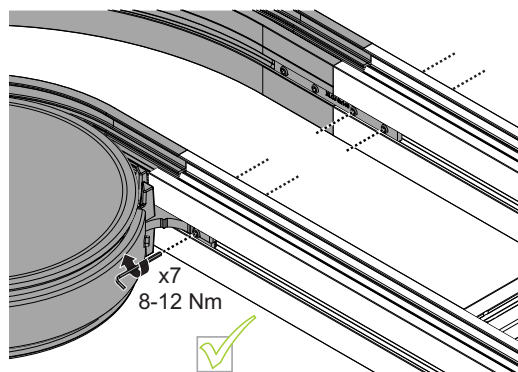
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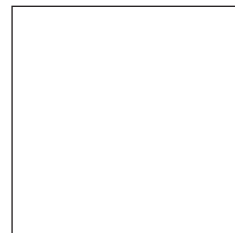
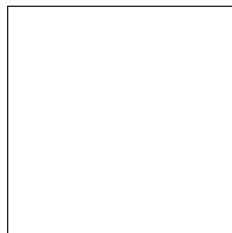
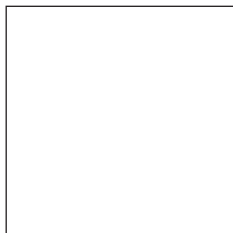
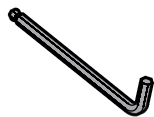
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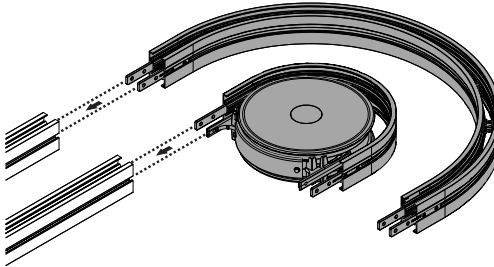
2.2 Wheel bend XT and Plain bends, 180°



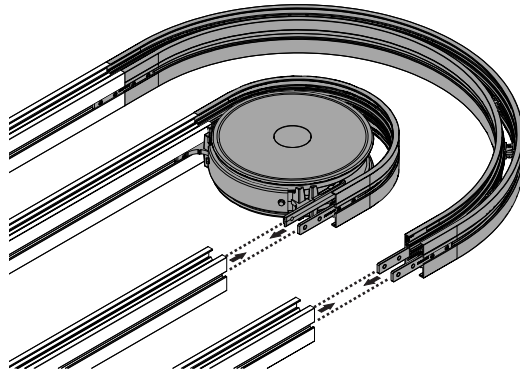
4 mm



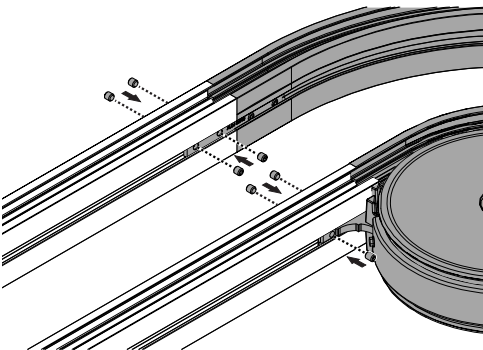
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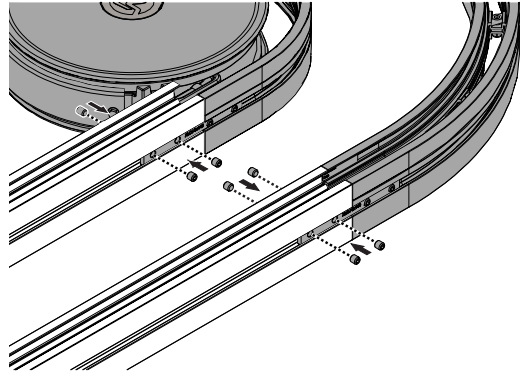
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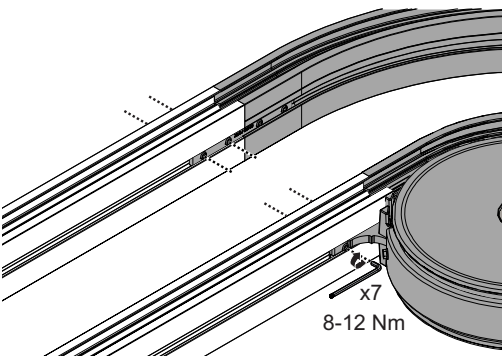
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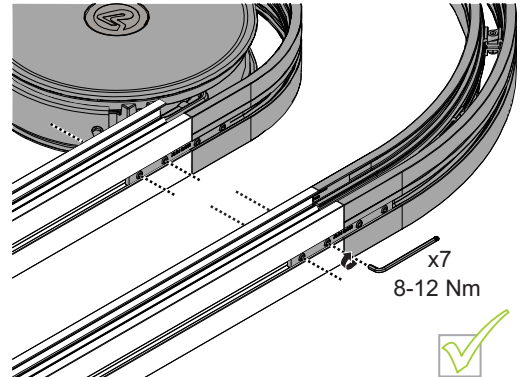
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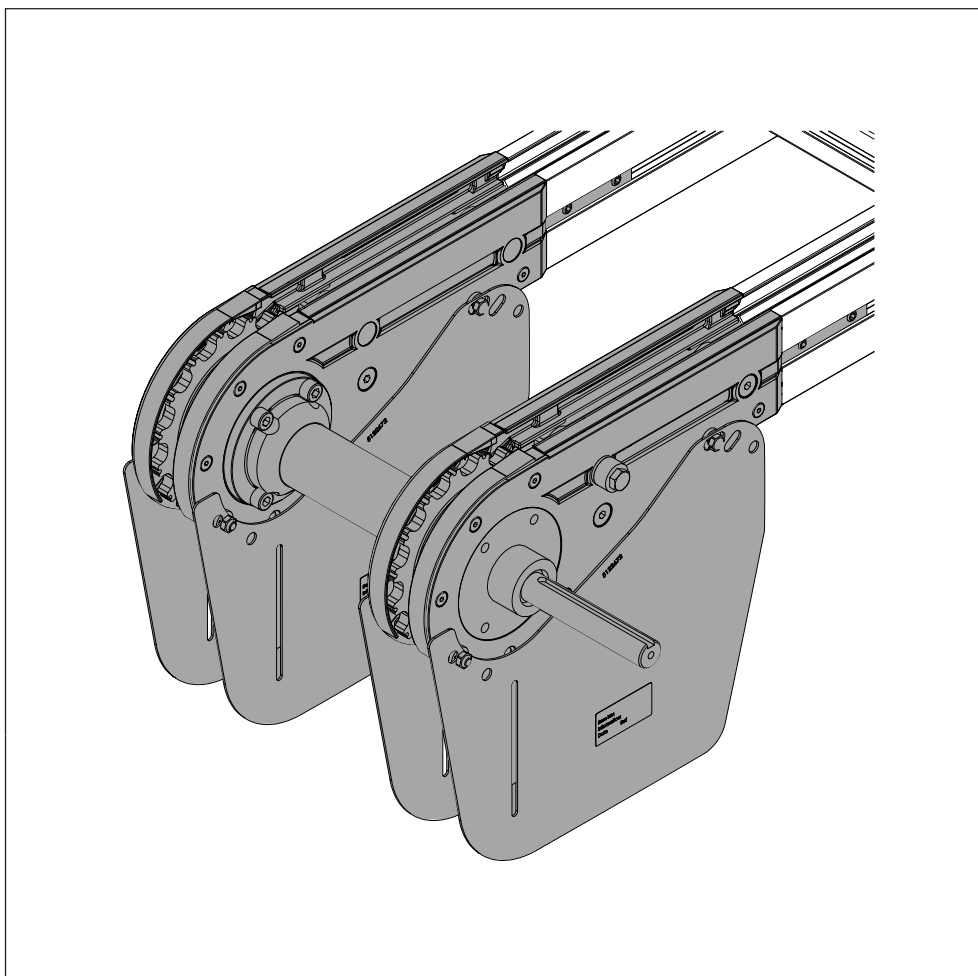


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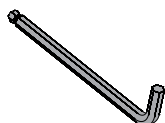


3 End drive unit

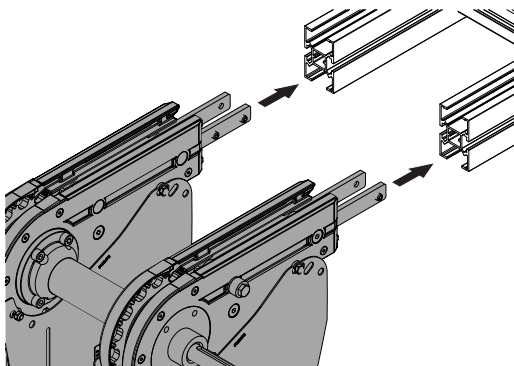
3.1 Direct drive, no slip clutch, Left/Right



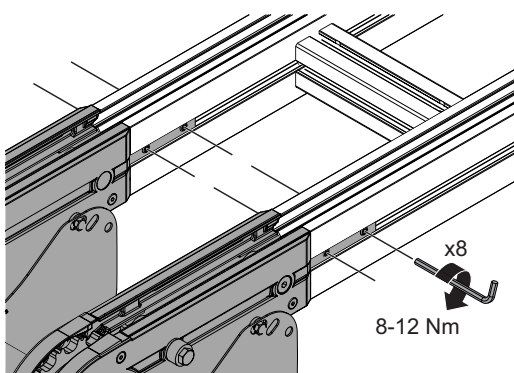
4 mm



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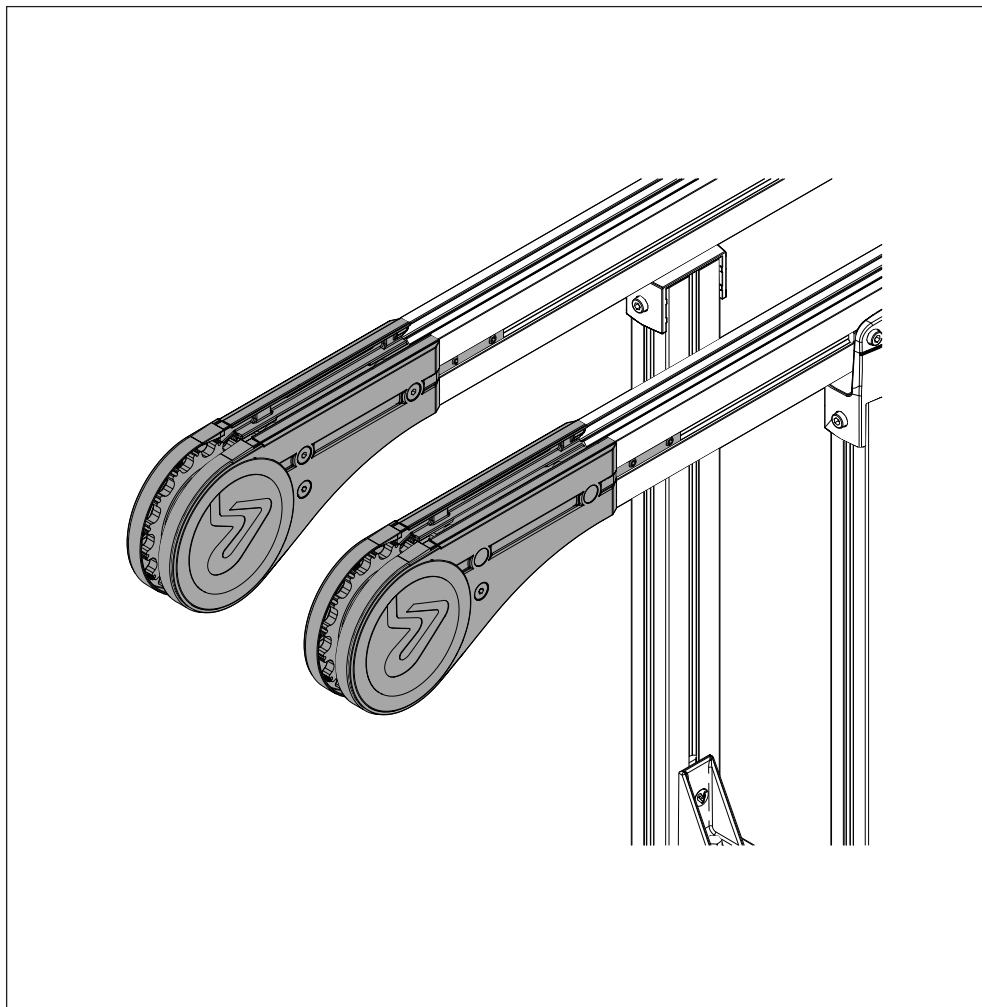


