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Essential parts of the FlexLink product range are protected by patents and design regulations.

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Catalogue instructions

1. How to read the catalogue: Open the catalogue and from the pictorial index locate the group in which the part you want to find is present. Turn over to the concerned page number (as given by pictorial index). Now find out the figure of the part you wish to order. Jot down the part number against that particular figure number from the text. In case, if you have the part number and you need the other details, the part index can be used. The part index (at the end of the catalogue) will give you the figure and page number of the part you wish to order.

2. How to order spare parts: The part number and the description of the part required should be invariably mentioned in the order as per the catalogue text. The latest part number as conveyed through our service circulars should only appear on the order. In case of ordering colored components, color code of the components should be mentioned. The quantity shown against the part number is the quantity per unit for that group so that particular quantity should be multiplied by the number of sets required.

3. Abbreviations: The following abbreviations are used in this catalogue:

assly.	Assembly
V	Volts
N.I.	Not illustrated
W	Watt
Comp.	Complete
Fr	Front
Std.	Standard
L	Length
A/t.	Alternate
Rr	Rear
L.H.	Left hand
R.H.	Right hand
AR	As required
(Part number) Part number presented in “parantheses” and in Italic character style	Parts are included in a Spare parts kit.
*)	These items can only be purchased as part of a kit and when an item has an * the corresponding item always is placed between brackets (..) see above.
Recomended Spare part	Parts which are usually kept in stock and have short turnaround (See item 4)

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4. Recommended Spare parts:

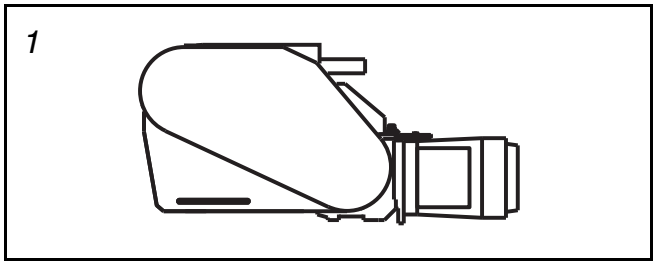
Several items of the complete spare parts overview are earmarked as recommended spare parts. FlexLink advises its customers to purchase and stock these specific items for replacement in case of failure of the original item. The recommended spares are limited to only these items for which the cost of buying is in a fair relationship to the risk (i.e. probability * impact) of sudden failure. It merely consists of wear parts and some electrical and pneumatic components.

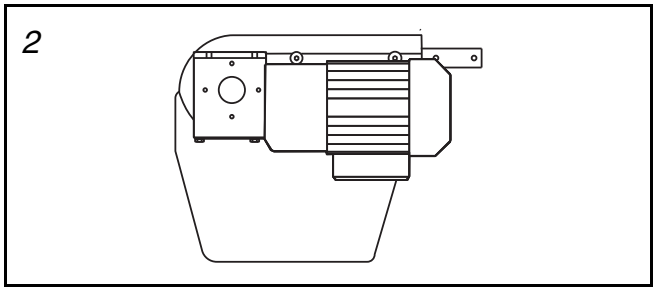
Spare parts End drive unit - XK

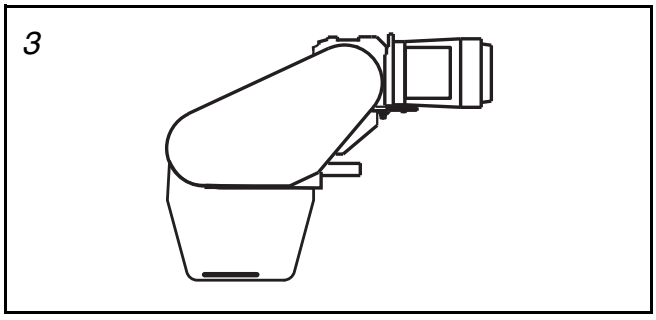
Technical information from FlexLink

End drive unit - XK

Contents

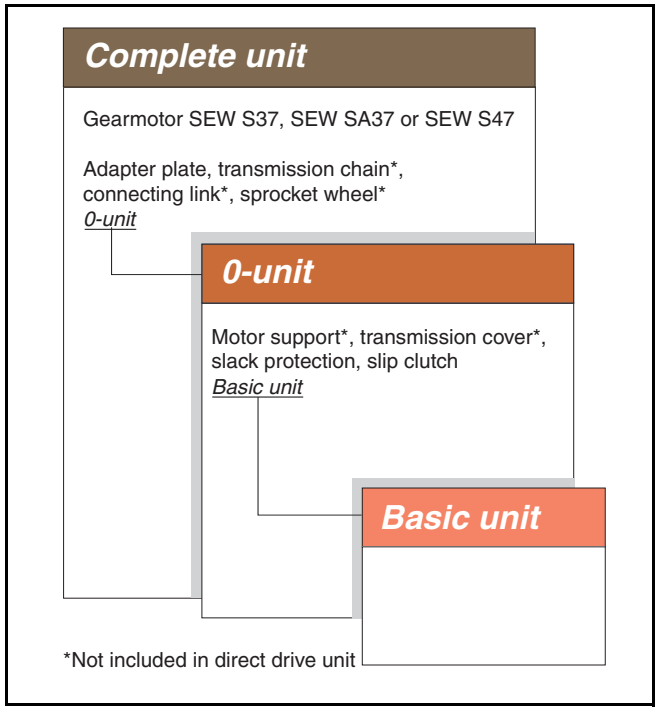






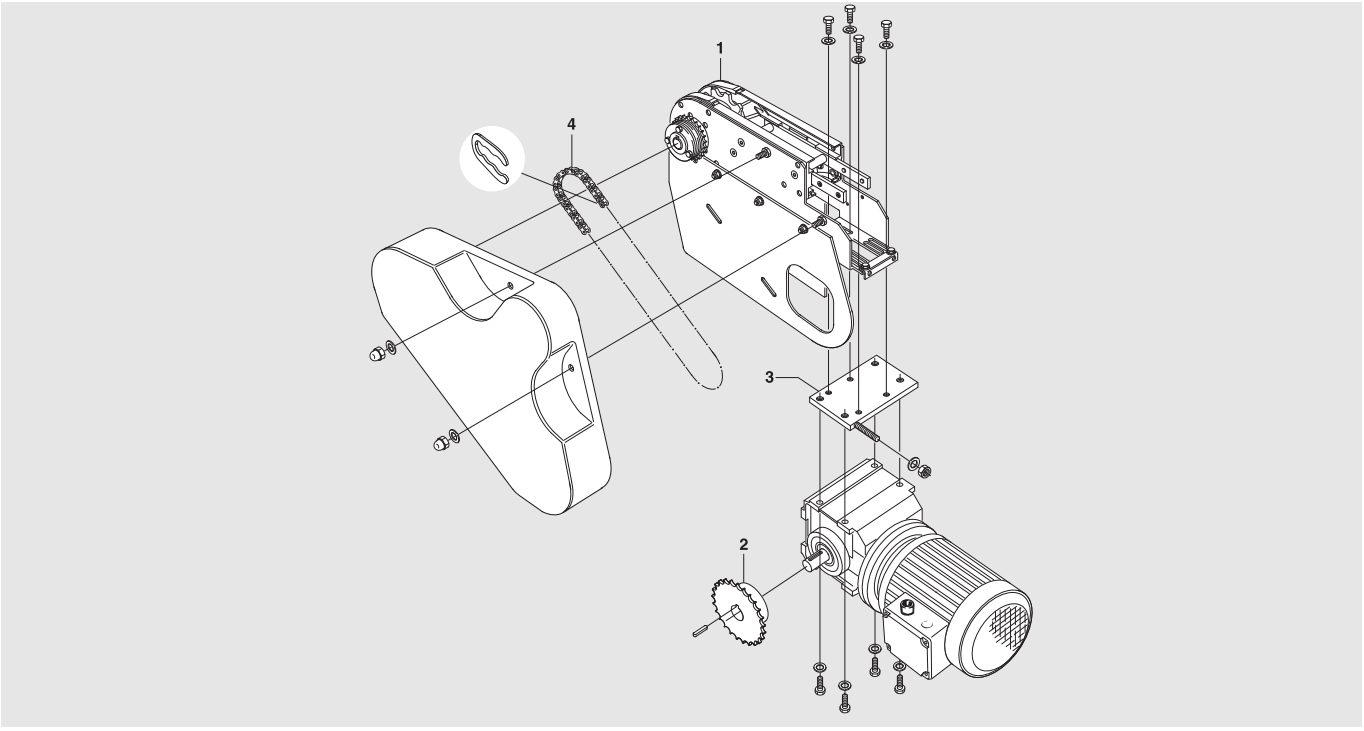
Revision list

Doc ID	Date	Type of revision	Entered by
XK001-E1	98-10-14	New version	Enator Inforum
XK001-E2	00-05-15	Part No change	AerotechTelub
XK001-E3	00-06-14	End drive unit, direct drive XKEB HLP/HRP added	AerotechTelub
XK001-E4	00-09-15	XKEB HLP/HRP: changed to XKEB LP/RP	AerotechTelub
XK001-E5	00-10-04	P. 11 XKEB 0 LU/RU del.	AerotechTelub
XK001-E6	01-04-24		
XK001-E7	08-10-30	Spare part kits added	JE
XK001-E8	09-03-19		JE
XK001-E9	10-02-12	Updated (page 4)	JE
XK001-E10	10-02-16	Slip clutch SP kit deleted	JE
XK001-E11	10-06-22	Added new col.	JE
XK001-E12	19-12-09	Updated sprocket wheel tables	ML
XK001-E13	21-05-05	Updated logo and lists	TG
XK001-E14	23-04-14	Updated content of kit 5111652	IR



End drive unit

Complete unit – XKEB _L/R/LA/RA For SEW S37 gearmotor



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	0-unit (left-hand version)	XKEB 0 L/LA	1	See next page for details	
	0-unit (right-hand version)	XKEB 0 R/RA	1	See next page for details	
	Motor alternative, see Drive unit guide 5014				
2	Sprocket wheel 1/2" including set screw		1	See table below	X
3	Adapter plate including bolts and washers	3924197	1	For SEW S37 gearmotor	
	Adapter plate	3924455	1	Blind adapter plate	
4	Transmission chain 1/2" including connecting link	3921638	1	ISO/R- 1967- 08B- 1 (ISO)	X
	Transmission chain 1/2" including connecting link	5044948	1	ISO/R- 1967- 08A- 1 (ANSI)	X

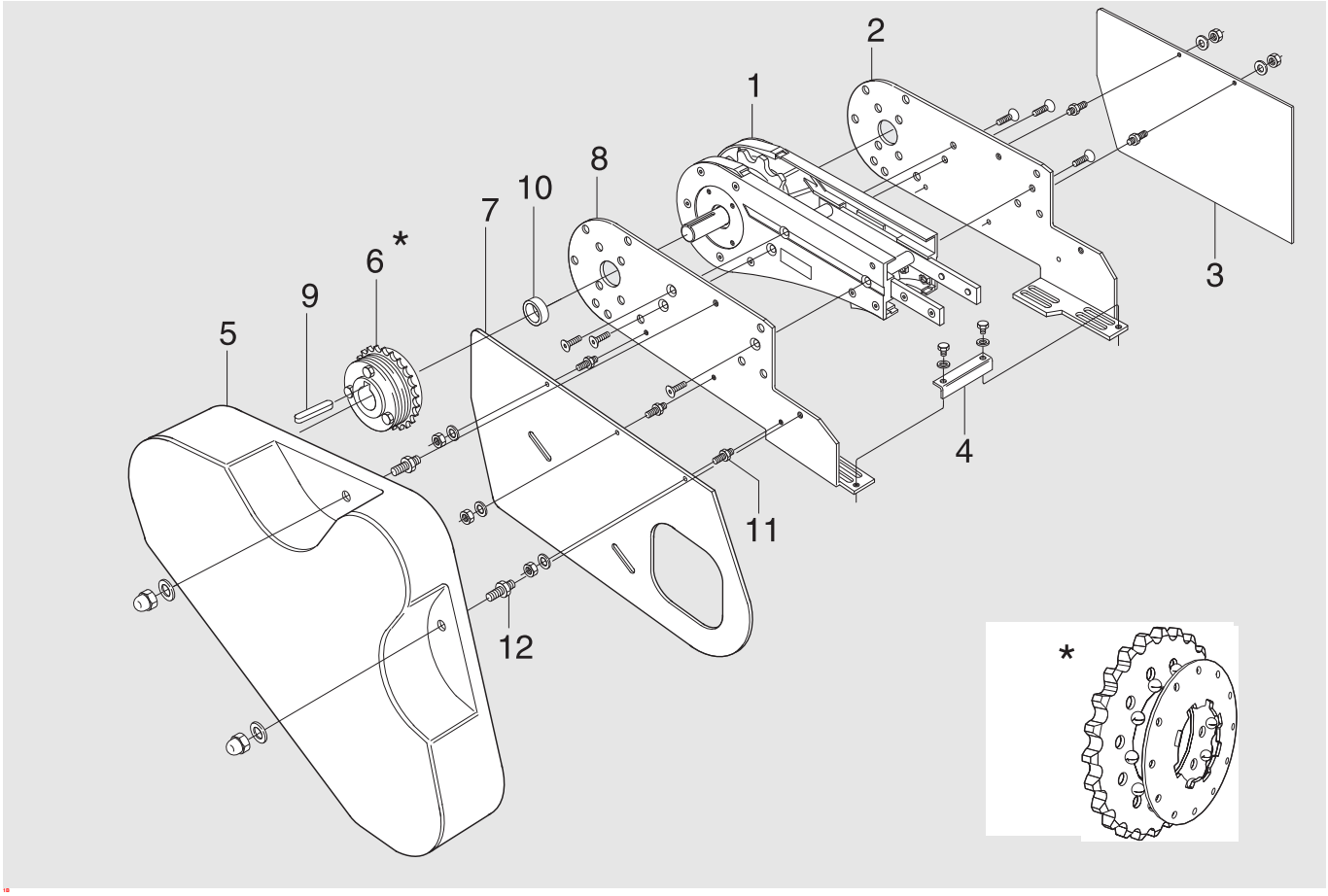
Important

Items 2-4 must be ordered separately when ordering a 0-unit (item 1). The sprocket wheel (item 2) should be specified in accordance with the following table:

Sprocket wheel 1/2"	Part No (SEW)	Shaft diameter
z=19 ISO	3924438	20
z=21 ISO	3924439	20
z=23 ISO	3924440	20
z=25 ISO	3921258	20
z=15 ANSI	5044935	19,05
z=17 ANSI	5044936	19,05
z=19 ANSI	5044937	19,05
z=21 ANSI	5044938	19,05
z=23 ANSI	5044939	19,05
z=25 ANSI	5044940	19,05

End drive unit

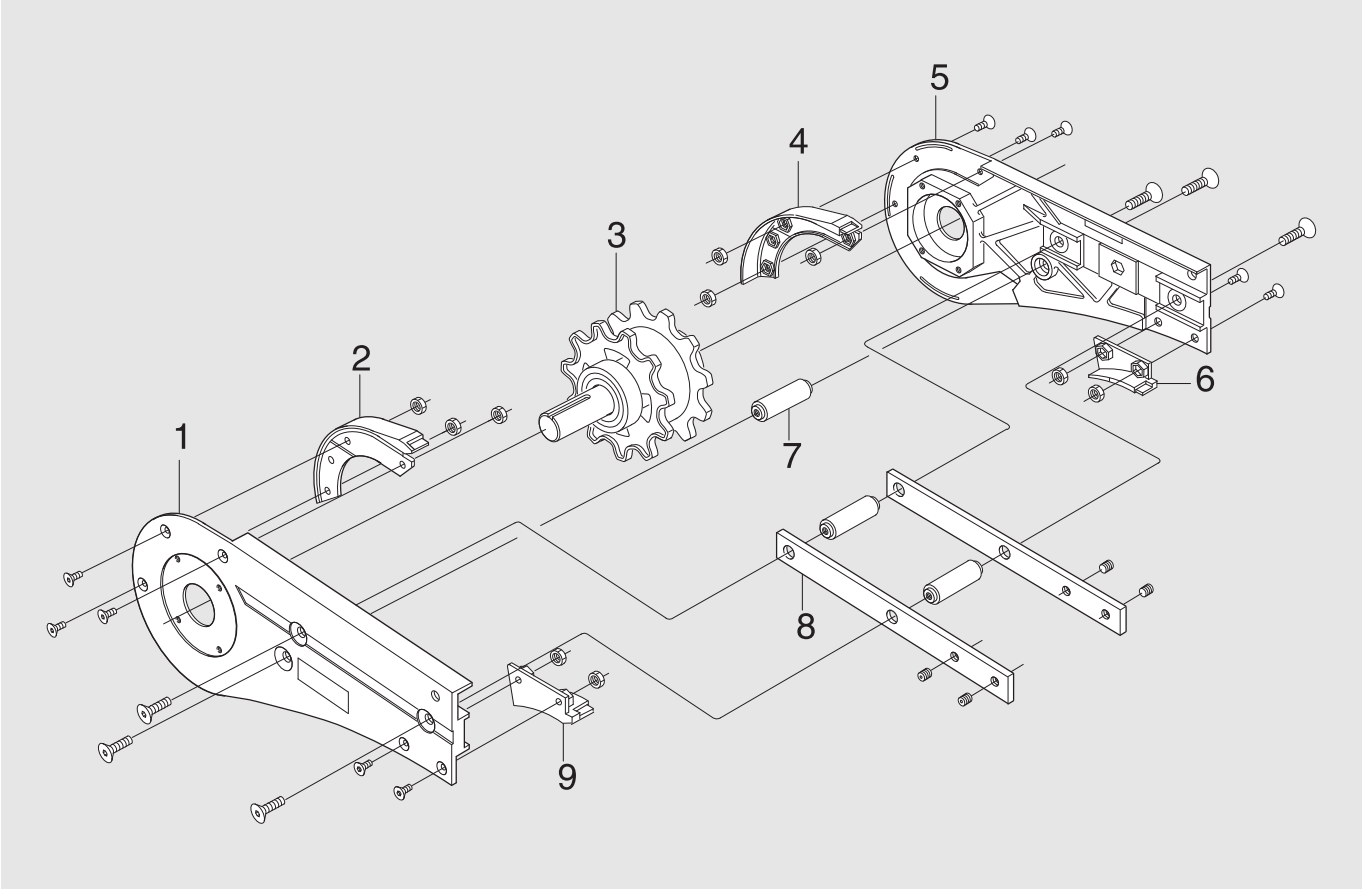
0-unit – XKEB 0 L/R/LA/RA



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Basic unit (left-hand version)	XKEB 0 HLU	1	See next page for details	
	Basic unit (right-hand version)	XKEB 0 HRU	1	See next page for details	
2	Motor bracket	3925025	1		
3*	Slack protection	*(3925590)*	1	See kit below	
4	Adjusting block	3924287	1		
5	Transmission cover	3925068	1		
6	Slip clutch ∅25 mm	5053981	1	ISO	
*	-Slip clutch, Spare parts kit	5056817	1	ISO, incl. cup spring, ball, chain wheel.	X
	Slip clutch ∅25 mm	5054000	1	ANSI	
	-Slip clutch, Spare parts kit	5056820	1	ANSI, incl. cup spring, ball, chain wheel.	X
7*	Slack protection	*(3925589)*	1	See kit below	
8	Motor bracket	3925024	1		
9	Thin parallel key	DIN 6885A h9	1	8×7–50	
10	Distance	3925325	1		
11*	Distance screw	*(3904862)*	5	See kit below	
12*	Distance screw	*(3904855)*	2	See kit below	
*) 3+7	Slack protection kit	5111650	1		
*) 11	Distance screw kit	5111600	1	Kit contains 10 pcs	
*) 12	Distance screw kit	5111599	1	Kit contains 10 pcs	

End drive unit

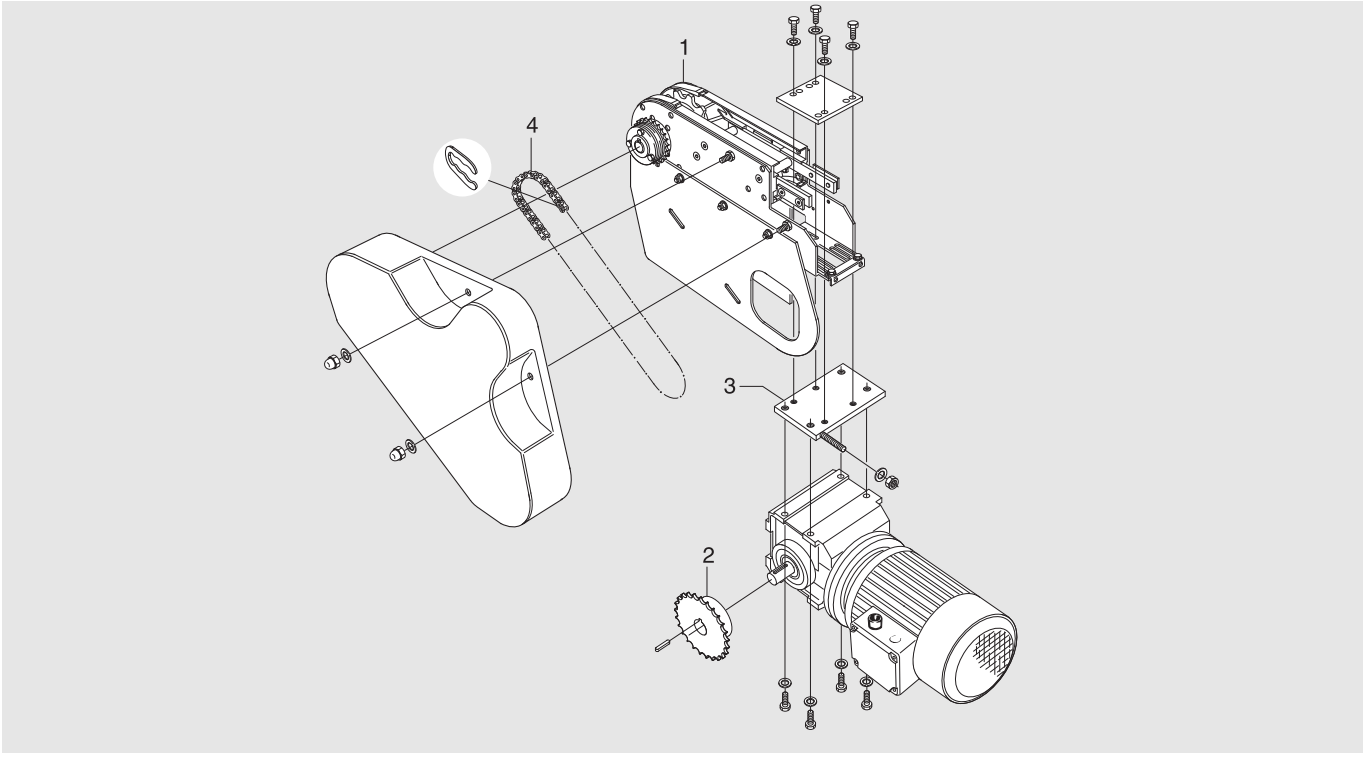
Basic unit – XKEB 0 HLU/HRU



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1*	Side plate L	*(3920210)*	1	See kit below	
2, 4	Spare parts kit Steering guide	5051421	1		X
3	Drive wheel kit	5116503	1	Incl. wheel, shaft, bearing and wedge	X
5*	Side plate R	*(3920209)*	1	See kit below	
6*	Guide R	*(FLX1007084)*	1	See kit below	
7	Spacer	3924989	3		
8	Connecting strip	3921123	2		
9*	Guide L	*(FLX1007085)*	1	See kit below	
*) 1+5	Side plate kit	5111651	1		
*) 6+9	Spare parts kit Guide	5111652	1		X

