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Patents

Essential parts of the FlexLink product range are protected by patents and design regulations.

Drawings are made to European standards.

1. How to read the catalogue: Open the catalogue and from the Table of content or the PDF navigation bar locate the group in which the part you want to find is present. Turn over to the concerned page number by a “click”. Now find out the figure of the part you wish to order. Jot down the part number against that particular figure number from the text. In case, if you have the part number and you need the other details, the part index can be used. The part index (at the end of the catalogue) will give you the figure and page number of the part you wish to order.

2. How to order spare parts: The part number and the description of the part required should be invariably mentioned in the order as per the catalog text. The latest part number as conveyed through our service circulars should only appear on the order. In case of ordering colored components, colour code of the components should be mentioned. The quantity shown against the part number is the quantity per unit for that group so that particular quantity should be multiplied by the number of sets required.

3. Abbreviations: The following abbreviations are used in this catalog:

assly.	Assembly
V	Volts
N.I.	Not illustrated
W	Watt
Comp.	Complete
Fr	Front
Std.	Standard
L	Length
A/t.	Alternate
Rr	Rear
L.H.	Left hand
R.H.	Right hand
AR	As required
<i>(Part number)</i> Part number presented in “parentheses” and in Italic character style	Parts are included in a Spare parts kit.
*)	These items can only be purchased as part of a kit and when an item has an * the corresponding item always is placed between brackets (..) see above.
Recommended Spare part	Parts which are usually kept in stock and have short turnaround (See item 4)

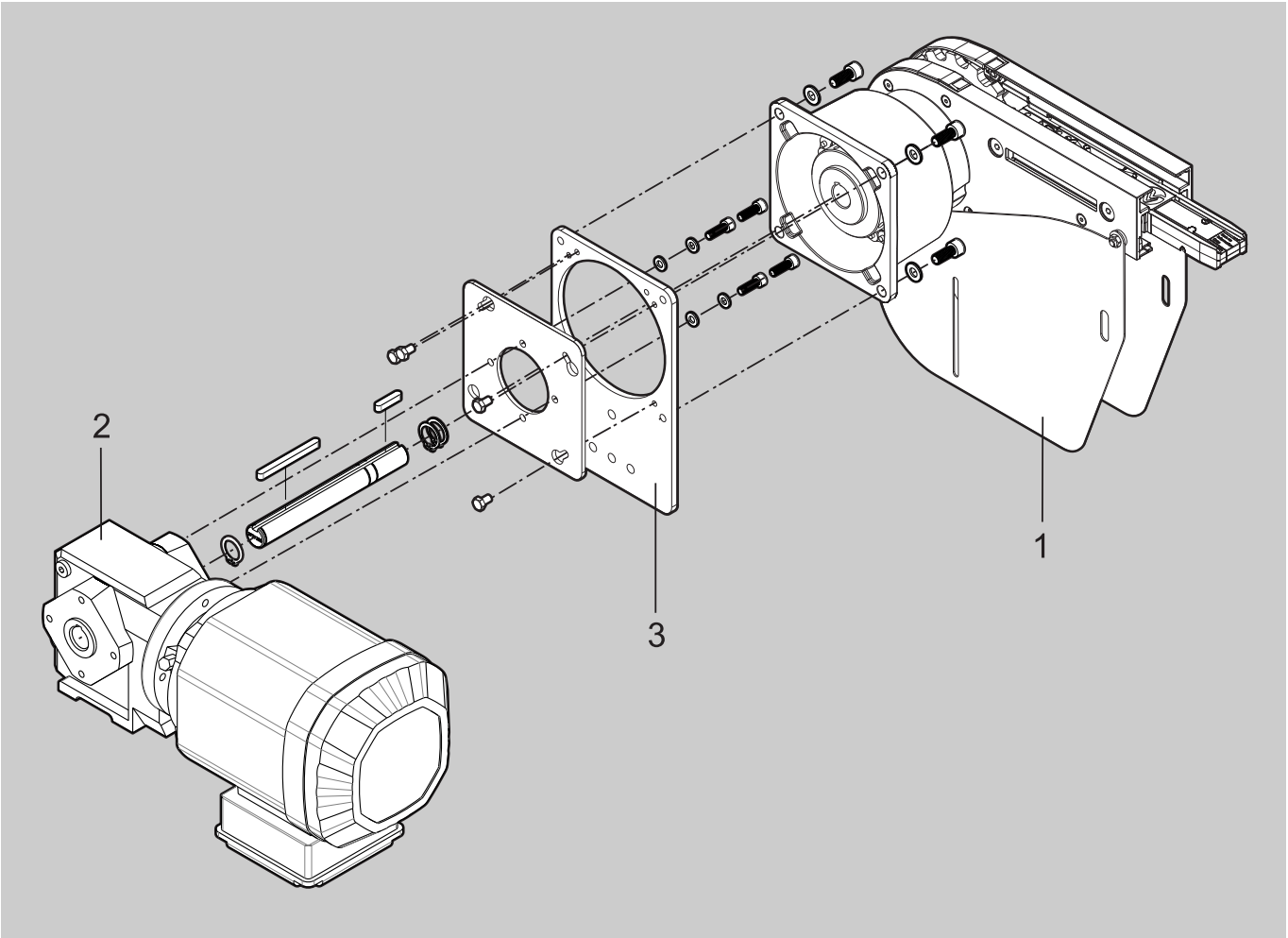
4. Recommended Spare parts: Several items of the complete spare parts overview are earmarked as recommended spare parts. FlexLink advises its customers to purchase and stock these specific items for replacement in case of failure of the original item. The recommended spares are limited to only these items for which the cost of buying is in a fair relationship to the risk (i.e. probability * impact) of sudden failure. It merely consists of wear parts and some electrical and pneumatic components.

Spare parts End drive unit XLEB A65HP

Technical information from FlexLink5721EN-1

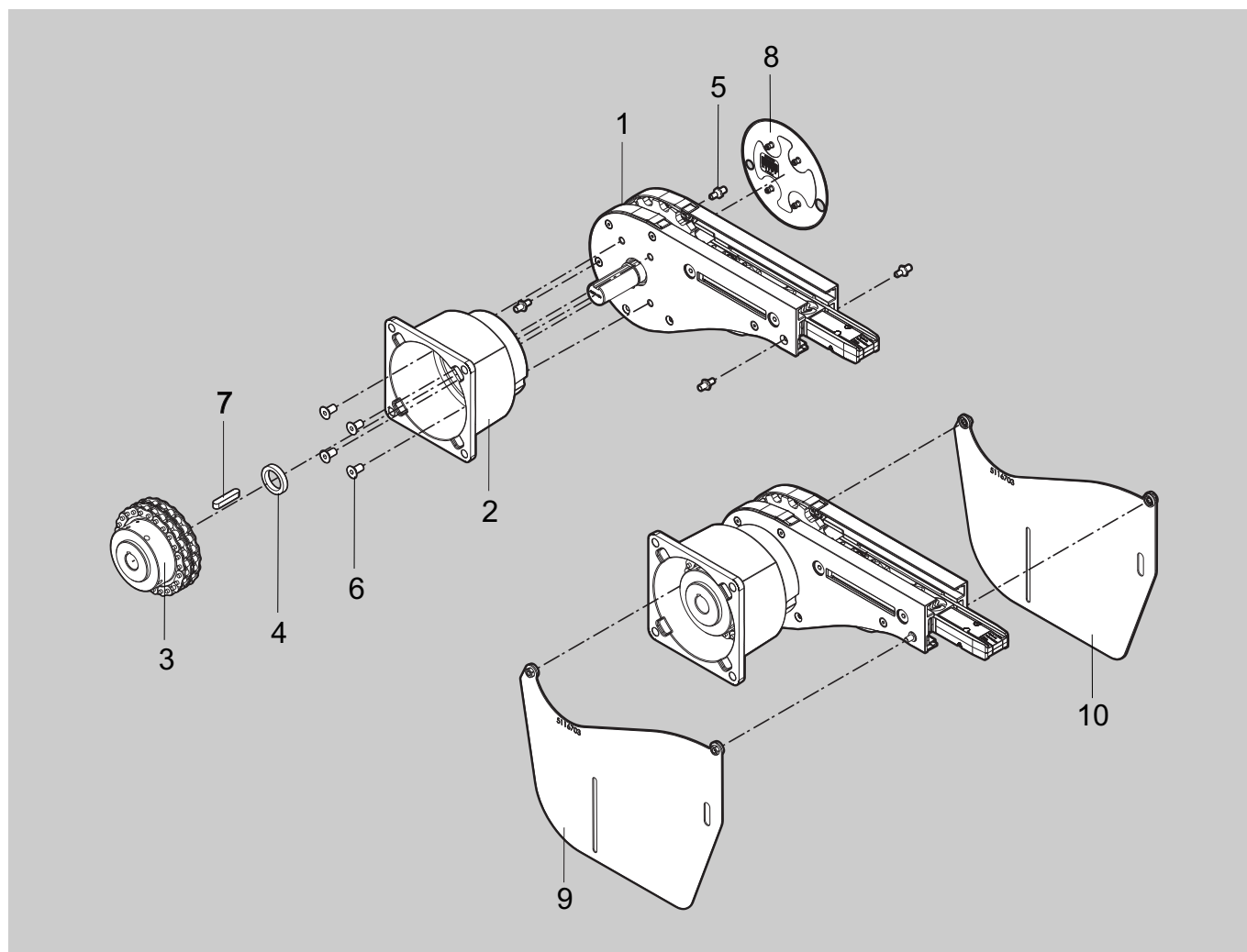
XLEB A65HP (direct drive, with slip clutch)

Complete unit XLEB A65HP



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	0-unit left 0-unit right	XLEB 0A65HLP XLEB 0A65HRP	1	See next page	
2	Motor	See configuration	1		
3	Adapter plate	5117108	1	SA37 Including screw kit and shaft	

0-unit XLEB A65HP



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Basic unit, left Basic unit, right	XLEB 0A65HLU XLEB 0A65HRU	1	See next page	
2	Flange	3920084	1		
3	Slip clutch Ø25 mm	5054003	1	(3925774) ISO 08B 1/2"	
	-Slip clutch, Spare parts kit	5056817	1	Kit contains chain wheel, spring and ball.	X
4	Spacer	3921652	1		
5*	Distance screw M5/M6	(3925718)	4		
6	Hexagon socket c-sunk screw	5045633	4	ISO 10642 M8x16-10.9-A2K	
7	Thin parallel key	5045637	1	DIN 6885 A h9 8x7x40	
8*	Cover plate, left Cover plate, right	(5116549) (5116550)	1		
9*	Slack protection L	(5116756)	1		
10*	Slack protection R	(5116757)	1		
*) 5	Distance screw kit M5/M6	5111598	1	Kit contains 10 pcs	
*) 9+10	Slack protection kit	5117132	1	L+R H X65	

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This diagram illustrates the exploded view of a mechanical assembly, likely a winch or a similar device. The components are numbered 1 through 10:

- 1**: A small metal bracket or arm.
- 2**: A long, rectangular metal plate or housing.
- 3**: A large, curved metal plate or housing.
- 4**: A large, curved metal plate or housing, similar to 3 but with different internal features.
- 5**: A small metal bracket or arm, similar to 1.
- 6**: A curved metal plate or housing, similar to 3 and 4.
- 7**: A large gear or pulley with a central shaft.
- 8**: A long, rectangular metal plate or housing, similar to 2.
- 9**: A small metal bracket or arm, similar to 1 and 5.
- 10**: A small metal bracket or arm, similar to 1 and 5.

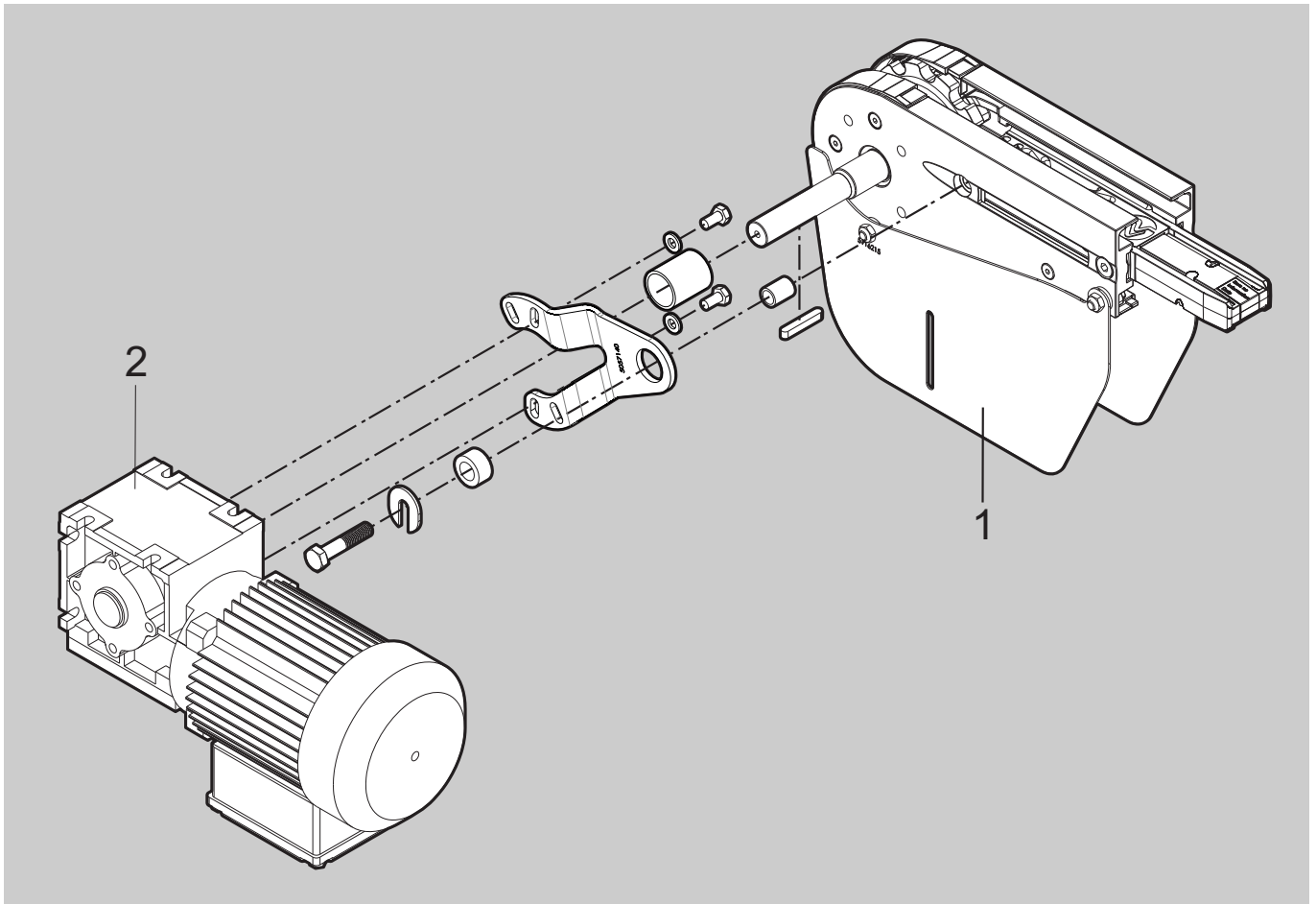
The diagram shows the relative positions and assembly sequence of these components, with dashed lines indicating the alignment and fit of the parts.