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4 Idler end unit

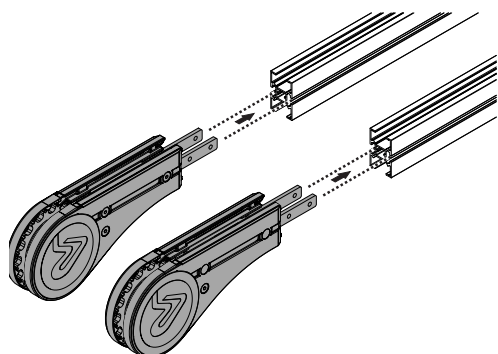
4.1 Idler end unit XT



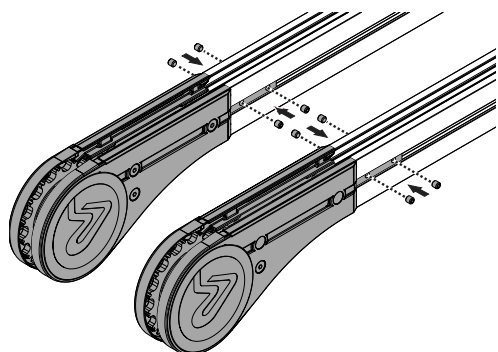
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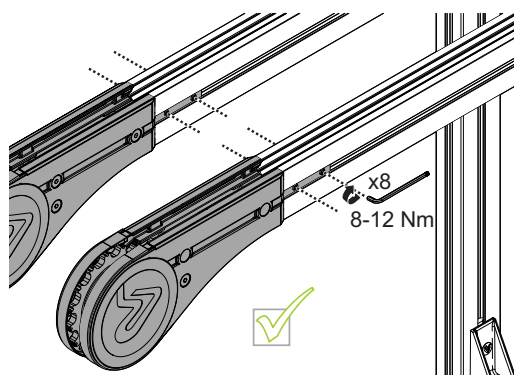
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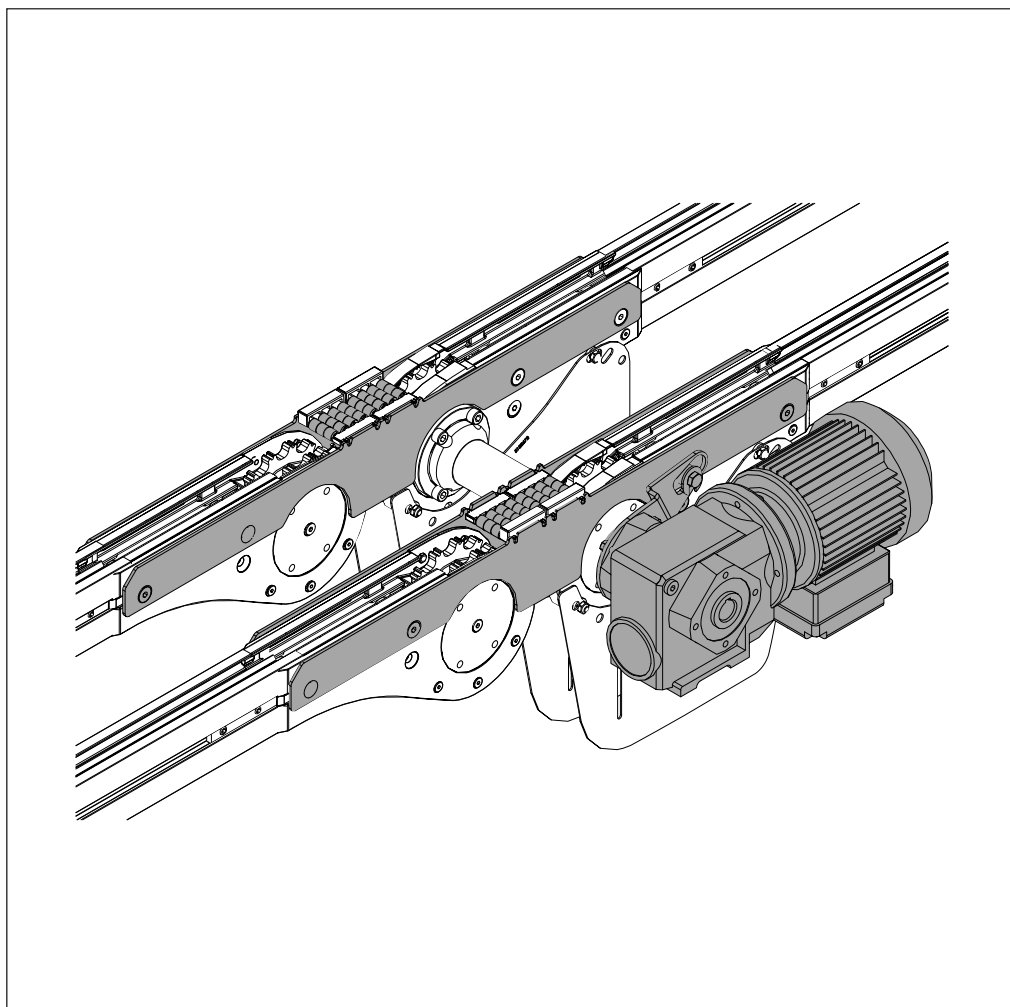


3



5 Connecting kits

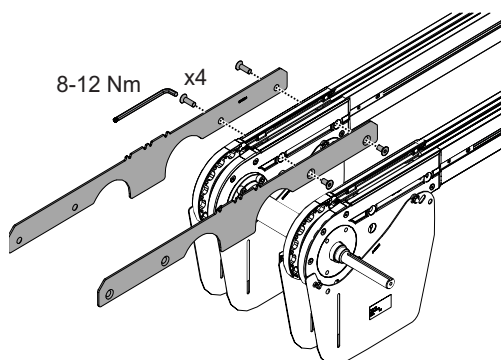
5.1 Connecting kit, end-to-end



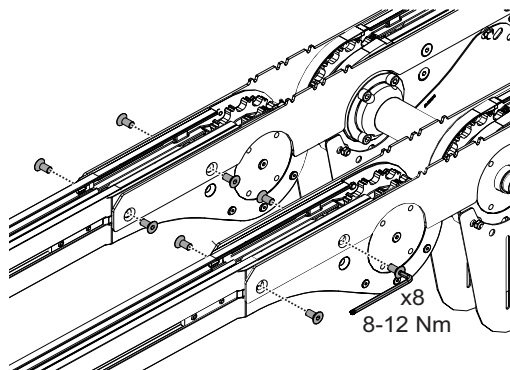
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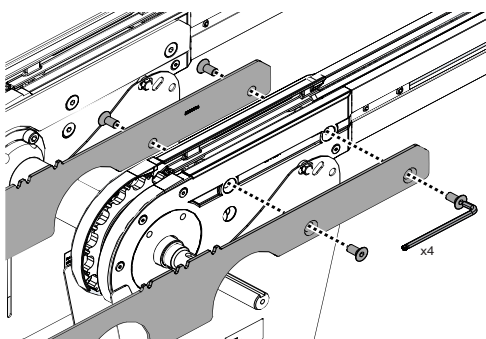
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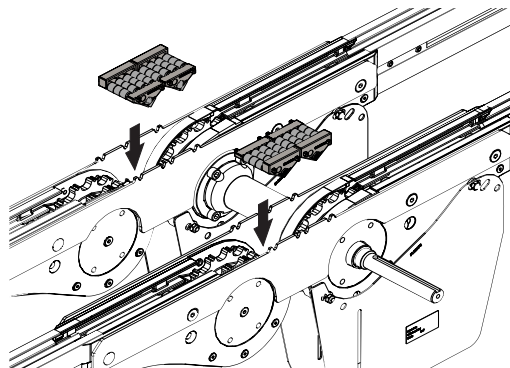
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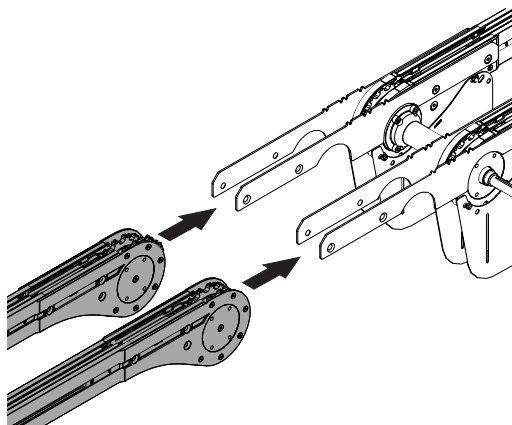
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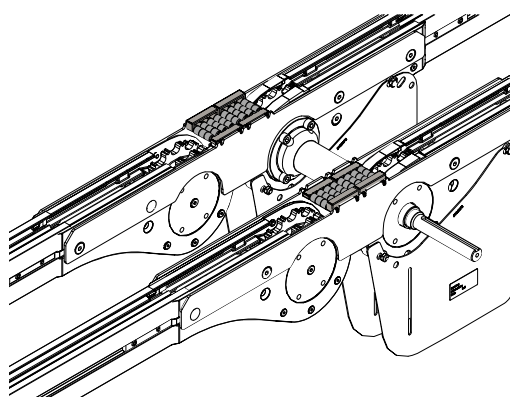
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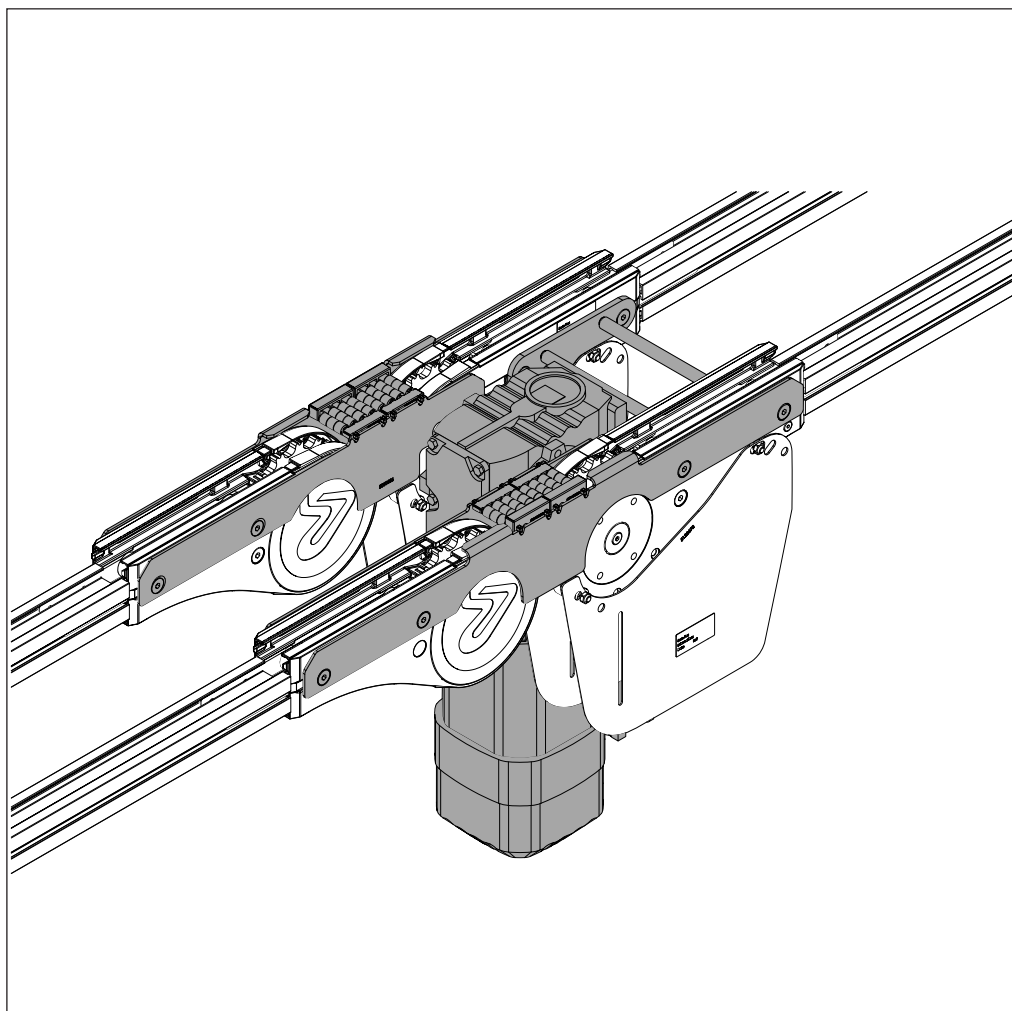
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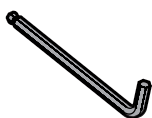
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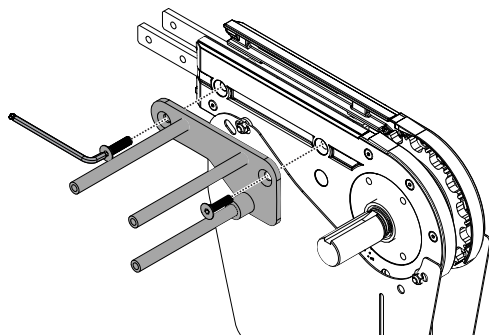
5.2 Connecting kits, end-to-end