End drive unit, heavy-duty

Complete unit – XKEB_ HL/HR/HLA/HRA For SEW S47 gearmotor



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	0-unit (left-hand version)	XKEB 0 HL/HLA	1	See next page for details	
	0-unit (right-hand version)	XKEB 0 HR/HRA	1	See next page for details	
2	Sprocket wheel 5/8” incl. grub screw		1	See table below	X
3	Adapter plate incl. bolts and washers, reinforc. plate	3925035	1		
	Adapter plate	3924455	1	Blind adapter plate	
4	Transmission chain 5/8” incl. connecting link	3925957	1	ISO/R- 1967- 08B- 1 (ISO)	X
	Transmission chain 5/8” incl. connecting link	5044980		ISO/R- 1967- 08A- 1 (ANSI)	X

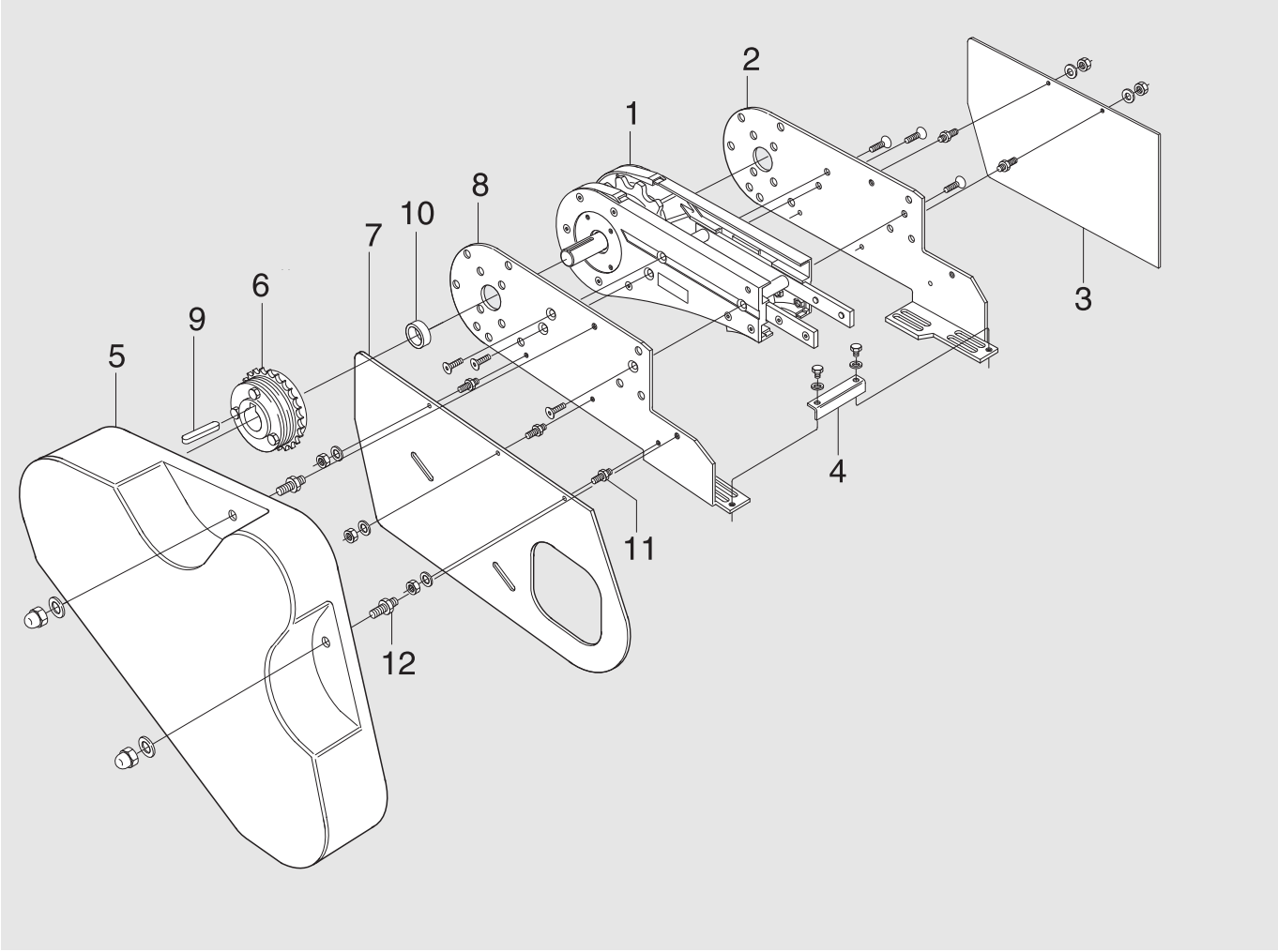
Important

Items 2-4 must be ordered separately when ordering a 0-unit (item 1). The sprocket wheel (item 2) should be specified in accordance with the following table:

Sprocket wheel 5/8”	Part No (SEW)	Shaft diameter
z=15 ANSI	5044972	25,4
z=17 ANSI	5044973	25,4
z=19 ANSI	5044974	25,4
z=21 ANSI	5044975	25,4
z=23 ANSI	5044976	25,4
z=25 ANSI	5044977	25,4
z=17 ISO	3925260	25
z=19 ISO	3925261	25
z=21 ISO	3925262	25
z=23 ISO	3925263	25
z=25 ISO	3925264	25

End drive unit, heavy-duty

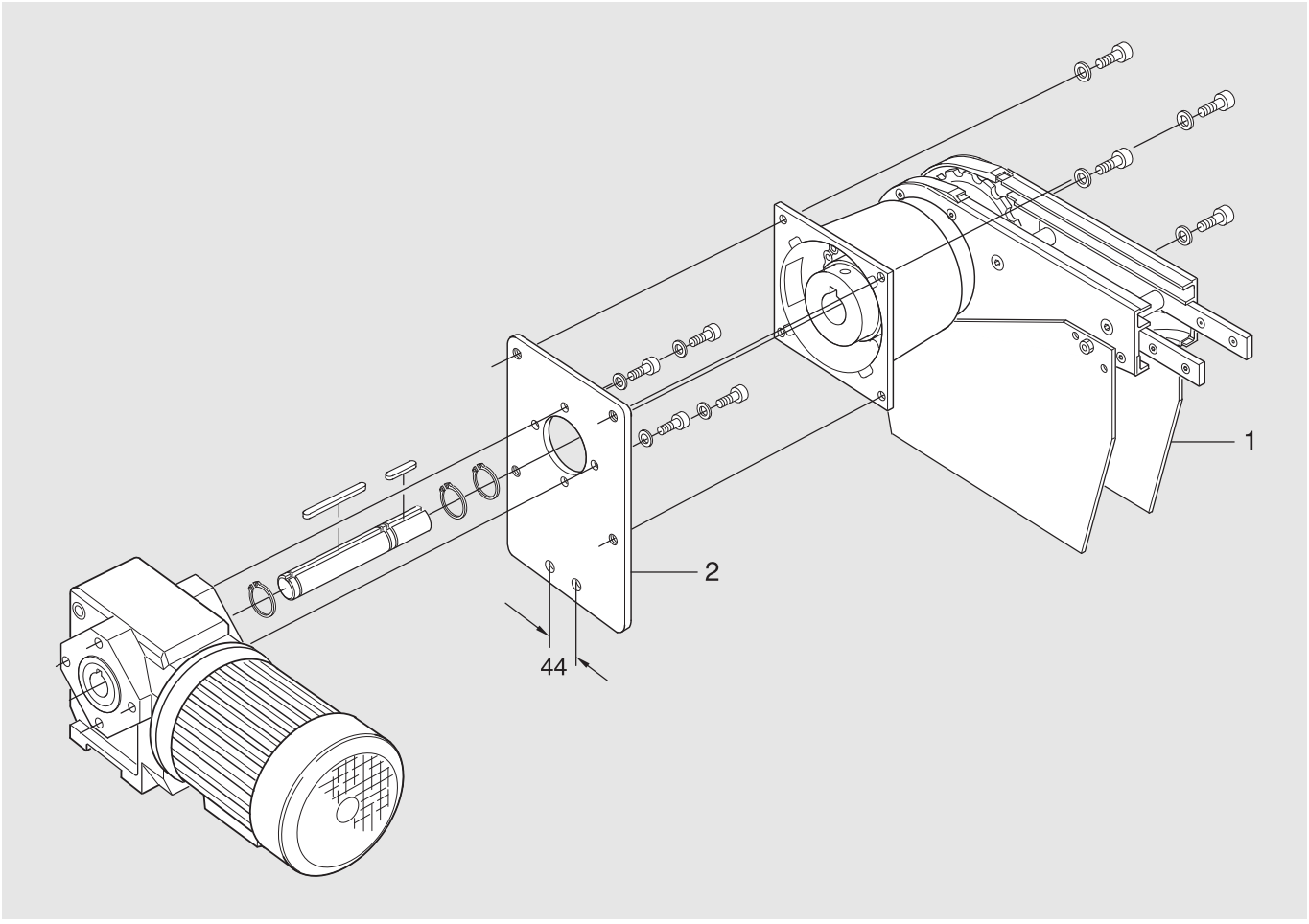
0-unit – XKEB 0 HL/HR/HLA/HRA



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Basic unit (left-hand version)	XKEB 0 HLU	1	See Page 4 for details	
	Basic unit (right-hand version)	XKEB 0 HRU	1	See Page 4 for details	
2	Motor bracket	3925025	1		
3*	Slack protection	*(3925590)*	1	See kit below	
4	Adjusting block	3924287	1		
5	Transmission cover	3925068	1		
6	Slip clutch ∅25 mm	5054001	1	ISO, 5/8”	X
	Slip clutch ∅25 mm	5054002	1	ANSI, 5/8”	X
7*	Slack protection	*(3925589)*	1	See kit below	
8	Motor bracket	3925024	1		
9	Thin parallel key	8×7–50	1	DIN 6885 A h9	
10	Distance	3925325	1		
11*	Distance screw	*(3904862)*	5	See kit below	
12*	Distance screw	*(3904855)*	2	See kit below	
*) 3+7	Slack protection kit	5111650	1		
*) 11	Distance screw kit	5111600	1	Kit contains 10 pcs	
*) 12	Distance screw kit	5111599	1	Kit contains 10 pcs	

End drive unit, direct drive

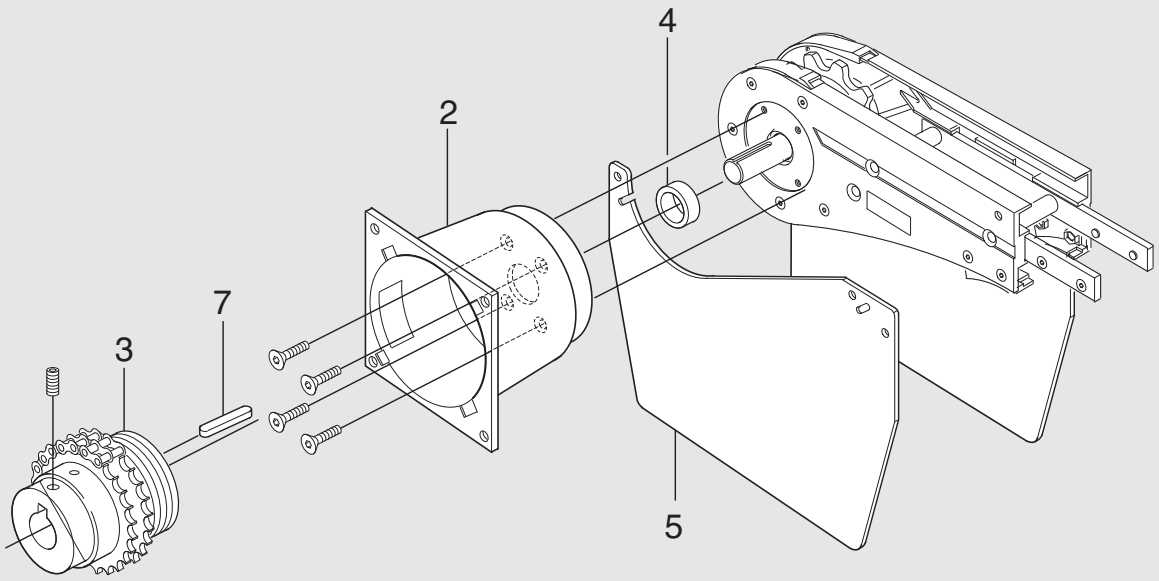
Complete unit – XKEB_LP/RP/LAP/RAP For SEW SA37 gearmotor



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	0-unit (left-hand version)	XKEB 0 LP	1	See next page for details	
	0-unit (right-hand version)	XKEB 0 RP	1	See next page for details	
	Motor , see Drive unit guide 5014				
2	Adapter plate including bolts, washers and shaft	5117108	1	SEW SA37 gearmotor The illustration shows part no 3920088	

End drive unit, direct drive

0-unit – XKEB 0 LP/RP

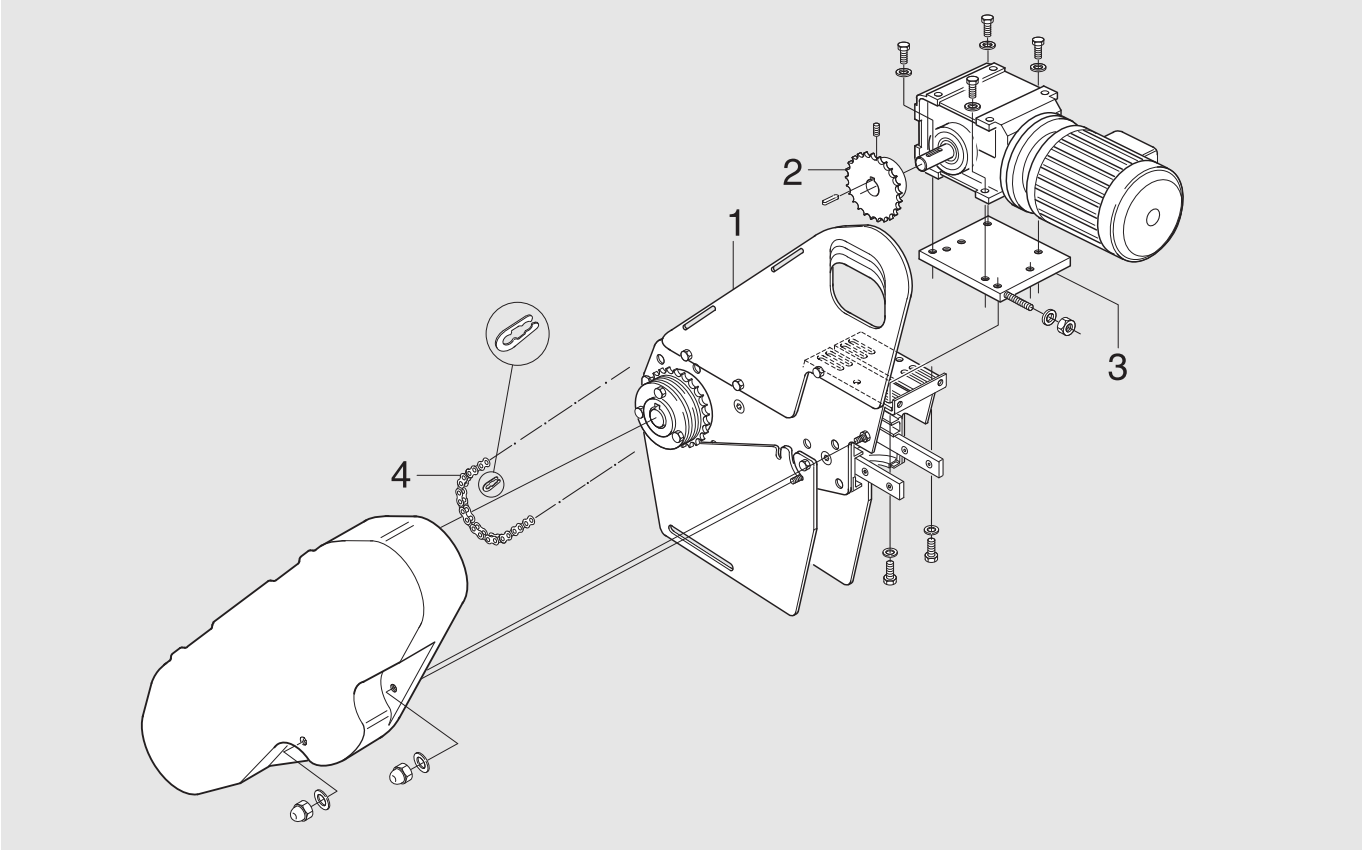


Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Basic unit (left-hand version)	XKEB 0 HLU	1	See Page 4 for details	
	Basic unit (right-hand version)	XKEB 0 HRU	1	See Page 4 for details	
2	Flange	3920084	1		
3	Slip clutch ∅20–∅25 mm	5054003	1		X
4	Distance ring	3925921	1		
5*	Slack protection	*(5048340)*	2	See kit below	
6	Screw	*(3925718)*	4	See kit below	
7	Thin parallel key	8×7–40	1	DIN 6885 A h9	
*) 5	Slack protection kit	5111653	1	LH+RH	
*)6	Distance screw kit	5111598	1	Kit contains 10 pcs	

End drive unit, overhead motor

Complete unit – XKEH _L/R/LA/RA

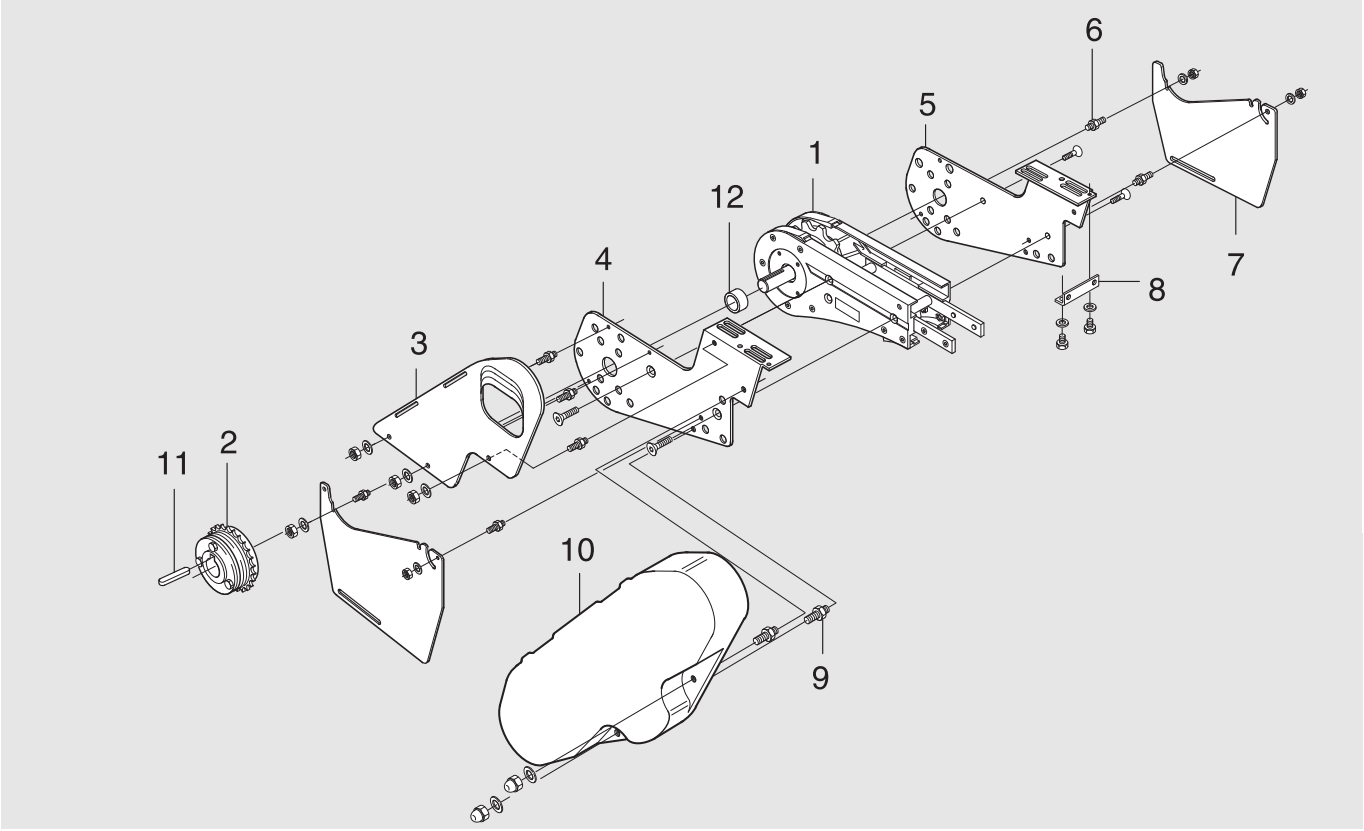
For SEW S37 gearmotor



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	0-unit (left-hand version)	XKEH 0 L/LA	1	See next page for details	
	0-unit (right-hand version)	XKEH 0 R/RA	1	See next page for details	
2	Sprocket wheel 1/2" including grub screw	See page 2	1	See table page 2	
3	Adapter plate including bolts and washers	3924197	1	For SEW S37 gearmotor	
	Adapter plate	3924455	1	Blind adapter plate	
4	Transmission chain 1/2" including connecting link	See page 2	1	ISO/R- 1967- 08B- 1 (ISO)	X
	Transmission chain 1/2" including connecting link	See page 2	1	ISO/R- 1967- 08A- 1 (ANSI)	X