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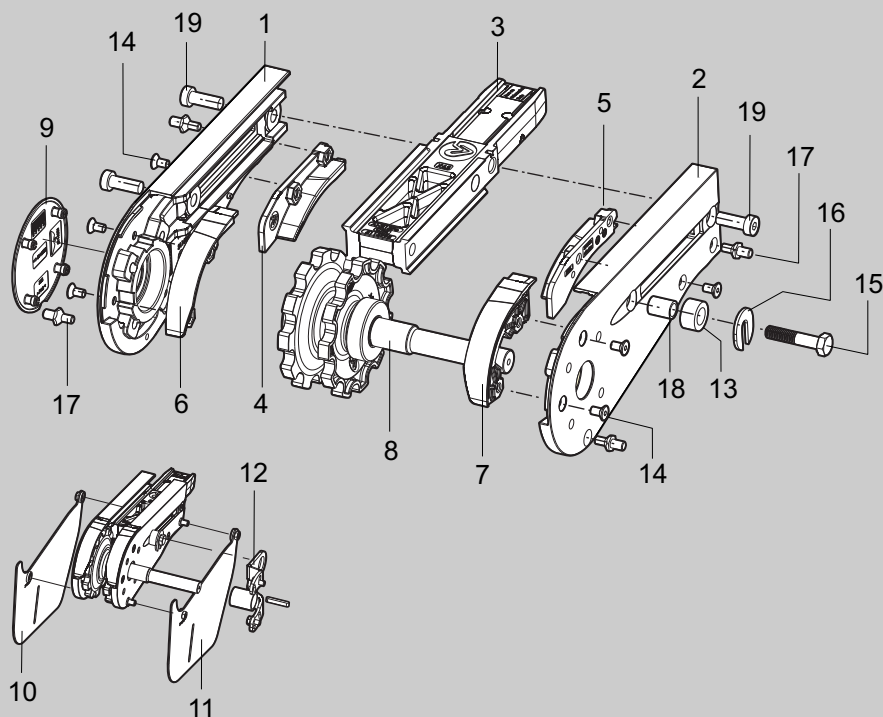
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Complete unit XLEB A65CNP

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0-unit XLEB A65CNP



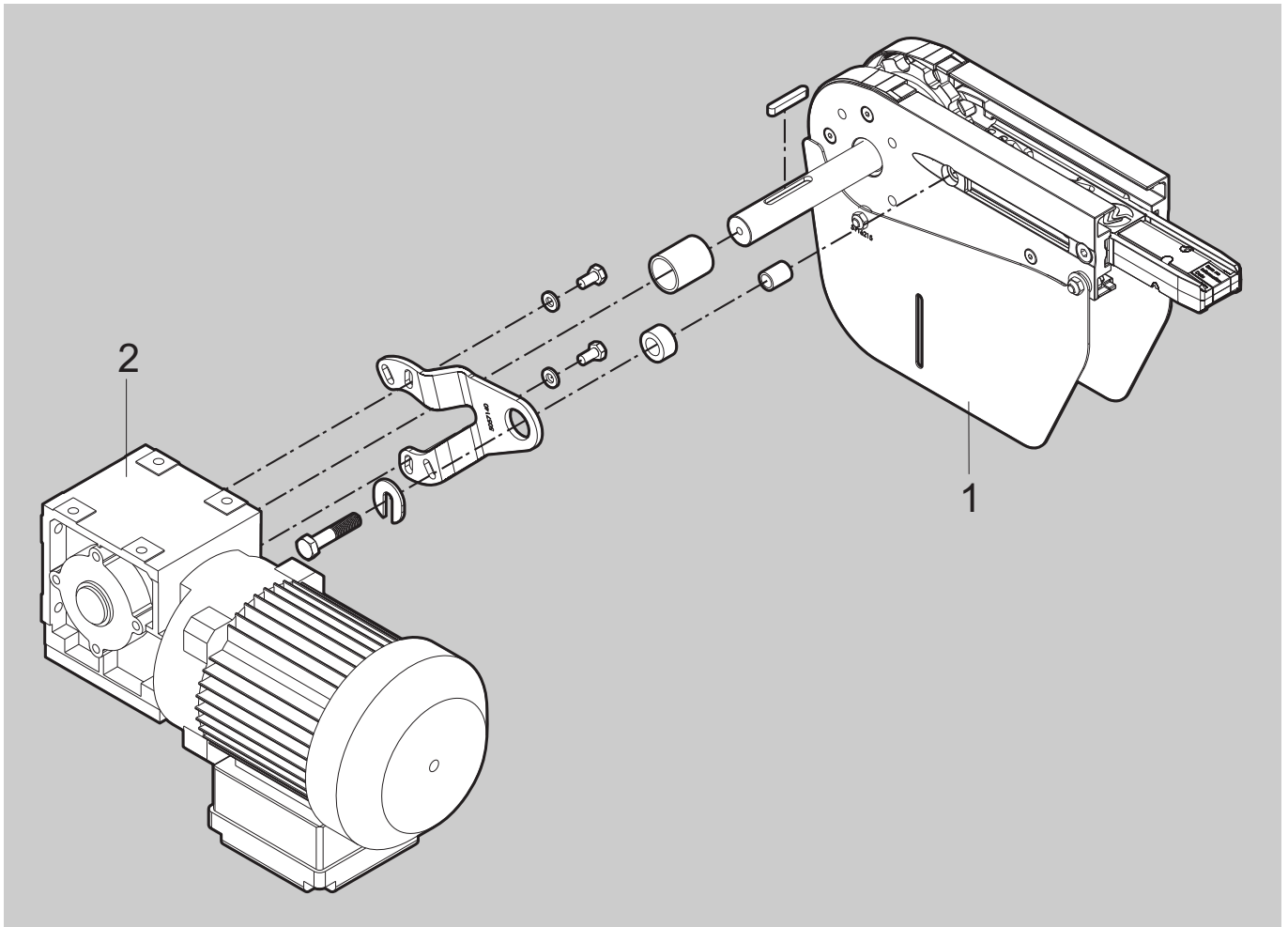
Item	Description	Part No	Qty	Comments	Recommended Spare parts
1*	Side plate	(5116045)	1		
2*	Side plate	(5116046)	1		
3	Frame	5115995	1		
4*	Guide R	(5116485)	1		
5*	Guide L	(5116486)	1		
6*	Steering guide R	(5116113)	1		
7*	Steering guide L	(5116136)	1		
8*	Assembly kit XL WA10 drive	(5057612)	1		
9*	Cover plate	(5116221)	1		
10*	Slack protection R	(5116752)	1		
11*	Slack protection L	(5116753)	1		
12	Torque arm kit	5057951	1		
13*	Absorber	(5043874)	1	For torque arm	
14	Hexagon socket c-sunk screw	5044896	6	ISO 10642 M5x10-10.9-A2K	
15*	Hex head screw	(5046641)	1	ISO 4014 M8x40-8.8-A2K	
16*	Washer torque arm	(5056635)	1		
17*	Distance screw	(3925718)	4	M5/M6	
18*	Spacer	(5057483)	1		
19	Hexagon socket head cap screw	5116533	3	DIN 7984 M8x22-8.8-A2K	
*) 1+2+9	Side plate kit	5117120	1	L+R	
*) 4+5	Guide kit	5117119	1	L+R	X
*) 6+7	Steering guide kit	5117118	1	L+R	X
*) 8	Wheel compl. WA10 XL	5057896	1	Incl. Drive shaft, wedge, drive wheel, retaining rings, bearings.	
*) 10+11	Slack protection kit	5117121	1	L+R	
*) 13+15+16+18	Absorber kit	5111563	1		
*) 17	Distance screw kit M5/M6	5111598	1	Kit contains 10 pcs	

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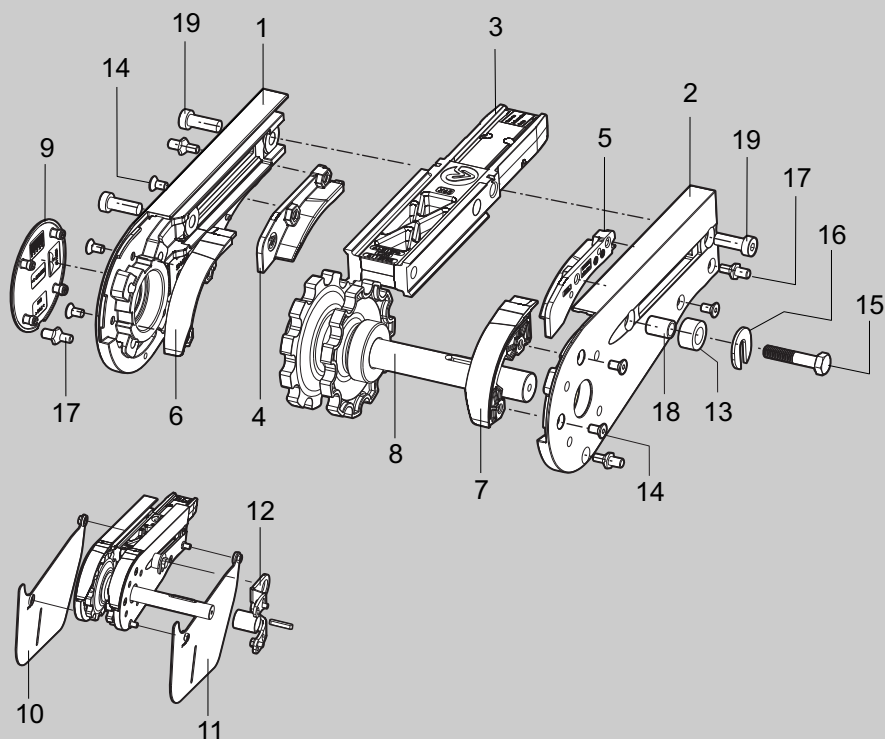
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Complete unit XLEB A65MNP

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0-unit XLEB A65MNP



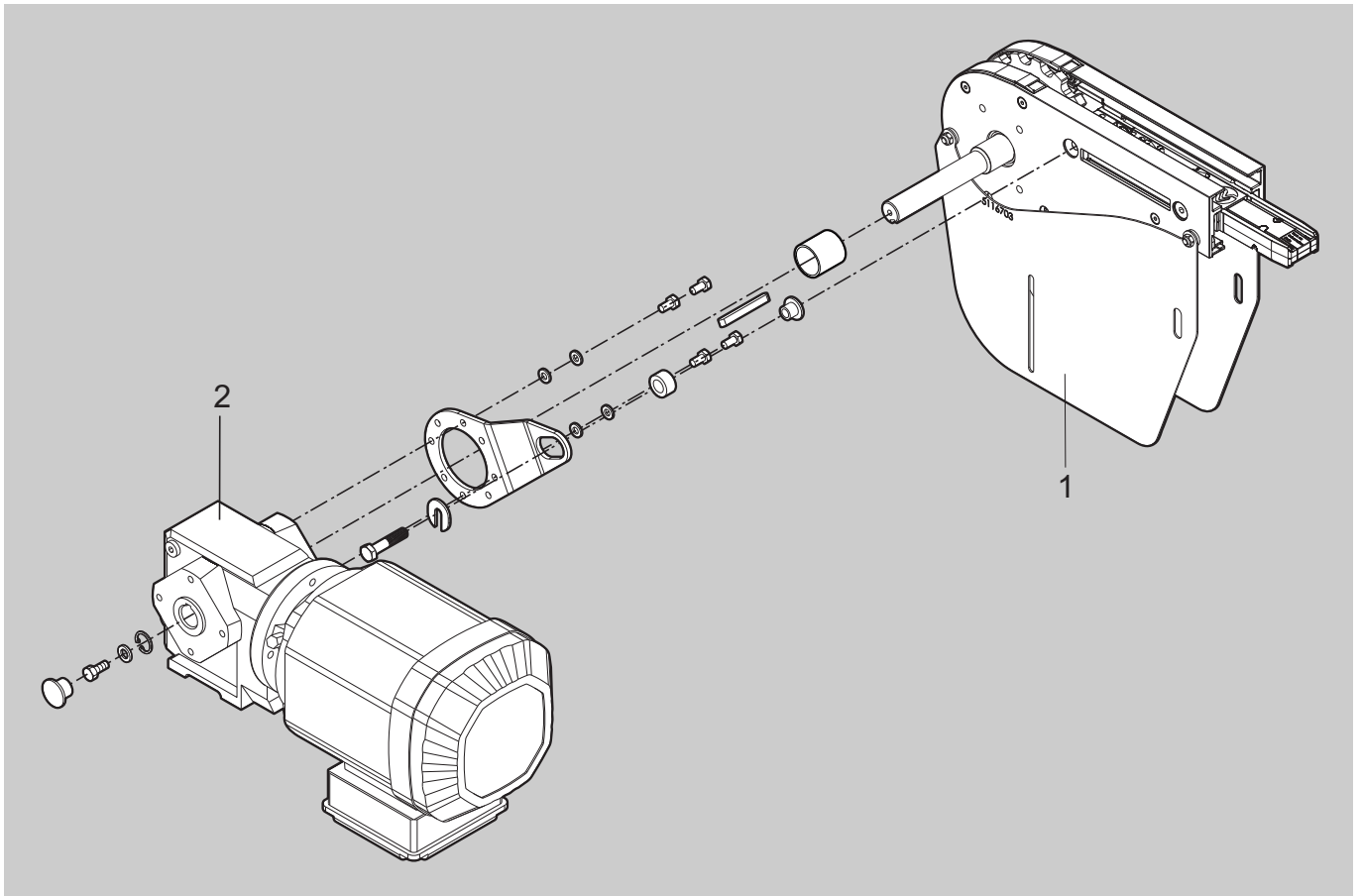
Item	Description	Part No	Qty	Comments	Recommended Spare parts
1*	Side plate R	(5116045)	1		
2*	Side plate L	(5116046)	1		
3	Frame	5115995	1		
4*	Guide R	(5116485)	1		
5*	Guide L	(5116486)	1		
6*	Steering guide R	(5116113)	1		
7*	Steering guide L	(5116136)	1		
8*	Assembly kit XL WA20 drive	(5057622)	1		
9*	Cover	(5116221)	1		
10*	Slack protection R	(5116752)	1		
11*	Slack protection L	(5116753)	1		
12	Torque arm kit	5057951	1		
13*	Absorber	(5043874)	1	For torque arm	
14	Hexagon socket c-sunk screw	5044896	6	ISO 10642 M5x10-10.9-A2K	
15*	Hex head screw	(5046641)	1	ISO 4014 M8x40-8.8-A2K	
16*	Washer torque arm	(5056635)	1		
17*	Distance screw	(3925718)	4	M5/M6	
18*	Spacer	(5057483)	1		
19	Hexagon socket head cap screw	5116533	3	DIN 7984 M8x22-8.8-A2K	
*) 1+2+9	Side plate kit	5117120	1	L+R	
*) 4+5	Guide kit	5117119	1	L+R	X
*) 6+7	Steering guide kit	5117118	1	L+R	X
*) 8	Wheel compl. WA20 XL	5057897		Incl. drive shaft, wedge, drive wheel, retaining rings, bearings.	
*) 10+11	Slack protection kit	5117121	1	L+R	
*) 13+15+16+18	Absorber kit	5111563	1		
*) 17	Distance screw kit M5/M6	5111598	1	Kit contains 10 pcs.	

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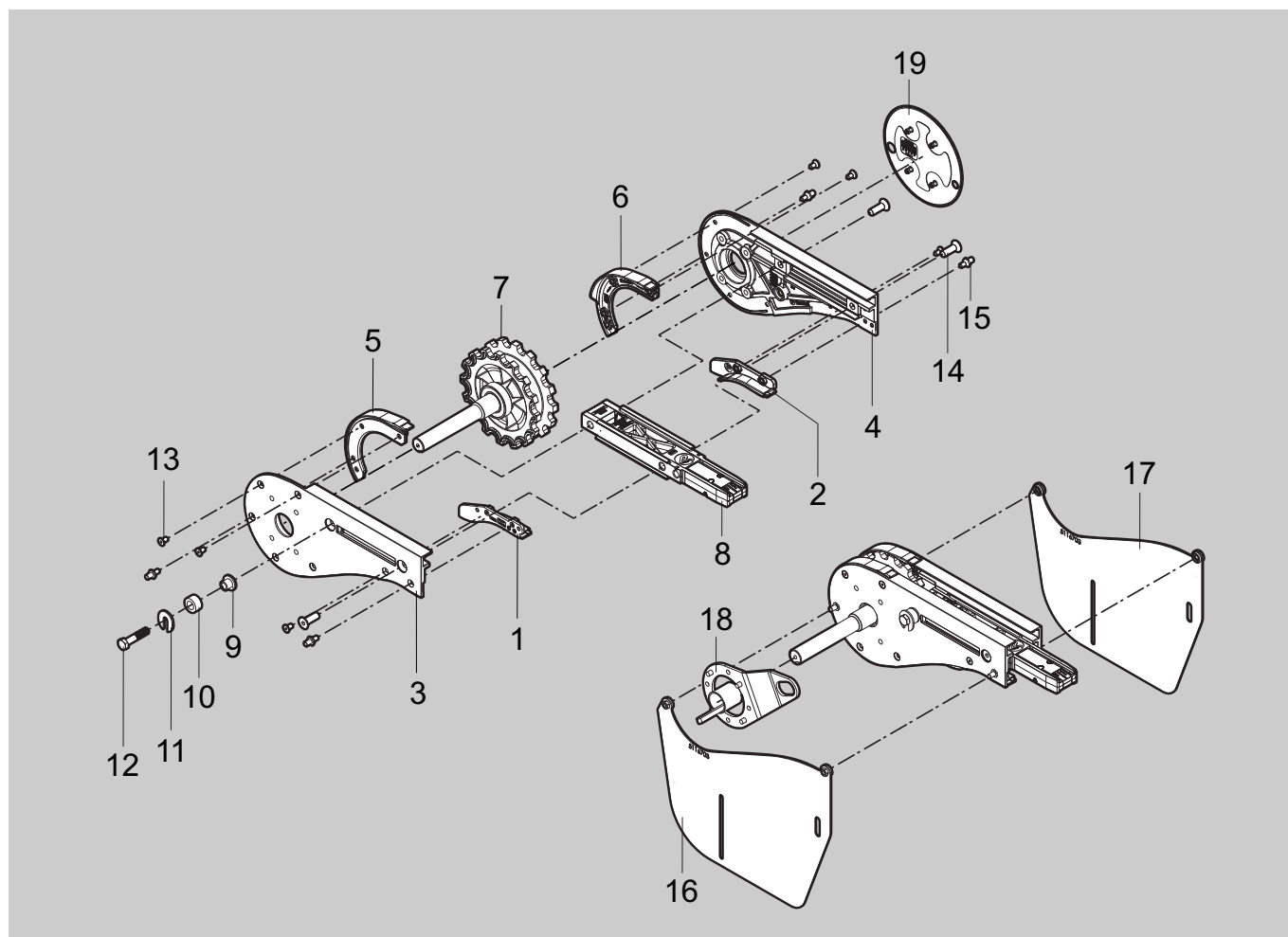
5702EN-1