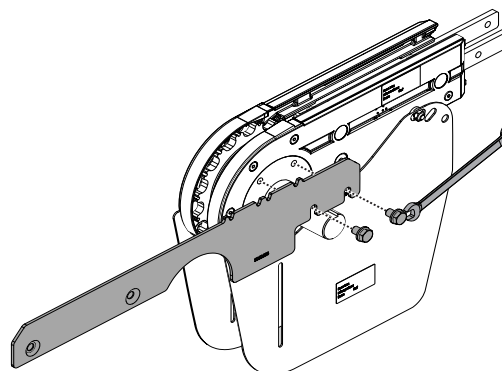
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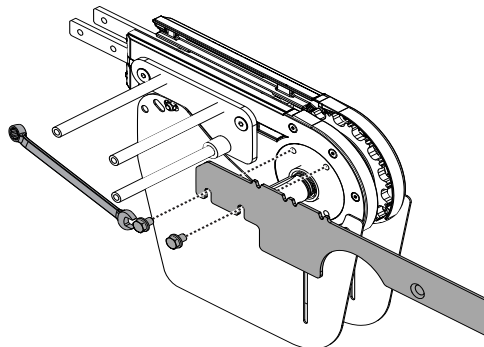
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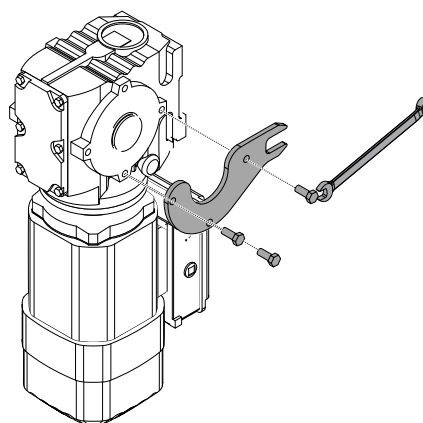
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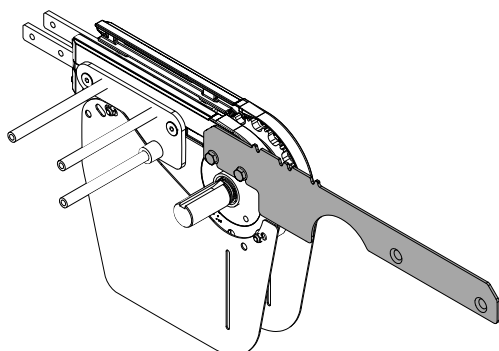
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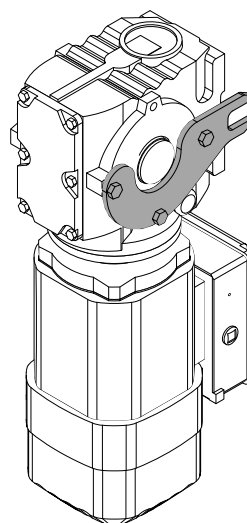
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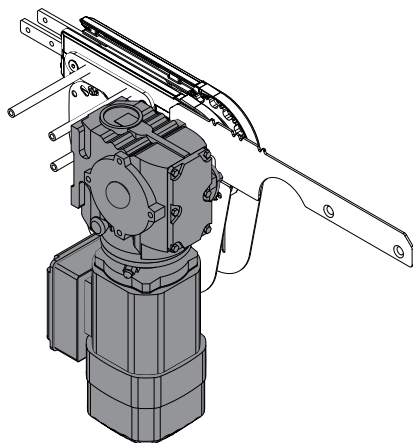
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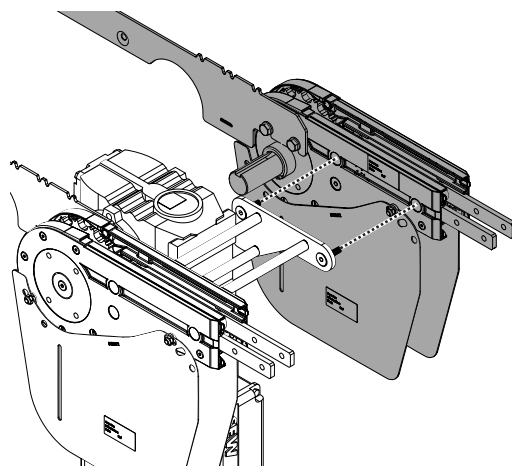
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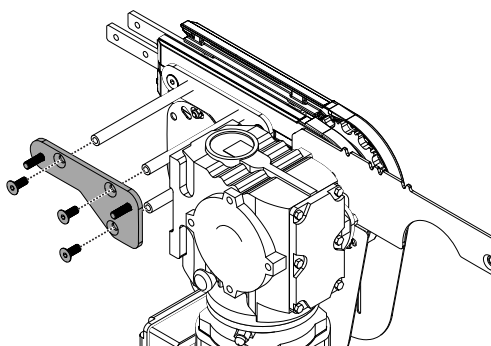
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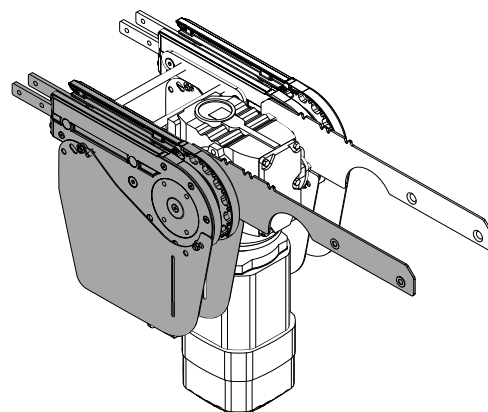
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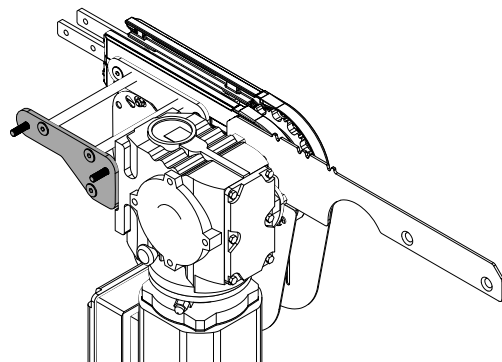
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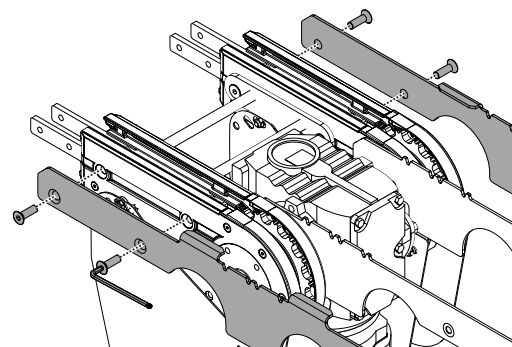
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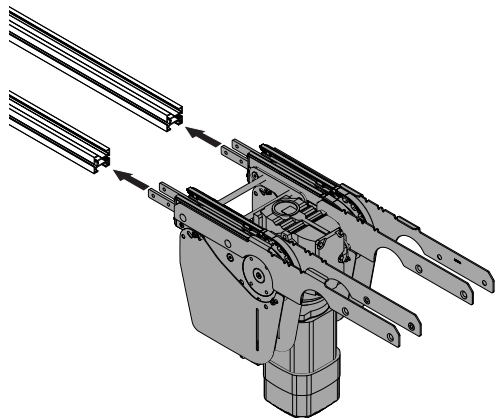
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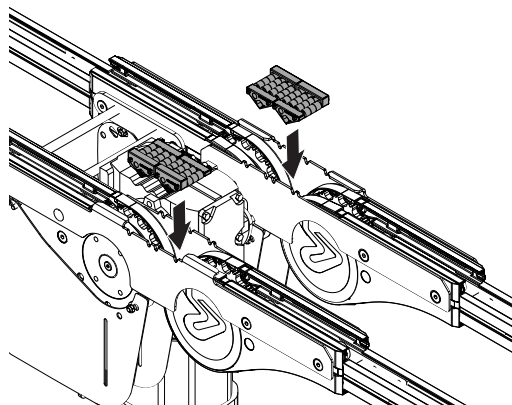
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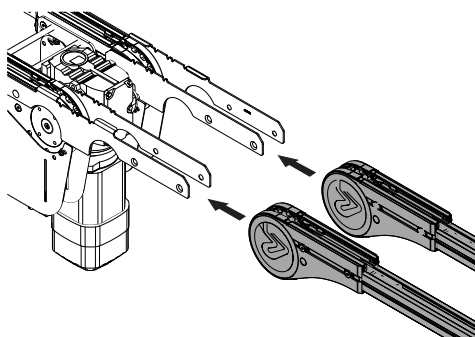
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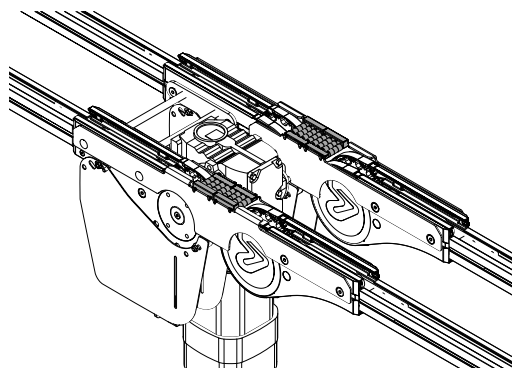
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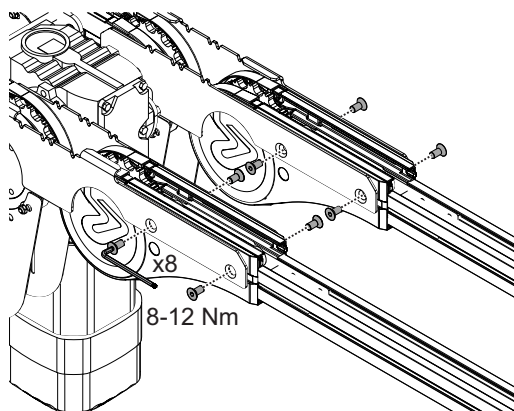
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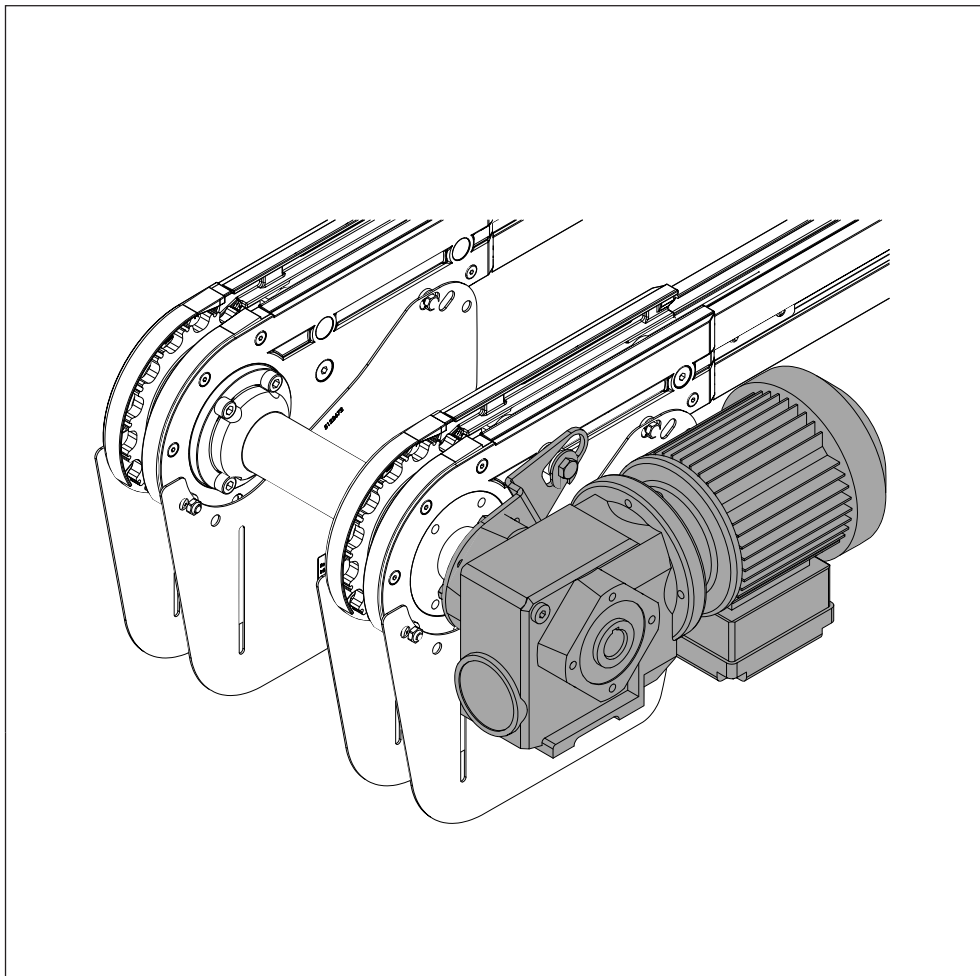