End drive unit, overhead motor

0-unit – XKEH 0 L/R/LA/RA

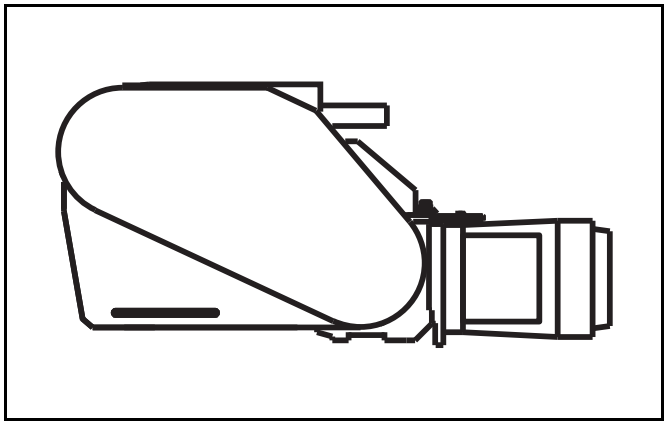


Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Basic unit (left-hand version)	XKEB 0 HLU	1	See Page 4 for details	
	Basic unit (right-hand version)	XKEB 0 HRU	1	See Page 4 for details	
2	Slip clutch ∅25 mm	5053981	1	ISO	
	-Slip clutch, Spare parts kit	5056817	1	ISO, incl. cup spring, ball, chain wheel.	X
	Slip clutch ∅25 mm	5054000	1	ANSI	
	-Slip clutch, Spare parts kit	5056820	1	ANSI, incl. cup spring, ball, chain wheel.	X
3	Safety guard	3926402	1		
4	Motor bracket L	3926400	1		
5	Motor bracket R	3926401	1		
6*	Screw	*(3904862)*	6	See kit below	
7*	Slack protection	*(3926375)*	2	See kit below	
8	Adjusting block	3924287	1		
9*	Screw	*(3904855)*	2	See kit below	
10	Transmission cover	3925068	1		
11	Thin parallel key	8×7–50	1	DIN 6885A h9	
12	Distance ring	3925325	1		
*) 7	Slack protections kit	5111633	1		
*)6	Distance screw kit	5111600	1	Kit contains 10pcs	
*)9	Distance screw kit	5111599	1	Kit contains 10pcs	

Spare Parts Double drive unit - XK

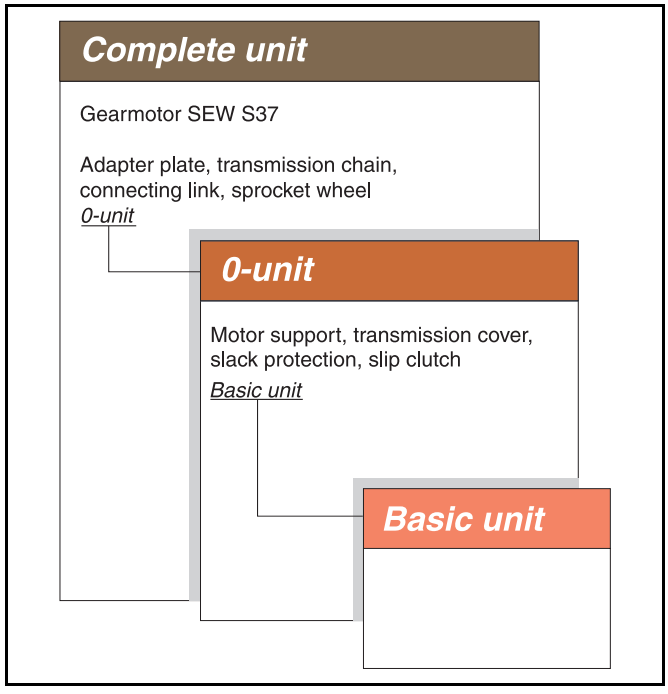
Technical information from FlexLink

Double drive unit - XK



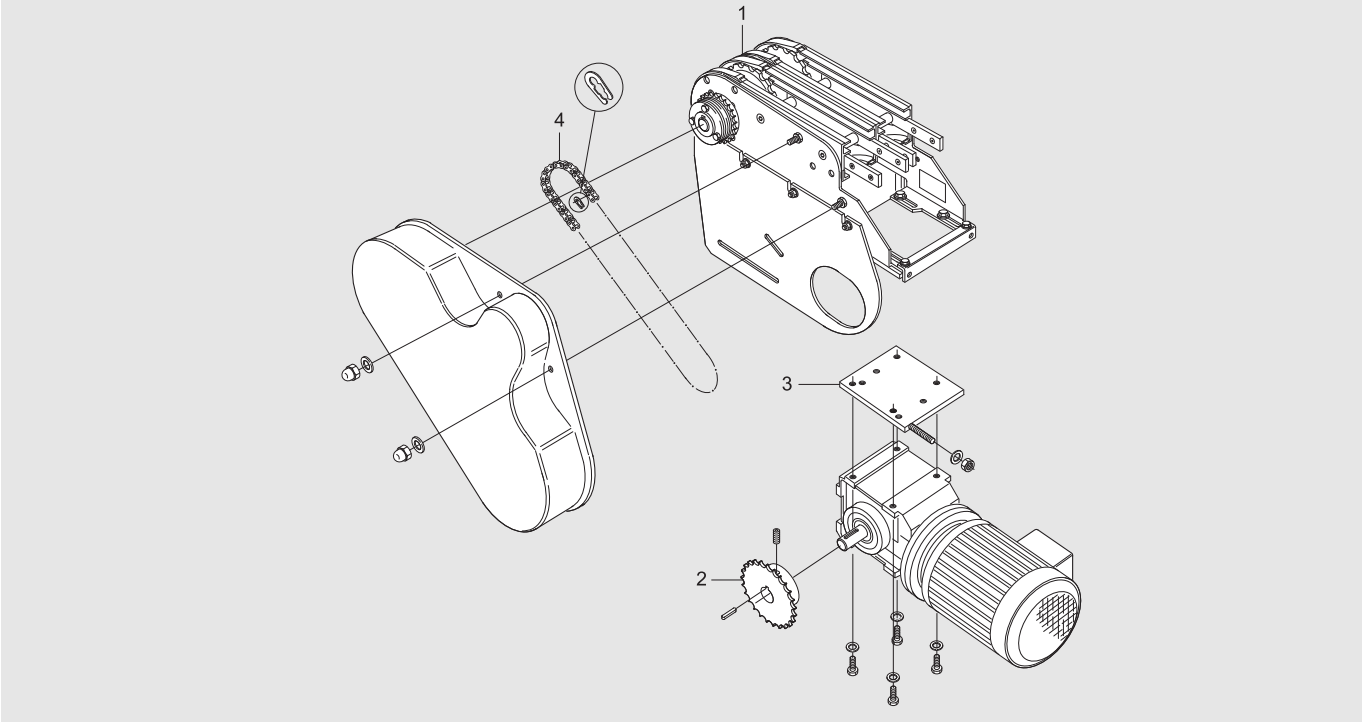
Revision list

Document designation	Date	Type of revision	Entered by
XK002-E1	98-10-14	New version	Enator Inforum
XK002-E2	99-09-13	Double drive unit (c/c106mm)	TietoEnator
XK002-E3	00-05-15	P. 4 item 2,4: PartNo change	AerotechTelub
XK002-E4	08-10-22	Spare part kits added	JE
XK002-E5	09-03-19		JE
XK002-E6	10-06-22	Added new col.	JE
XK002-E7	19-02-09	Updated sprocket wheel tables	ML
XK003-E8	21-05-05	Updated logo and lists	TG
XK002-E9	23-04-14	Updated content of kit 5111652	IR
XK002-E10	23-11-08	Updated slack protection LD/LAD	TG



Double drive unit (c/c 106 mm)

Complete unit – XKEB _LD/RD106/LAD106/RAD106* For SEW S37 gearmotor



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	0-unit (left-hand version)	XKEB 0 LD/LAD106	1	See next page for details	
	0-unit (right-hand version)	XKEB 0 RD/RAD106	1	See next page for details	
2	Sprocket wheel 1/2" including grub screw		1	See table below	X
3	Adapter plate including bolts and washers	3926310	1	For SEW S37 gearmotor	
4	Transmission chain 1/2" including connecting link	3921638	1	ISO/R- 1967- 08B- 1 (ISO)	X
	Transmission chain 1/2" including connecting link	5044948	1	ISO/R- 1967- 08A- 1 (ANSI)	X

* c/c 106 mm

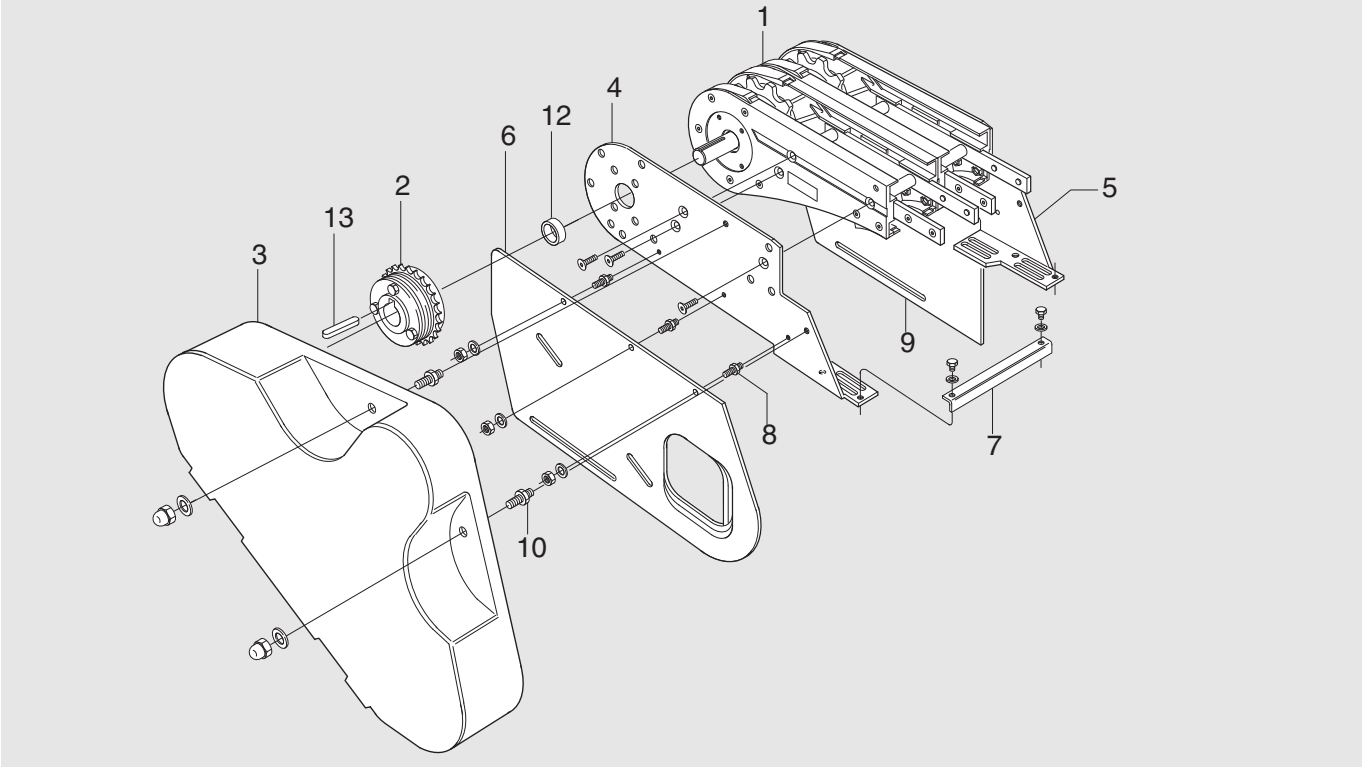
Important

Items 2-4 must be ordered separately when ordering a 0-unit (item 1). The sprocket wheel (item 2) should be specified in accordance with the following table:

Sprocket wheel 1/2"	Part No (SEW)	Shaft diameter
z=19 ISO	3924438	20
z=21 ISO	3924439	20
z=23 ISO	3924440	20
z=25 ISO	3921258	20
z=15 ANSI	5044935	19,05
z=17 ANSI	5044936	19,05
z=19 ANSI	5044937	19,05
z=21 ANSI	5044938	19,05
z=23 ANSI	5044939	19,05
z=25 ANSI	5044940	19,05

Double drive unit (c/c 106 mm)

0-unit – XKEB 0 LD/RD/LAD/RAD106*

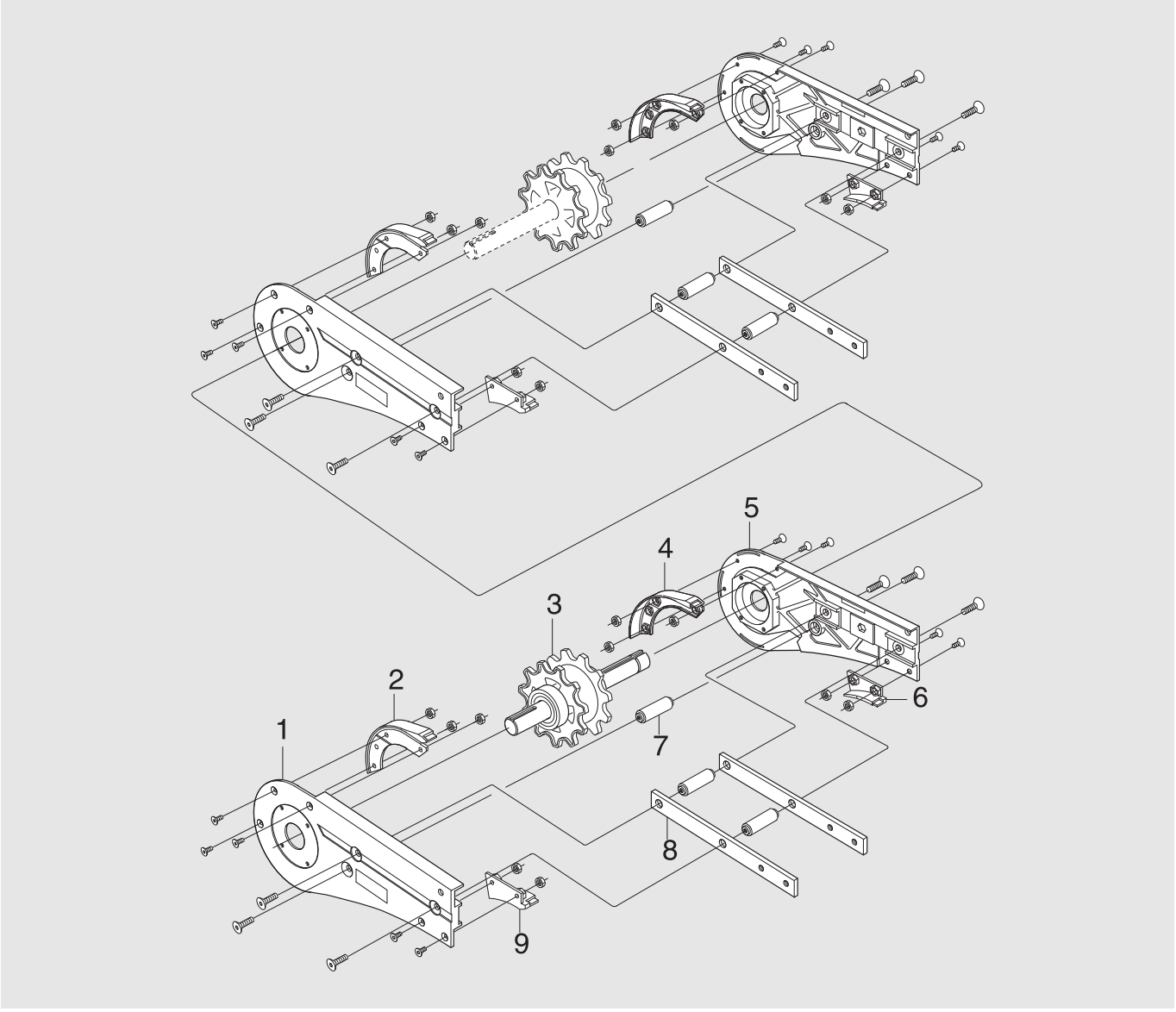


Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Basic unit	XKEB 0 LDU106	1	See next page for details	
	Basic unit	XKEB 0 RDU106	1	See next page for details	
2	Slip clutch ∅25 mm	5053981	1	ISO	
	-Slip clutch, Spare parts kit	5056817	1	ISO, incl. cup spring, ball, chain wheel.	X
	Slip clutch ∅25 mm	5054000	1	ANSI	
	-Slip clutch, Spare parts kit	5056820	1	ANSI, incl. cup spring, ball, chain wheel.	X
3	Transmission cover	3925068	1		
4	Motor bracket R	3925025	1		
5	Motor bracket L	3925024	1		
6*	Slack protection	*(3925589)*	1	See kit below	
7	Adjusting block	3926279	1		
8*	Distance screw M6	*(3904862)*	5	See kit below	
9*	Slack protection	*(3925590)*	1	See kit below	
10*	Distance screw M8	*(3904855)*	2	See kit below	
11	Adapter plate	3926310	1	c/c 106	
12	Distance	3925325	1		
13	Thin parallel key	DIN 6885A h9	1	8×7×63	
*) 6+9	Slack protection kit	5111650	1	LH+RH	
*) 8	Distance screw kit	5111600	1	Kit contains 10 pcs	
*) 10	Distance screw kit	5111599	1	Kit contains 10 pcs	

* c/c 106 mm

Double drive unit

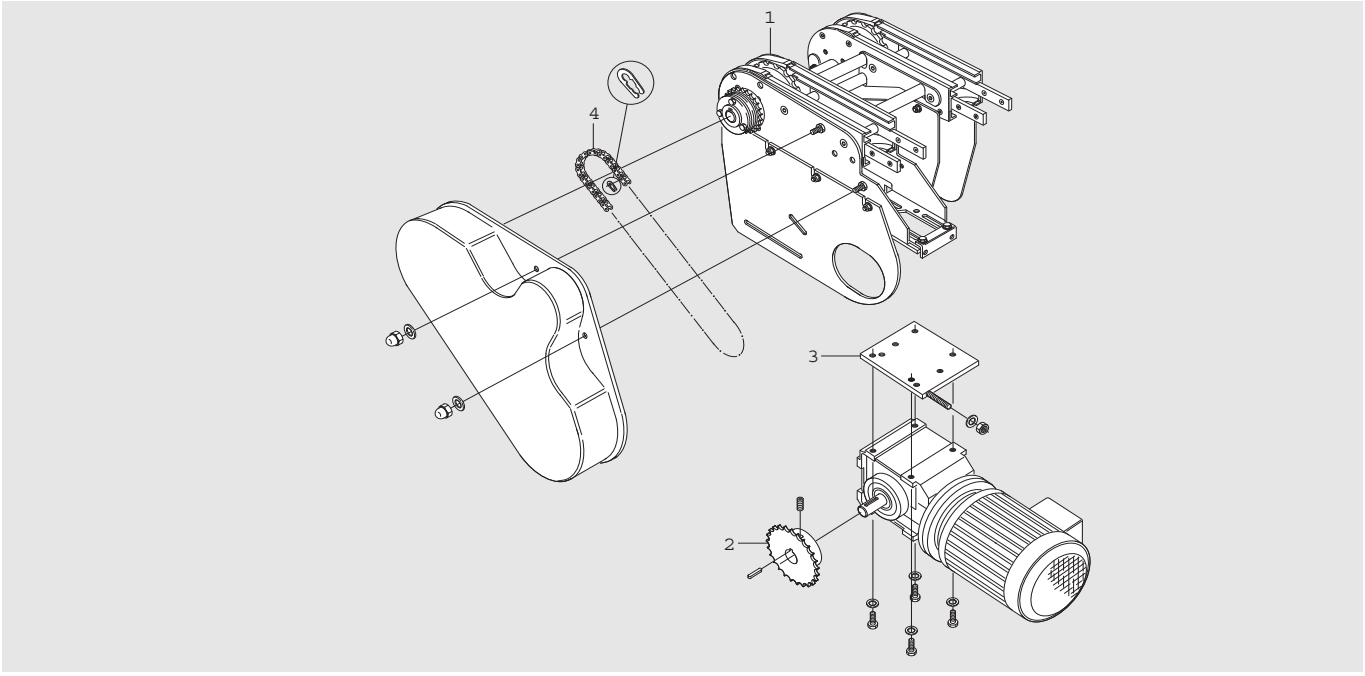
Basic unit – XKEB 0 LDU/RDU106*



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1*	Side plate L	*(3920210)*	2	See kit below	
2,4	Spare parts kit Steering guide	5051421	2	Marked A, B and C, D	X
3	Drive wheel kit	3926299	1	c/c 106/150–350	X
5*	Side plate R	*(3920209)*	2	See kit below	
6*	Guide L	*(FLX1007085)*	2	See kit below	
7	Spacer	3924989	6		
8	Connecting strip	3921123	4		
9*	Guide R	*(FLX1007084)*	2	See kit below	
*) 1+5	Side plate kit	5111651	1	LH+RH	
*) 6+9	Spare parts kit Guide	5111652	2	LH+RH	X

Double drive unit (c/c 150-350 mm)

Complete unit – XKEB_LD/RD/LAD/RAD-* For SEW S37 gearmotor



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	0-unit (left-hand version)	XKEB 0 LD/LAD–	1	See next page for details	
	0-unit (right-hand version)	XKEB 0 RD/RAD–	1	See next page for details	
2	Sprocket wheel 1/2" including grub screw		1	See table below	X
3	Adapter plate including bolts and washers	3924197	1	For SEW S37 gearmotor	
4	Transmission chain 1/2" including connecting link	3921638	1	ISO/R- 1967- 08B- 1 (ISO)	X
	Transmission chain 1/2" including connecting link	5044948	1	ISO/R- 1967- 08A- 1 (ANSI)	X

* The dash (–) indicates a customer specified c/c distance in the range 150 mm to 350 mm.