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Complete unit XLEB A65HNP

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0-unit XLEB A65HNP



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1*	Guide L	(5116529)	1		
2*	Guide R	(5116528)	1		
3*	Side plate L	(5115755)	1		
4*	Side plate R	(5115744)	1		
5*	Steering guide L	(3920944)	1		
6*	Steering guide R	(3920945)	1		
7*	Drive wheel	5111580	1	(3920946) Only wheel	X
8	Frame	5115704	1		
9*	Sleeve	(5043873)	1		
10*	Absorber	(5043874)	1	For torque arm	
11*	Washer torque arm	(5056635)	1		
12*	Hex head screw	(5046641)	1	ISO 4014 M8x40-8.8-A2K	
13	Hexagon socket c-sunk screw	5044896	6	ISO 10642 M5x10-10.9-A2K	
14	Hexagon socket c-sunk screw	5046508	3	ISO 10642 M8x25-10.9-A2K	
15*	Distance screw	(3925718)	4	M5/M6	
16*	Slack protection L	(5116756)	1		
17*	Slack protection R	(5116757)	1		
18	Torque arm kit	5057039	1		
19*	Cover plate, left Cover plate, right	(5116549) (5116550)	1		

*Spare parts kit- see next page

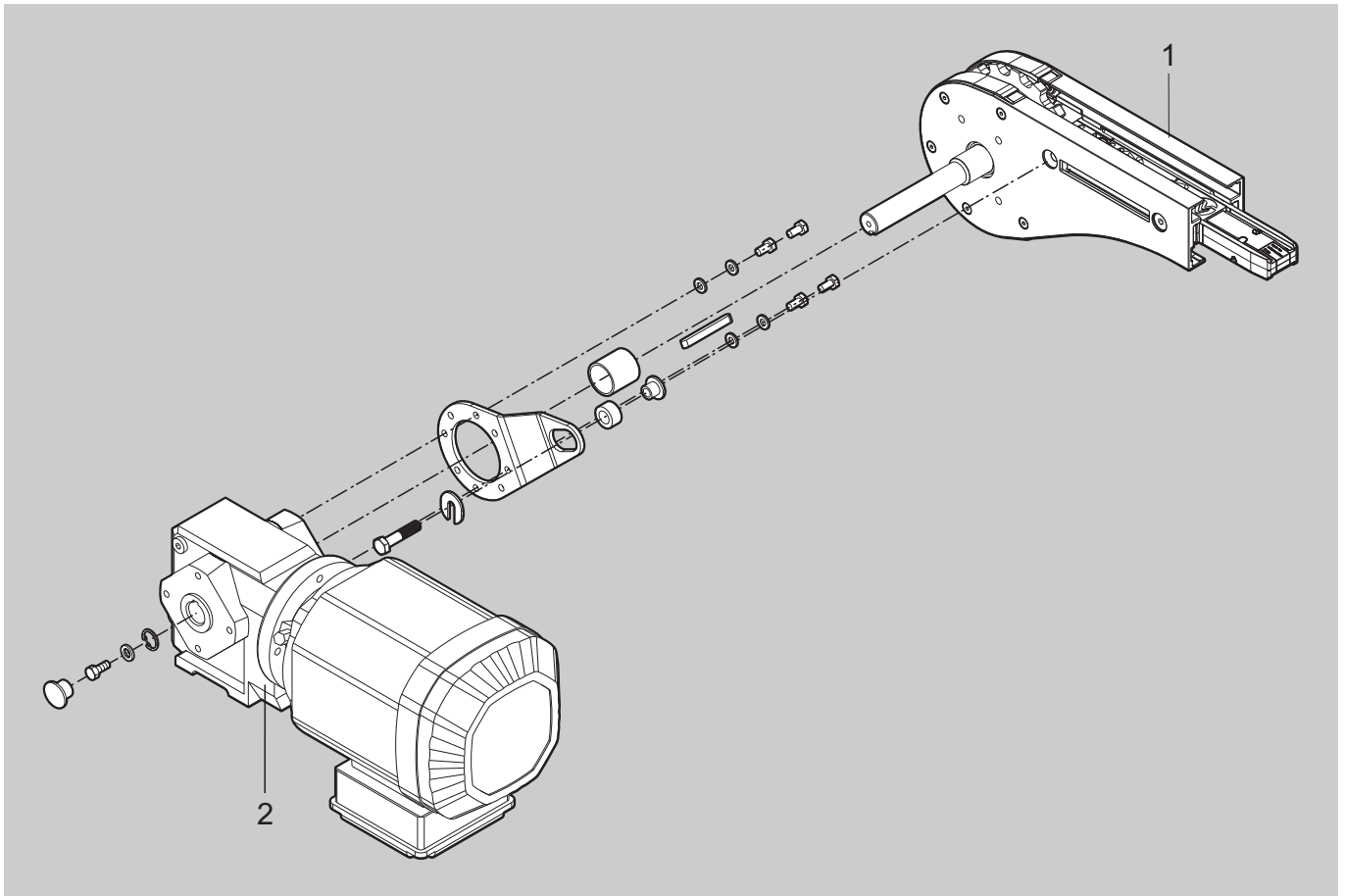
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Item	Description	Part No	Qty	Comments	Recommended Spare parts
*) 1+2	Guide kit	5117134	1	L+R H X65	X
*) 3+4+19	Side plate kit	5117131	1	L+R H X65	
*) 5+6	Steering guide kit	5111583	1	L+R H X65	X
*) 7	Drive wheel kit	5117133	1	Incl. shaft, drive wheel, thin parallel key, bearings, retaining rings.	
*) 9+10+11+12	Absorber kit	5111548	1		
*) 15	Distance screw kit M5/M6	5111598	1	Kit contains 10 pcs.	
*) 16+17	Slack protection kit	5117132	1	L+R H X65	

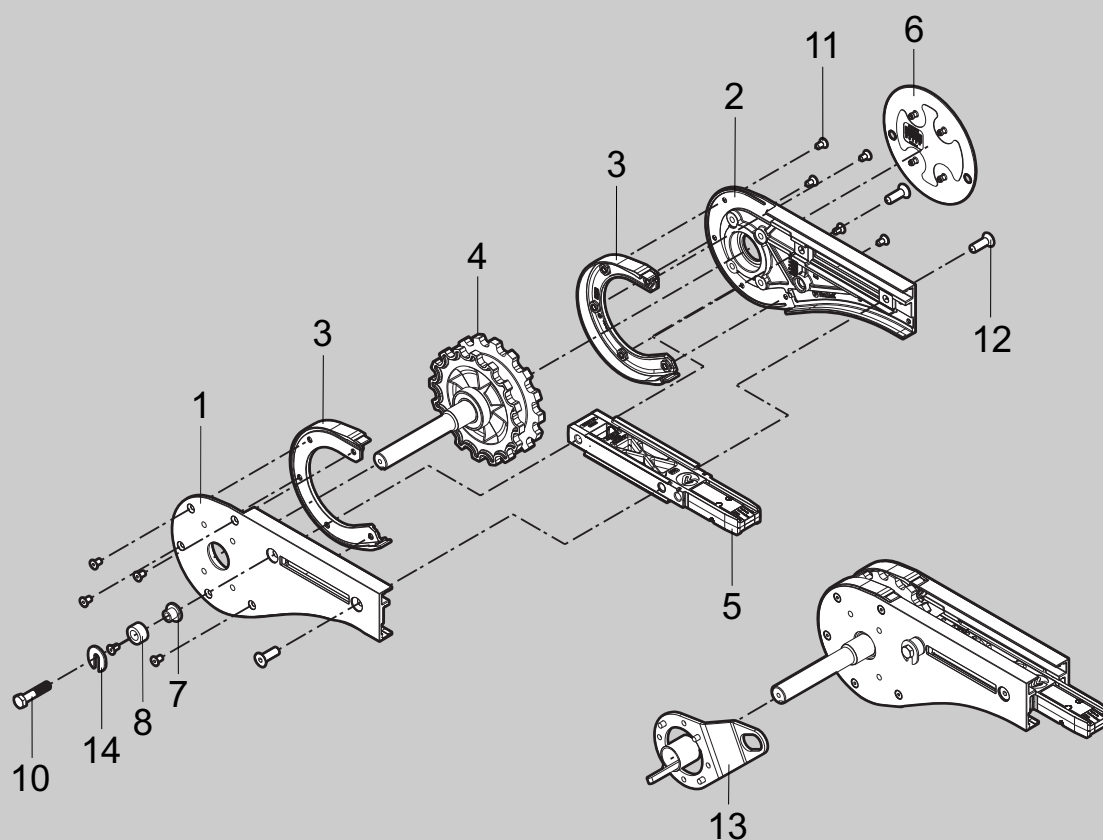
5703EN-1

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Complete unit XLEB A65HNGP

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0-unit XLEB A65HNGP

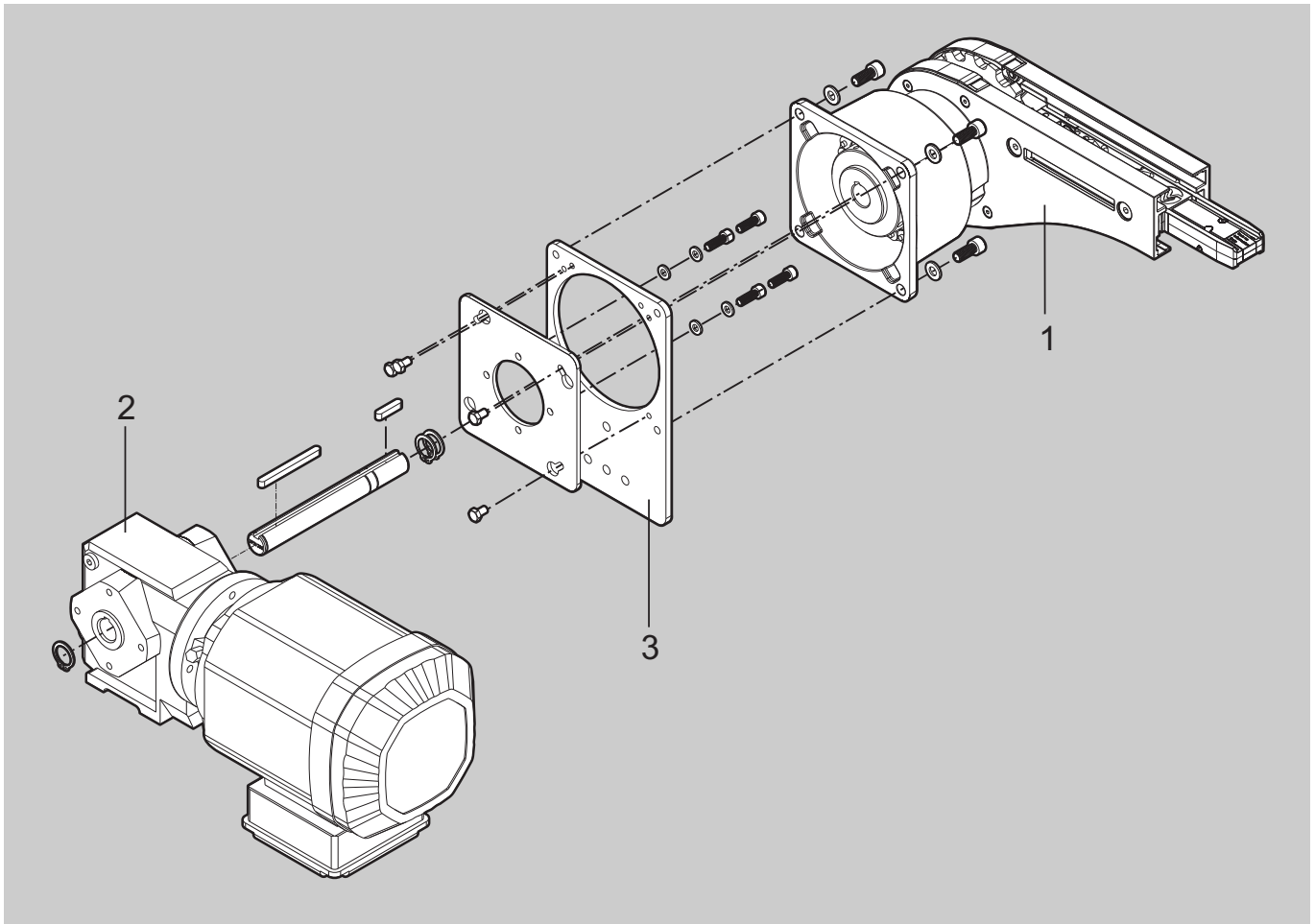


Item	Description	Part No	Qty	Comments	Recommended Spare parts
1*	Side plate L	(5116053)	1		
2*	Side plate R	(5116052)	1		
3*	Steering guide	(3924518)	2		
4*	Drive wheel	511580	1	(3920946) Only wheel	X
5	Frame	5115704	1		
6*	Cover plate	(5059568)	1		
7*	Sleeve	(5043873)	1		
8*	Absorber	(5043874)	1		
10*	Hex head screw	(5046641)	1	ISO 4014 M8x40-8.8-A2K	
11	Hexagon socket c-sunk screw	5044896	10	ISO 10642 M5x10-10.9-A2K	
12	Hexagon socket c-sunk screw	5046508	3	ISO 10642 M8x25-10.9-A2K	
13	Torque arm kit	5057039	1		
14*	Washer torque arm	(5056635)	1		
*) 1+2+6	Side plate kit	5117138	1	L+R H X65	
*) 3	Steering guide kit	511588	1	Kit contains 2 pcs	X
*) 4	Drive wheel kit	5117133	1	Incl. shaft, drive wheel, thin parallel key, bearings, retaining rings.	
*) 7+8+10+14	Absorber kit	511548	1		