15



6 Mounting motor, Left/Right

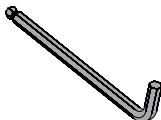
6.1 Direct drive, no slip clutch



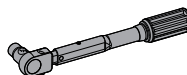
10 mm
13 mm



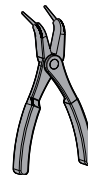
3 mm
4 mm



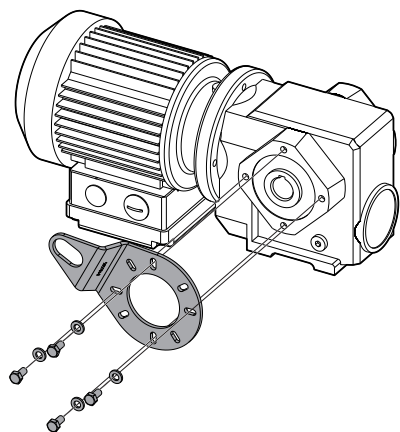
10 mm



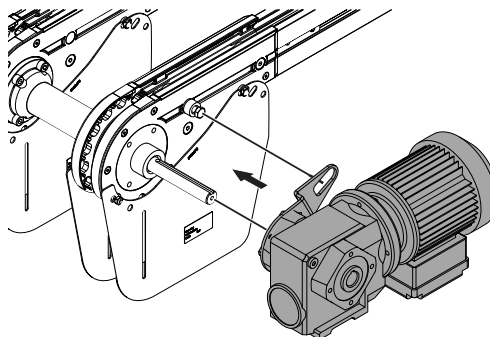
Snap ring pliers



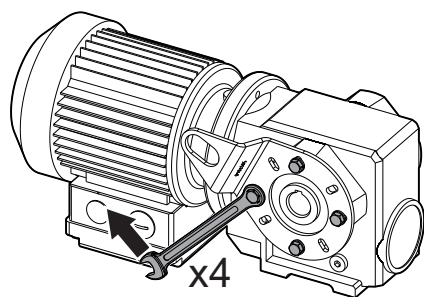
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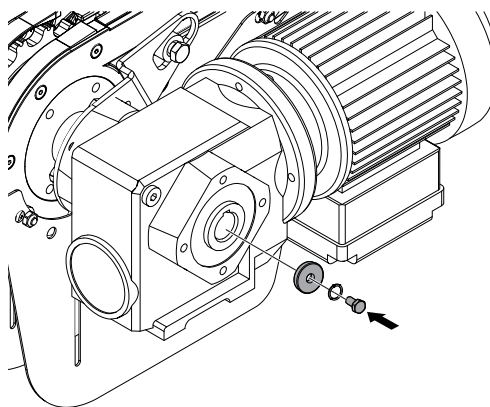
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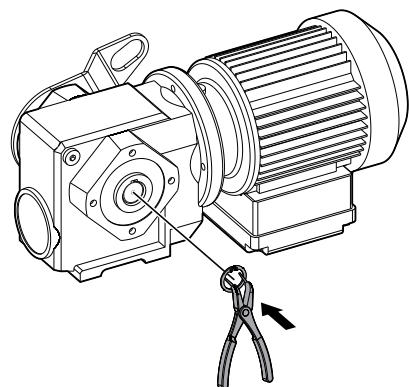
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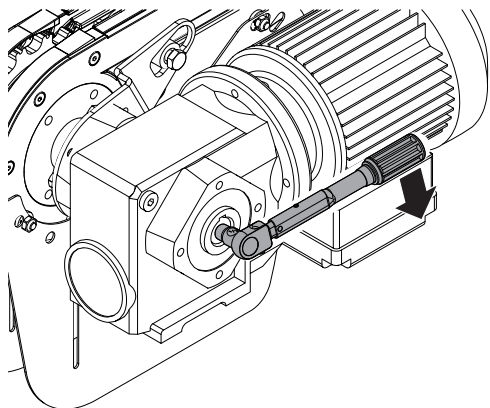
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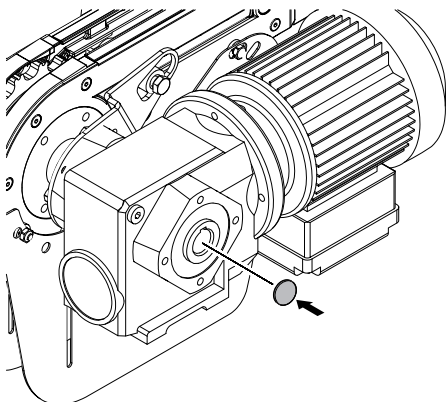
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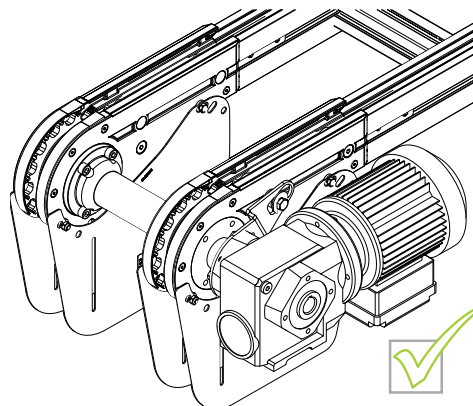
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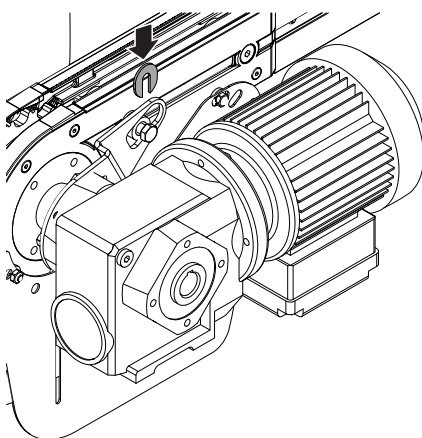
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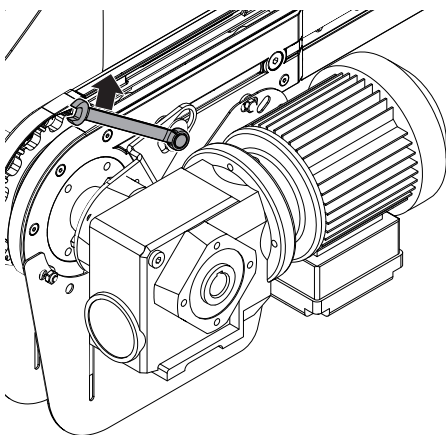
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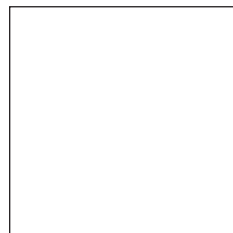
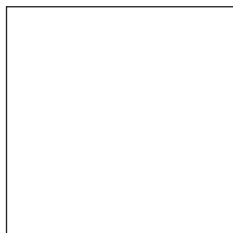
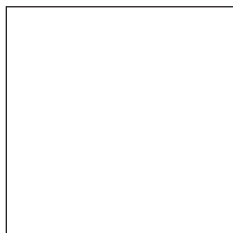
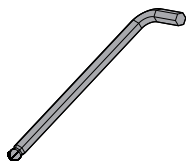


7 Guide rail components

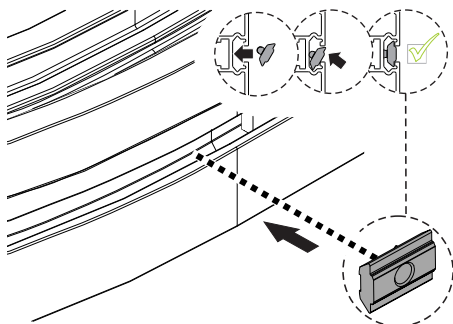
7.1 Inner and outer guide rail for 90° bend



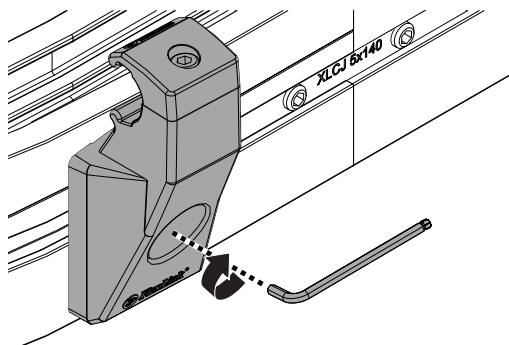
6 mm



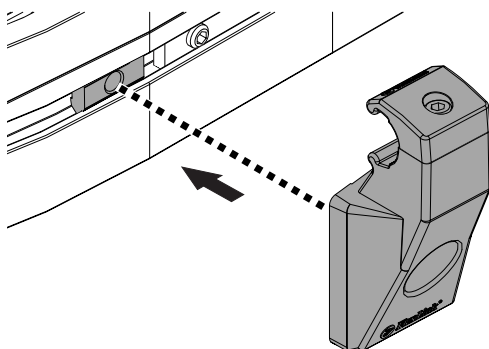
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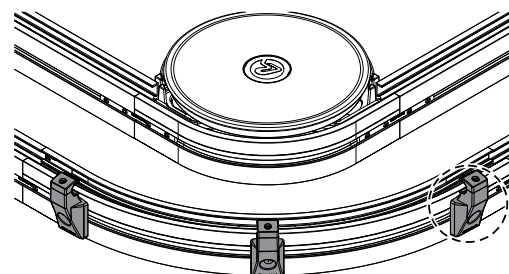
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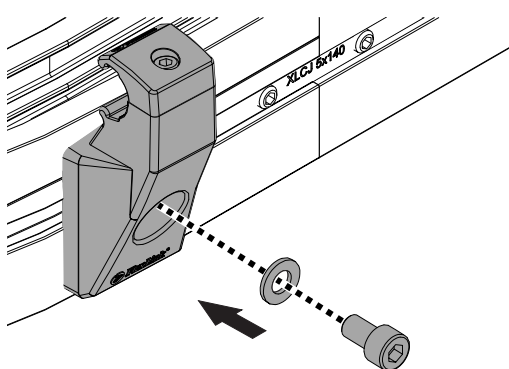
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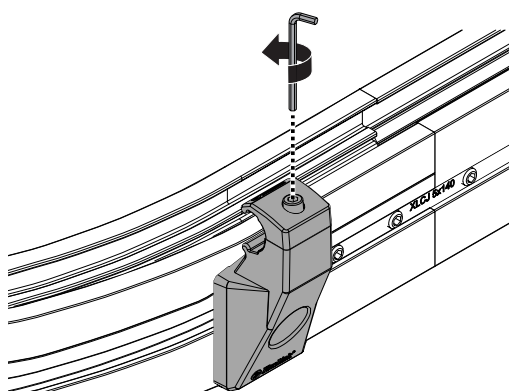
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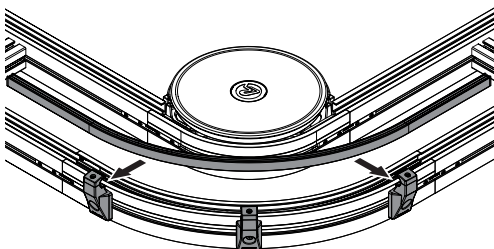
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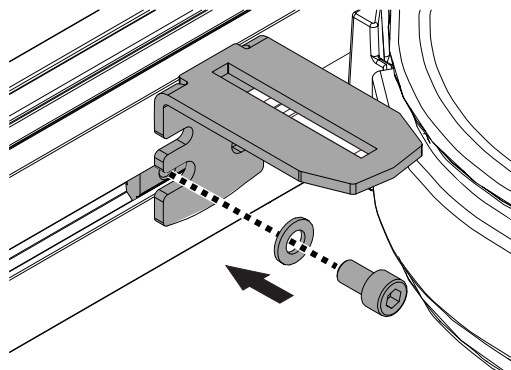
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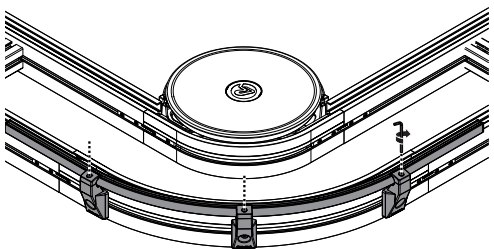
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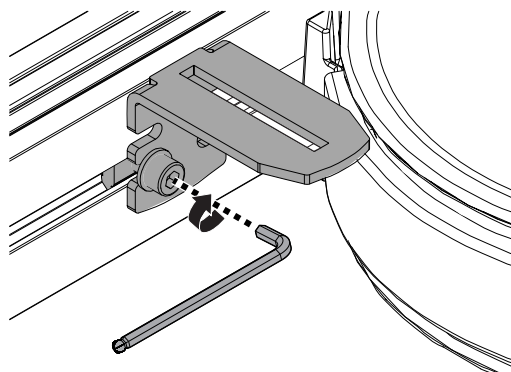
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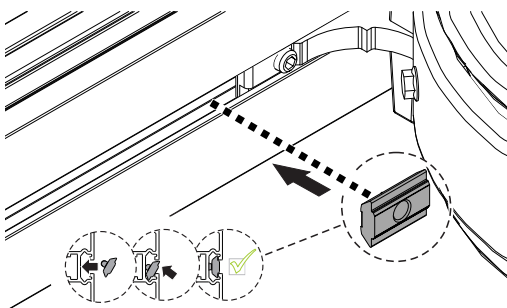
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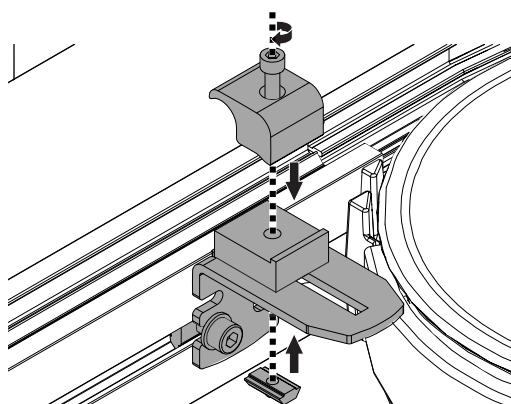
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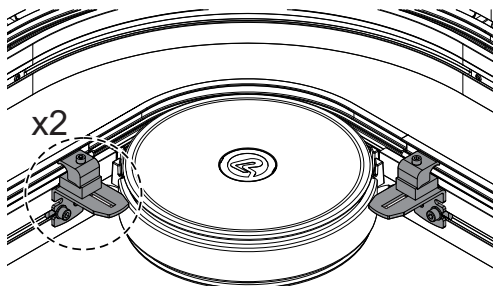
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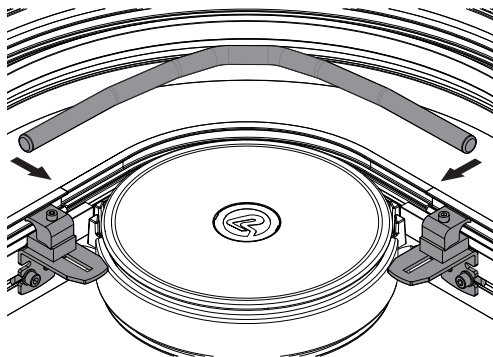
12