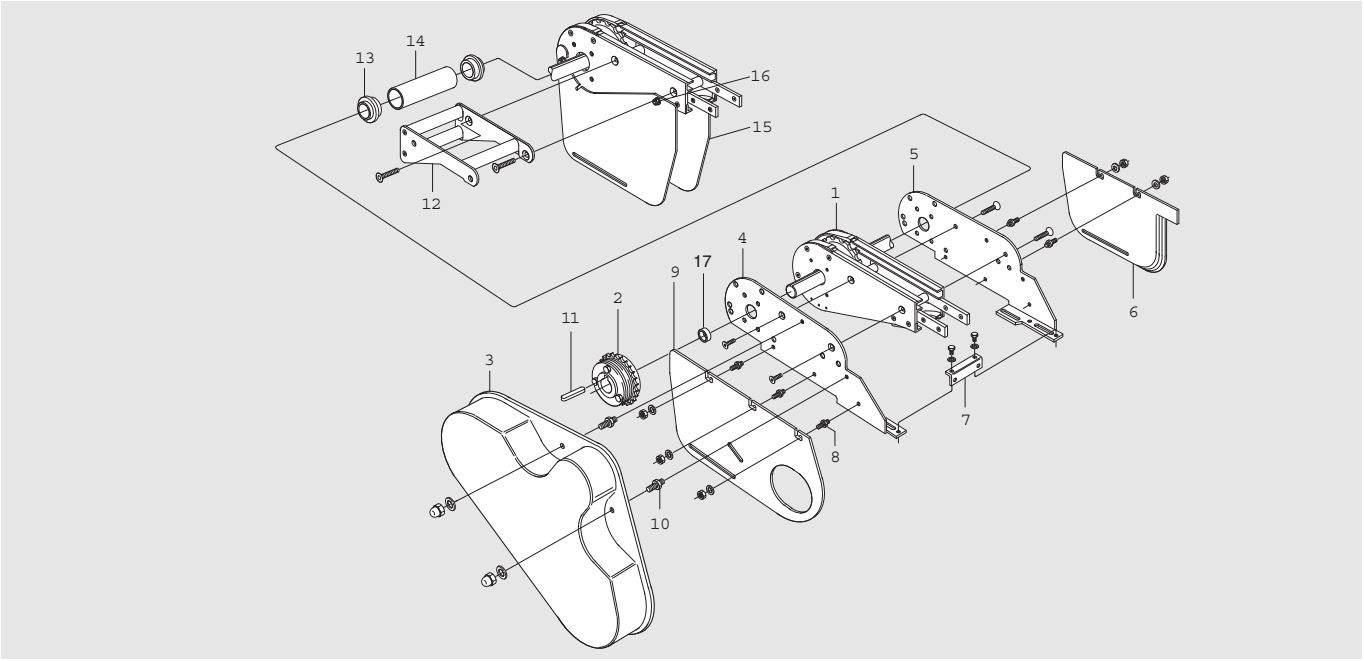
Important

Items 2-4 must be ordered separately when ordering a 0-unit (item 1). The sprocket wheel (item 2) should be specified in accordance with the following table:

Sprocket wheel 1/2"	Part No (SEW)	Shaft diameter
z=19 ISO	3924438	20
z=21 ISO	3924439	20
z=23 ISO	3924440	20
z=25 ISO	3921258	20
z=15 ANSI	5044935	19,05
z=17 ANSI	5044936	19,05
z=19 ANSI	5044937	19,05
z=21 ANSI	5044938	19,05
z=23 ANSI	5044939	19,05
z=25 ANSI	5044940	19,05

Double drive unit (c/c 150-350 mm)

0-unit – XKEB 0 LD/RD/LAD/RAD-*



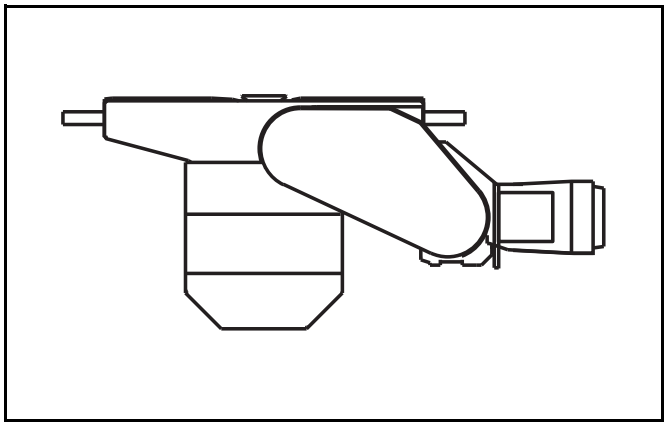
Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Basic unit	XKEB 0 HLDU–	1	See Page 14 for details	
	Basic unit	XKEB 0 HRDU–	1	See Page 14 for details	
2	Slip clutch ∅25 mm	5053981	1	ISO	
	-Slip clutch, Spare parts kit	5056817	1	ISO, incl. cup spring, ball, chain wheel.	X
	Slip clutch ∅25 mm	5054000	1	ANSI	
	-Slip clutch, Spare parts kit	5056820	1	ANSI, incl. cup spring, ball, chain wheel.	X
3	Transmission cover	3925068	1		
4	Motor bracket	3925025	1		
5	Motor bracket	3925024	1		
6*	Slack protection	*(3925589)*	1	See kit below	
7	Adjusting block	3925469	1		
8*	Distance screw M6	*(3904862)*	9	See kit below	
9*	Slack protection	*(3925590)*	1	See kit below	
10*	Distance screw M8	*(3904855)*	2	See kit below	
11	Thin parallel key	DIN 6885A h9	1	8×7×63	
12	Fastener yoke	5046985	1		
13	Bushing	5044695	2		
14	Sleeve	5046977	1		
15	Slack protection	5048340	2		
16	Distance screw	3925718	2		
17	Distance	3925325	1		
*) 6+9	Slack protection kit	5111650	1	LH+RH	
*) 8	Distance screw kit	5111600	1	Kit contains 10 pcs	
*) 10	Distance screw kit	5111599	1	Kit contains 10 pcs	
*)15	Slack protection kit	5111653	1		

* The dash (–) indicates a customer specified c/c distance in the range 150 mm to 350 mm.

Spare parts Catenary drive unit - XK

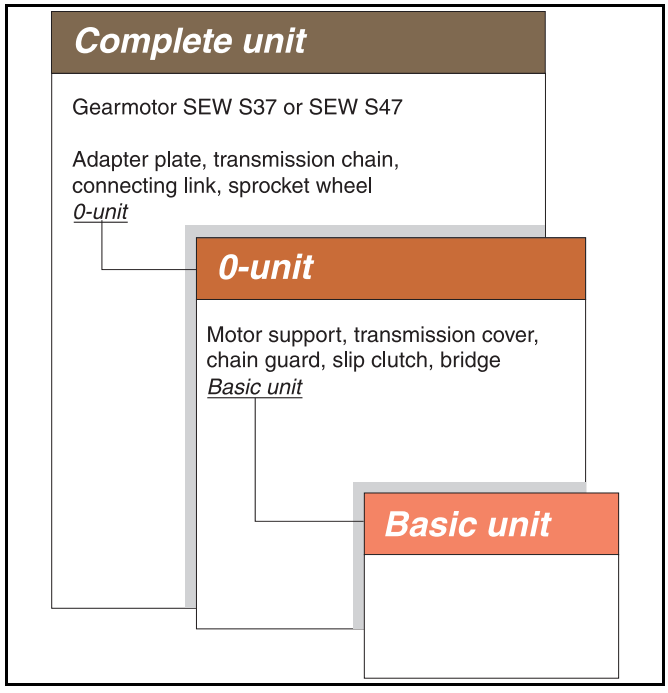
Technical information from FlexLink

Catenary drive unit - XK



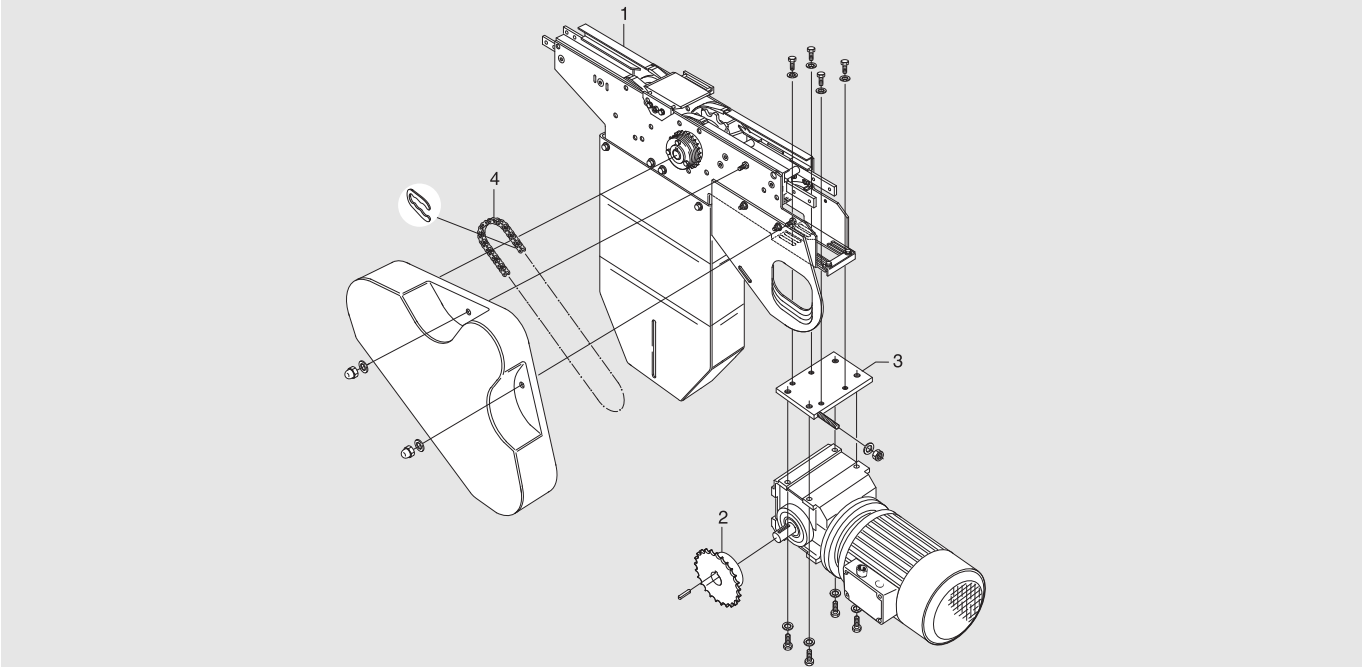
Revision list

Document designation	Date	Type of revision	Entered by
XK003-E1	98-10-14	New version	Enator Inforum
XK003-E2	00-05-15	P4-5 Part No changed	Aerotech Telub
XK003-E3	08-05-06	P. 3+7 item 16 Part No changed	BS
XK003-E4	08-10-23	Spare part kits added	JE
XK003-E5	09-03-19		JE
XK003-E6	10-02-16	Slip clutch SPkit, deleted	JE
XK003-E7	10-06-23	Added new col.	JE
XK003-E8	15-02-23	Update BOM p.20	KR
XK003-E9	19-12-09	Updated sprocket wheel tables	ML
XK003-E10	21-05-05	Updated logo and lists	TG



Catenary drive unit

Complete unit – XKEC_L/R/LA/RA For SEW S37 gearmotor



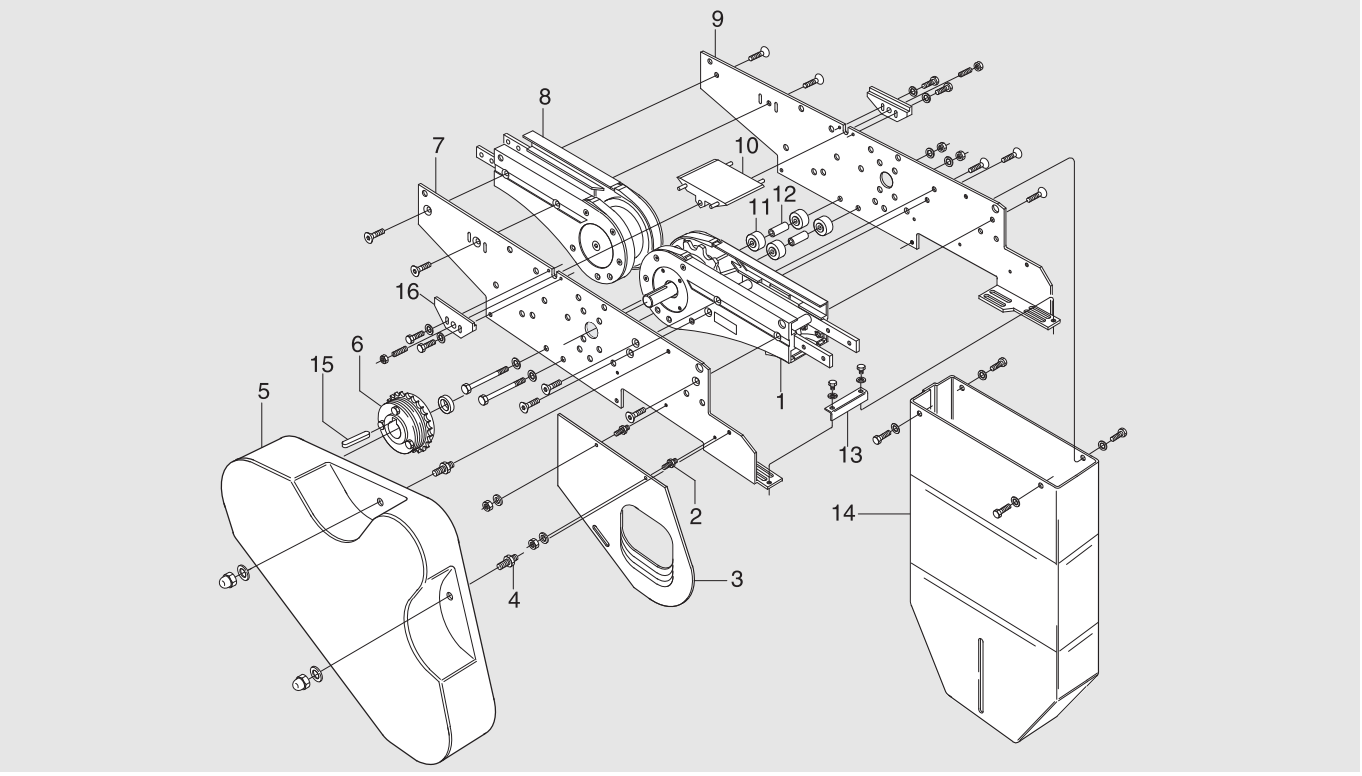
Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	0-unit (left-hand version)	XKEC 0 L/LA	1	See next page for details	
	0-unit (right-hand version)	XKEC 0 R/RA	1	See next page for details	
2	Sprocket wheel 1/2" including grub screw		1	See table below	X
3	Adapter plate including bolts and washers	3924197	1	For SEW S37 gearmotor	
4	Transmission chain 1/2" including connecting link	3921638	1	ISO/R- 1967- 08B- 1 (ISO)	X
	Transmission chain 1/2" including connecting link	5044948	1	ISO/R- 1967- 08A- 1 (ANSI)	X

Important
Items 2-4 must be ordered separately when ordering a 0-unit (item 1). The sprocket wheel (item 2) should be specified in accordance with the following table:

Sprocket wheel 1/2"	Part No (SEW)	Shaft diameter
z=19 ISO	3924438	20
z=21 ISO	3924439	20
z=23 ISO	3924440	20
z=25 ISO	3921258	20
z=15 ANSI	5044935	19,05
z=17 ANSI	5044936	19,05
z=19 ANSI	5044937	19,05
z=21 ANSI	5044938	19,05
z=23 ANSI	5044939	19,05
z=25 ANSI	5044940	19,05

Catenary drive unit

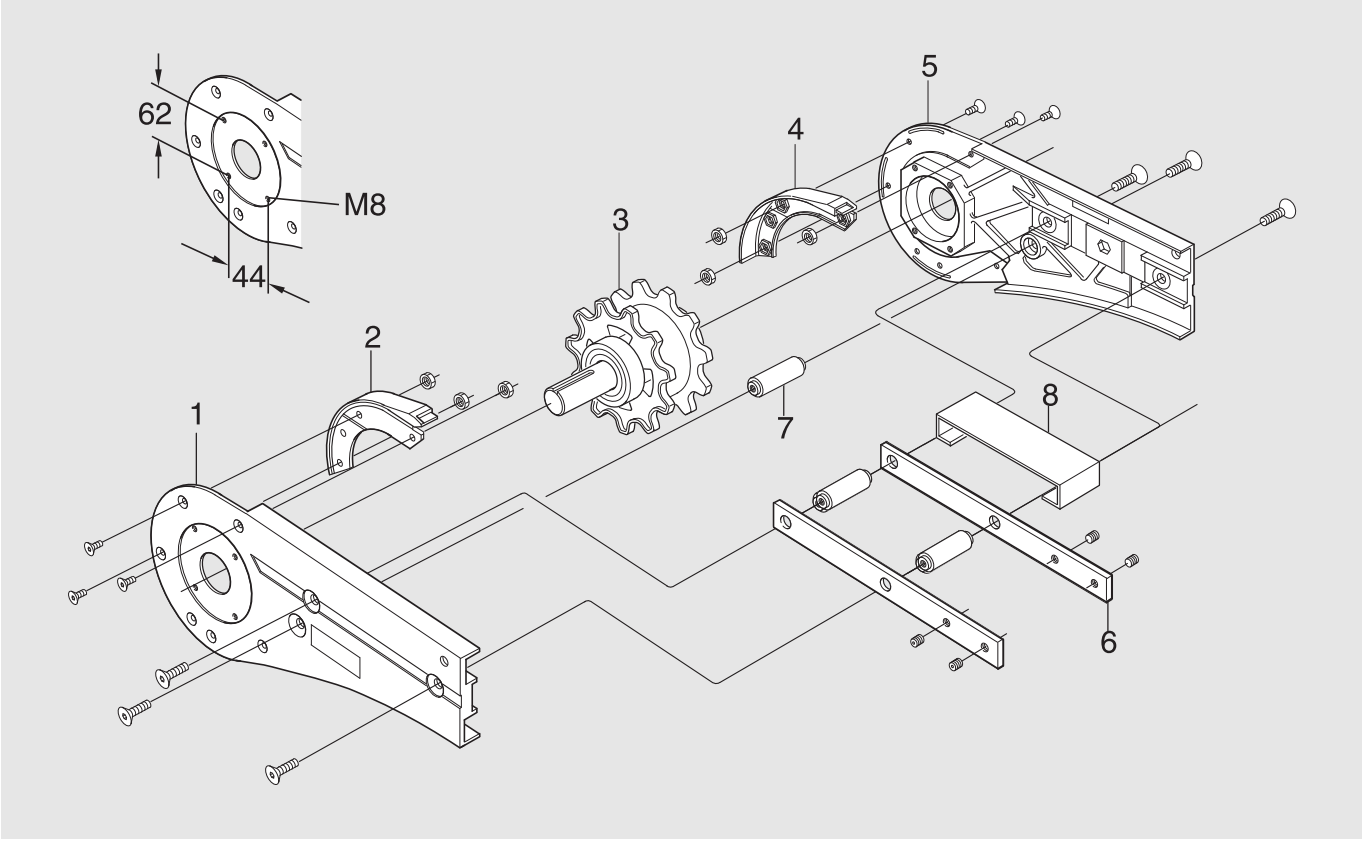
0-unit – XKEC 0 L/R/LA/RA



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Basic unit (left-hand version)	3925333	1	See next page for details	
	Basic unit (right-hand version)	3925334	1	See next page for details	
2*	Distance screw	*(3904862)*	2	See kit below	
3	Chain guard	3925069	1		
4*	Distance screw	*(3904855)*	2	See kit below	
5	Transmission cover	3925068	1		
6	Slip clutch ∅25 mm	5053981	1	ISO	
	-Slip clutch, Spare parts kit	5056817	1	ISO, incl. cup spring, ball, chain wheel.	X
6	Slip clutch ∅25 mm	5054000	1	ANSI	
	-Slip clutch, Spare parts kit	5056820	1	ANSI, incl. cup spring, ball, chain wheel.	X
7	Motor bracket L	3925027	1		
8	Idler unit	3925332	1	See page 5 for details	
9	Motor bracket R	3925028	1		
10	Bridge	3905610	1		
11	Support ruller	3920087	4		
12	Distance pipe	3920010	2		
13	Adjusting block	3924287	1		
14	Cover	3925336	1		
15	Thin parallel key	DIN 6885A h9	1	8×7×63	
16	Adjustment plate	5043154	2		
*) 2	Distance screw kit	5111600	1	Kit contains 10 pcs	
*) 4	Distance screw kit	5111599	1	Kit contains 10 pcs	

Catenary drive unit

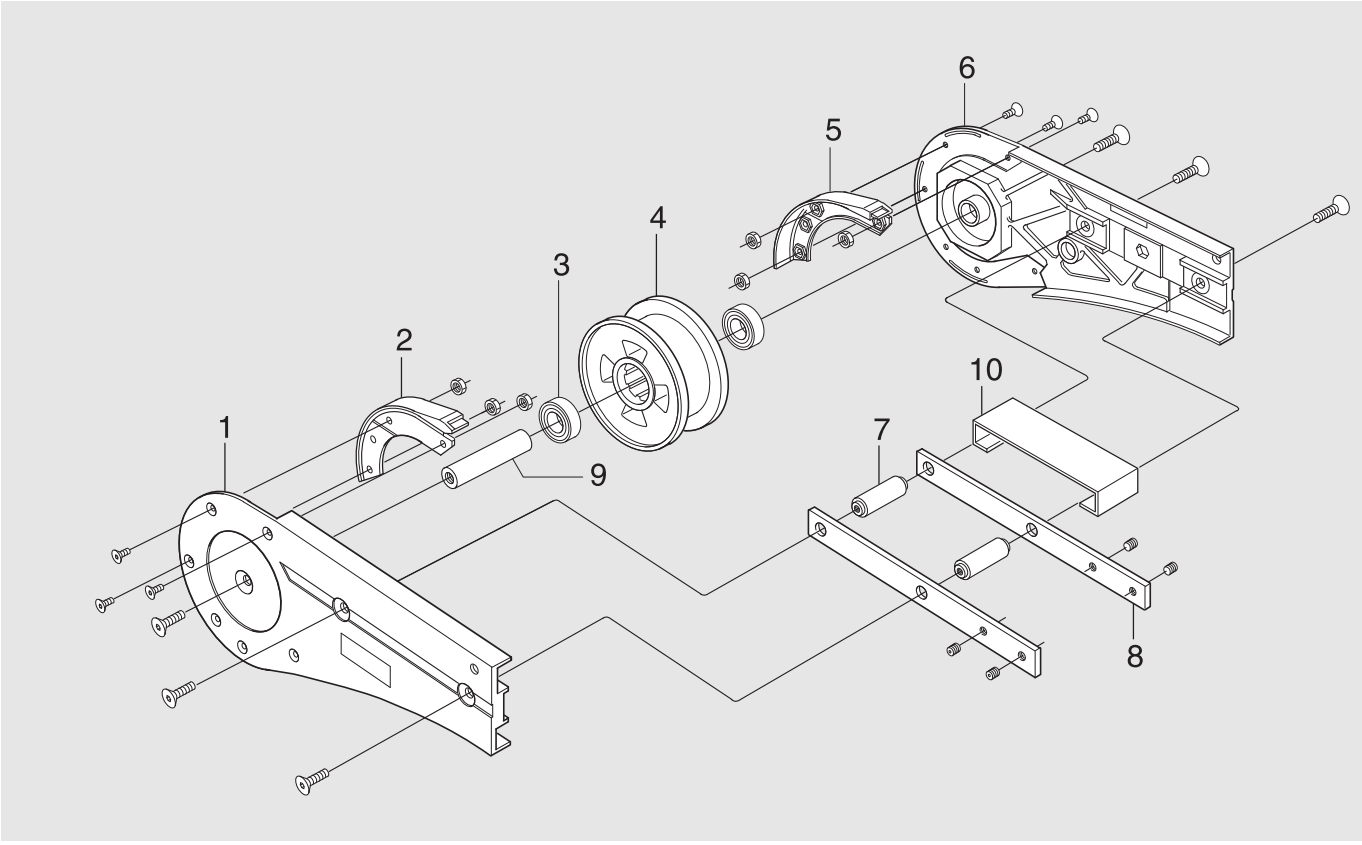
Basic unit – 3925333



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Side plate L	3925067	1		
2	Spare parts kit Steering guide	5051421	1	Marked C and D	X
3	Drive wheel kit	5116503	1	Including wheel, shaft, wedge and bearing	X
4	Spare parts kit Steering guide	See item 2		Marked A and B	X
5	Side plate R	3925066	1		
6	Connecting strip	3921123	2		
7	Spacer	3924989	3		
8	Cover plate	3925029	1		