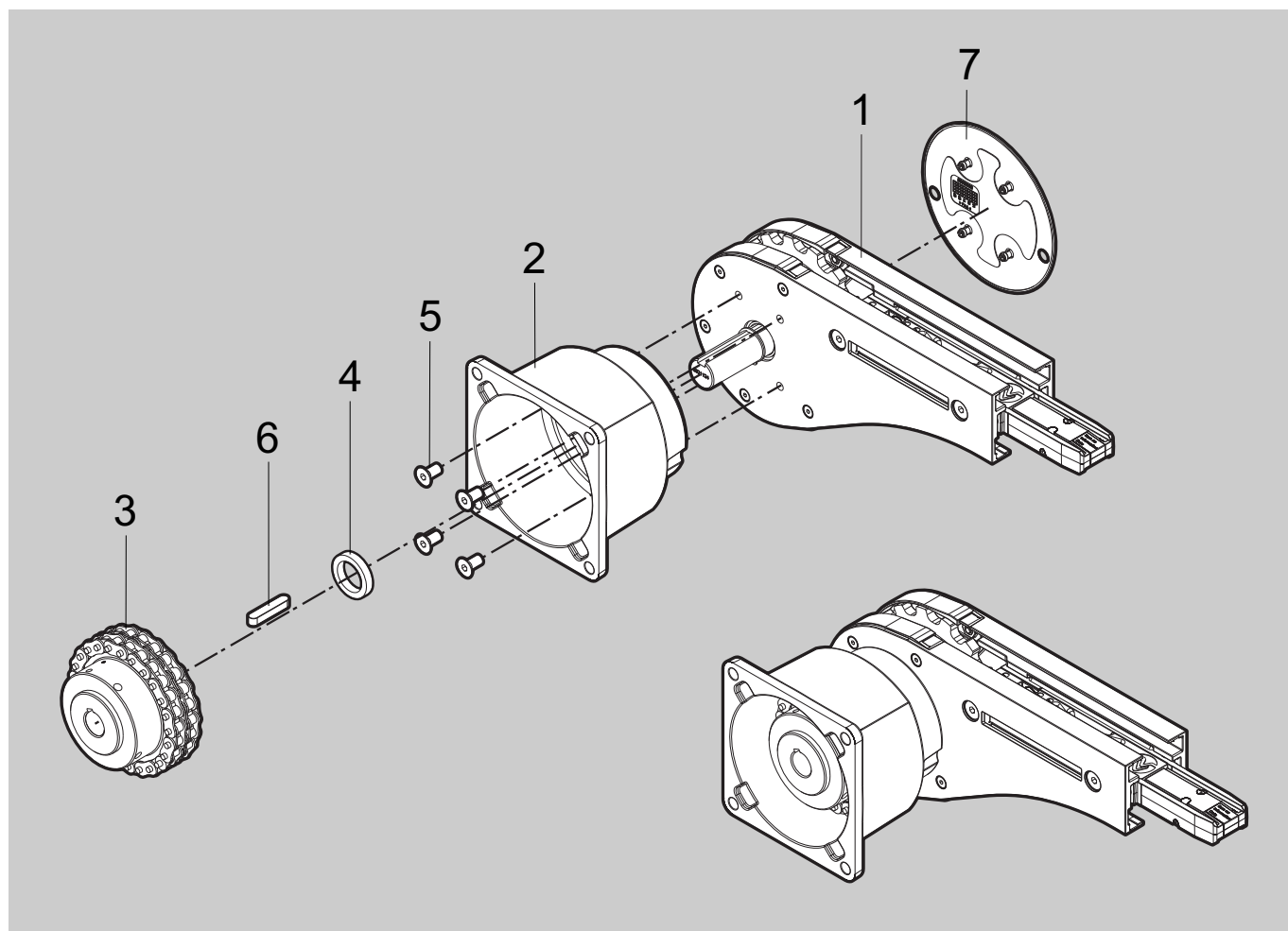
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XLEB A65HGP (guided chain, slip clutch)

Complete unit XLEB A65HGP

[illegible]

0-unit XLEB A65HGP

[illegible]

This diagram illustrates the exploded view of a mechanical assembly, likely a door latch or handle mechanism. The components are numbered 1 through 7:

- 1:** A large, curved metal plate or housing with multiple mounting holes.
- 2:** A curved metal bracket or arm that fits into the housing.
- 3:** A small, curved metal piece, possibly a spring or a guide.
- 4:** A gear or ratchet wheel with a central shaft.
- 5:** A long, rectangular metal bar or lever with a slot for the gear.
- 6:** A small, curved metal piece, possibly a spring or a guide.
- 7:** A small, rectangular metal piece, possibly a pin or a spacer.

The diagram shows the relative positions of these parts and the screws used to secure them. A separate view of the fully assembled unit is shown in the bottom right corner.

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Spare parts End drive unit XLEB A65H

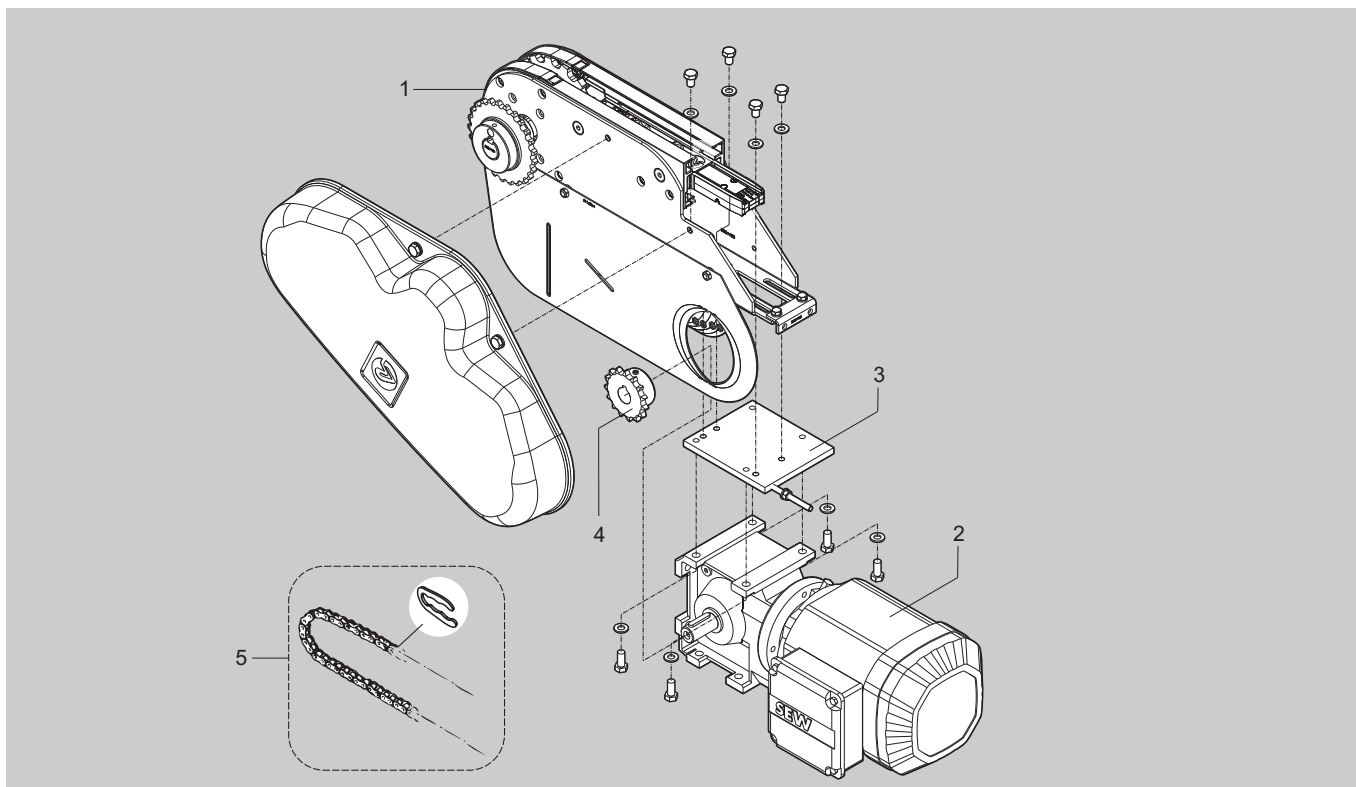


Technical information from FlexLink

5718EN-5

XLEB A65H (suspended, with slip clutch)

Complete unit XLEB A65H



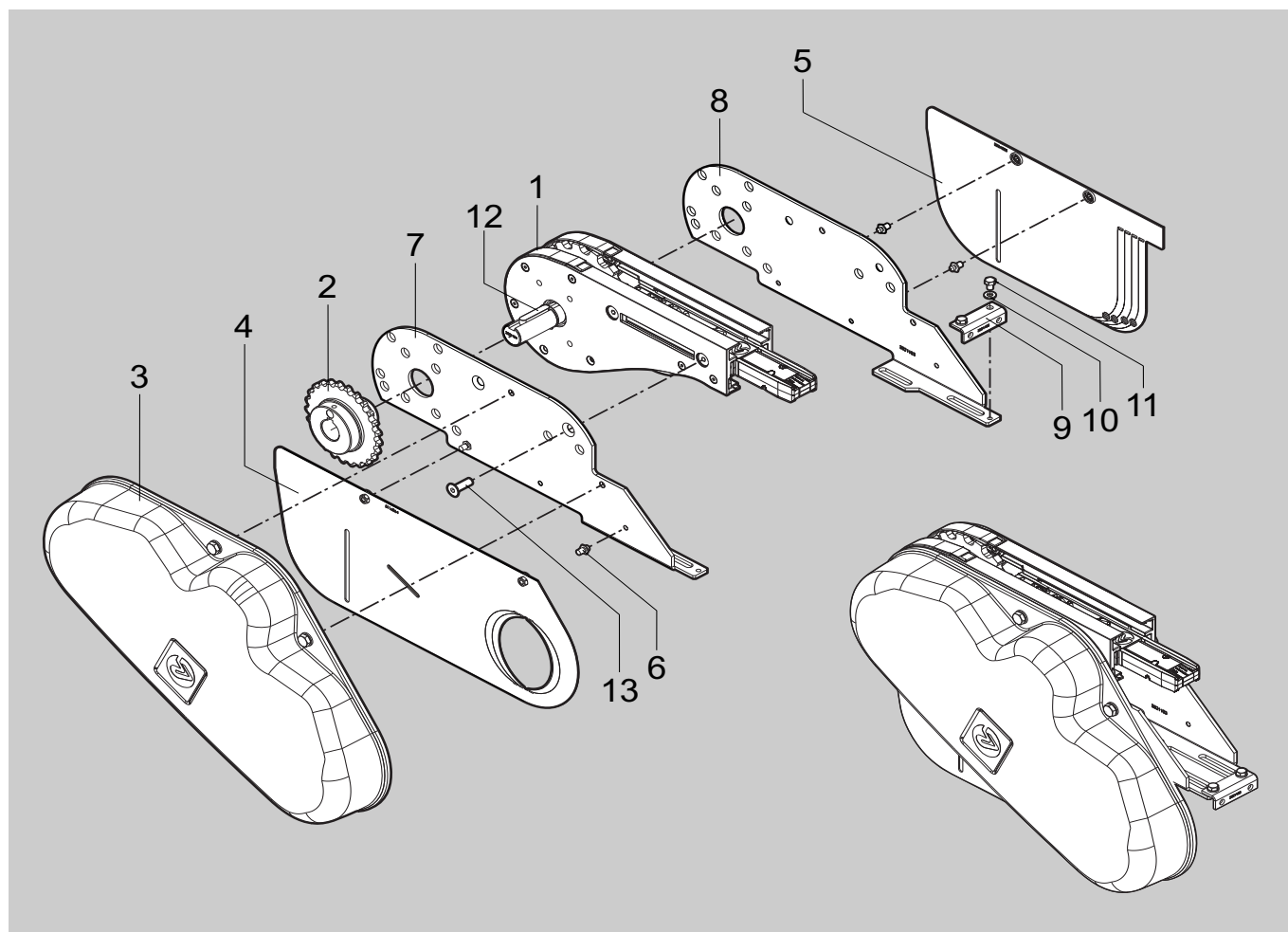
Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	0-unit left 0-unit right	XLEB 0A65HL XLEB 0A65HR	1	See next page	
2	Motor	See configuration	1		
3	Adapter plate Adapter plate, blind	3921099 3921581	1	Including screw kit No screw kit, no holes for motor	
4	Sprocket wheel 1/2"		1	See table below	X
5	Transmission chain + connecting link	3921638 5044948	1	1/2" chain 1/2" ANSI chain	X

Important

The sprocket wheel (item 4) should be specified in accordance with the following table:

Sprocket wheel 1/2"	Part No. (SEW)	Shaft diameter
z=15 ISO	5111045	20
z=19 ISO	3924438	20
z=21 ISO	3924439	20
z=23 ISO	3924440	20
z=25 ISO	3921258	20
z=15 ANSI	5044935	19,05
z=17 ANSI	5044936	19,05
z=19 ANSI	5044937	19,05
z=21 ANSI	5044938	19,05
z=23 ANSI	5044939	19,05
z=25 ANSI	5044940	19,05

0-unit XLEB A65H



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Basic unit, left Basic unit, right	XLEB 0A65HLU XLEB 0A65HRU	1		
2	Slip clutch ISO Slip clutch ANSI	3904324 5052769	1	1/2"	
	-Spare parts kit for Slip clutch ISO -Spare parts kit for Slip clutch ANSI	5056817 5056820	1	Incl. cup spring, ball, chain wheel.	X
3	Transmission cover	5120442 5122543	1	Standard Transparent	
4*	Slack protection, left Slack protection, right	(5116899) (5116896)	1	Cover left	
5*	Slack protection, left Slack protection, right	(5116898) (5116897)	1	Cover right	
6*	Distance screw	(5116865)	4		
7	Motor bracket	3921104	1		
8	Motor bracket	3921103	1		
9	Adjustment block	3921105	1		
10	Washer	BRB 6,4X12	2	ISO 7089 6,4x12x1,6-A2K	
11	Hexagon head bolt	5044904	2	ISO 4017 M6x8-8.8-A2K	
12	Thin parallel key	5045637	1	DIN 6885 A h9 8x7x40	
13	Hexagon socket c-sunk screw	5046508	4	ISO 10642 M8x25-10.9-A2K	
*) 4+5	Slack protection kit	5117147	1	R+L	
*) 6	Distance screw kit M5/M6	5117139	1	Kit contains 10 pcs.	

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This diagram illustrates the exploded view of a mechanical assembly, showing the following components:

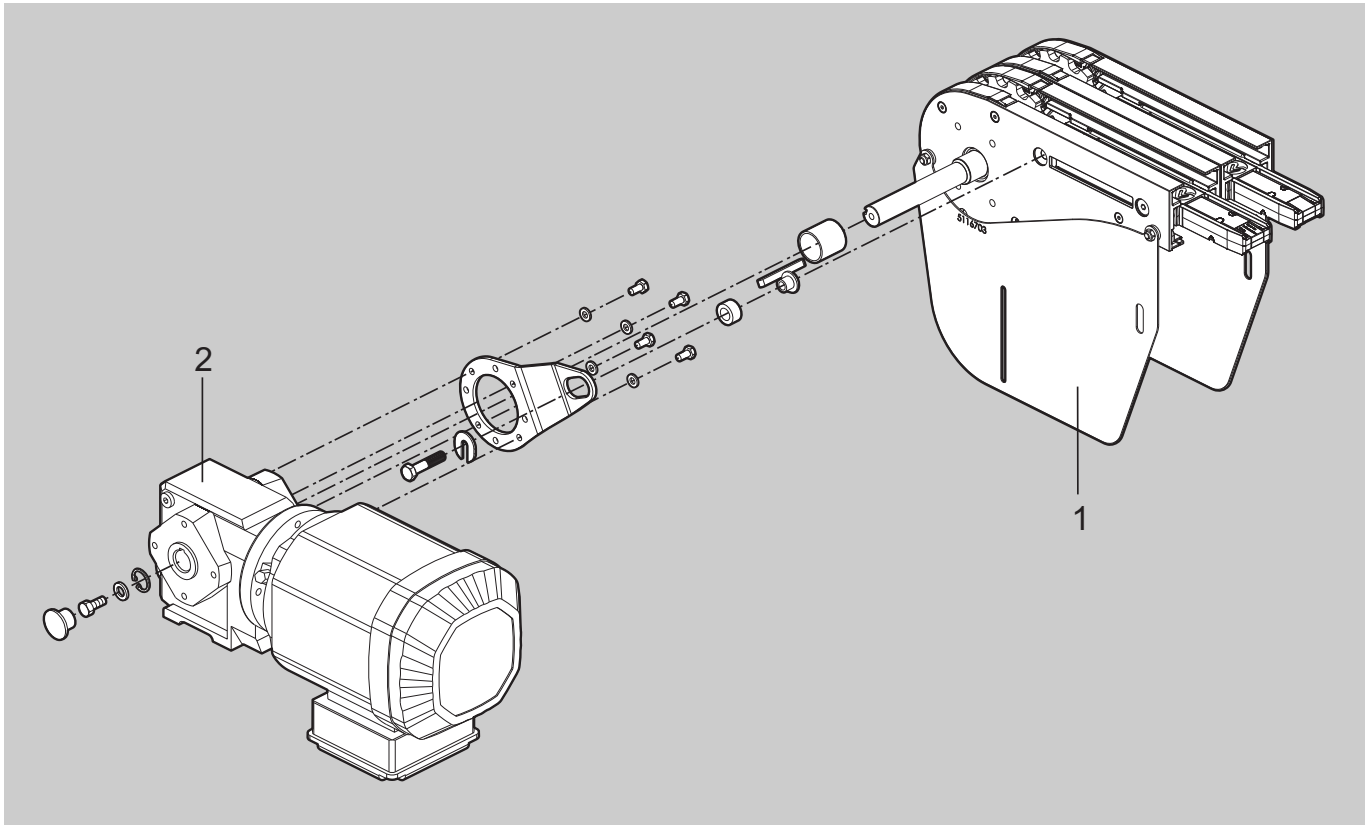
- 1**: A small metal bracket or support piece.
- 2**: A long, rectangular metal plate or base.
- 3**: A large, curved metal plate or housing.
- 4**: A complex metal housing or frame.
- 5**: A curved metal bracket or support piece.
- 6**: A curved metal bracket or support piece.
- 7**: A large, circular gear or flywheel.
- 8**: A long, rectangular metal plate or base.
- 9**: A small metal bracket or support piece.
- 10**: A small metal bracket or support piece.