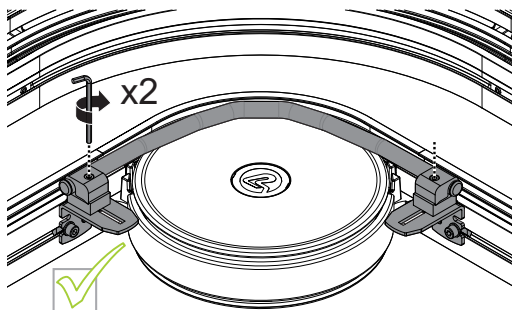
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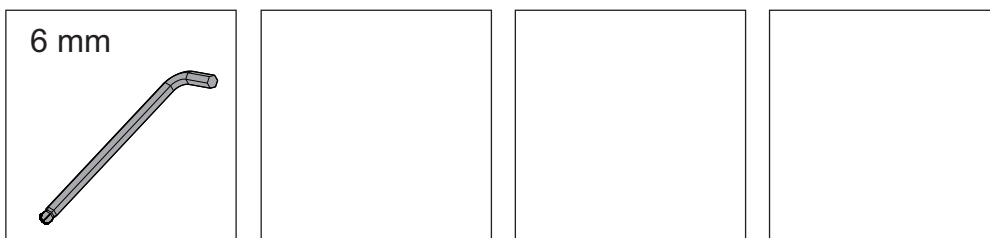
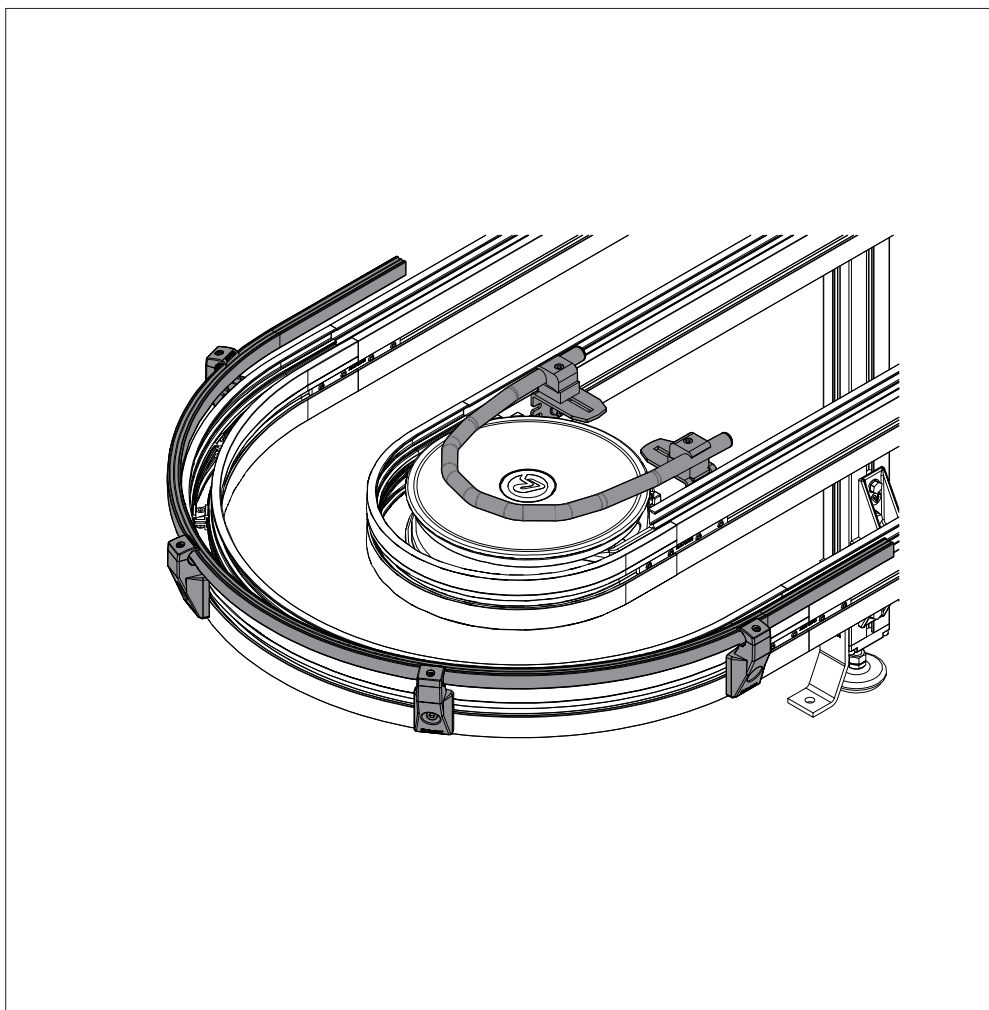
14



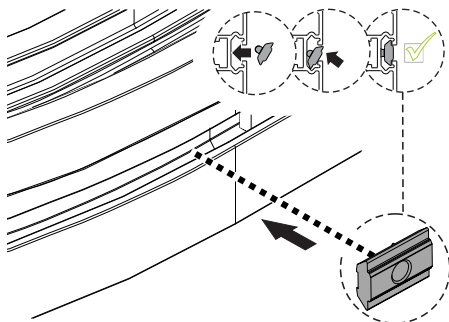
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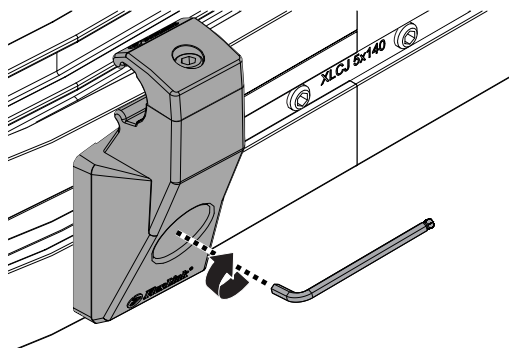
7.2 Inner and outer guide rail for 180° bend



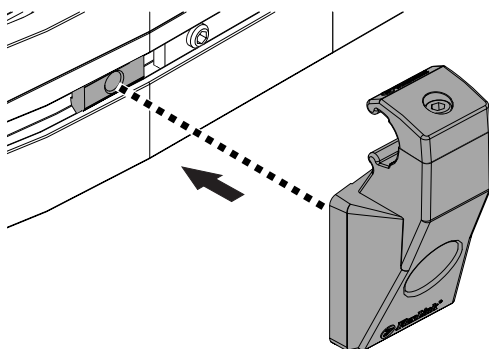
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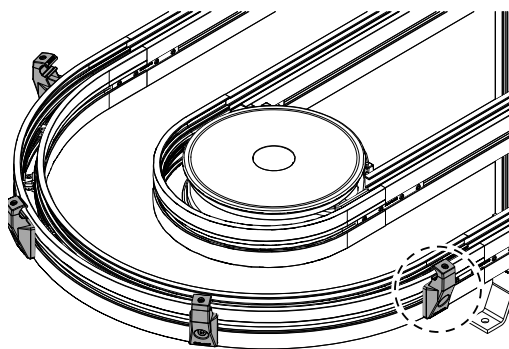
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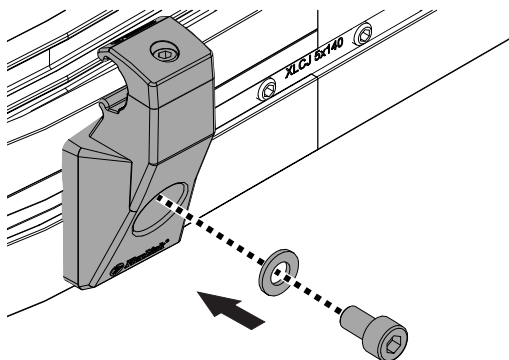
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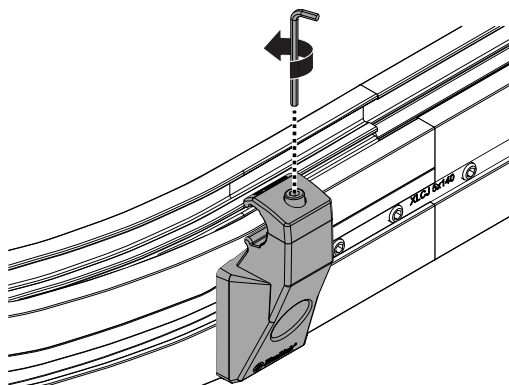
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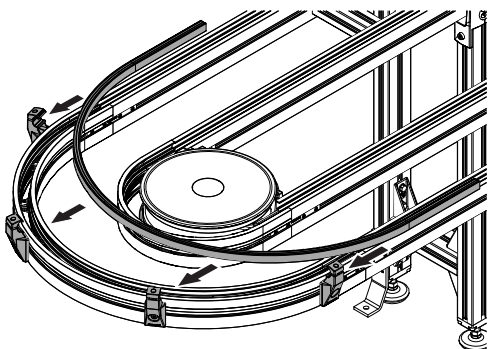
3



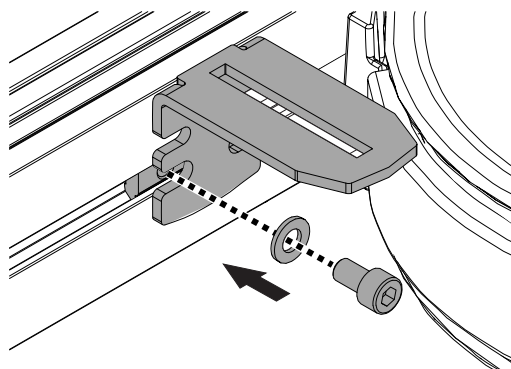
6



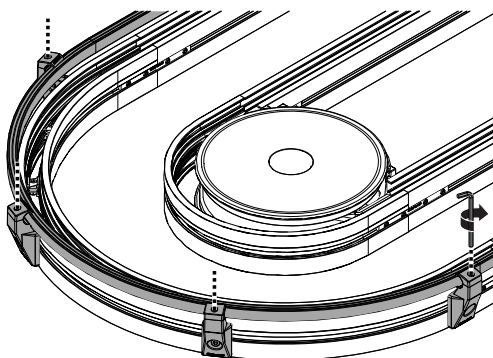
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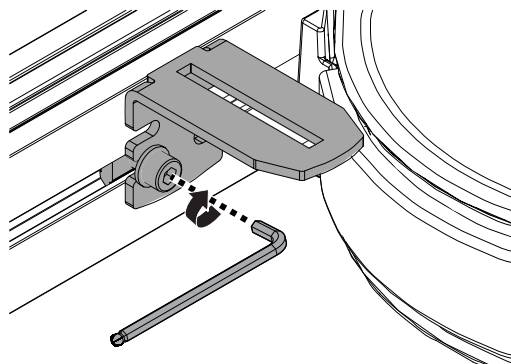
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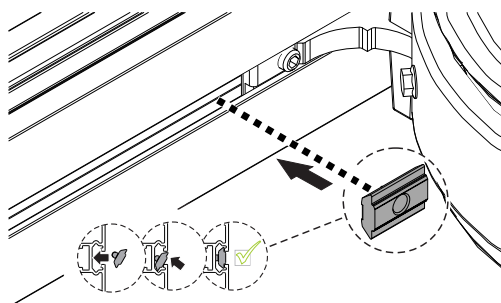
8



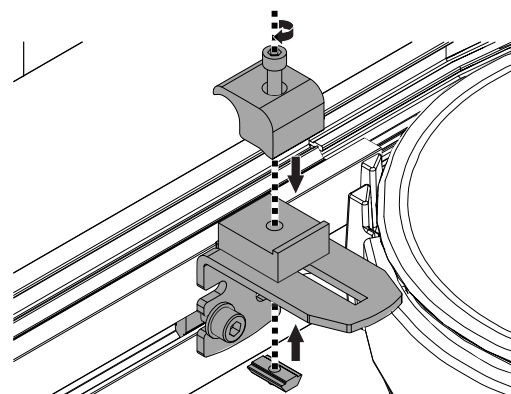
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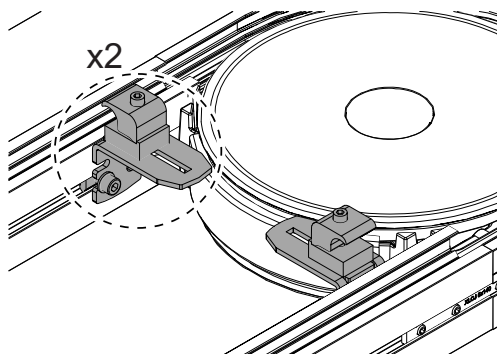
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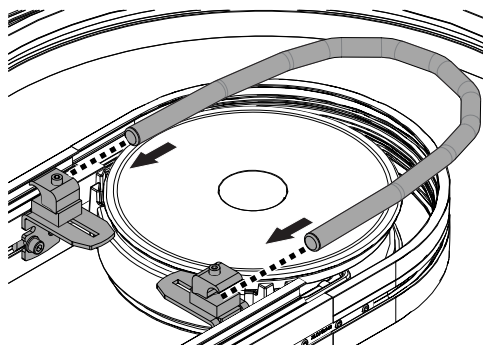
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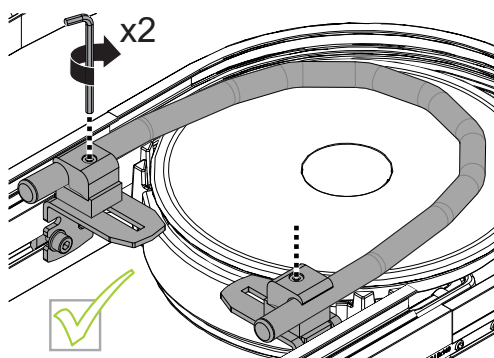
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14