Catenary drive unit

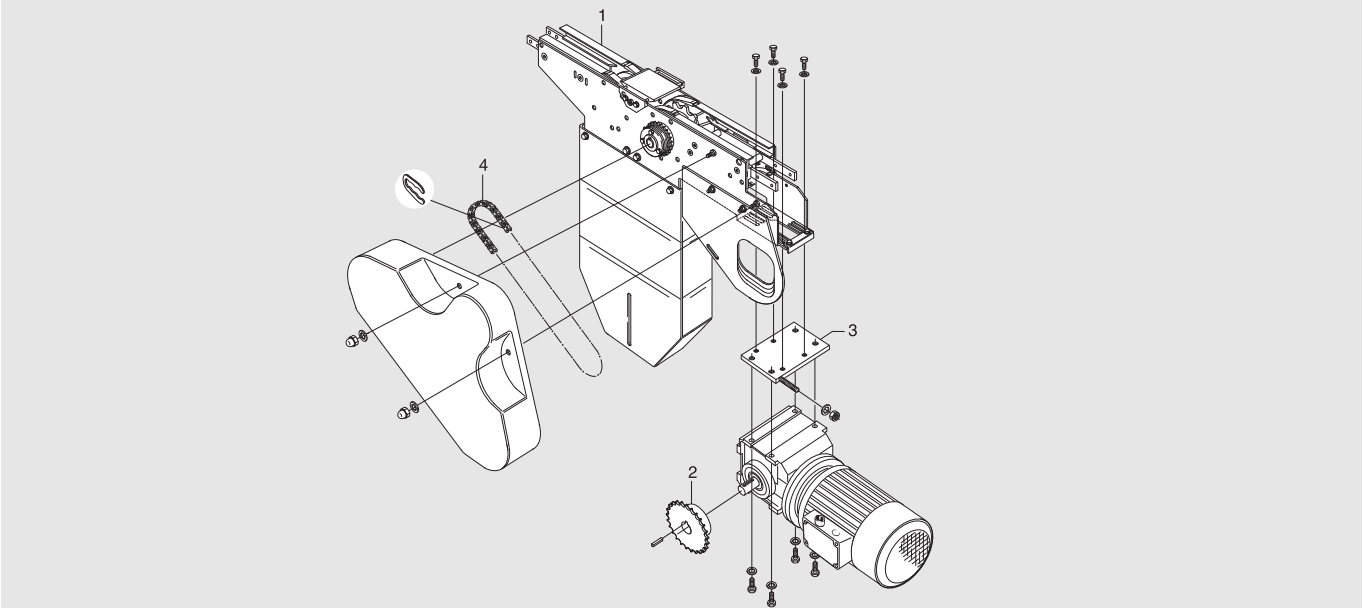
Idler unit – 3925332



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Side plate R	3920208	1		
2	Spare parts kit Steering guide	5051421	1	Marked C and D	X
3	Bearing	6202-2Z	2		
4	Wheel	5111648	1	(3924757)	X
5	Spare parts kit Steering guide	See item 2		Marked A and B	X
6	Side plate L	3920207	1		
7	Spacer	3924989	2		
8	Connecting strip	3921123	2		
9	Shaft	3925001	1		
10	Cover plate	3925029	1		

Catenary drive unit, heavy-duty

Complete unit – XKEC_HL/HR/HLA/HRA For SEW S47 gearmotor



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	0-unit (left-hand version)	XKEC 0 HL/HLA	1	See next page for details	
	0-unit (right-hand version)	XKEC 0 HR/HRA	1	See next page for details	
2	Sprocket wheel 5/8" including grub screw		1	See table below	X
3	Adapter plate including bolts and washers, reinforcement plate	3925035	1	For SEW S47 gearmotor	
4	Transmission chain 5/8" incl. connecting link	3925957	1	ISO/R- 1967- 08B- 1 (ISO)	X
	Transmission chain 5/8" incl. connecting link	5044980		ISO/R- 1967- 08A- 1 (ANSI)	X

Important

Items 2-4 must be ordered separately when ordering a 0-unit (item 1). The sprocket wheel (item 2) should be specified in accordance with the following table:

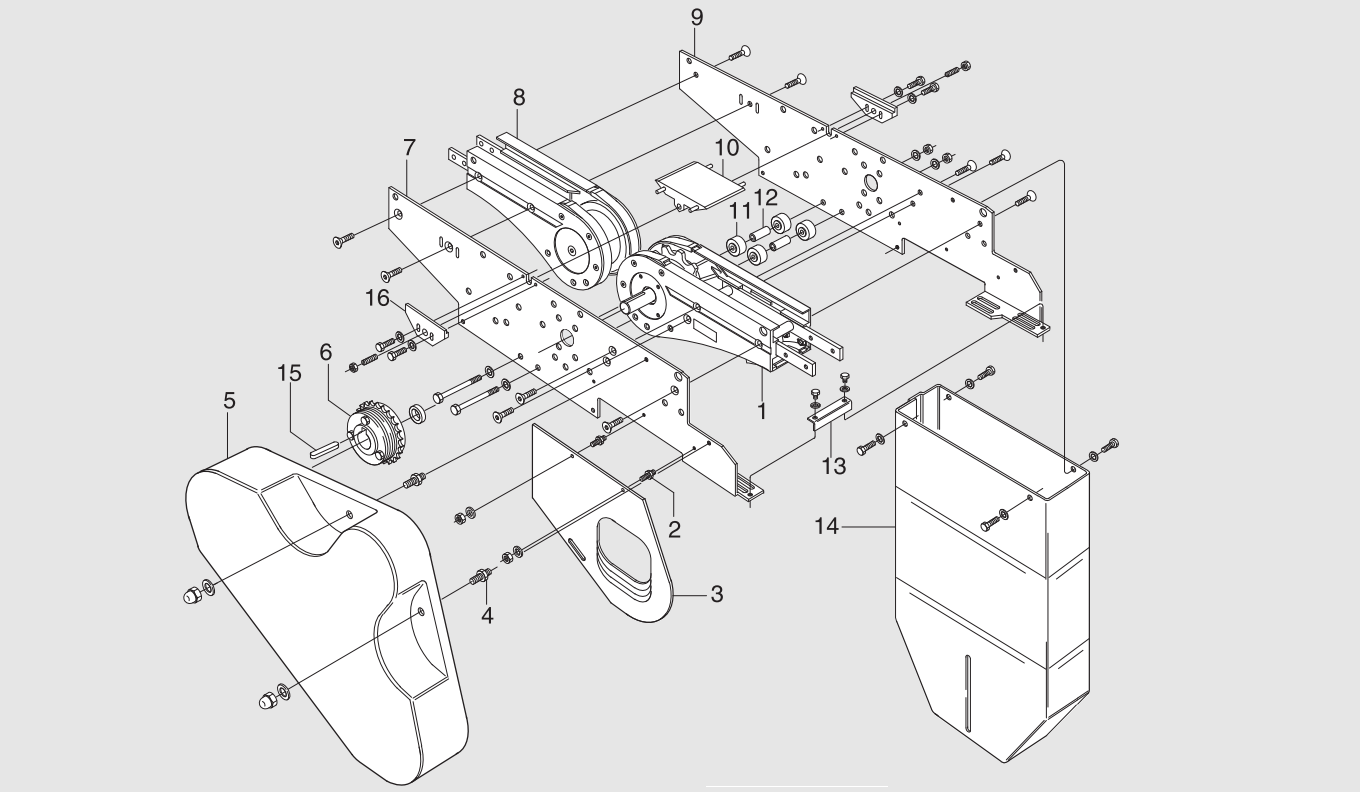
Sprocket wheel 5/8"	Part No (SEW)	Shaft diameter
z=15 ANSI	5044972	25,4
z=17 ANSI	5044973	25,4
z=19 ANSI	5044974	25,4
z=21 ANSI	5044975	25,4
z=23 ANSI	5044976	25,4
z=25 ANSI	5044977	25,4
z=17 ISO	3925260	25
z=19 ISO	3925261	25
z=21 ISO	3925262	25
z=23 ISO	3925263	25
z=25 ISO	3925264	25

Adapter Plate

Item 3 (adapter plate) includes an adapter plate reinforcement plate and two reinforcement strips for the connection of the drive unit to the conveyor beam.

Catenary drive unit, heavy-duty

0-unit – XKEC 0 HL/HR/HLA/HRA

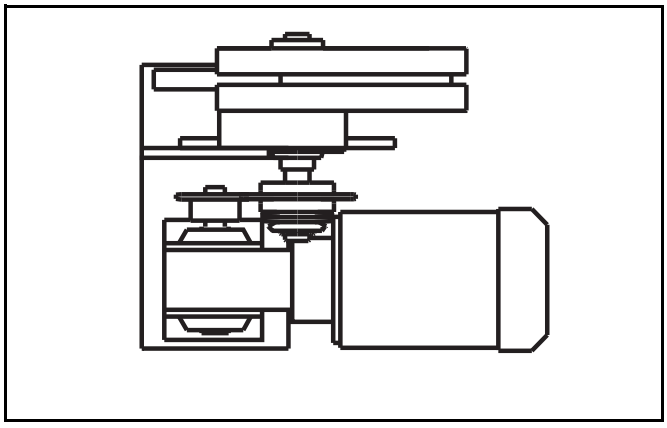


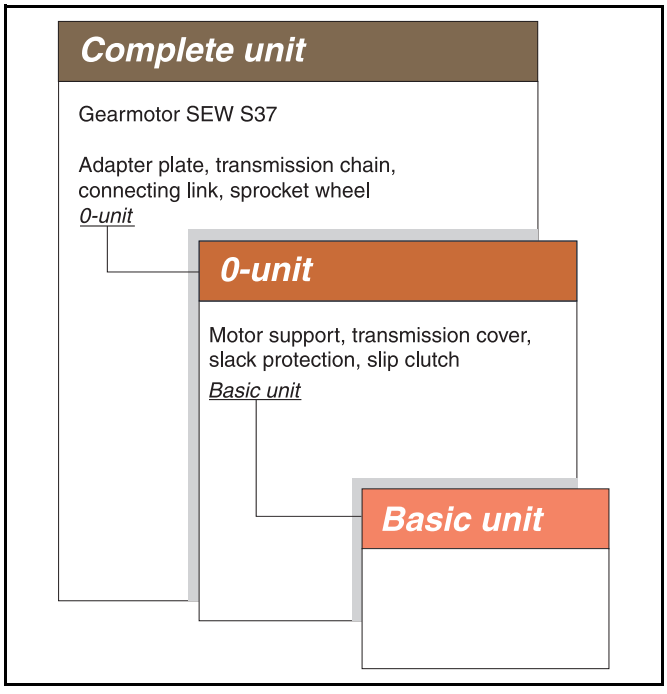
Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Basic unit (left-hand version)	3925333	1	See Page 20 for details	
	Basic unit (right-hand version)	3925334	1	See Page 20 for details	
2*	Distance screw	*(3904862)*	2	See kit below	
3	Chain guard	3925069	1		
4*	Distance screw	*(3904855)*	2	See kit below	
5	Transmission cover	3925068	1		
6	Slip clutch ∅25 mm	5054001	1	ISO, 5/8”	X
	Slip clutch ∅25 mm	5054002	1	ANSI, 5/8”	X
7	Motor bracket L	3925027	1		
8	Idler unit	3925332	1	See Page 21 for details	
9	Motor bracket R	3925028	1		
10	Bridge	3905610	1		
11	Wheel	3920087	4		
12	Distance pipe	3920010	2		
13	Adjusting block	3924287	1		
14	Cover	3925336	1		
15	Thin parallel key	DIN 6885A h9	1	8×7×63	
16	Adjustment plate	5043154	2		
*) 2	Distance screw kit	5111600	1	Kit contains 10 pcs	
*) 4	Distance screw kit	5111599	1	Kit contains 10 pcs	

Spare parts horizontal bend drive unit - XK

Technical information from FlexLink

Horizontal bend drive unit - XK



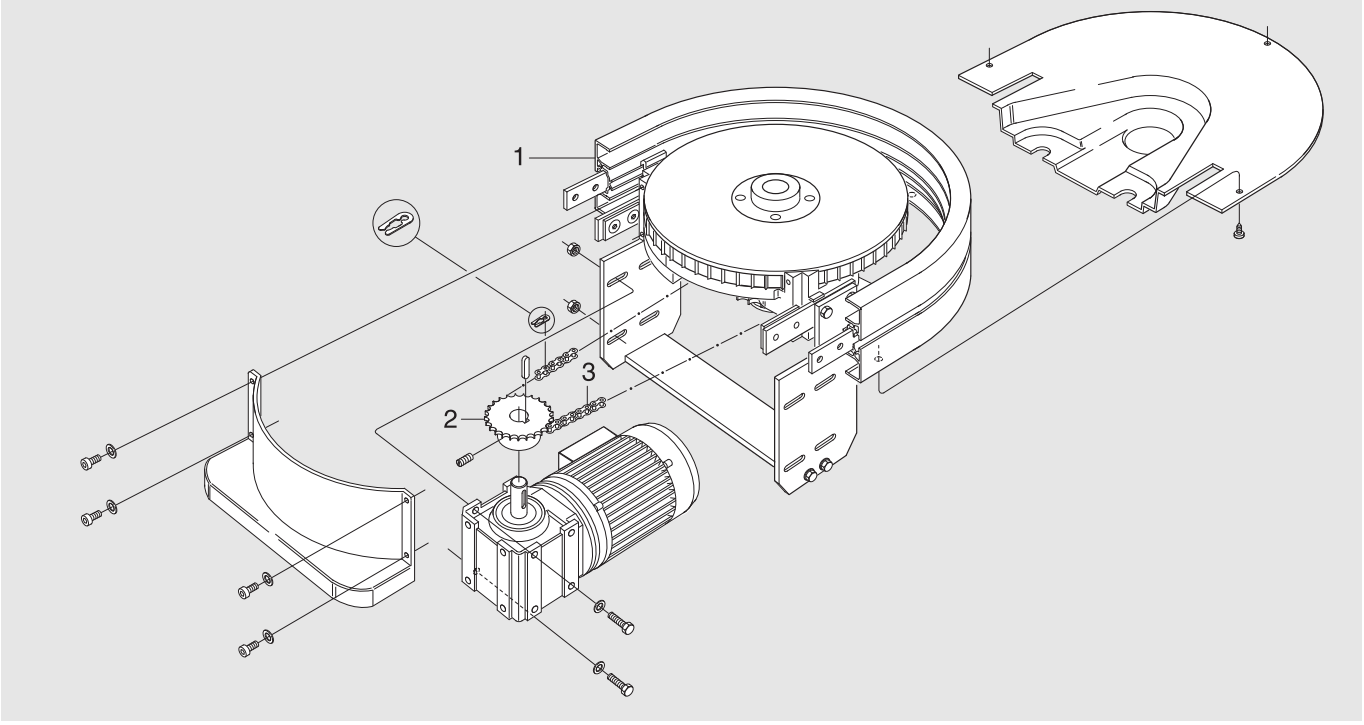


Revision list

Document designation	Date	Type of revision	Entered by
XK004-E1	98-10-14	New version	Enator Inforum
XK004-E2	09-12-09	Updated sprocket wheel table	ML
XK004-E3	21-05-05	Updated logo and lists	TG

Horizontal bend drive unit

Complete unit – XKEW 180/_H/HA For SEW S37 gearmotor



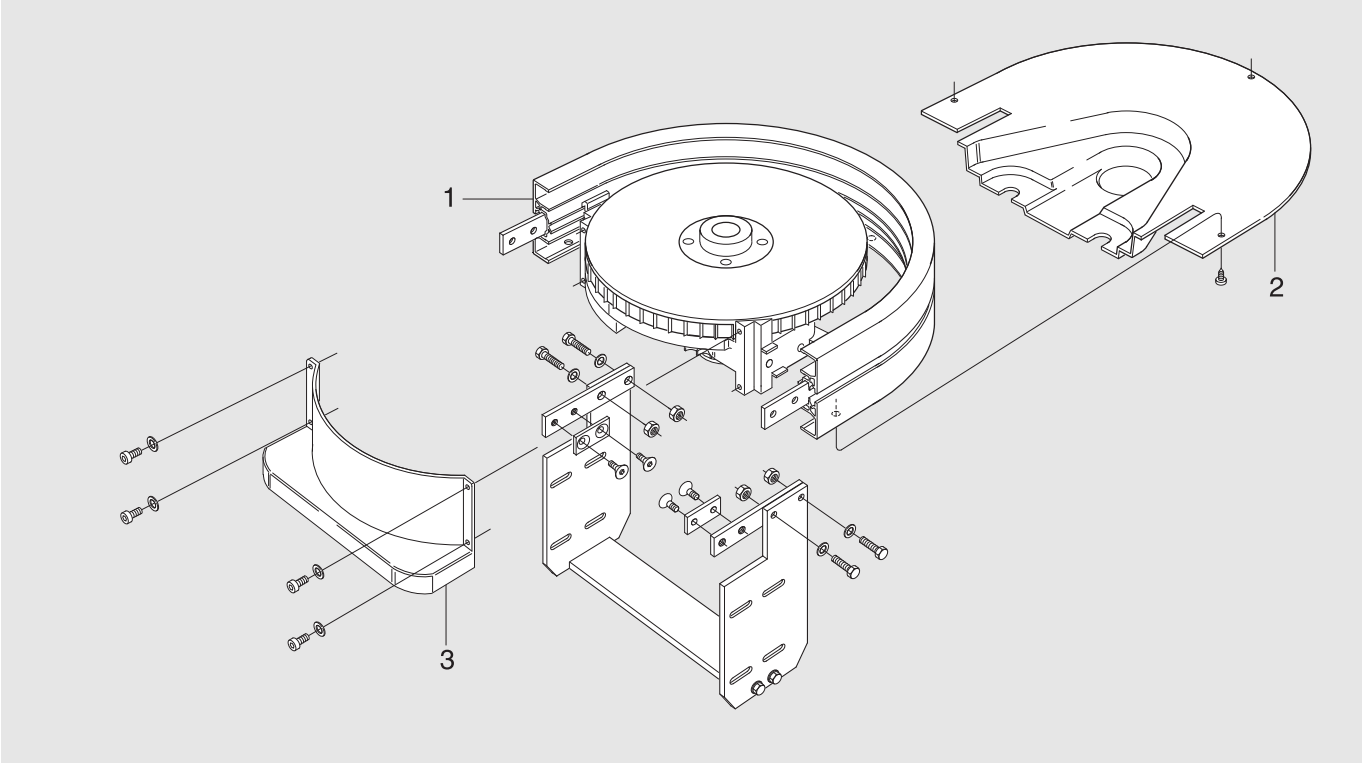
Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	0-unit	XKEW 180/0 H/HA	1	See next page for details	
2	Sprocket wheel 1/2" including grub screw		1	See table below	X
3	Transmission chain 1/2" including connecting link	3921638	1	ISO/R- 1967- 08B- 1 (ISO)	X
	Transmission chain 1/2" including connecting link	5044948	1	ISO/R- 1967- 08A- 1 (ANSI)	X

Important
Items 2-4 must be ordered separately when ordering a 0-unit (item 1). The sprocket wheel (item 2) should be specified in accordance with the following table:

Sprocket wheel 1/2”	Part No (SEW)	Shaft diameter
z=19 ISO	3924438	20
z=21 ISO	3924439	20
z=23 ISO	3924440	20
z=25 ISO	3921258	20
z=15 ANSI	5044935	19,05
z=17 ANSI	5044936	19,05
z=19 ANSI	5044937	19,05
z=21 ANSI	5044938	19,05
z=23 ANSI	5044939	19,05
z=25 ANSI	5044940	19,05

Horizontal bend drive unit

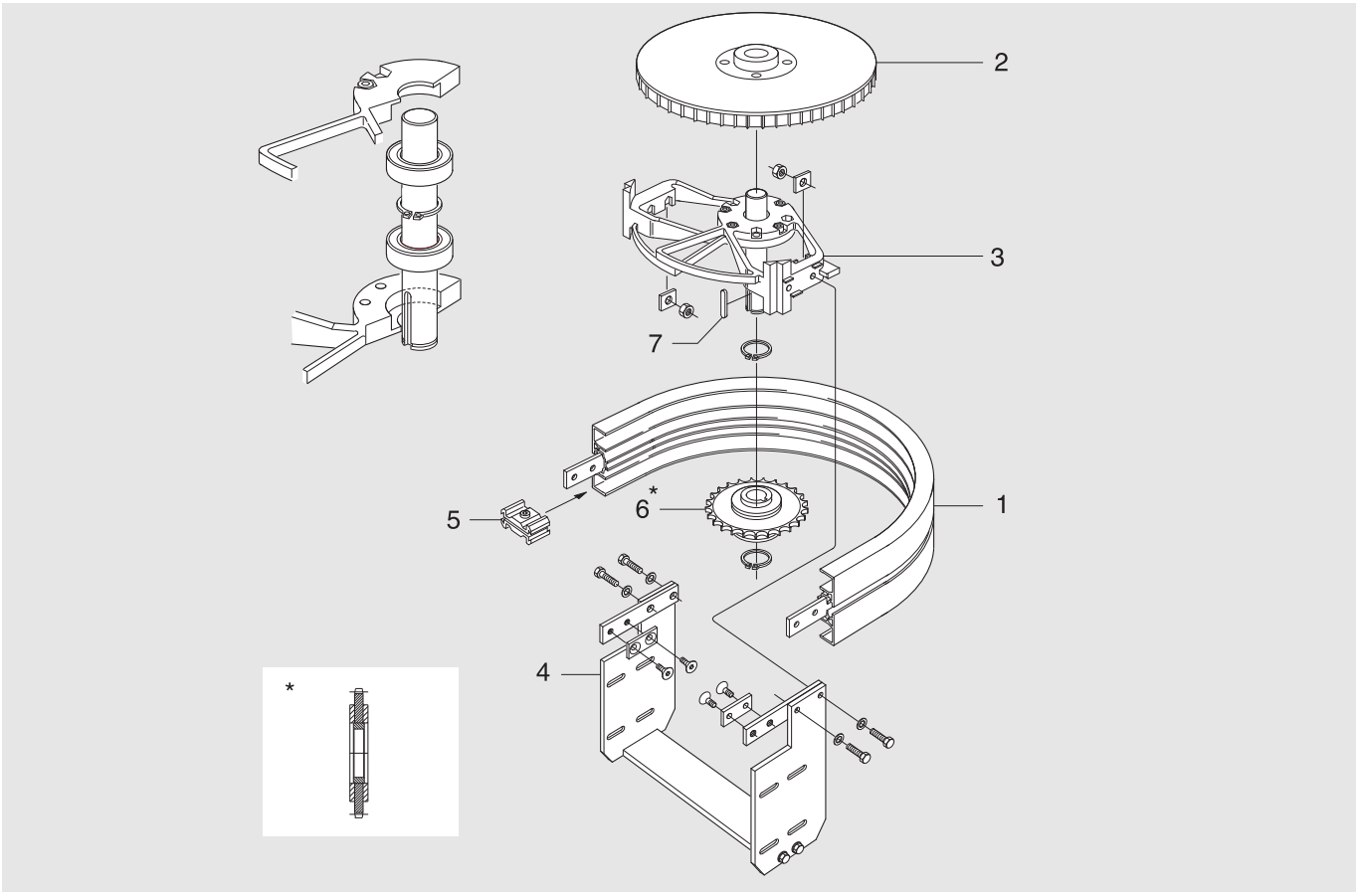
0-unit – XHEW 180/0 H/HA



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Basic unit	XKEW 180/0 U	1	See next page for details	
2	Transmission cover	3925869	1		
3	Cover	3925868	1		