The diagram shows the assembly process, with dashed lines indicating the alignment and fit of the components. The components are numbered 1 through 10, corresponding to the list provided.

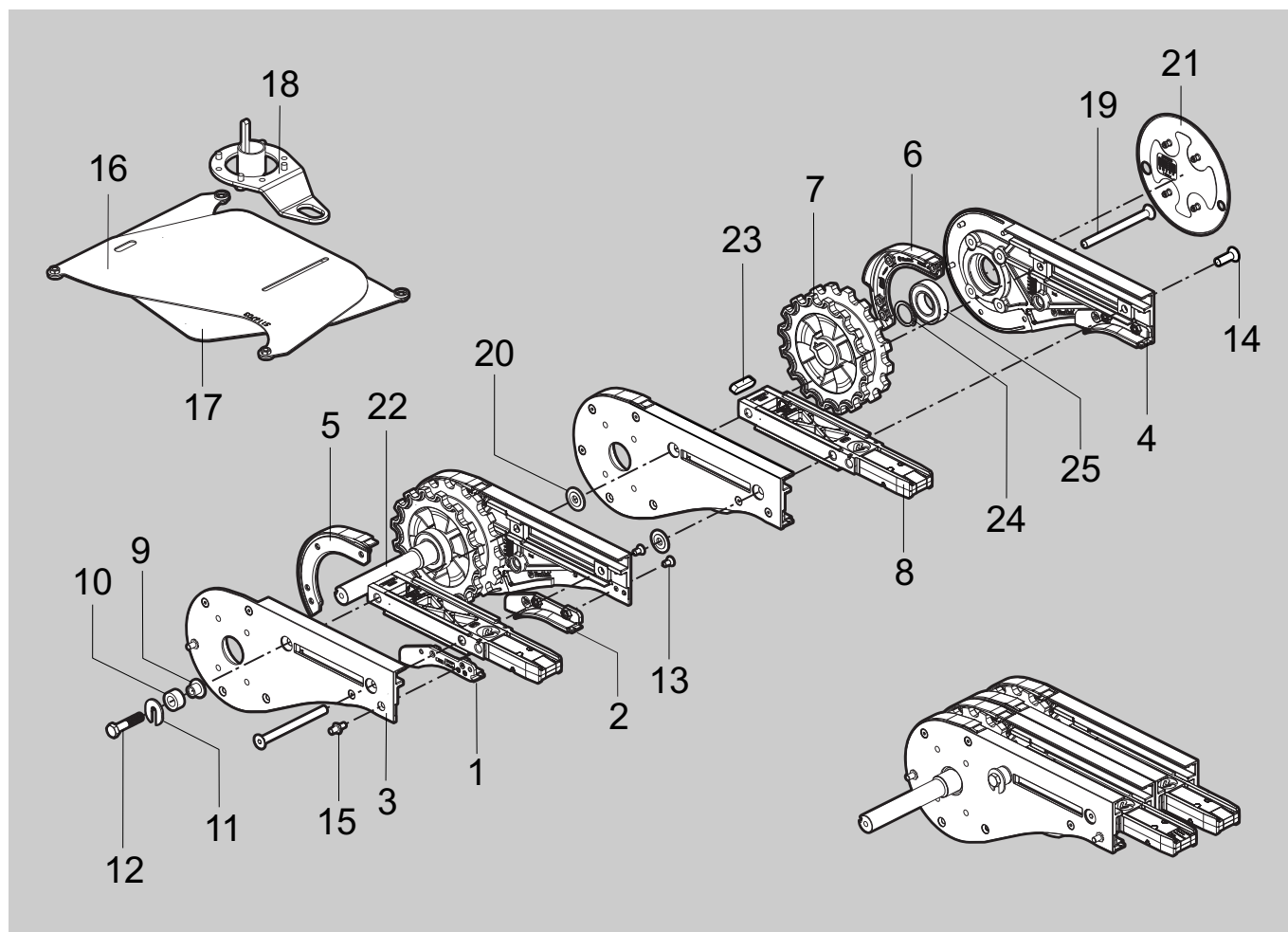
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XLEB A65HNPD66 (direct drive, without slip clutch)

Complete unit XLEB A65HNPD66

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0-unit XLEB A65HNPD66



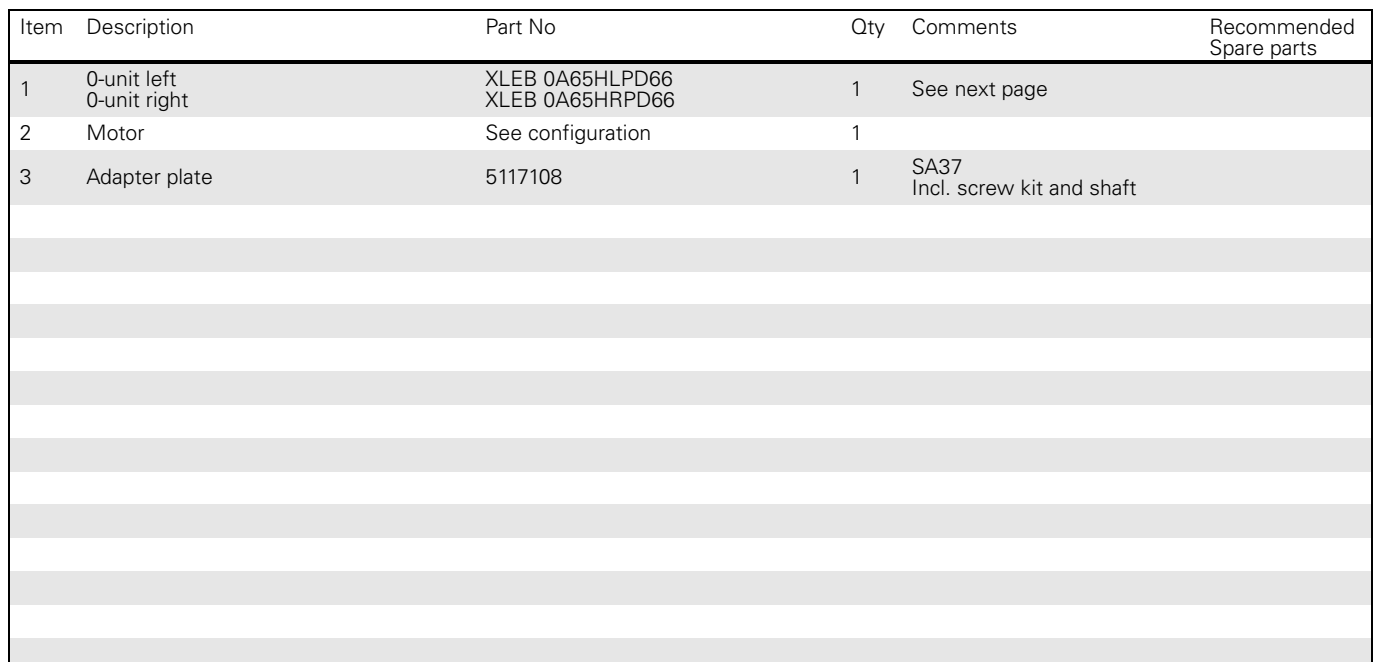
Item	Description	Part No	Qty	Comments	Recommended Spare parts
1*	Guide L	(5116529)	2		
2*	Guide R	(5116528)	2		
3*	Side plate L	(5115755)	2		
4*	Side plate R	(5115744)	2		
5*	Steering guide L	(3920944)	2		
6*	Steering guide R	(3920945)	2		
7	Drive wheel	5111580	2		X
8	Frame	5116910	2		
9*	Sleeve	(5043873)	1		
10*	Absorber	(5043874)	1		
11*	Washer torque arm	(5056635)	1		
12*	Hex head screw	(5046641)	1	ISO 4014 M8x40-8.8-A2K	
13	Hexagon socket c-sunk screw	5044896	18	ISO 10642 M5x10-10.9-A2K	
14	Hexagon socket c-sunk screw	5046508	1	ISO 10642 M8x25-10.9-A2K	
15*	Distance screw	(3925718)	4	M5/M6	
16*	Slack protection L	(5116756)	1		
17*	Slack protection R	(5116757)	1		
18	Torque arm kit	5057039	1		
19	Screw	5116911	2	ISO 10642 M8x100-10.9-A2K	
20	Washer	5044324	2		

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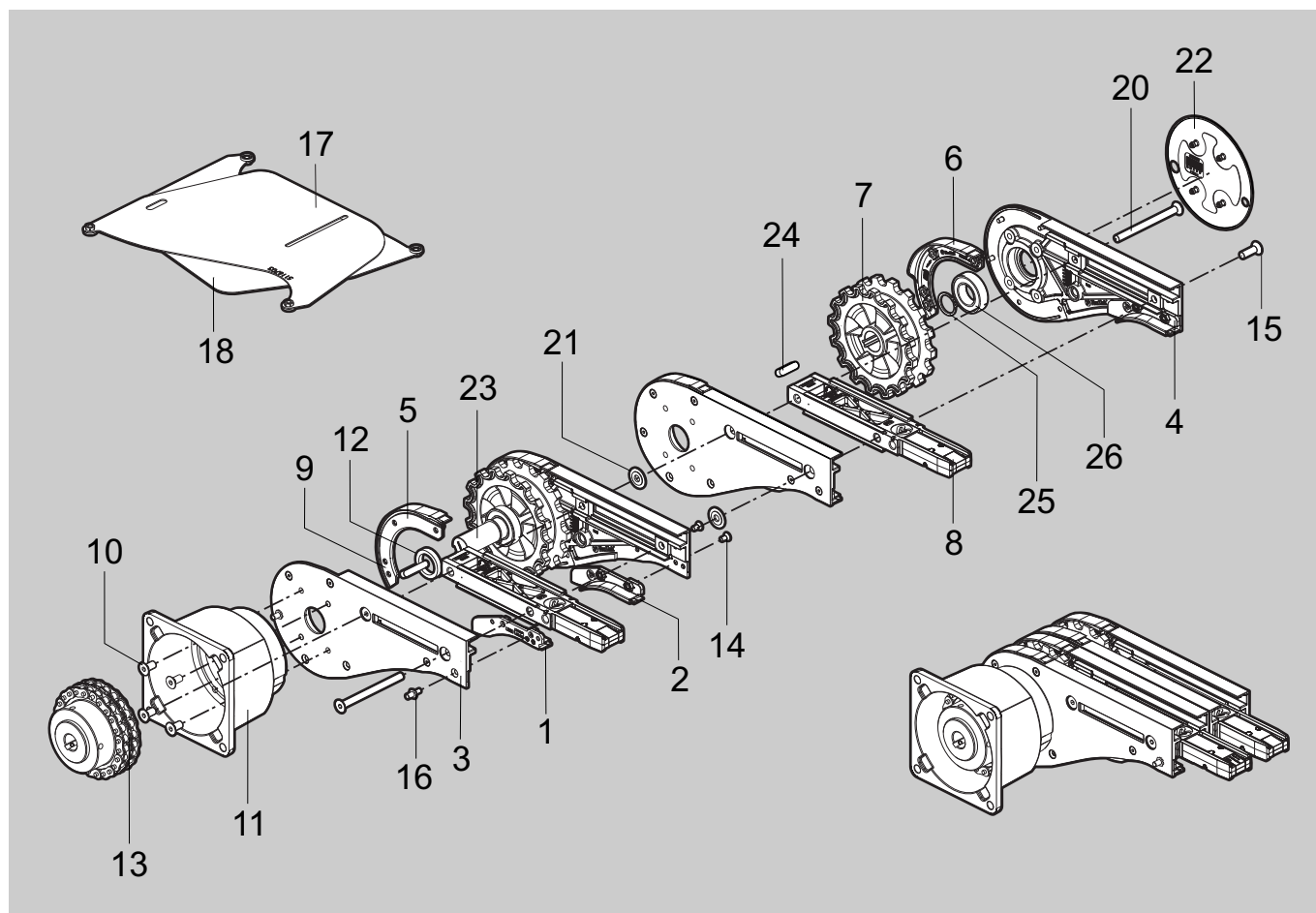
Item	Description	Part No	Qty	Comments	Recommended Spare parts
21 *	Cover plate, right slack Cover plate, left slack	(5116549) (5116550)	1		
22	Shaft	5116913	1		
23	Thin parallel key	5044661	2		
24	Retaining ring	5045636	4		
25	Bearing	5046682	2		
*) 1+2	Guide kit	5117134	1	L+R H X65	X
*) 3+4+21	Side plate kit	5117131	1	L+R H X65	
*) 5+6	Steering guide kit	5111583	1	L+R H X65	X
*) 9+10+11+12	Absorber kit	5111548	1		
*) 15	Distance screw kit M5/M6	5111598	1	Kit contains 10 pcs	
*) 16+17	Slack protection kit	5117132	1	L+R H X65	

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Complete unit XLEB A65HPD66



0-unit XLEB A65HPD66



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1*	Guide L	(5116529)	2		
2*	Guide R	(5116528)	2		
3*	Side plate L	(5115755)	2		
4*	Side plate R	(5115744)	2		
5*	Steering guide L	(3920944)	2		
6*	Steering guide R	(3920945)	2		
7	Drive wheel	5111580	2	(3920946)	X
8	Frame	5116910	2		
9	Thin parallel key	5045637	1	DIN 6885 A h9 8x7x40	
10	Hexagon socket c-sunk screw	5045633	4	ISO 10642 M8x16-10.9-A2K	
11	Flange	3920084	1		
12	Spacer	3921652	1		
13	Slip clutch Ø25 mm	5054003	1	(3925774) ISO 08B 1/2"	
	-Slip clutch, Spare parts kit	5056817	1	Kit contains chain wheel, spring and ball.	X
14	Hexagon socket c-sunk screw	5044896	18	ISO 10642 M5x10-10.9-A2K	
15	Hexagon socket c-sunk screw	5046508	1	ISO 10642 M8x25-10.9-A2K	
16*	Distance screw	(3925718)	4	M5/M6	
17*	Slack protection L	(5116756)	1		
18*	Slack protection R	(5116757)	1		
20	Screw	5116911	2	ISO 10642 M8x100-10.9-A2K	
21	Washer	5044324	2		