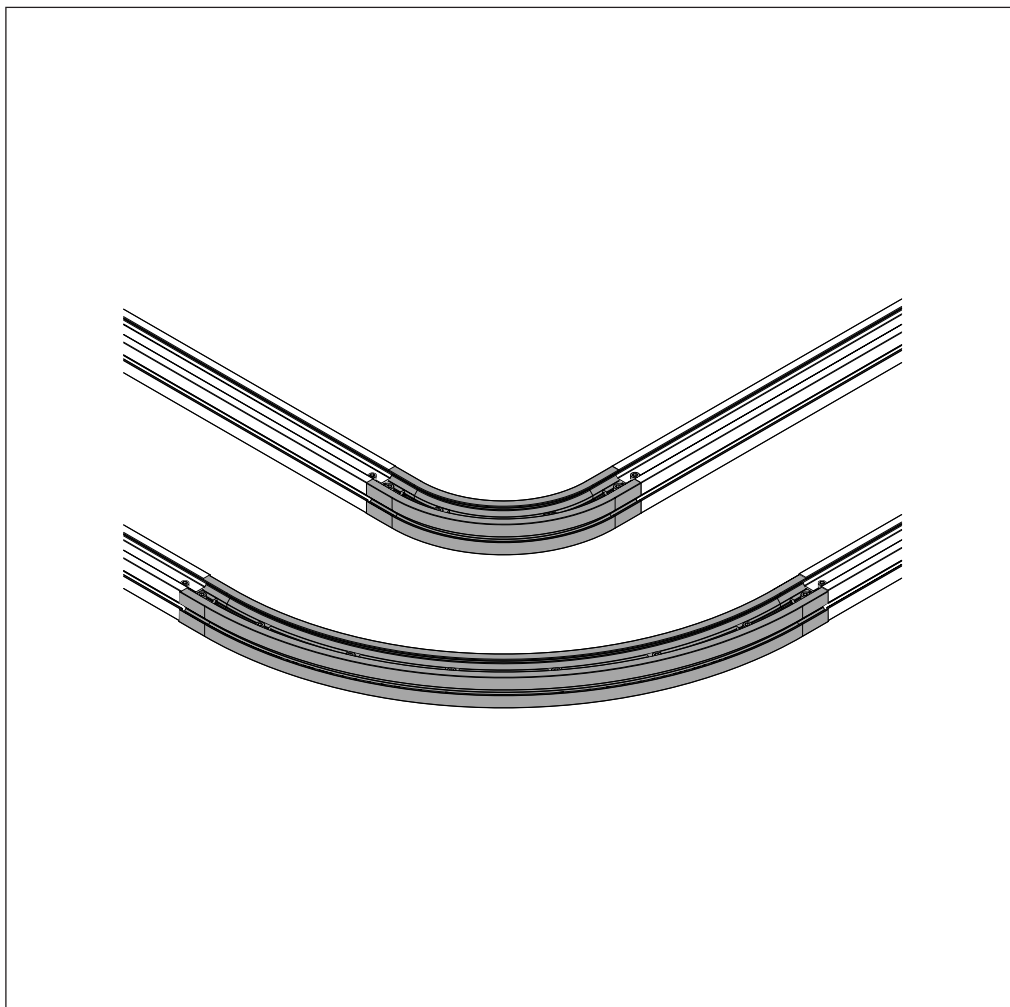


15



8 Plain bends XTC

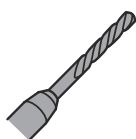
8.1 Plain bends



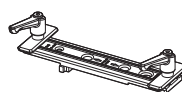
4 mm



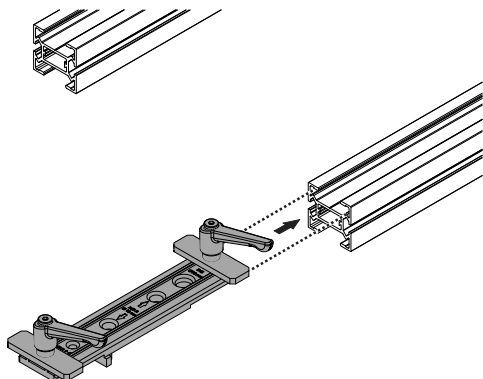
Ø13



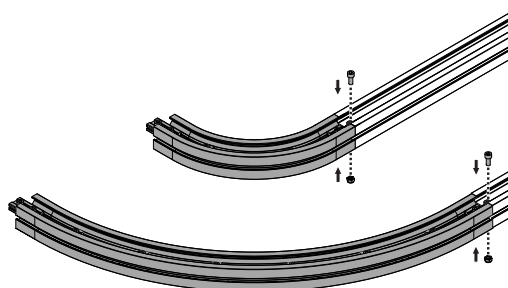
5123264



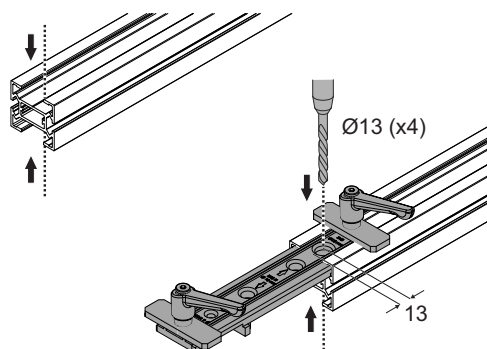
1



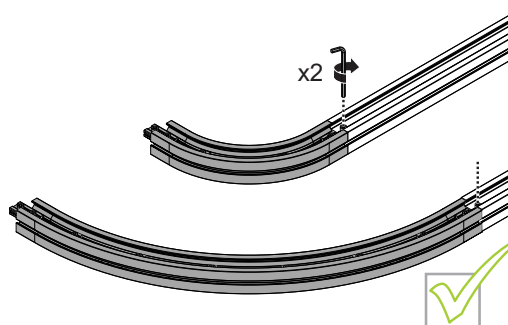
4



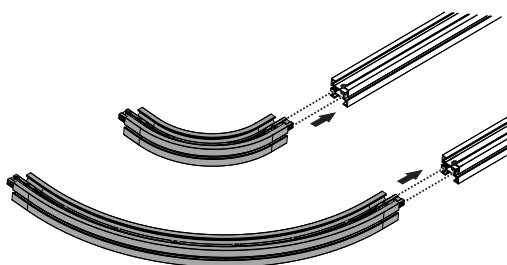
2



5

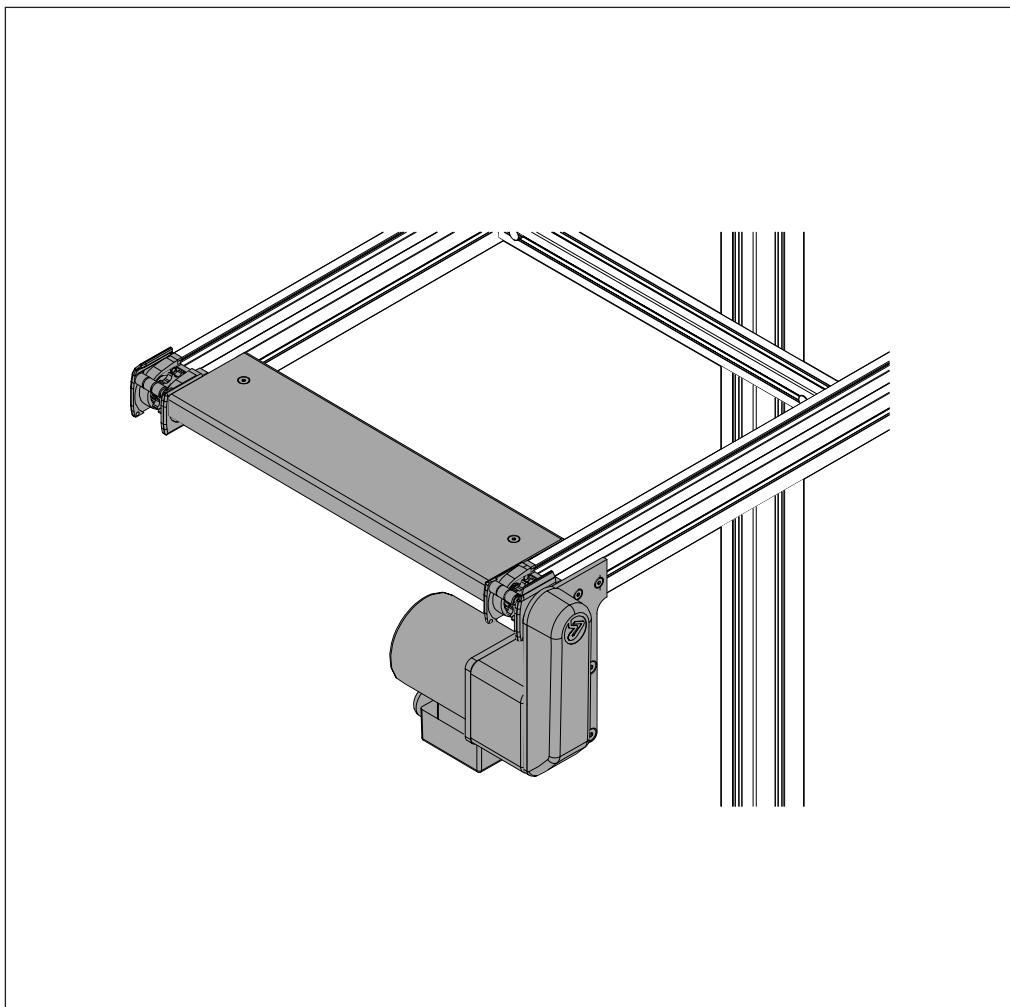


3



9 End drive units XTC

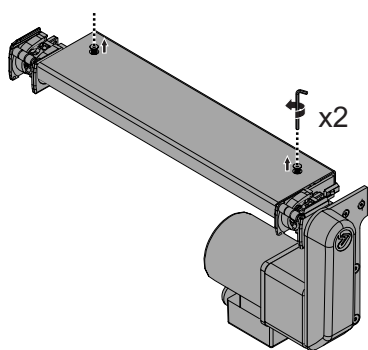
9.1 Left and right drive unit, with pallet guiding



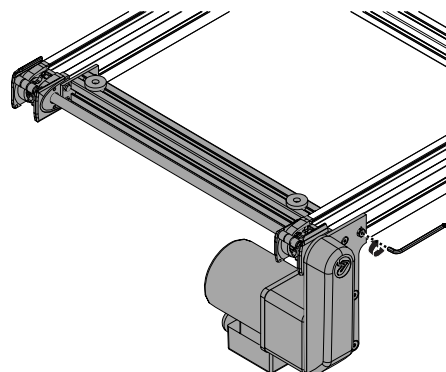
4 mm



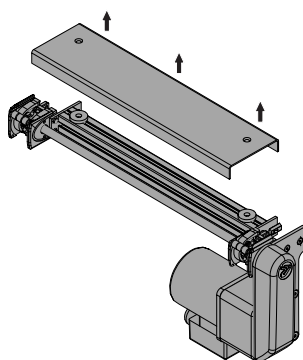
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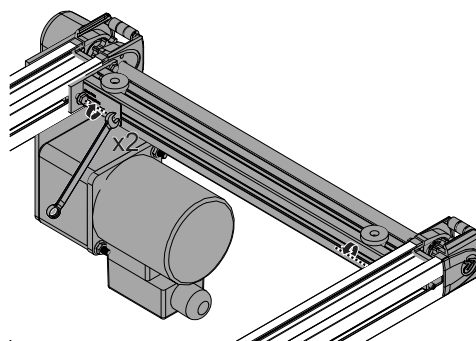
4