Horizontal bend drive unit

Basic unit – XKEW 180/0 U

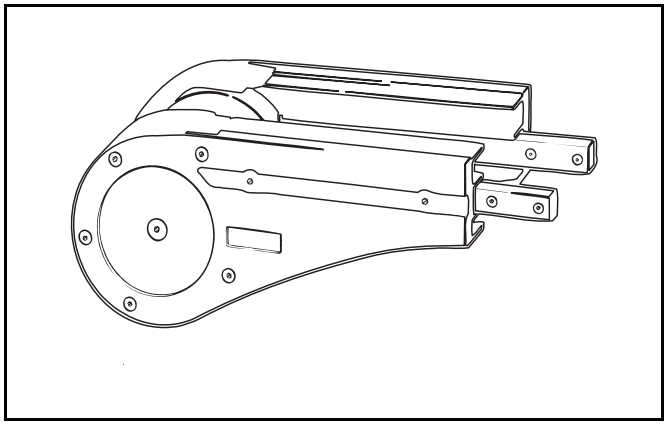


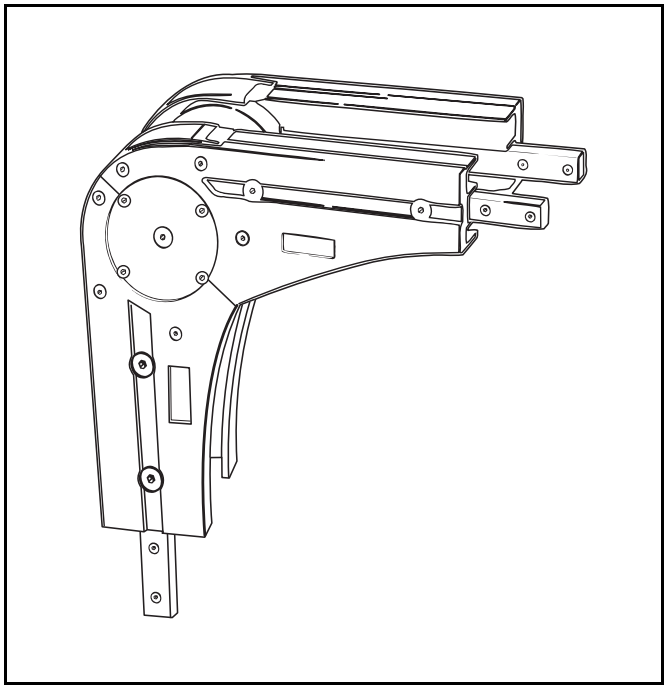
Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Outer horizontal bend	XKBE 180R200	1		
2	Drive wheel	3925764	1		X
3	Bracket	3925995	1	Including shaft and bearing	
4	Motor bracket	3925996	1		
5	Joint piece	XKCE 55×30	2		
6	Slip clutch	5053981	1		X
7	Thin parallel key	DIN 6885 A h9	1	8×7×50	
* Spare part kits for slip clutch with friction discs:					X
	Sprocket wheel, bushing and friction discs	5056817	1		

Spare parts Idler unit - XK

Technical information from FlexLink

Idler unit - XK



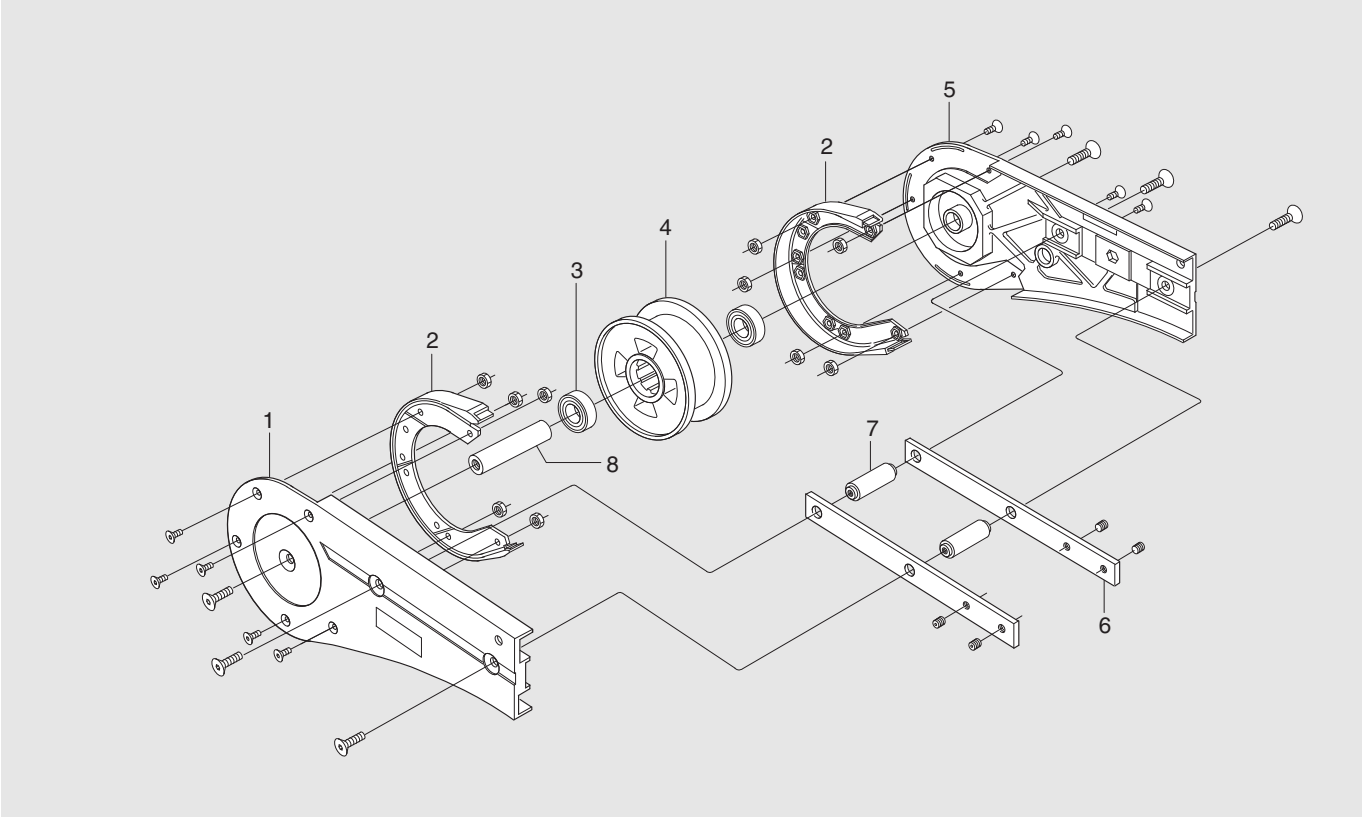


Revision list

Document designation	Date	Type of revision	Entered by
XK005-E1	98-10-14	New version	Enator Inforum
XK005-E2	00-05-15	P. 3 Part No changed	AerotechTelub
XK005-E3	08-10-23	Spare part kits added	JE
XK005-E4	09-03-19		JE
XK005-E5	10-02-12	Page 2 updated	JE
XK005-E6	21-05-05	Updated logo	TG

Idler unit

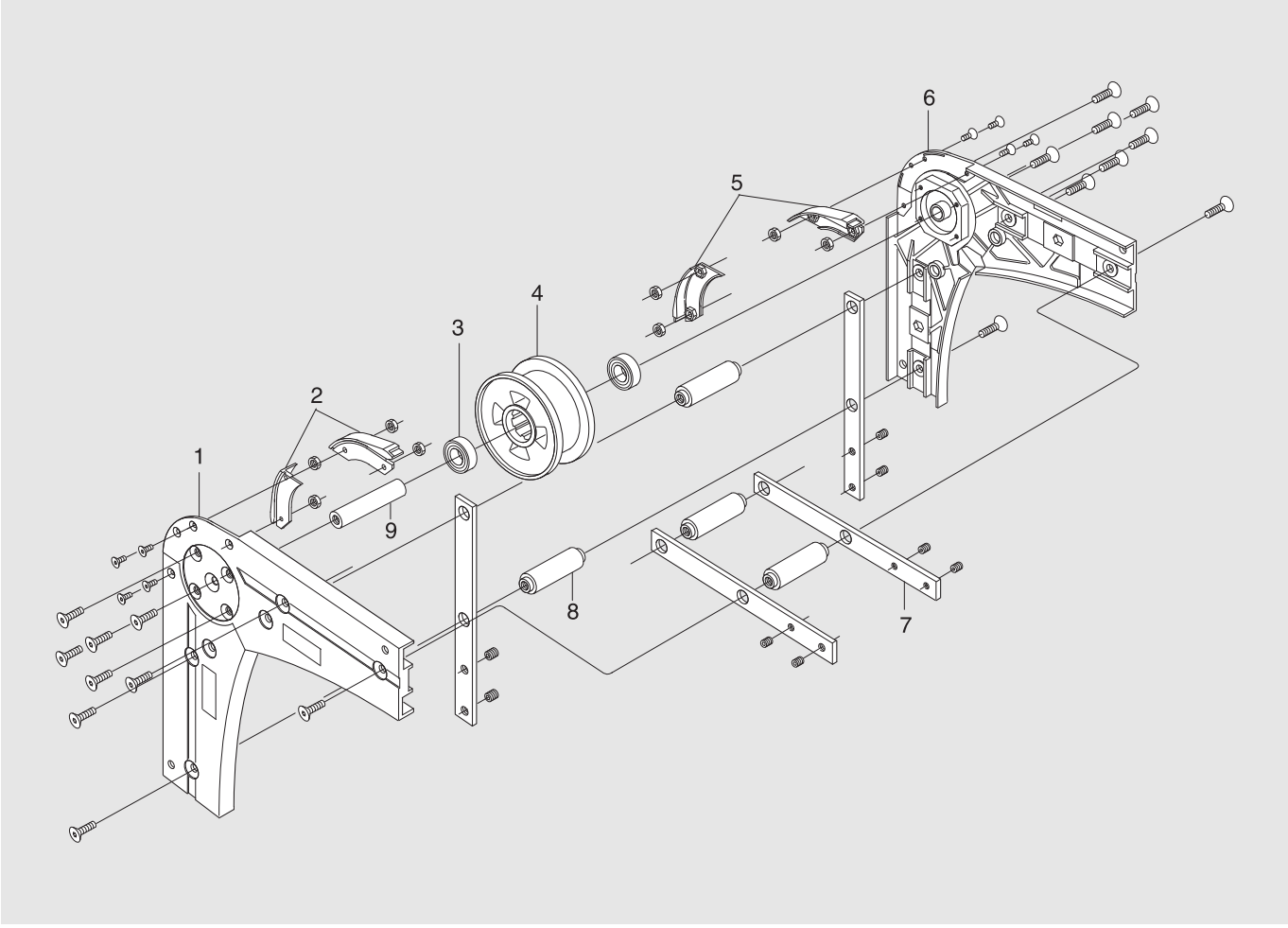
Idler end unit – XKEJ 350



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Side plate R	3920208	1		
2	Steering guide	5051421	2		X
3	Bearing	6202-2Z	2		
4	Idler wheel	5111648	1		
5	Side plate L	3920207	1		
6	Connecting strip	3921123	2		
7	Spacer	3924989	2		
8	Shaft	3925001	1		

Idler unit

Idler bend unit – XKEK 90R70

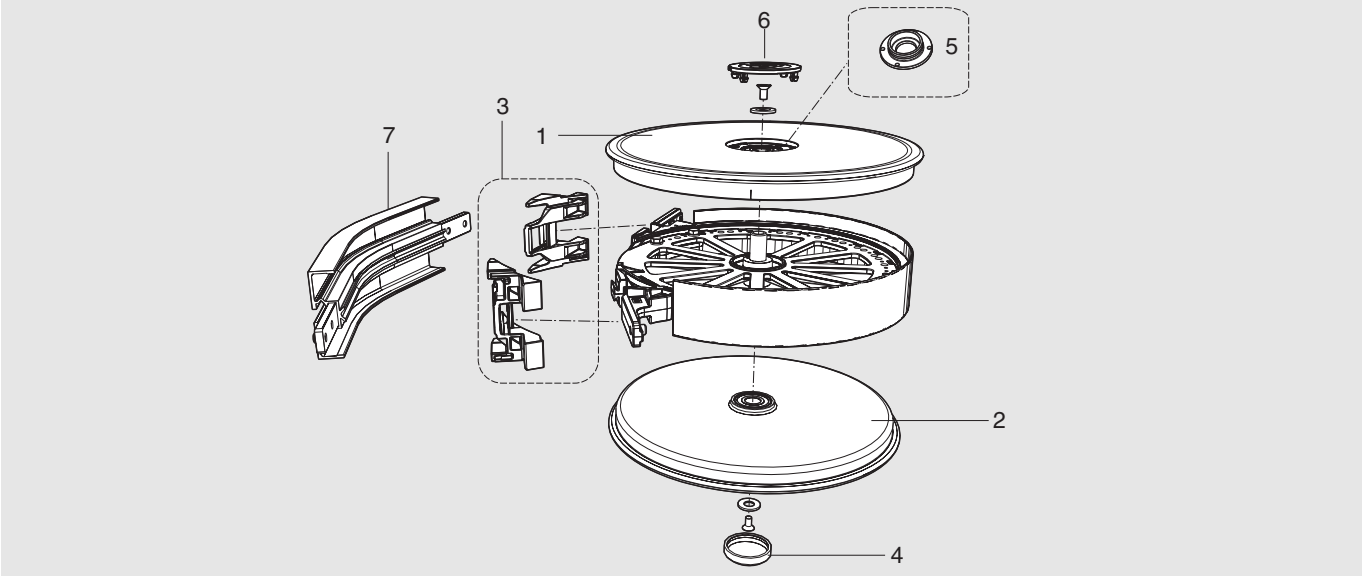


Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Side plate R	3925863	1		
2	Spare parts kit Steering guide	5051421	1		X
3	Bearing	6202-2Z	2		
4*	Wheel	*(3924757)*	1	See kit below	
5	Spare parts kit Steering guide	See item 2	1		X
6	Side plate L	3925864	1		
7	Connecting strip	3921123	4		
8	Spacer	3924989	4		
9	Shaft	3925001	1		
*) 4	Wheel	5111648	1		X

Spare parts X_BH

Wheel bends XSBH-,XLBH-, XBBH-, XMBH-, XHBH-, XKBH-, XTBH-

Complete wheel bend



Item	Description	Part no							Recommended Spare parts
		XS	XL type A	X85	XM type A	XH type A	XK	XT	
1	Wheel disc* (upper)	3902168	5059247	5059247	5059247	5059247	3924966	5059247	
2	Wheel disc* (lower)	3902168	5059244	5059244	5059244	5059244	3924966	5059244	
3	Guides kit**	n.a.	5059235 (2pcs of 5057693)	5110507 (2pcs of 5059483)	5059236 (2pcs of 5057694)	5059237 (2pcs of 5057695)	n.a.	n.a.	X
4	Wheel cover	3901120	3901120	3901120	3901120	3901120	3901120	3901120	
5	Adapter kit	n.a.	5058559	5058559	5058559	5058559	3925714	5058559	
6	Wheel cover	5057697	5057697	5057697	5057697	5057697	n.a.	5057697	
7	Outer bend	XSBE 30R150	XLBE 30R150	XBBE 30A85R160	XMBE 30R160	XHBE 30R170	XKBE 30R200		
7	Outer bend	XSBE 45R150	XLBE 45R150	XBBE 45A85R160	XMBE 45R160	XHBE 45R170	XKBE 45R200	5048240	
7	Outer bend		XLBE 60R150		XMBE 60R160	XHBE 60R170			
7	Outer bend	XSBE 90R150	XLBE 90R150	XBBE 90A85R160	XMBE 90R160	XHBE 90R170	XKBE 90R200	5048482	
7	Outer bend	XSBE 180R150	XLBE 180R150	XBBE 180A85R160	XMBE 180R160	XHBE 180R170	XKBE 180R200	5048485	
7	Outer bend			XBBE EA85R160					
*	Including bearings								
**	One pair								

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Pallet diverter, merge and combined divert/merge kits, type A – XK

Technical information from FlexLink

PH005-E4

Revision list

Document designation	Date	Type of revision	Entered by
PH005-E3	11-07-27	VP-FM, Rek SP	JE
PH005-E4	20-05-05	Updated logo and lists	TG

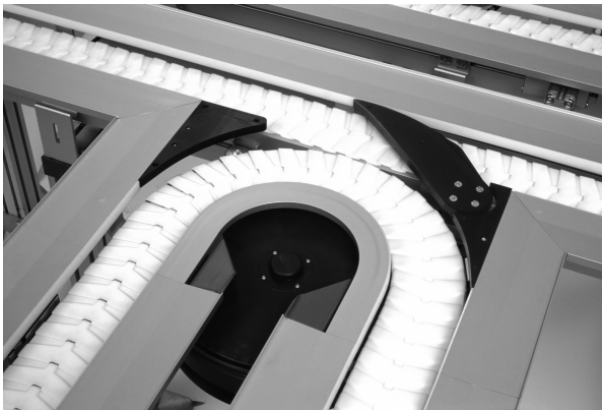
Content:

P

Pallet merge kits, type A
XKPJ 45 MLA/MRA, XKPJ 45 MLWA/MRWA
XKPJ 90 MLA/MRA, XKPJ 90 MLWA/MRWA

e

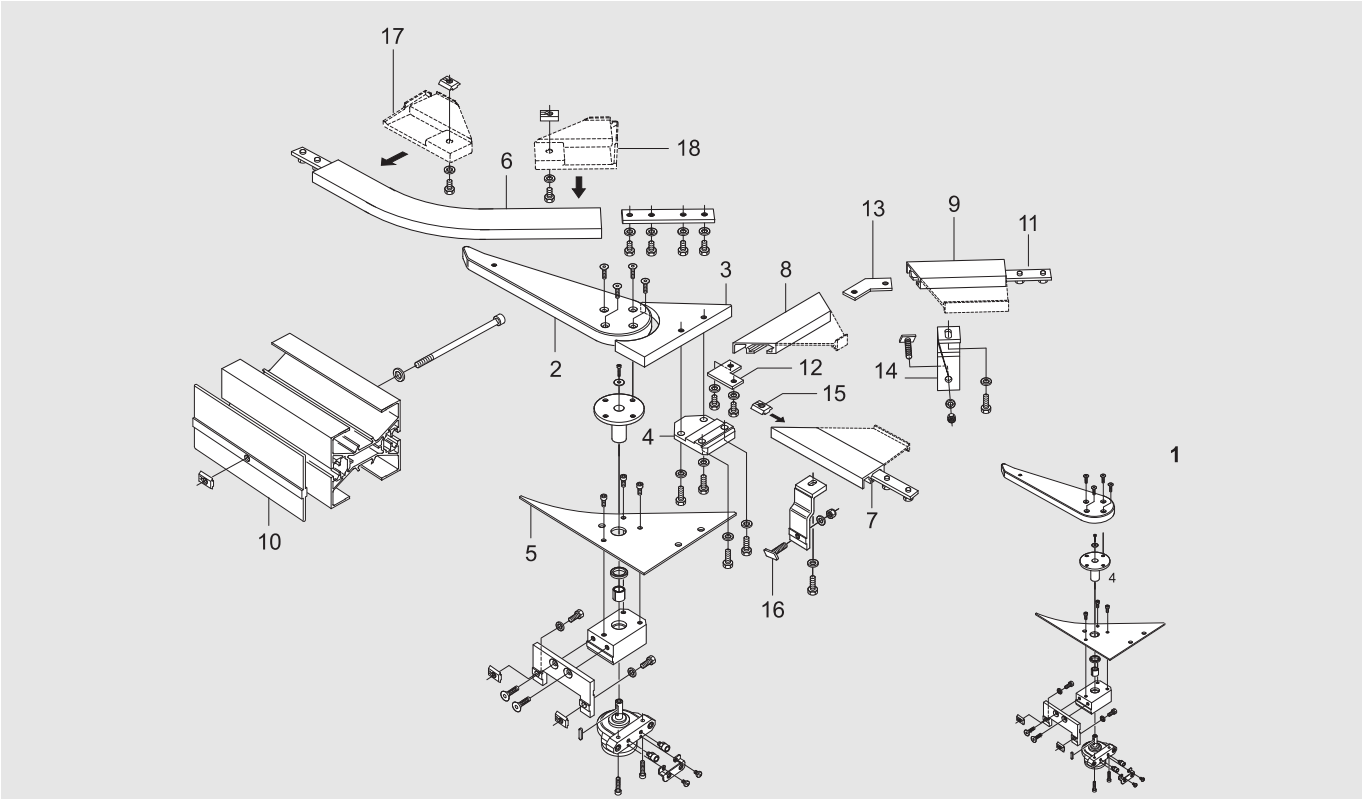
Combined pallet divert/merge kits, type A
XKPJ 45 CLA/CRA, XKPJ 90 CLWA/CRWA
XKPJ 90 CLA/CRA, XKPJ 90 CLWA/CRWA