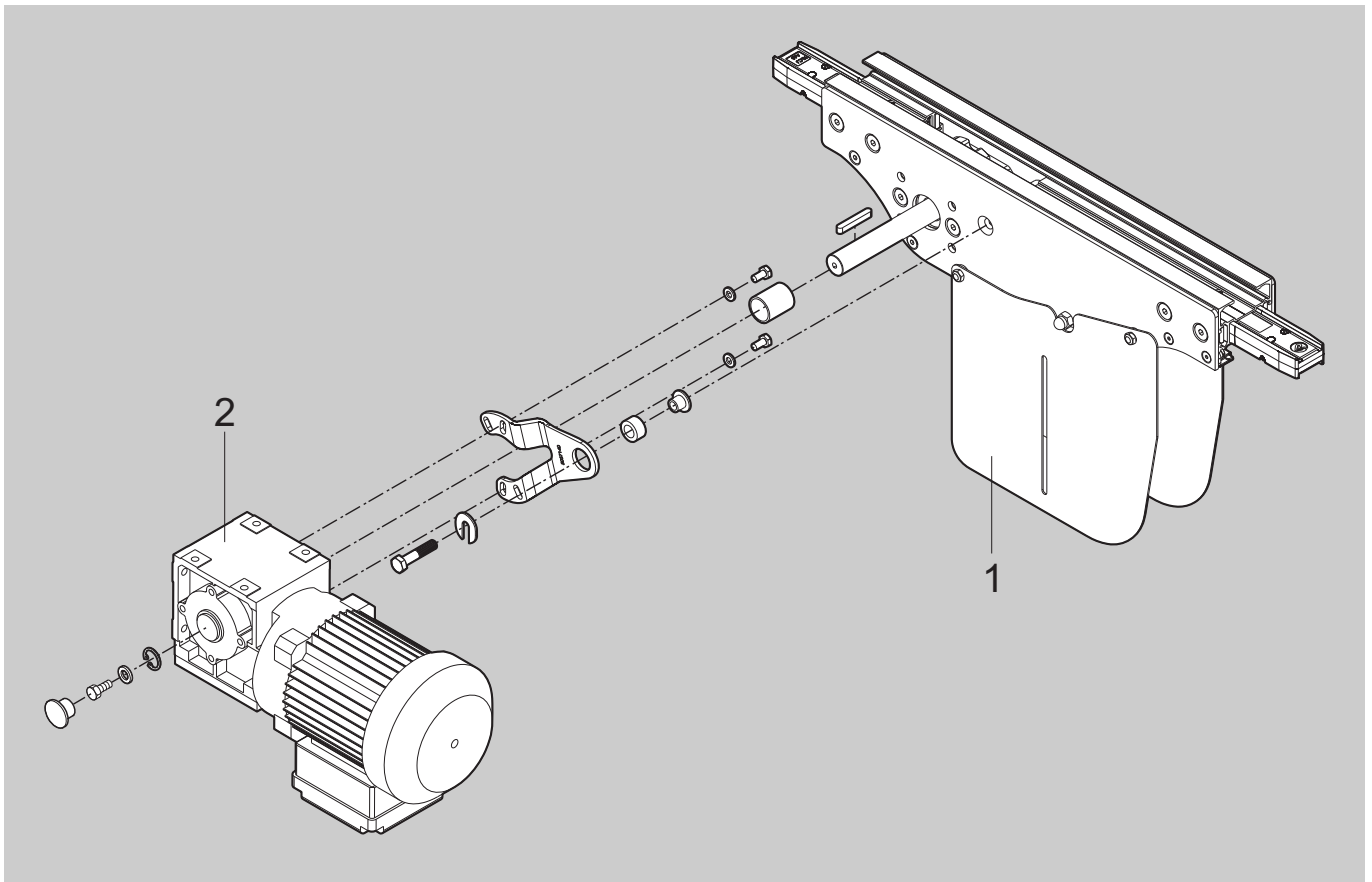
<http://www.flexlink.com>

Item	Description	Part No	Qty	Comments	Recommended Spare parts
22*	Cover plate, right slack Cover plate, left slack	(5116549) (5116550)	1		
23	Shaft	3926072	1		
24	Thin parallel key	5044661	1		
25	Retaining ring	5045636	3		
26	Bearing	5046682	2		
*) 1+2	Guide kit	5117134	1	L+R H X65	X
*) 3+4+22	Side plate kit	5117131	1	L+R H X65	
*) 5+6	Steering guide kit	5111583	1	L+R	X
*) 16	Distance screw kit M5/M6	5111598	1	Kit contains 10 pcs	
*) 17+18	Slack protection kit	5117132	1	L+R H X65	

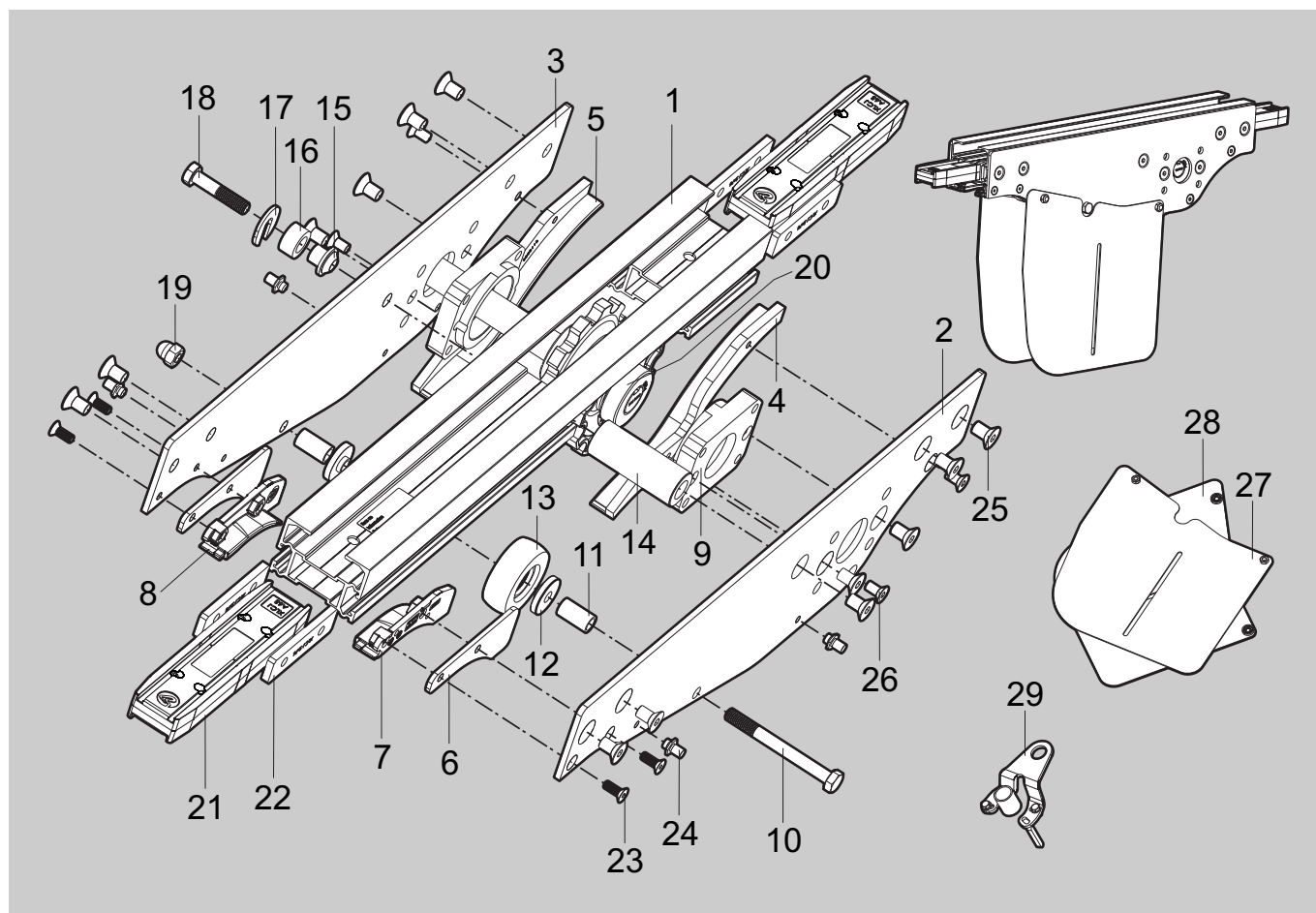
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XLER A65MNP (direct drive, without slip clutch)

Complete unit XLER A65MNP

[illegible]

0-unit XLER A65MNP



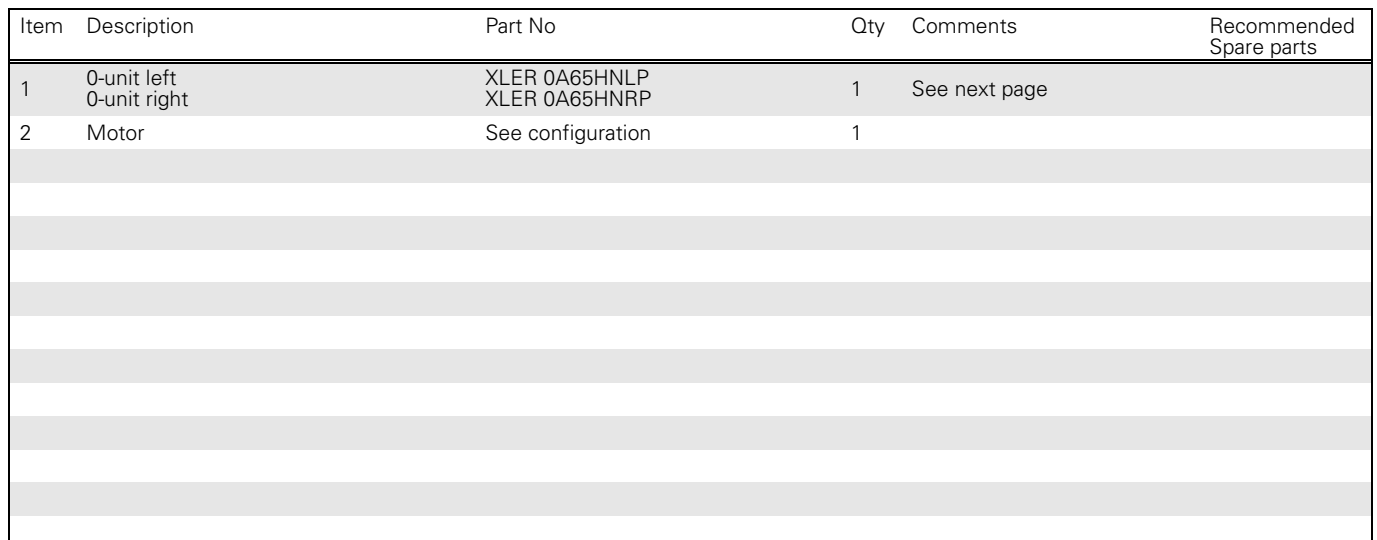
Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Beam	5116668	1		
2	Plate	5116572	1		
3	Plate	5116573	1		
4*	Steering guide R	(5116860)	1		
5*	Steering guide L	(5116861)	1		
6	Spacer	5117026	2		
7*	Guide R	(5116485)	1		
8*	Guide L	(5116486)	1		
9	Bearing housing	5116475	2		
10	Hexagon head bolt	5047006	1	ISO 4014 M8x80-8.8-A2K	
11	Distance piece	5116858	2		
12	Washer	5114855	2		
13	Wheel	5057414	1	1153-0 HPI-50 NK/K	
14	Spacer	5116555	1		
15*	Sleeve	(5043873)	1		
16*	Absorber	(5043874)	1		
17*	Washer torque arm	(5056635)	1		
18*	Hex head screw	(5046641)	1	ISO 4014 M8x40-8.8-A2K	
19	Hexagon domed cap nut	5046575	1	DIN 1587 M8-A2K	
20	Drive wheel kit	5117149	1	Incl. drive shaft, wedge, drive wheel, retaining rings, bearings.	
21	Connecting bracket kit	5115953	2		

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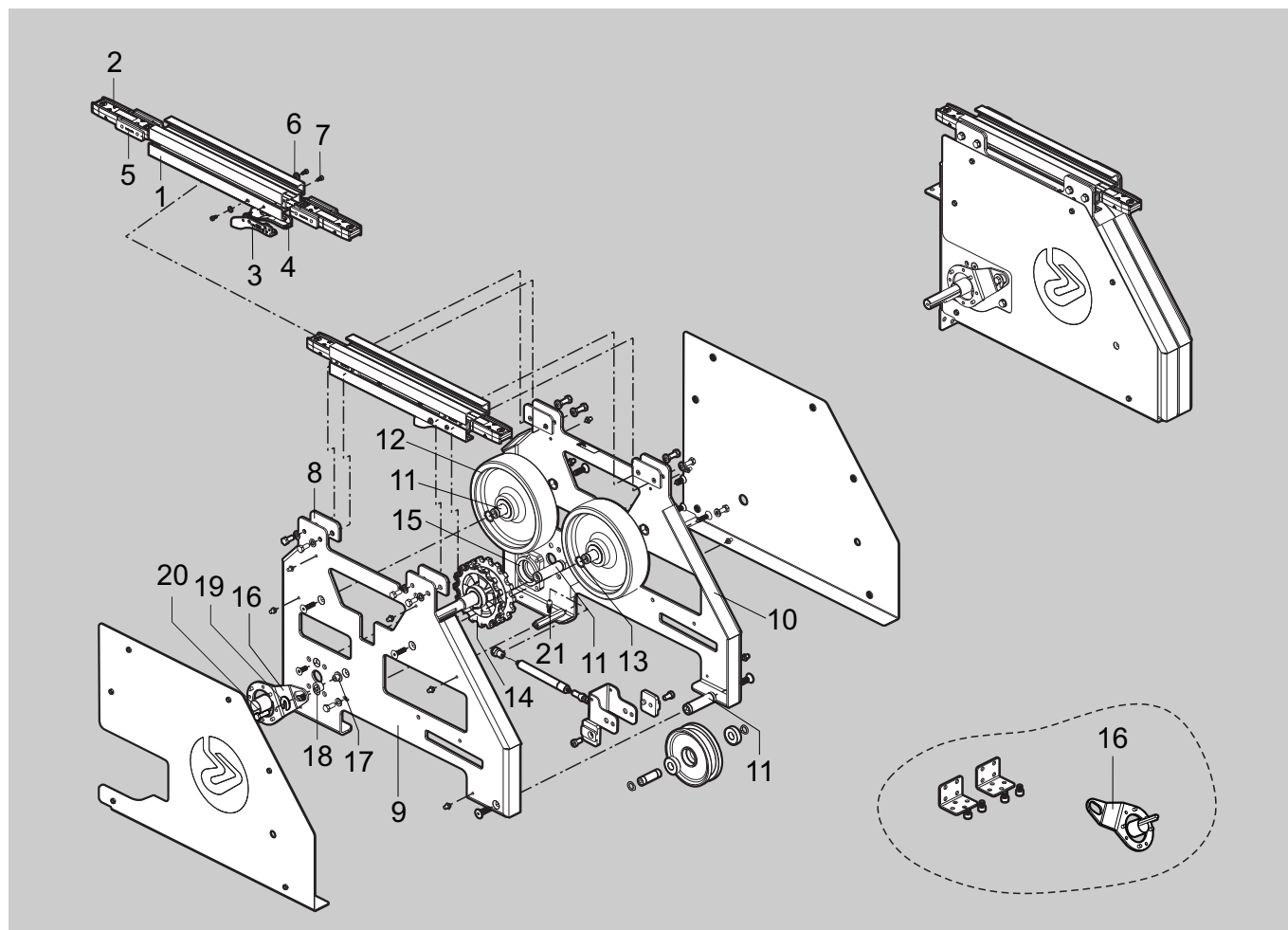
Item	Description	Part No	Qty	Comments	Recommended Spare parts
22	Connecting strip	XLCJ 5X76	4		
23	Hexagon socket c-sunk screw	5052263	4	ISO 10642 M5x14-10.9-A2K	
24	Distance screw	5116865	4		
25	Hexagon socket c-sunk screw	5052820	13	ISO 10642 M8x14-10.9-A2K	
27*	Slack protection	(5116834)	1		
28*	Slack protection	(5116833)	1		
29	Torque arm kit SA37	5057039	1		
*) 4+5	Steering guide kit	5117150	1	L+R X65	X
*) 7+8	Guide kit	5117119	1	L+R X65	X
*) 15+16+17+18	Absorber kit	5111548	1		
*) 27+28	Slack protection kit	5117148	1	L+R X65	

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Complete unit XLER A65HNP



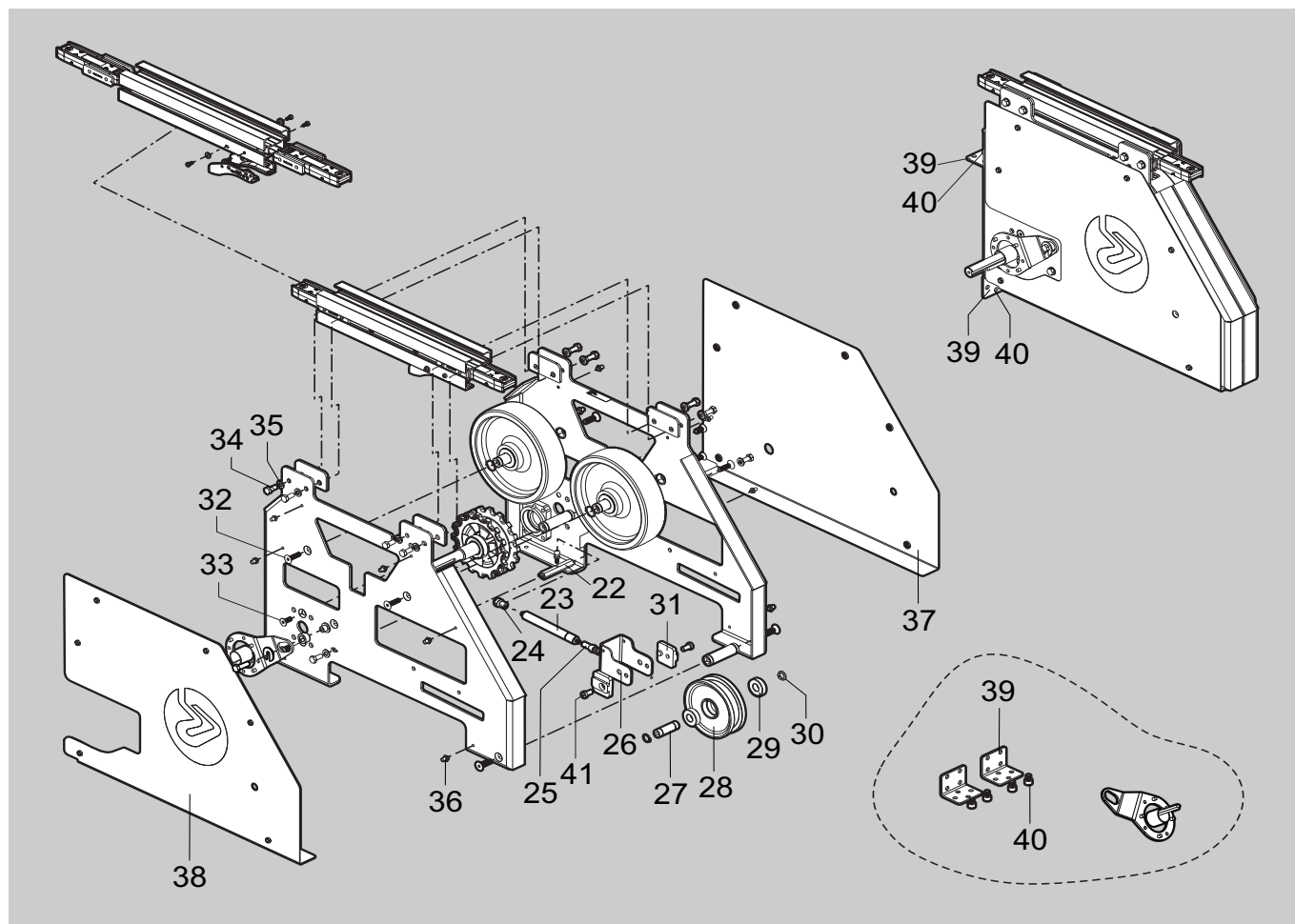
0-unit XLER A65HNP 1(2)