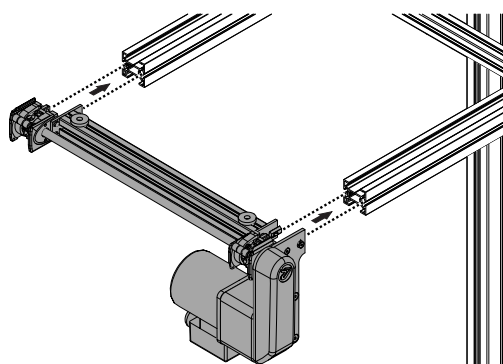
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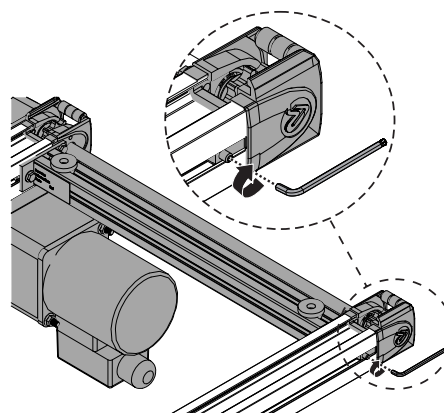
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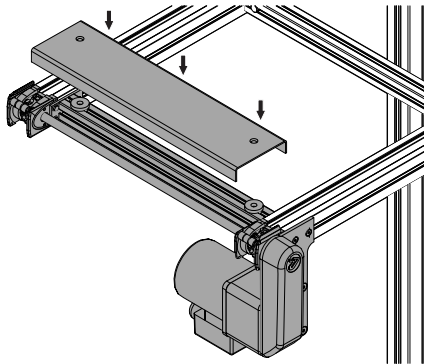
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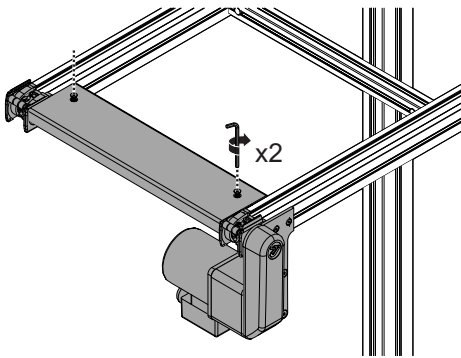
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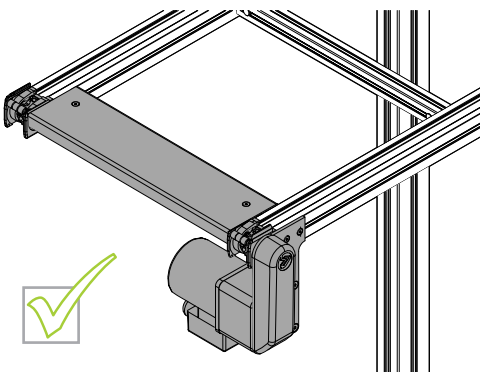
7



8

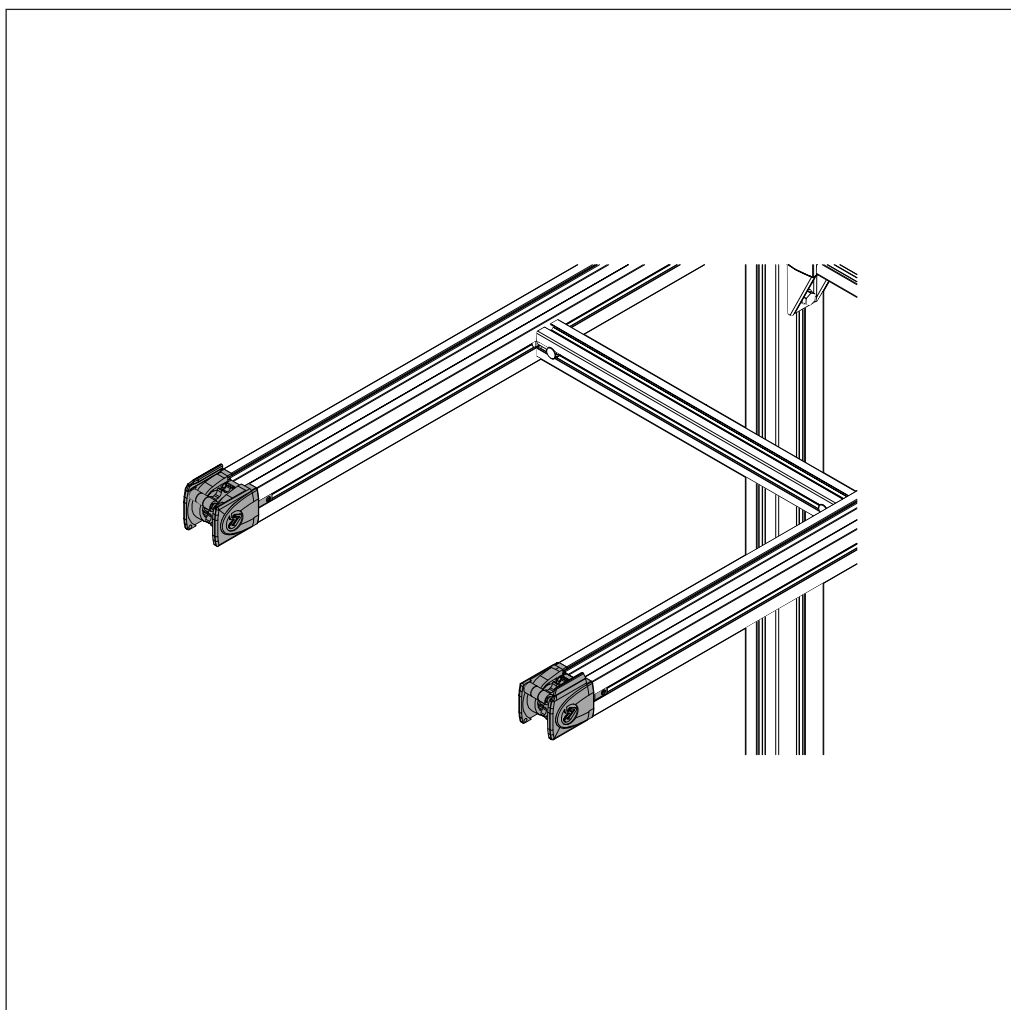


9



10 Idler end unit XTC

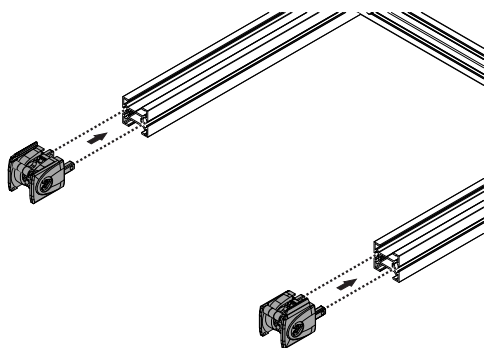
10.1 Idler end unit



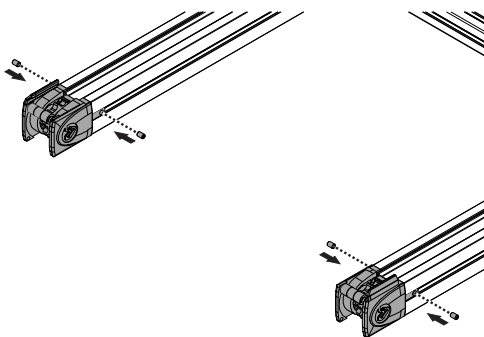
4 mm



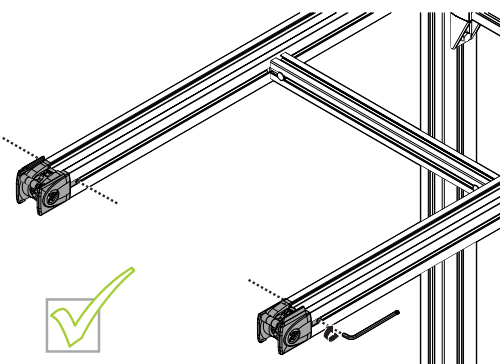
1



2

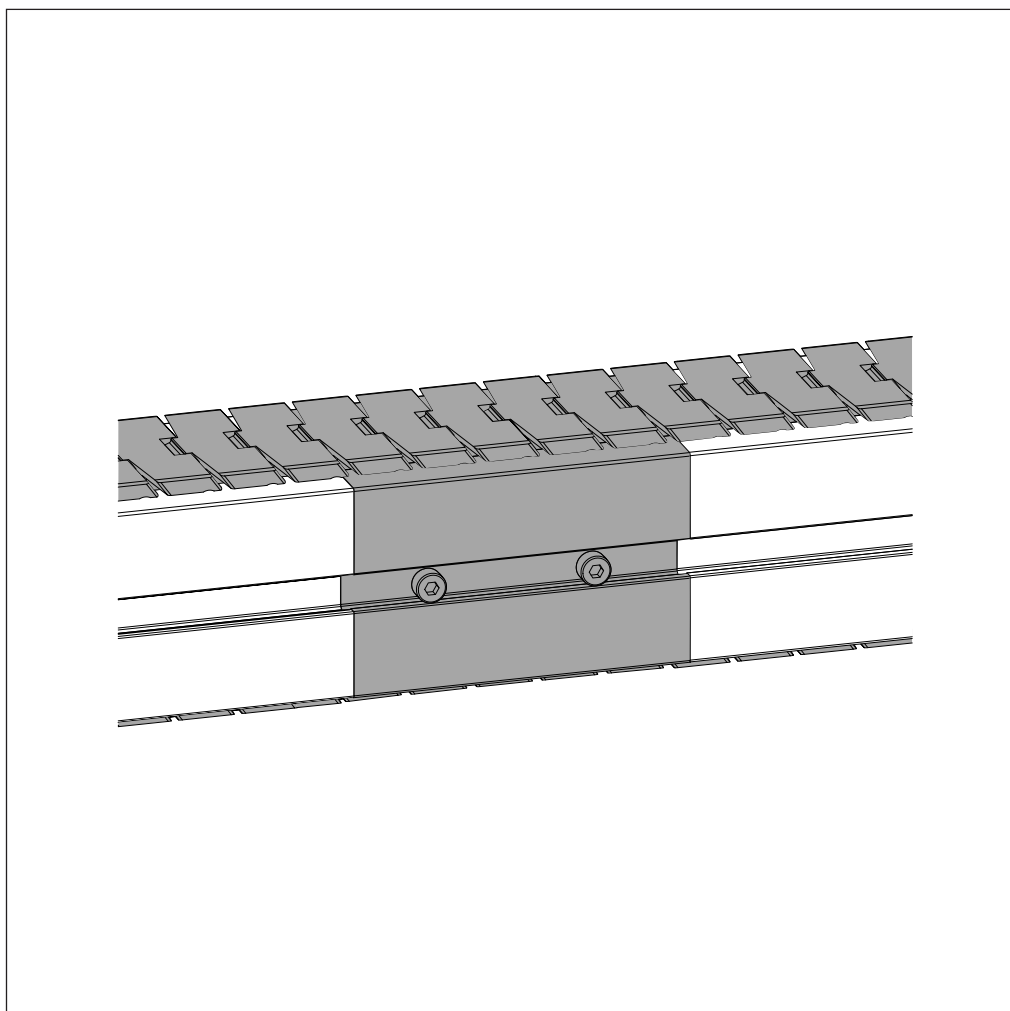


3

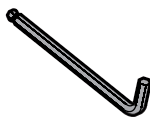


11 Chain installation

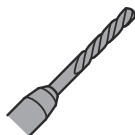
11.1 Beam section for chain installation



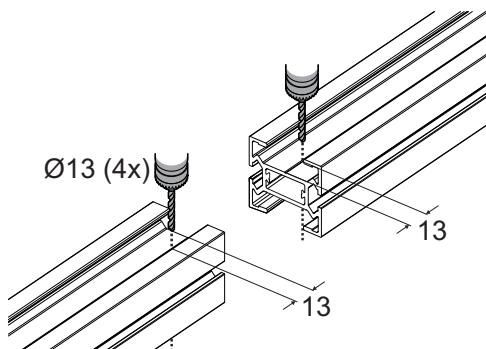
4 mm



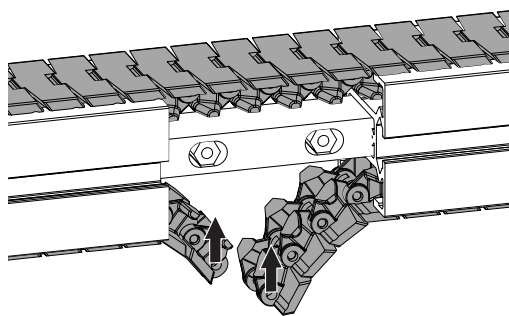
Ø13



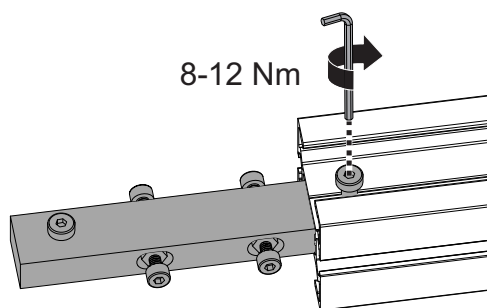
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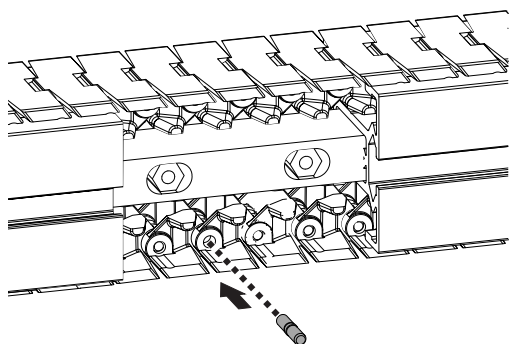
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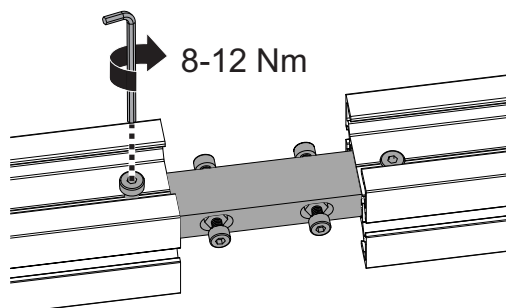
2