D
RA, XKPJ 45 DLWA/DRWA
Diverter XKPJ 90 DLA/DRA, XKPJ 90 DLWA/DRWA

Pallet diverter kits, type A

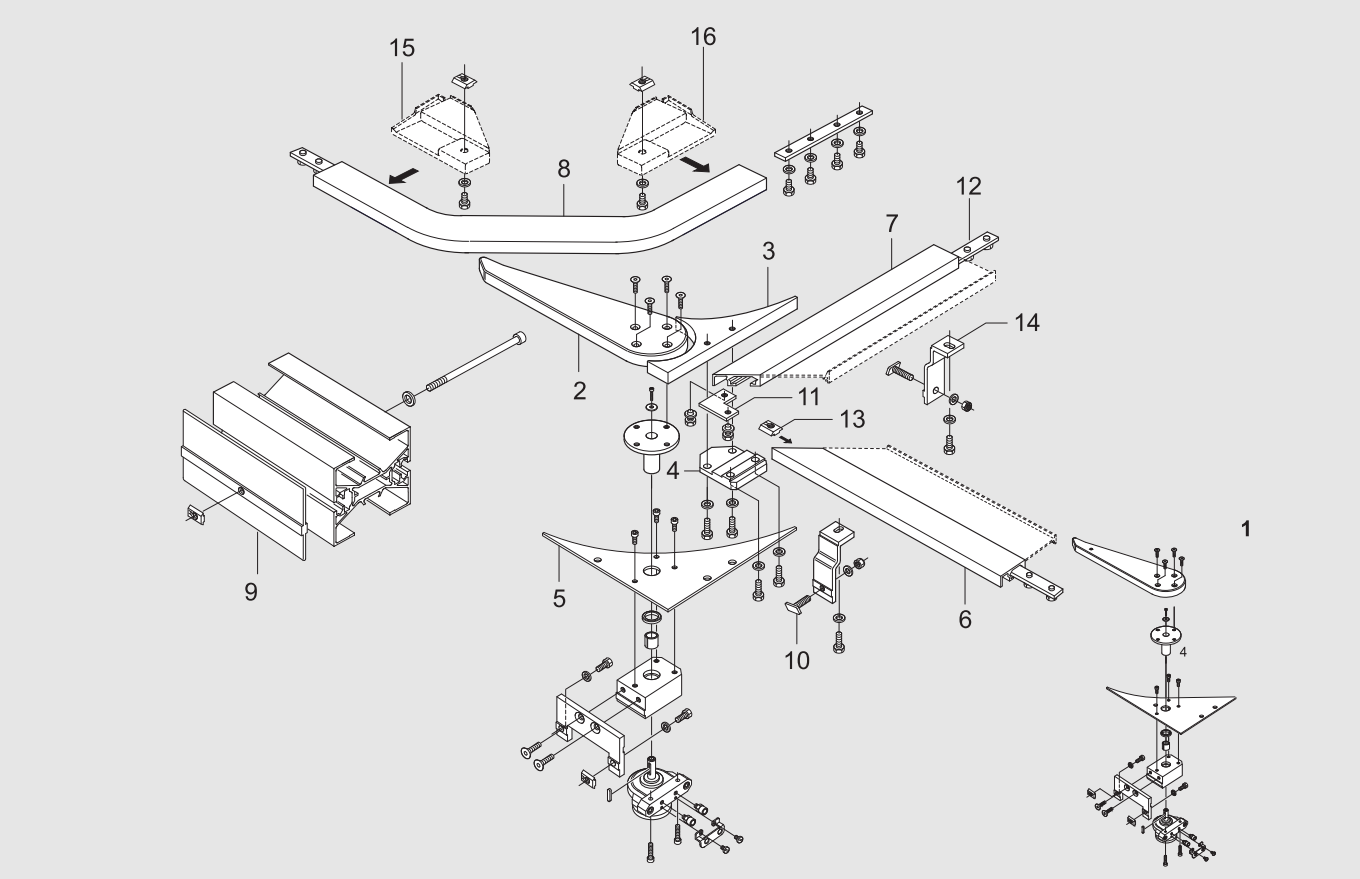
XKPJ 45 DLA/DRA, XKPJ 45 DLWA/DRWA



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Revolving module (XKPJ 45 DLA)	5046318	1	Incl. cylinder Festo DSR-16-180-P	X
	Revolving module (XKPJ 45 DRA)	5046319	1	Incl. cylinder Festo DSR-16-180-P	X
2	Arm	5043395	1	Included in item 1	X
3	Side guide	5043800	1		
4	Bracket	5043335	1		
5	Cover	5043854	1	Included in item 1	
6	Inner guide rail	5044647	1		
7	Guide rail (XKPJ 45 DLA/DRA)	5044117/5044116	1		
	Guide rail (XKPJ 45 DLWA/DRWA)	5044663/5044664	1		
8	Guide rail (XKPJ 45 DLA/DRA)	5044121/5044120	1		
	Guide rail (XKPJ 45 DLWA/DRWA)	5044667/5044668	1		
9	Guide rail (XKPJ 45 DLA/DRA)	5044119/5044118	1		
	Guide rail (XKPJ 45 DLWA/DRWA)	5044665/5044666	1		
10	Spacer	5044640	1		
11	Connecting strip	3924977	2		
12	Corner fitting	3903357	1		
13	Corner fitting	3903356	1		
14	Guide rail bracket	XKRB 30×74	2		
15	Nut	XLAQ 8	6		
16	T-bolt	XLAT 17	2		
17	Protective cover L	5044969	1		
18	Protective cover R	5044970	1		

Pallet diverter kits, type A

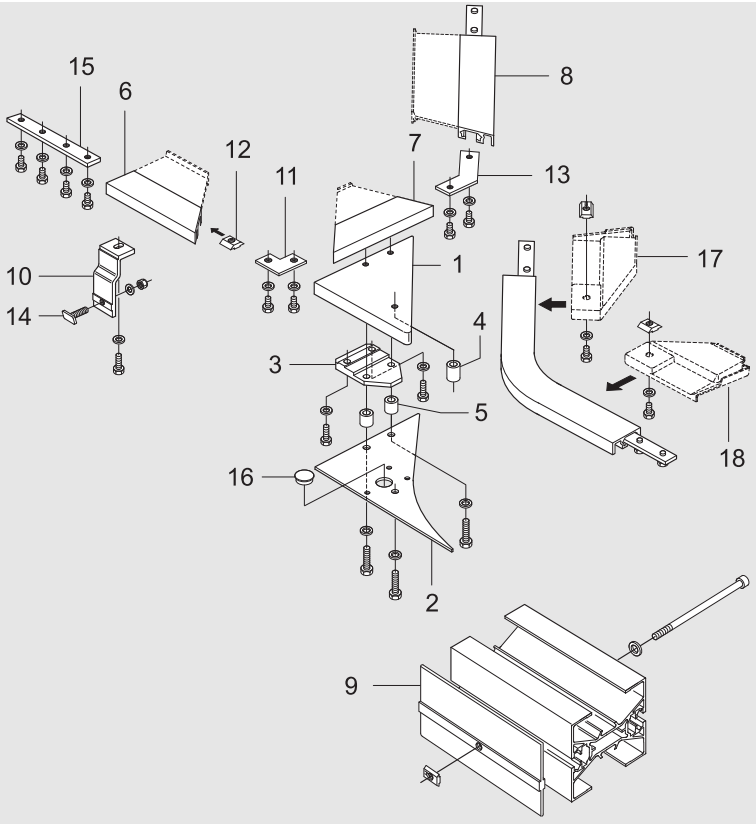
XKPJ 90 DLA/DRA, XKPJ 90 DLWA/DRWA



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Revolving module (XKPJ 90 DLA)	5046314	1	Incl. cylinder Festo DSR-16-180-P	X
	Revolving module (XKPJ 90 DRA)	5046315	1	Incl. cylinder Festo DSR-16-180-P	X
2	Arm	5043395	1	Included in item 1	X
3	Side guide	5043336	1		
4	Bracket	5043335	1		
5	Cover	5043855	1	Included in item 1	
6	Guide rail (XKPJ 90 DLA/DRA)	5043332	1		
	Guide rail (XKPJ 90 DLWA/DRWA)	5043334	1		
7	Guide rail (XKPJ 90 DLA/DRA)	5043331	1		
	Guide rail (XKPJ 90 DLWA/DRWA)	5043333	1		
8	Inner guide rail	5044646	1		
9	Spacer	5044640	1		
10	T-bolt	XLAT 17	2		
11	Corner fitting	3903357	1		
12	Connecting strip	3924977	2		
13	Nut	XLAQ 8	6		
14	Guide rail bracket	XKRB 30×74	2		
15	Protective cover L	5044969	1		
16	Protective cover R	5044970	1		

Pallet merge kits, type A

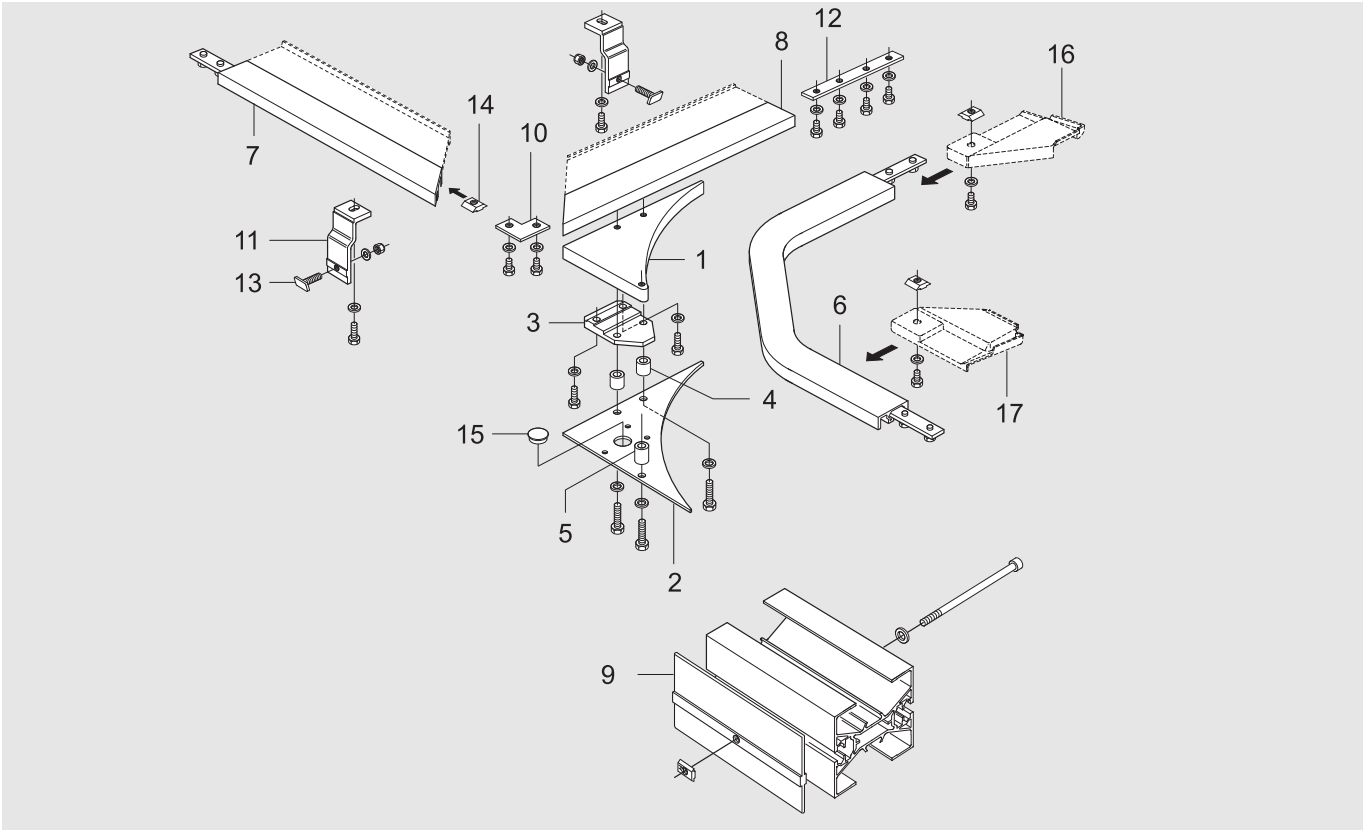
XKPJ 45 MLA/MRA, XKPJ 45 MLWA/MRWA



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Side guide	5043396	1		
2	Cover	5043854	1		
3	Bracket	5043335	1		
4	Spacer	5046286	1		
5	Spacer	5046289	2		
6	Guide rail (XKPJ 45 MLA/MRA)	5044116/5044117	1		
	Guide rail (XKPJ 45 MLWA/MRWA)	5044664/5044663	1		
7	Guide rail (XKPJ 45 MLA/MRA)	5044120/5044121	1		
	Guide rail (XKPJ 45 MLWA/MRWA)	5044668/5044667	1		
8	Guide rail (XKPJ 45 MLA/MRA)	5044118/5044119	1		
	Guide rail (XKPJ 45 MLWA/MRWA)	5044666/5044665	1		
9	Spacer	5044640	1		
10	Guide rail bracket	XKRB 30×74	2		
11	Corner fitting	3903357	1		
12	Nut	XLAQ 8	6		
13	Corner fitting	3903356	1		
14	T-bolt	XLAT 17	2		
15	Connecting strip	XLCJ 5×140	2		
16	Cover plug	5044771	1		
17	Protective cover L	5044969	1		
18	Protective cover R	5044970	1		

Pallet merge kits, type A

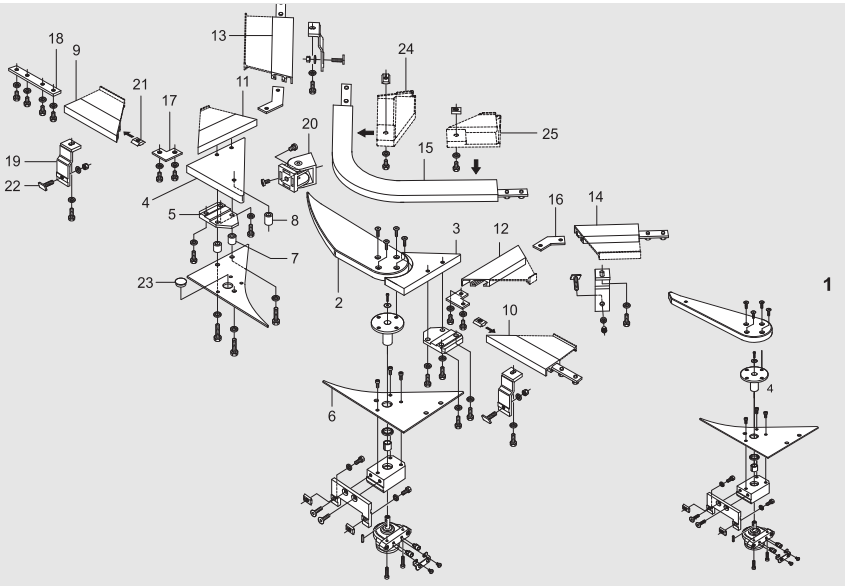
XKPJ 90 MLA/MRA, XKPJ 90 MLWA/MRWA



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Side guide	5043337	1		
2	Cover	5043855	1		
3	Bracket	5043335	1		
4	Spacer	5046286	2		
5	Spacer	5046289	1		
6	Inner guide rail	5044646	1		
7	Guide rail (XKPJ 90 MLA/MRA)	5043331	1		
	Guide rail (XKPJ 90 MLWA/MRWA)	5043333	1		
8	Guide rail (XKPJ 90 MLA/MRA)	5043332	1		
	Guide rail (XKPJ 90 MLWA/MRWA)	5043334	1		
9	Spacer	5044640	1		
10	Corner fitting	3903357	1		
11	Guide rail bracket	XKRB 30×74	2		
12	Connecting strip	3924977	2		
13	T-bolt	XLAT 17	2		
14	Nut	XLAQ 8	6		
15	Cover plug	5044771	1		
16	Protective cover L	5044969	1		
17	Protective cover R	5044970	1		

Combined pallet divert/merge kits, type A

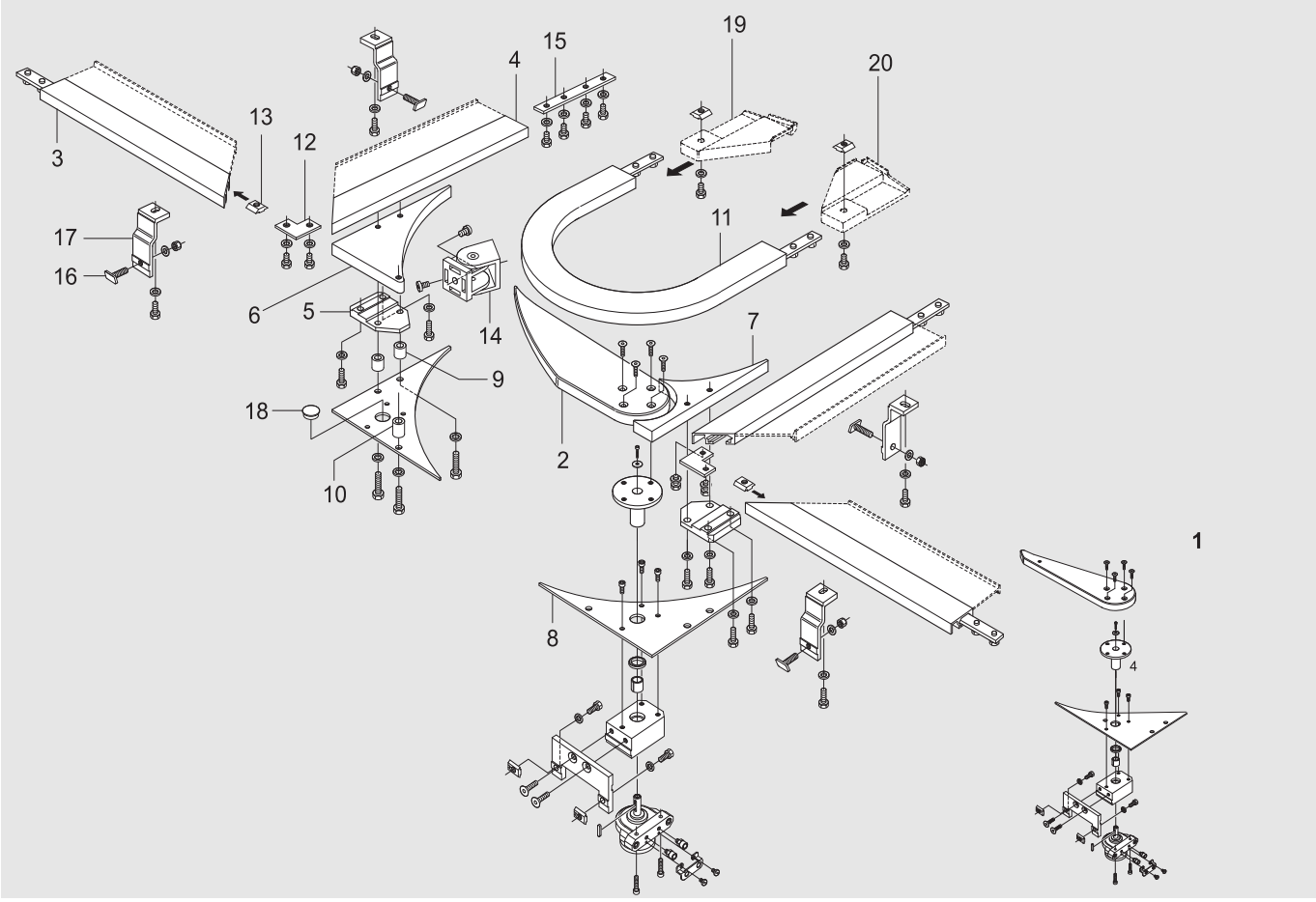
XKPJ 45 CLA/CRA, XKPJ 90 CLWA/CRWA



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Revolving module (XKPJ 45 CLA)	5046320	1	Incl. cylinder Festo DSR-16-180-P	X
	Revolving module (XKPJ 45 CRA)	5046321	1	Incl. cylinder Festo DSR-16-180-P	X
2	Arm	5043330	1	Included in item 1	X
3	Side guide	5043800	1		
4	Side guide	5043396	1		
5	Bracket	5043335	2		
6	Cover	5043854	2	Included in item 1	
7	Spacer	5046289	2		
8	Spacer	5046286	1		
9	Guide rail (XKPJ 45 CLA/CRA)	5044116	1		
	Guide rail (XKPJ 45 CLWA/CRWA)	5044664	1		
10	Guide rail (XKPJ 45 CLA/CRA)	5044117	1		
	Guide rail (XKPJ 45 CLWA/CRWA)	5044663	1		
11	Guide rail (XKPJ 45 CLA/CRA)	5044120	1		
	Guide rail (XKPJ 45 CLWA/CRWA)	5044667	1		
12	Guide rail (XKPJ 45 CLA/CRA)	5044121	1		
	Guide rail (XKPJ 45 CLWA/CRWA)	5044668	1		
13	Guide rail (XKPJ 45 CLA/CRA)	5044118	1		
	Guide rail (XKPJ 45 CLWA/CRWA)	5044666	1		
14	Guide rail (XKPJ 45 CLA/CRA)	5044119	1		
	Guide rail (XKPJ 45 CLWA/CRWA)	5044665	1		
15	Inner guide rail	3927168	1		
16	Corner fitting	3903356	2		
17	Corner fitting	3903357	2		
18	Connecting strip	3924977	4		
19	Guide rail bracket	XKRB 30×74	4		
20	Joint	XCFJ 44 F	1		
21	Nut	XCAN 8	10		
22	T-bolt	XLAT 17	4		
23	Cover plug	5044771	1		
24	Protective cover L	5044969	1		
25	Protective cover R	5044970	1		

Combined pallet divert/merge kits, type A

XKPJ 90 CLA/CRA, XKPJ 90 CLWA/CRWA

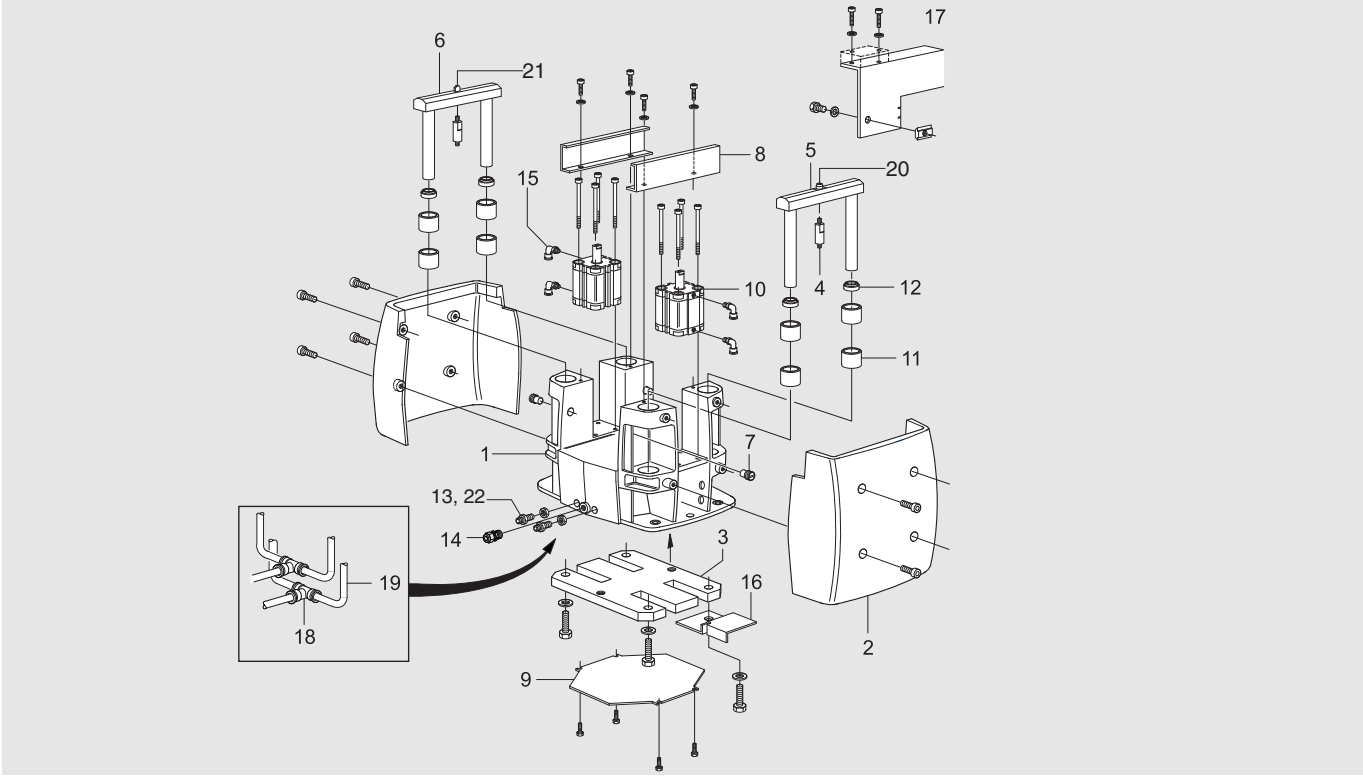


Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Revolving module (XKPJ 90 CLA)	5046316	1	Incl. cylinder Festo DSR-16-180-P	X
	Revolving module (XKPJ 90 CRA)	5046317	1	Incl. cylinder Festo DSR-16-180-P	X
2	Arm	5043330	1	Included in item 1	X
3	Guide rail (XKPJ 90 CLA/CRA)	5043332	2		
	Guide rail (XKPJ 90 CLWA/CRWA)	5043334	2		
4	Guide rail (XKPJ 90 CLA/CRA)	5043331	2		
	Guide rail (XKPJ 90 CLWA/CRWA)	5043333	2		
5	Bracket	5043335	2		
6	Side guide	5043337	1		
7	Side guide	5043336	1		
8	Cover	5043855	2	Included in item 1	
9	Spacer	5046289	2		
10	Spacer	5046286	1		
11	Inner guide rail	3927167	1		
12	Corner fitting	3903357	2		
13	Nut	XCAN 8	10		
14	Joint	XCFJ 44 F	1		
15	Connecting strip	3924977	4		
16	T-bolt	XLAT 17	4		
17	Guide rail bracket	XKRB 30x74	4		
18	Cover plug	5044771	1		
19	Protective cover L	5044969	1		
20	Protective cover R	5044970	1		