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Beam	5117006	1		
2	Connecting bracket kit	5115953	2		
3*	Guide L	(5116529)	1		
4*	Guide R	(5116528)	1		
5	Connecting strip	XLCJ 5X76	4		
6	Washer	BRB 6,4X12	2	ISO 7089 6,4x12x1,6-A2K	
7	Hexagon socket head cap screw	MLC6S 5x10	4	DIN 7984 M5x10-8.8-A2K	
8	Spacer	5117005	4		
9	Plate	5116359	1		
10	Plate	5116675	1		
11	Shaft	5116368	4		
12*	Wheel	(5116371)	2	UAP200x50-20 Tente	
13	Retaining ring	5051191	4	DIN 471 20 A2	
14*	Drive wheel	5111580	1	(3920946) Only wheel	X
15	Bearing housing	5116475	2		
16	Torque arm kit SA37	5057039	1		
17*	Sleeve	(5043873)	1		
18*	Absorber	(5043874)	1		
19*	Washer torque arm	(5056635)	1		
20*	Hex head screw	(5046641)	1	ISO 4014 M8x40-8.8-A2K	
21	Ball link	5116693	1		

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0-unit XLER A65HNP 2(2)

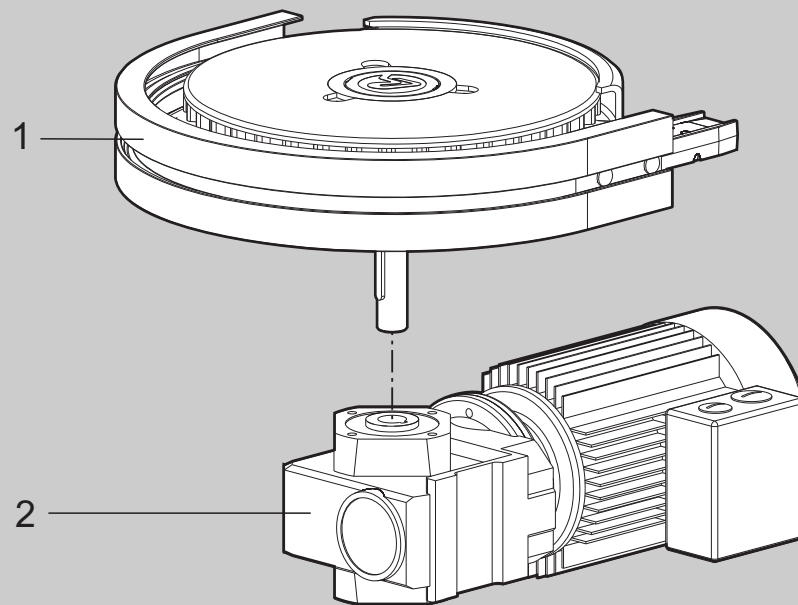


Item	Description	Part No	Qty	Comments	Recommended Spare parts
22	Connecting sleeve	5116364	1		
23	Gas spring	5117158	1	15-6 L 236-105-40	
24	Fitting	5116691	1		
25	Fitting	5116692	1		
26	Bracket	5116365	1		
27	Shaft	5116369	1		
28*	Idler wheel	(5116696)	1		
29*	Bearing	(5044231)	2		
30	Retaining ring	5046776	2	DIN 471 15 A2	
31*	Bushing	(5116363)	2		
32	Hexagon socket c-sunk screw	MF6S 8x30	7	ISO 10642 M8x30-10.9-A2K	
33	Hexagon socket c-sunk screw	5046414	4	ISO 10642 M8x20-10.9-A2K	
34	Hexagon head bolt	M6S 8x18	10	ISO 4017 M8x18-8.8-A2K	
35	Washer	BRB 8,4x16	10	ISO 7089 8,4x16x1,6-A2K	
36	Distance screw	5116865	12		
37	Slack protection, HNRP Slack protection, HNLP	5116987 5117051	1		
38	Slack protection, HNRP Slack protection, HNLP	5116988 5117050	1		
39	Support bracket	5116990	2		
40	Hexagon socket head cap screw	5048232	4	ISO 4762 M8x12 A4	
41	Hexagon socket head cap screw	5044933	2	DIN 7984 M8x16-8.8-A2K	

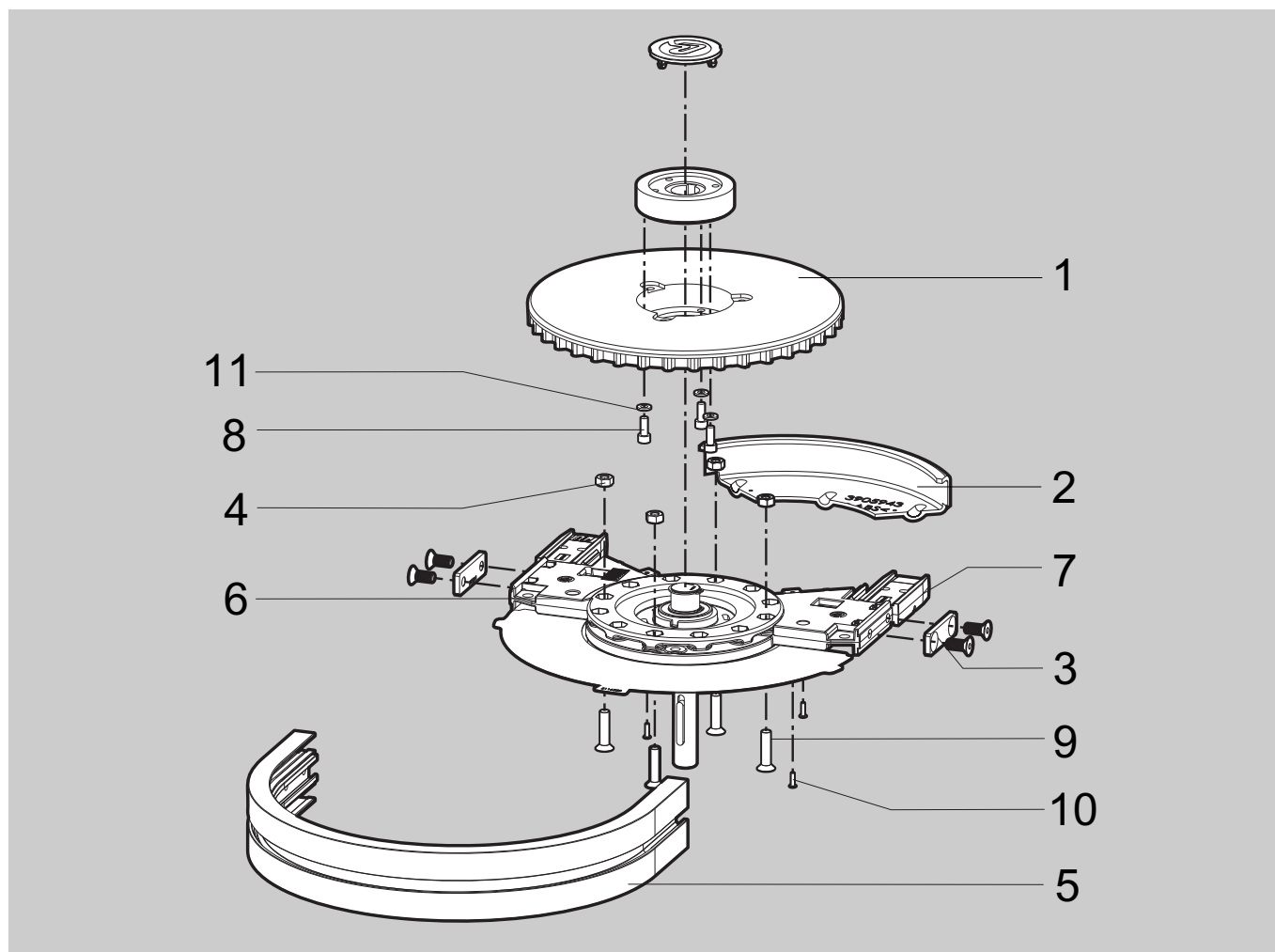
* For spare parts kit- see next page

Item	Description	Part No	Qty	Comments	Recommended Spare parts
*) 3+4	Guide kit	5117134	1	L+R H X65	X
*) 12	Wheel kit XLER H X65	5117157	1	Kit contains 1 wheel	
*) 14	Drive wheel kit XLER H X65	5117159	1	Incl. shaft, drive wheel, thin parallel key, bearings, retaining rings.	
*) 17+18+19+20	Absorber kit	5111548	1		
*) 28+29	Idler wheel kit	5117160	1		
*) 31	Bushing kit XLER H X65	5117156	1	Kit contains 2 pcs	

Complete unit XLEW 18/A65HNP

[illegible]

0-unit XLEW 18/A65HNP

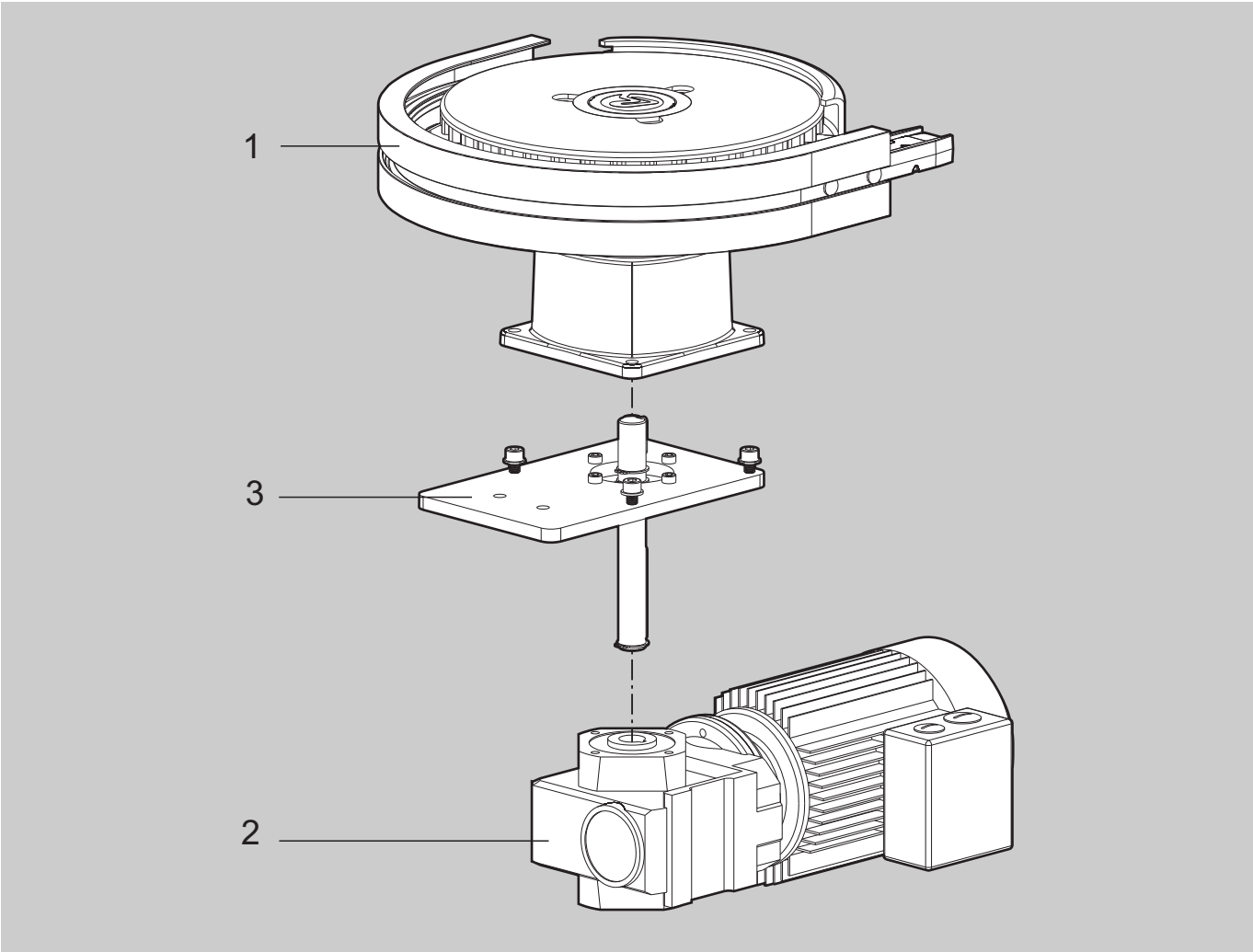


Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Drive wheel	3901174	1		
2	Wheel bend	5116866	1		
3	T-slot washer kit	XCAQ 20X64 CA	2		
4	Hexagon nut	5046629	4	ISO 4032 M8-A2K	
5	Outer bend	XLBE 180A65R150	1		
6	Wheel bend bracket	5116601	1		
7	Wheel bend bracket	5116602	1		
8	Hexagon socket head cap screw	MC6S 6x16	3	ISO 4762 M6x16-8.8-A2K	
9	Hexagon socket c-sunk screw	5046415	4	ISO 10642 M8x35-10.9-A2K	
10	Blind rivet	5045481	4	3,2 X 12	
11	Washer	BRB 6,4X12	3	ISO 7089 6,4x12x1,6-A2K	



