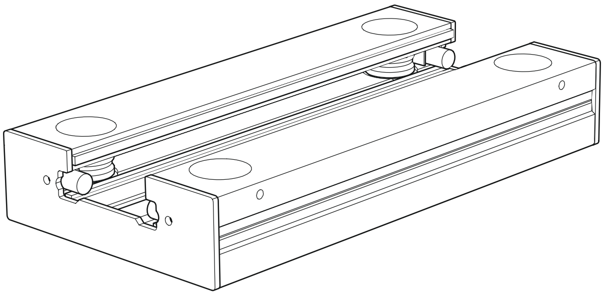


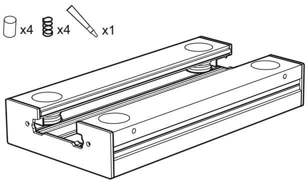
Saddle for linear beam

XCLZ 250X132, XCLZ 300X220

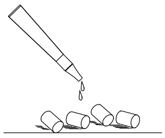
FLX1012348-1
2024-12-17

1. Assembly

This must be performed by skilled personnel.

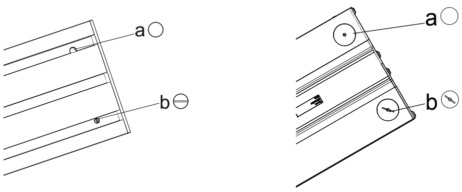


1. Check that the unit is complete according to the above image.
2. Unpack the springs, felts and lubricant.
3. Put the felts on a clean flat area and lubricate until soaked.



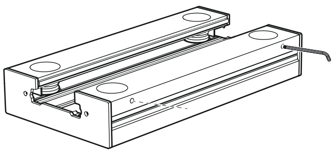
4. Consider what side of the saddle that will be effected by the highest force on rollers.

> **NOTE**
> The **concentric rollers** (a) should hold the highest force and decides the placement on the beam.

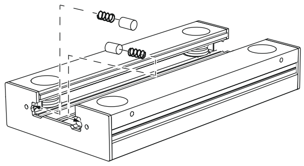


Left: XCLZ 250x132, Right: XCLZ 300x220

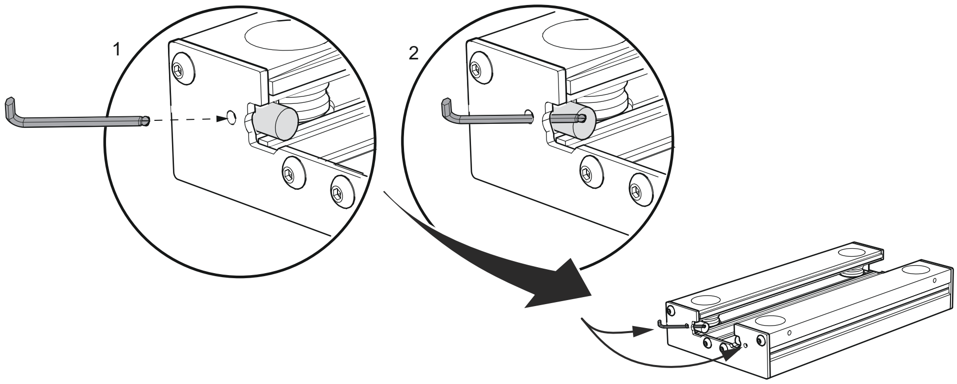
5. Untighten the set screws of the **eccentric rollers** (b).



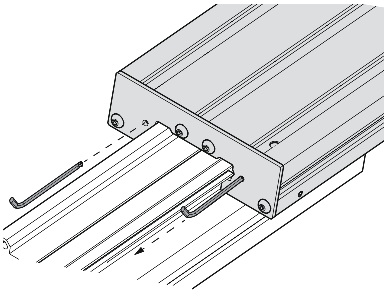
6. Open the eccentric rollers (b) fully.
7. Tighten the set screws a little.
8. Insert the spring and the filters into the pockets on each side of one of the end plates.



9. Hold the filters and springs in place with Allen keys.



10. Slide the saddle onto the linear beam, positioned with the concentric rollers described in step 4 [1].
11. Remove the Allen keys.



12. Repeat step 8 [1]-9 [2] for the other side of the saddle.
13. Slide the saddle fully on to the linear beam.
14. Remove the Allen keys.
15. Untighten the set screws to be able to adjust the eccentric rollers.
16. Adjust the eccentric rollers (b) for the saddle to slide without getting stuck.
17. Test slide and adjust until satisfied.
18. Tighten the set screws.

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