Pallet locating station, pallet stop and stop device, type A/B - XK - XL

Technical information from FlexLink

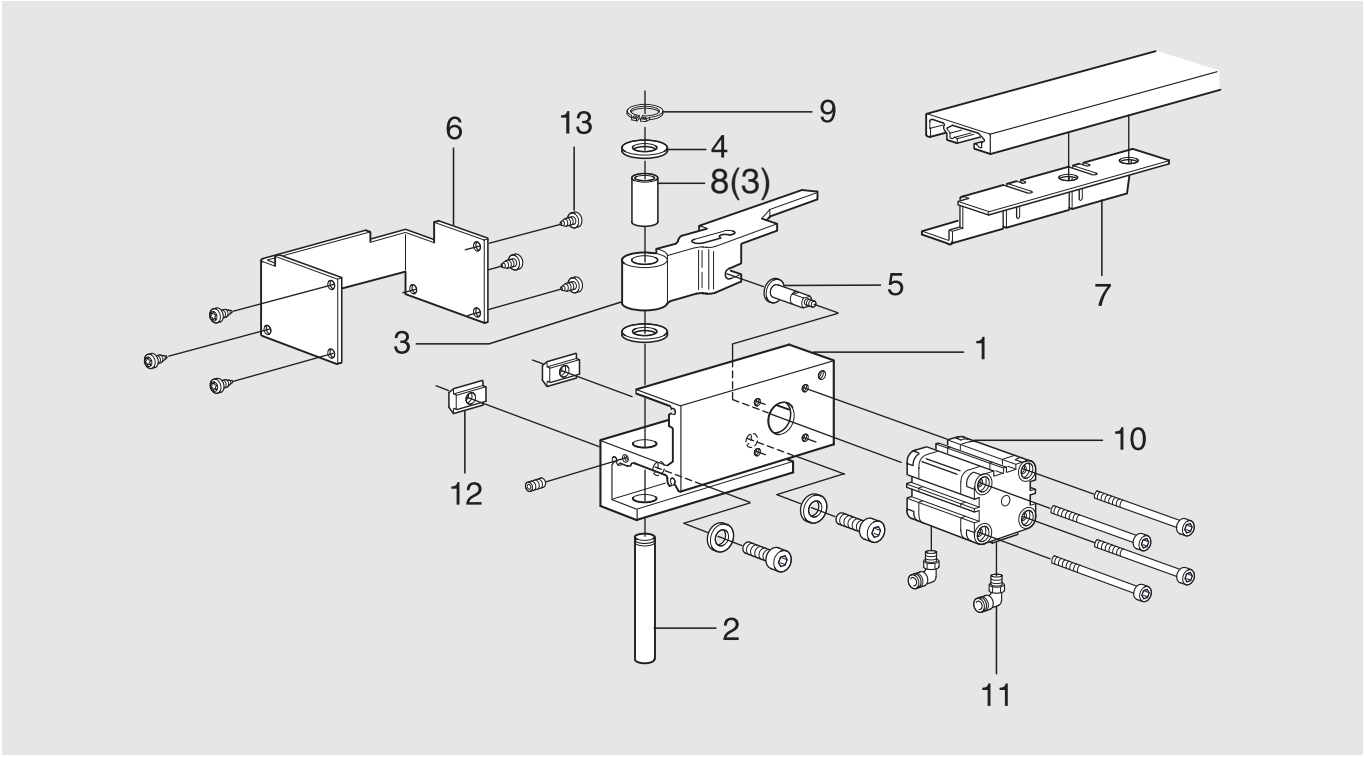
Pallet locating station and pallet stop, type A, XKPX 175 A



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Frame	3926590	1		
2	Cover	3926591	2		
3	Plate	3926593	1		
4	Axle peg	3926596	2	Loctite or similar	
5	Ruler assy	3927411	1	Includes item 20	
6	Ruler assy	3927412	1	Includes item 21	
7	Guide screw	3926599	4		
8	Shield	5044839	2		
9	Cover	3927340	1		
10	Pneumatic cylinder	ADN-40-25-I-P-A	2	Festo	
11	Bushing	SS 2991 777 25/30x20	8	ISO 2795 - 25/30x20	
12	Rod wiper	8825-25-35-7-10 NBR/101	4	Simrit	
13	Bulkhead connector	QSSF-1/8-6-B	2	Festo	
14	Cable fitting	ELFA 55-019-60	1	PG 11, Hummel prt no: 1.209.1100.14	
15	L-fitting	QSML-1/8-6	4	Festo	
16	Sensor plate	5044851	2		
17	Attachment	5044799	1	Incl. screws and washers	

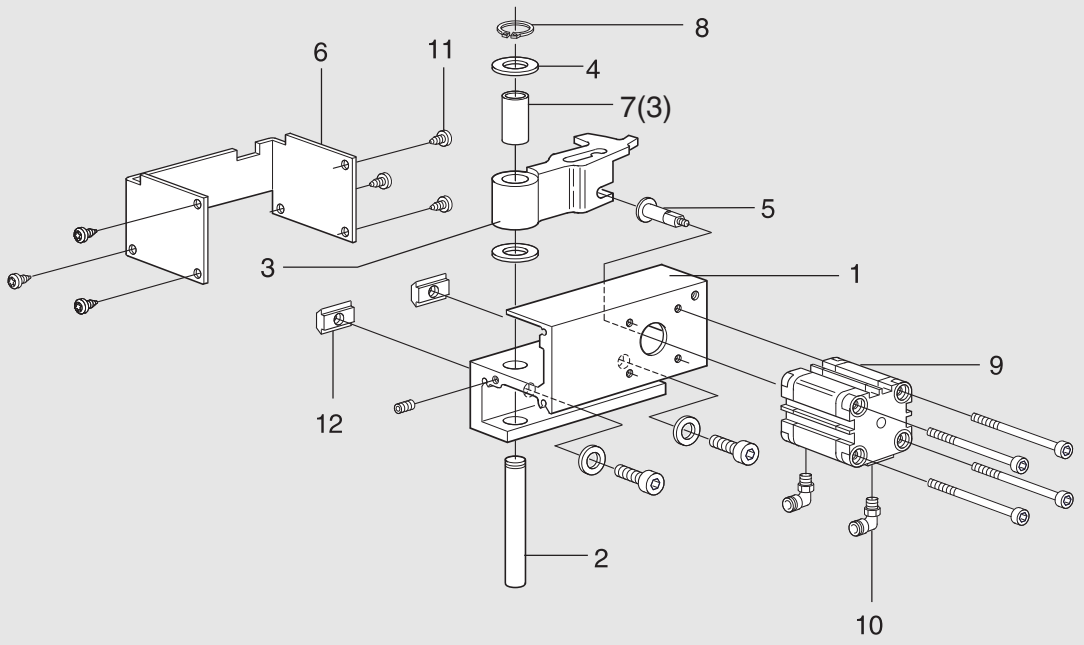
Item	Description	Part No	Qty	Comments	Recommended Spare parts
18	T-connector	QSMT-6	2	Festo	
19	Plastic tubing	PUN-6x1	1	L=0,5 m Festo	
20	Locating pin (round)	5056122	1	(also included in item 5)	
21	Locating pin (flattened)	5056123	1	(also included in item 6)	
22	Check valve	GRLA-1/8-QS-6-D	2	Festo	

Pallet locating station and pallet stop, type A/B, XKPD 32x15 LA/LB



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Attachment	5044790	1		
2	Shaft	3926473	1		
3	Arm	3927339	1	Includes item 8	
4	Washer	3926474	2		
5	Piston rod end	3921314	1	Loctite or similar	
6	Cover	3927138	1		
7	Cover	3927137	1		
8	Radial bearing	GLY.PG 1618 25 F	1	See item 3	
9	Retaining ring	DIN 471	1	16 st	
10	Pneumatic cylinder	ADN-32-15-I-P-A	1	Festo (XKPD 32x15 LA)	
	Pneumatic cylinder	8108258-AEN-32-15-I-P-A-Z-CS-1603203A	1	Festo (XKPD 32x15 LB)	
11	L-fitting	QSML-1/8-6	2	Festo	
12	Slot nut	XCAN 8	2		
13	Screw	RXS-Z ST 4,2x6,5	6	Loctite or similar	

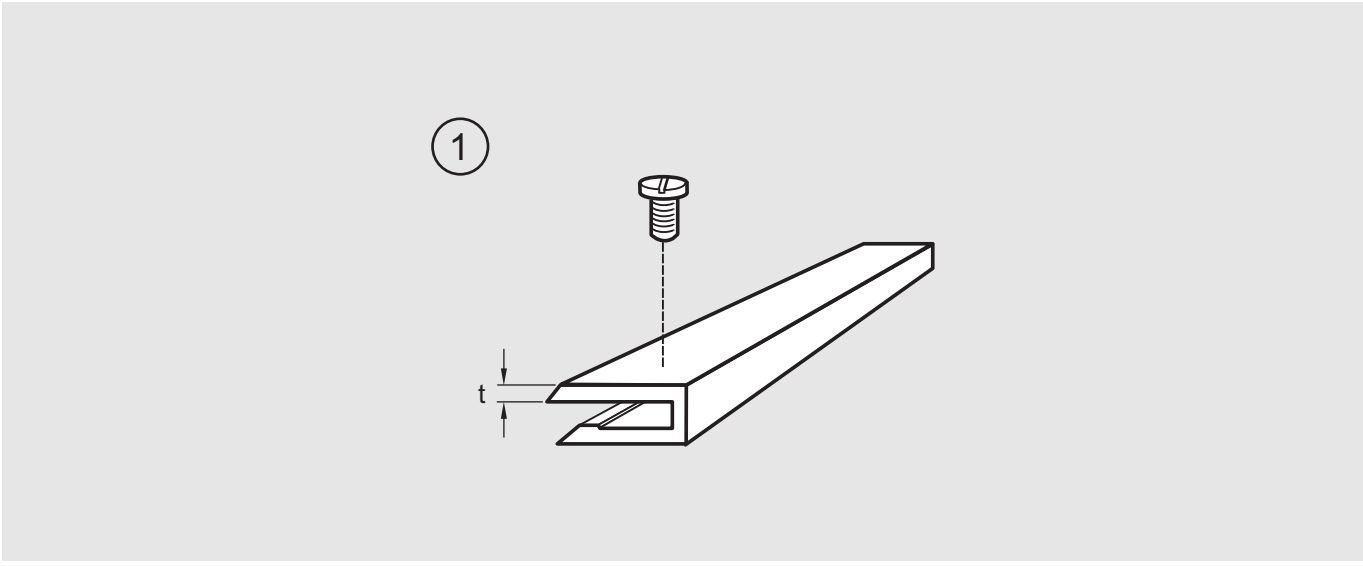
Pallet stop device, type A/B, XKPD 32x15 A/C



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Attachment	5044790	1		
2	Shaft	3926473	1		
3	Arm	5053762	1	Includes item 7	
4	Washer	3926474	2		
5	Piston rod end	3921314	1	Loctite or similar	
6	Cover	3927002	1		
7	Radial bearing	GLY. PG 161825 F	1	See item 3	
8	Retaining ring	SgA 16	1		
9	Pneumatic cylinder	ADN-32-15-I-P-A	1	Festo (XKPD 32x15 A)	
	Pneumatic cylinder	8108258-AEN-32-15-I-P-A-Z-CS-1603203A	1	Festo (XKPD 32x15 C)	
10	L-fitting	QSML -1/8-6	2	Festo	
11	Screw	RXS-Z ST 4,2×6,5	6	Loctite or similar	
12	Slot nut	XCAN 8	2		

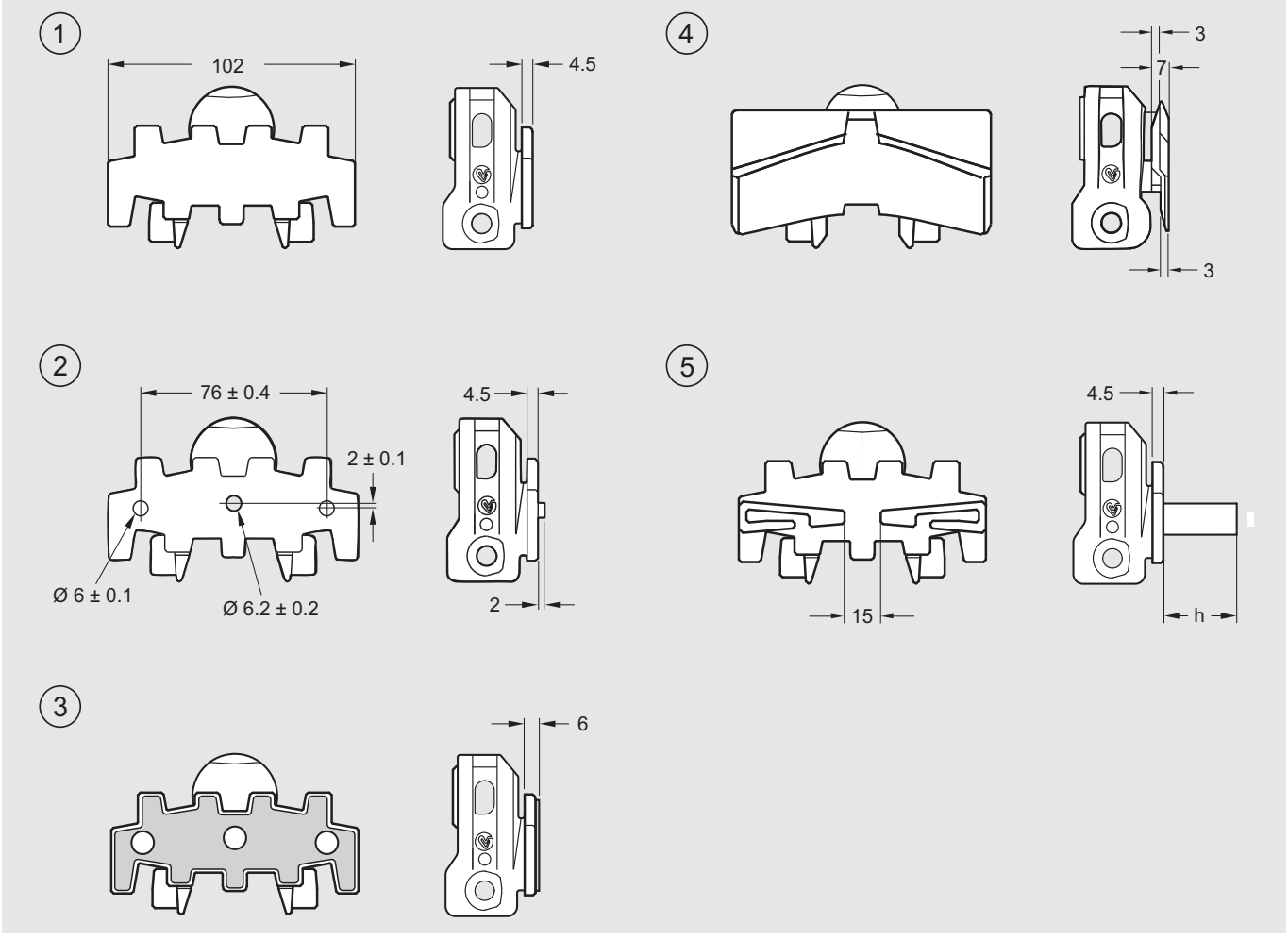
Spare parts Slide rail - XK

Slide rail – XK



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Plastic slide rails for XK beams				
	PVDF (μ=0,15–0,35) (Transparent white) (t=2,5)	XWCR 25 P			
	UHMW-PE (μ=0,1–0,25) (White) (t=2,6)	XKCR 25 U			
	PA-PE (μ=0,1–0,25) (Grey) (t=2,45)	XKCR 25 H			

Spare parts Chains - XK

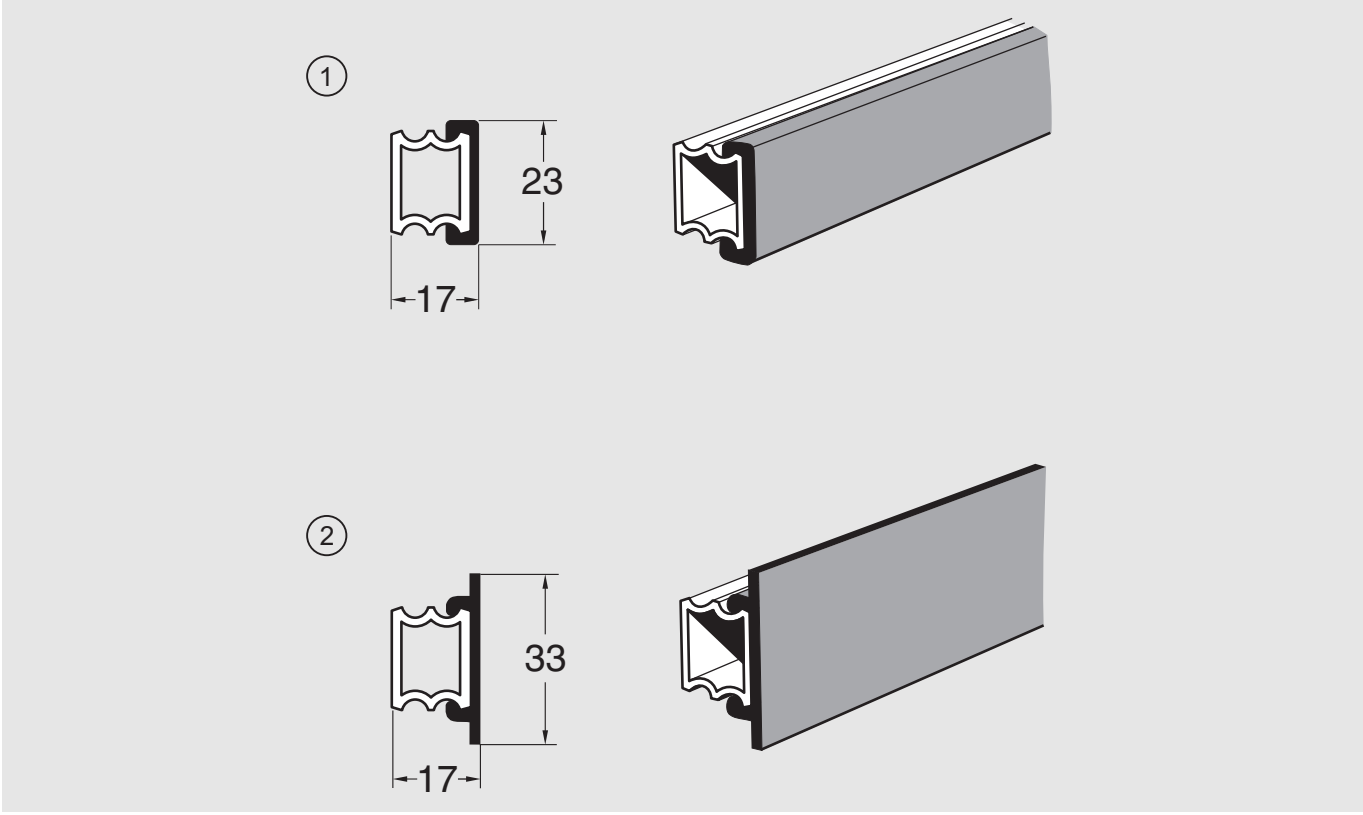


Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Plain chain	XKTP 5		This chain must not be used in pallet applications. For this, please use closed top chain XKTP 5 A	
	Plain link kit	5056639		Link kit contains 10 links, 10 pivots, 10 steel pins	
	Plain chain (Ultra low wear)	XKTP 5 C			
	Plain link (Ultra low wear)	n.a.			
2	Universal chain	XKTF 5 U#		Enter cleat frequency (1–10) instead of # in product designation	
	Universal link kit	5056642		Link kit contains 10 links, 10 pivots, 10 steel pins	
3	Steel top chain	XKTP 5 TF			

Item	Description	Part No	Qty	Comments	Recommended Spare parts
	Steel top link kit	5056644		Link kit contains 10 links, 10 pivots, 10 steel pins	
4	Closed top chain	XKTP 5 A			
	Closed top link kit	5056641		Link kit contains 10 links, 10 pivots, 10 steel pins	
5	Cleated chain, Type A			Enter cleat frequency (1–10) instead of # in product designation	
	h=15 mm	XKTF 5x15 A#			
	h=20 mm	XKTF 5x20 A#			
	h=30 mm	XKTF 5x30 A#			
	h=40 mm	XKTF 5x40 A#			
	Cleated link kit				
	h=15 mm	5056645		Link kit contains 10 links, 10 pivots, 10 steel pins	
	h=20 mm	5056646		Link kit contains 10 links, 10 pivots, 10 steel pins	
	h=30 mm	5056647		Link kit contains 10 links, 10 pivots, 10 steel pins	
	h=40 mm	5056648		Link kit contains 10 links, 10 pivots, 10 steel pins	

Spare parts Guide rail cover - XK

Spare parts Guide rail cover - XK



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Guide rail cover for 15 mm aluminium guide rail				
	Polyethylene, length 3 m	XLRT 3×23			
	UHMW-PE, length 3 m	XLRT 3×23 U			
2	Guide rail cover, flanged, for 15 mm aluminium guide rail				
	Polyethylene, length 3 m, flanged	XLRT 3×33 D			

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Product designations in alphanumeric order

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3902168 33
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