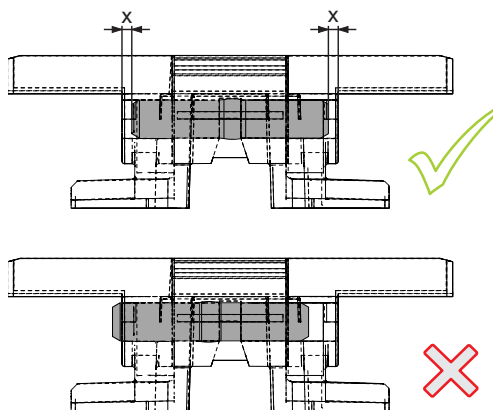
5



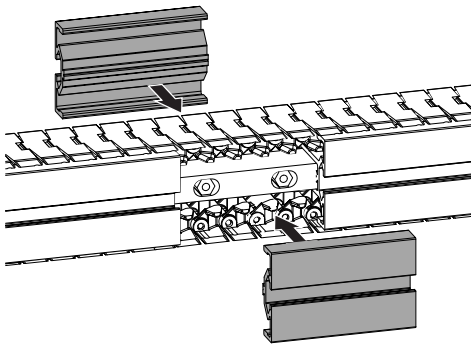
3



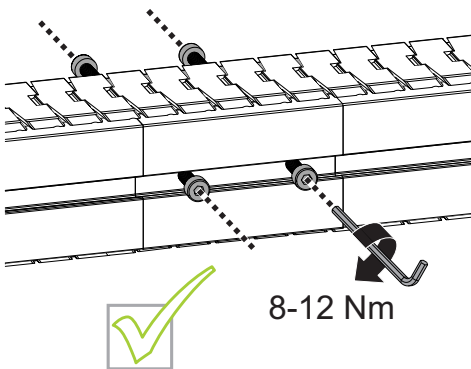
6



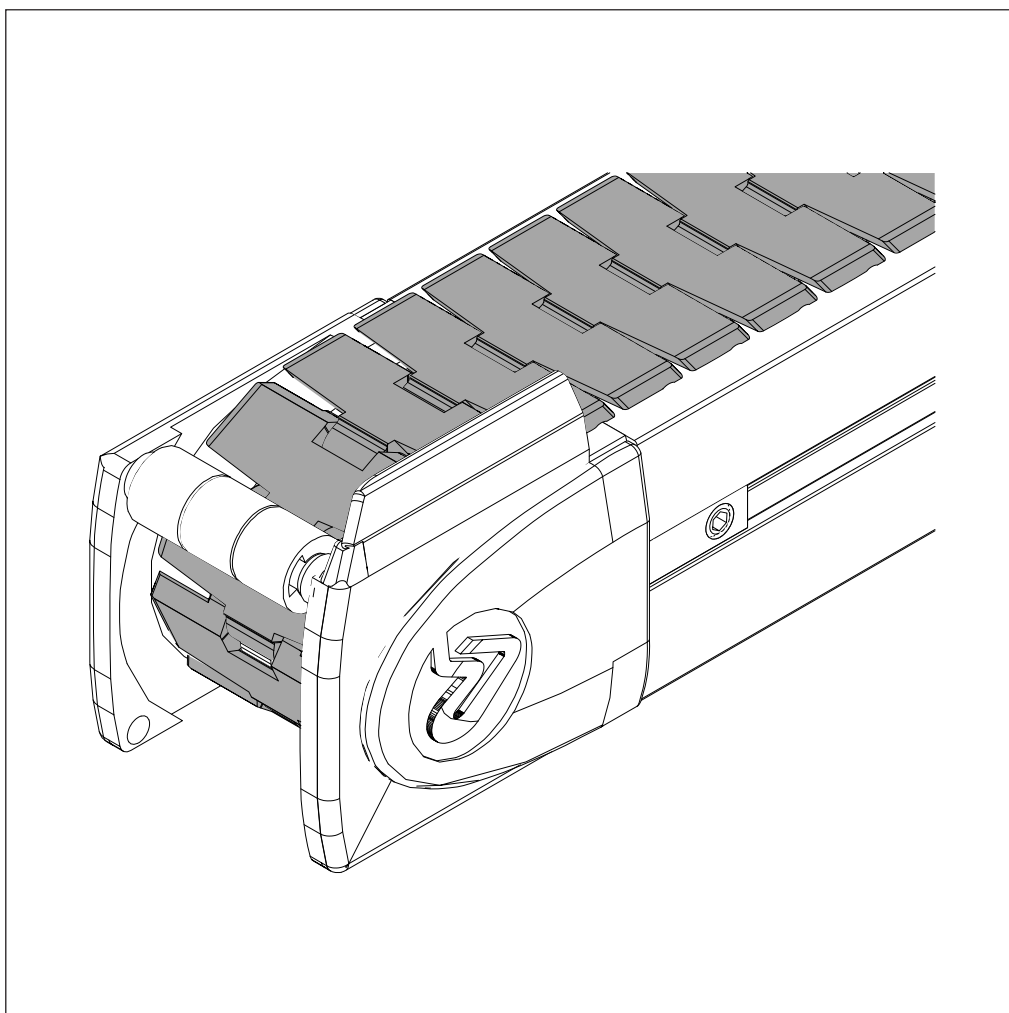
7



8



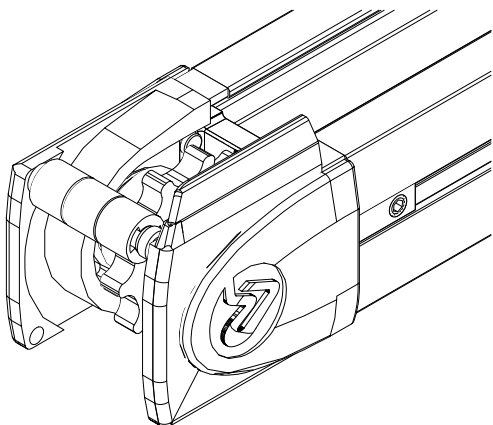
11.2 Chain installation through idler end unit



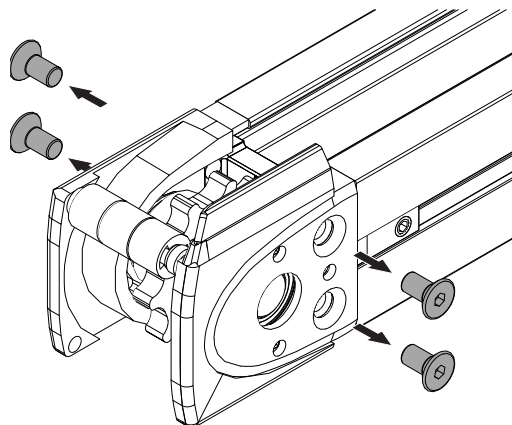
4 mm



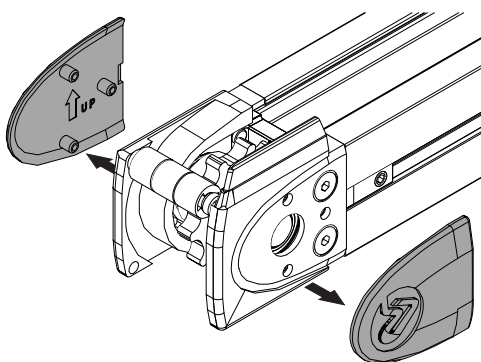
1



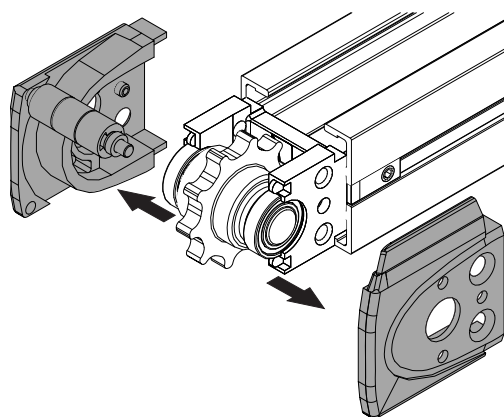
4



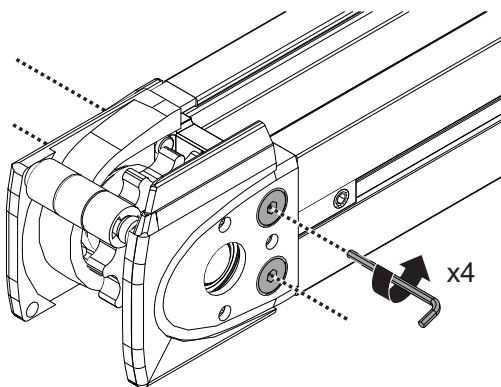
2



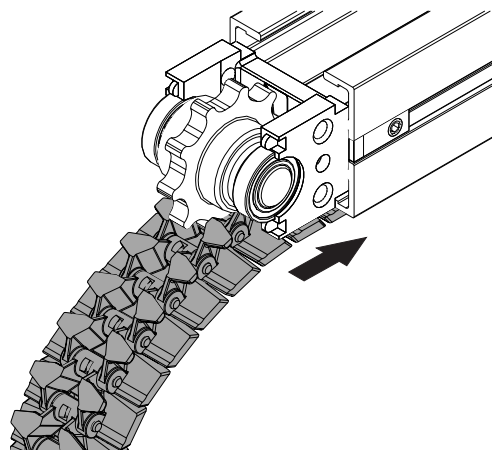
5



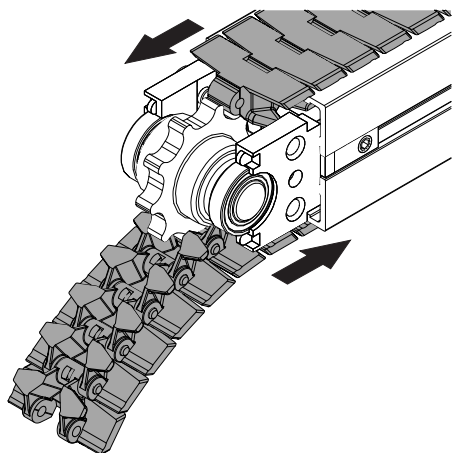
3



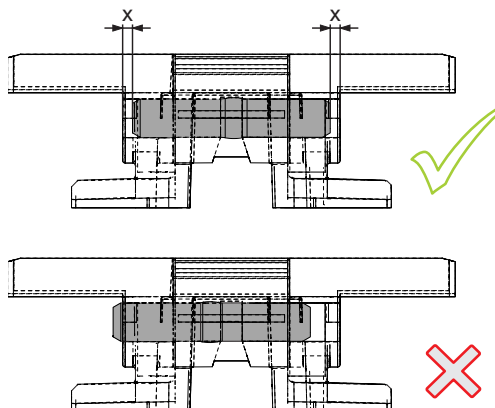
6



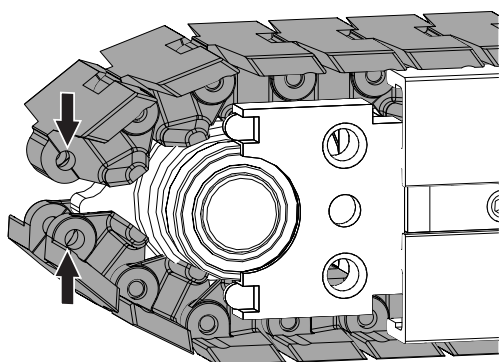
7



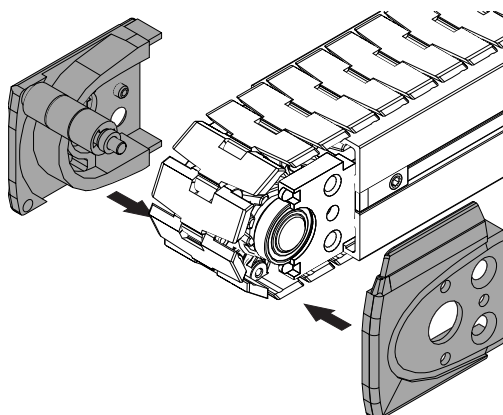
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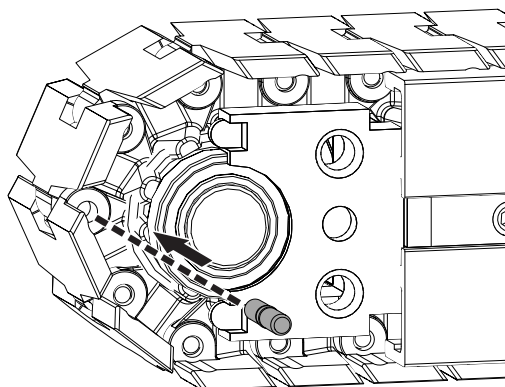
8



11



9



12