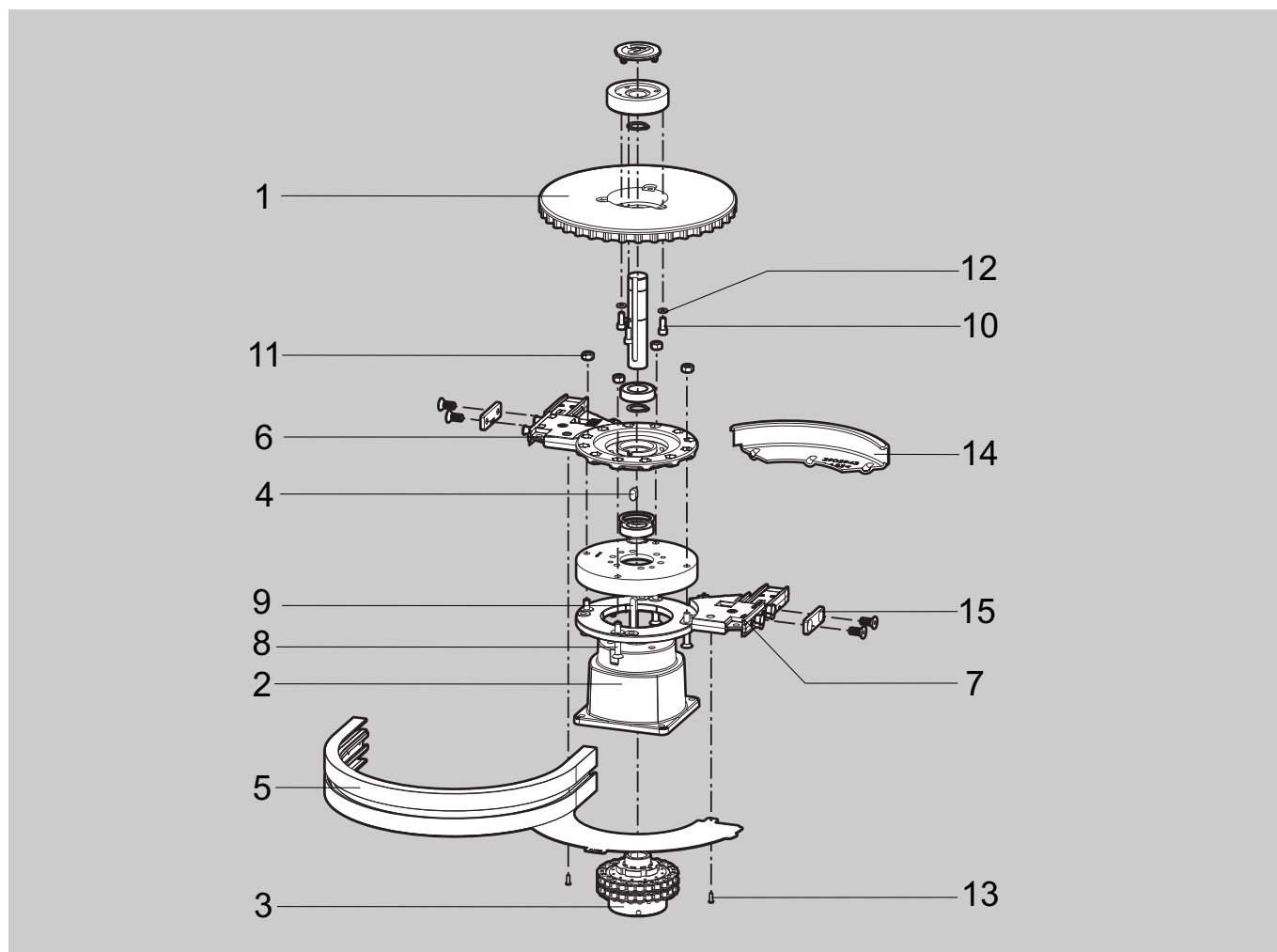
XLEW 18/A65HP (direct drive, with slip clutch)

Complete unit XLEW 18/A65HP



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	0-unit	XLEW 18/0A65HP	1	See next page	
2	Motor	See configuration	1		
3	Adapter plate	3920088	1	For SEW SA37 gear motor	

0-unit XLEW 18/A65HP



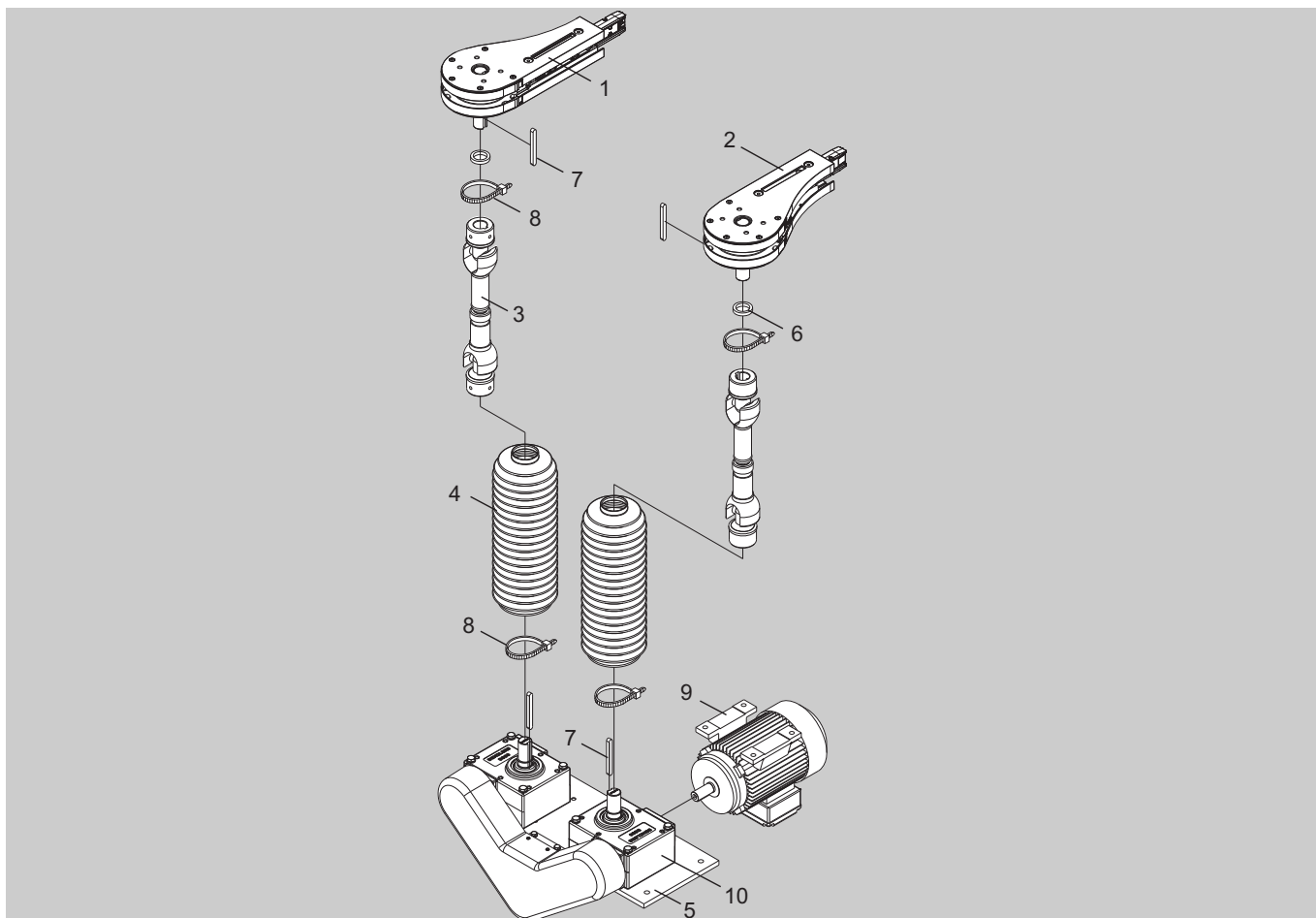
Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Drive wheel	3901174	1		
2	Flange	3920084	1		
3	Slip clutch Ø25mm	5054003	1	(3925774) ISO 08B 1/2"	
	-Slip clutch, Spare parts kit	5056817	(1)	Incl. cup spring, ball, chain wheel.	X
4	Thin parallel key	5044660	1	DIN 6885 A h9 8x7x16	
5	Outer bend	XLBE 180A65R150	1		
6	Wheel bend bracket	5116601	1		
7	Wheel bend bracket	5116602	1		
8	Hexagon socket c-sunk screw	5111816	4	ISO 10642 M8x50-10.9-A2K	
9	Thin parallel key	5046654	1	DIN 6885 A h9 8x7x50	
10	Hexagon socket head cap screw	MC6S 6x16	3	ISO 4762 M6x16-8.8-A2K	
11	Hexagon nut	5046629	4	ISO 4032 M8-A2K	
12	Washer	BRB 6,4X12	3	ISO 7089 6,4x12x1,6-A2K	
13	Blind rivet	5045481	4	3,2 X 12	
14	Wheel bend	5116609	1	Kit	
15	T-slot washer kit	XCAQ 20X64 CA	2		

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Spare parts Synchronous drive unit XLED A65H

Technical information from FlexLink

Complete unit XLED A65H



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	End drive unit	XLEB 0A65HLGU	1	See next page	
2	End drive unit	XLEB 0A65HRGU	1	See next page	
3	Sliding element	3926664	2		
4	Protecting bellows	3926663	2		
5	Synchronous unit	5046275	1	5 m/min	
		5046276		10 m/min	
		5046277		15 m/min	
		5046278		18 m/min	
		5046279		22 m/min	
		5046280		27 m/min	
		5046281		35 m/min	
		5046282		45 m/min	
		5046283		55 m/min	
6	Spacer	3921652	2		
7	Thin parallel key	DIN 6885 A h9 8x7x40	4		
8	Cable tie	5045673	5	280X4,5 mm black	
9	Motor		1	see speed table in Drive unit guide for the correct motor	
10	Gear box	BS 50	2	see speed table in Drive unit guide for the correct gear box	

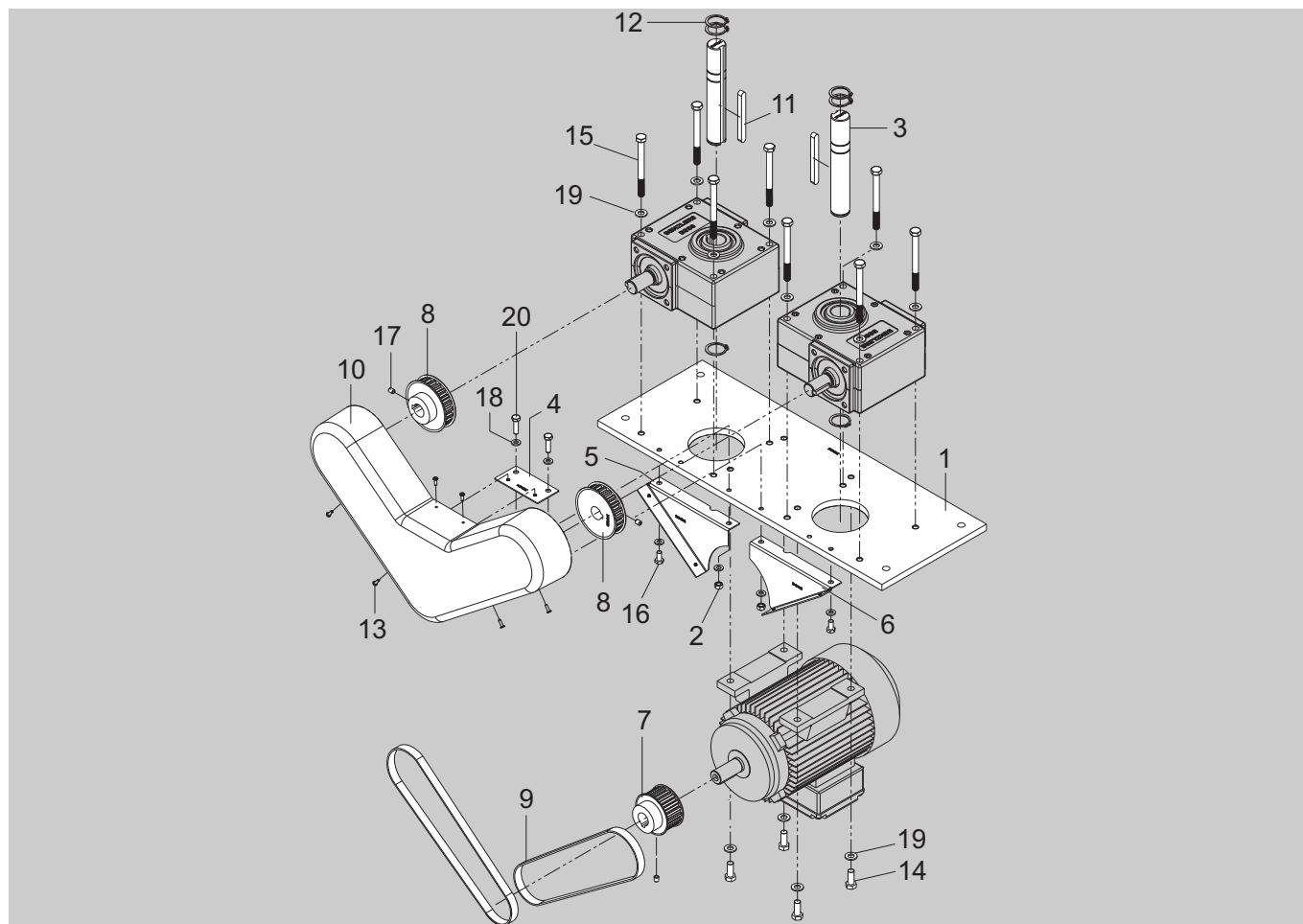
This diagram illustrates the assembly of a mechanical component, likely a door handle or latch. The parts are numbered as follows:

- 1**: The main mounting plate, which is L-shaped and features a circular hole and several pre-drilled holes for screws.
- 2**: A curved bracket that fits into the upper part of the mounting plate.
- 3**: A curved bracket that fits into the lower part of the mounting plate.
- 4**: A gear or cam mechanism that is mounted onto the handle shaft.
- 5**: The handle itself, which is a long, rectangular piece with a contoured grip and a mounting bracket at one end.
- 6**: A series of screws used to secure the mounting plate to the wall.
- 7**: A screw used to secure the handle to the mounting plate.

The diagram shows the exploded view of these components, with dashed lines indicating their relative positions and how they fit together. A small inset image in the bottom right corner shows the final assembled unit.

 FlexLink® Spare parts 5733EN-1 44

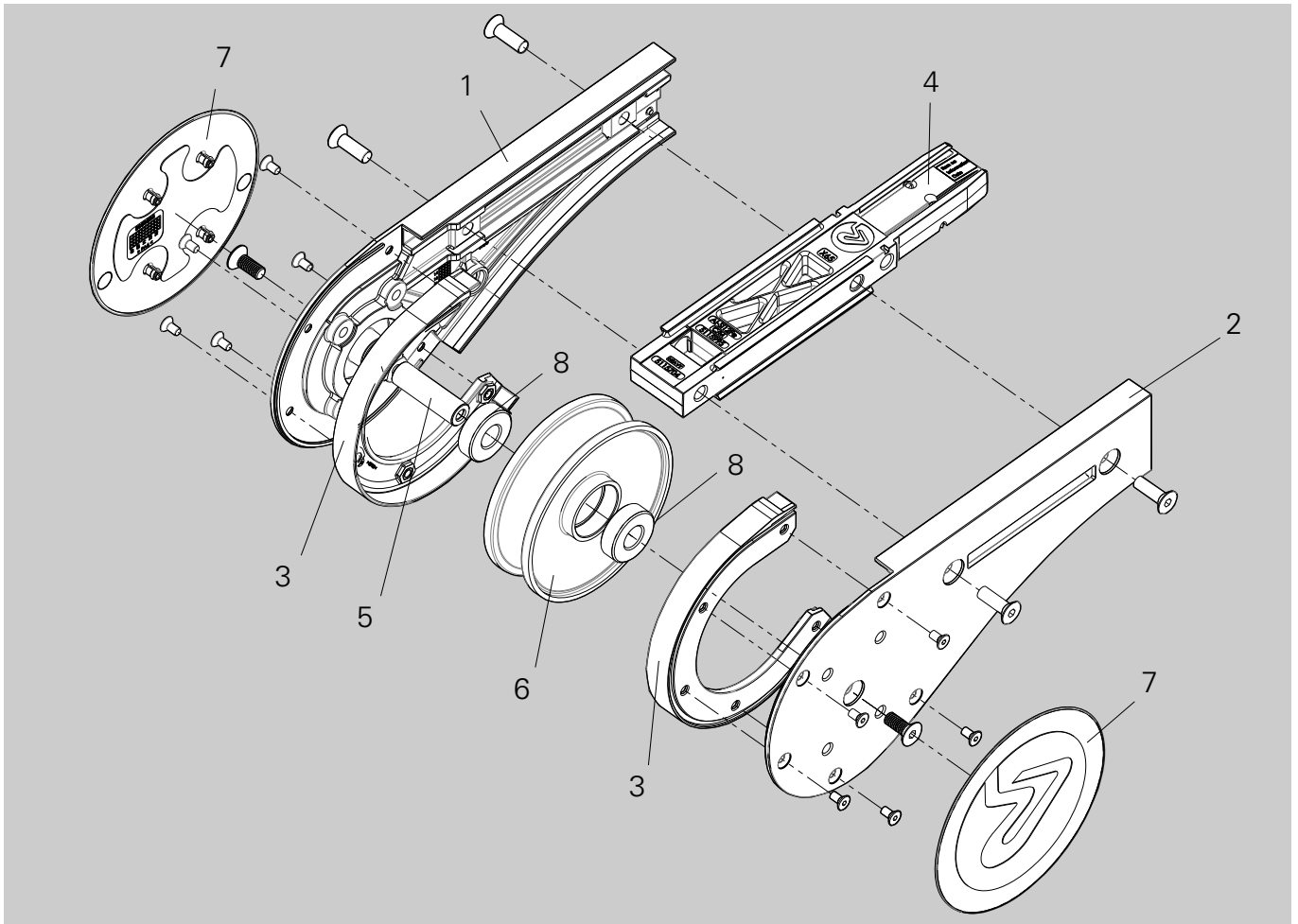
0-unit XLED A65H



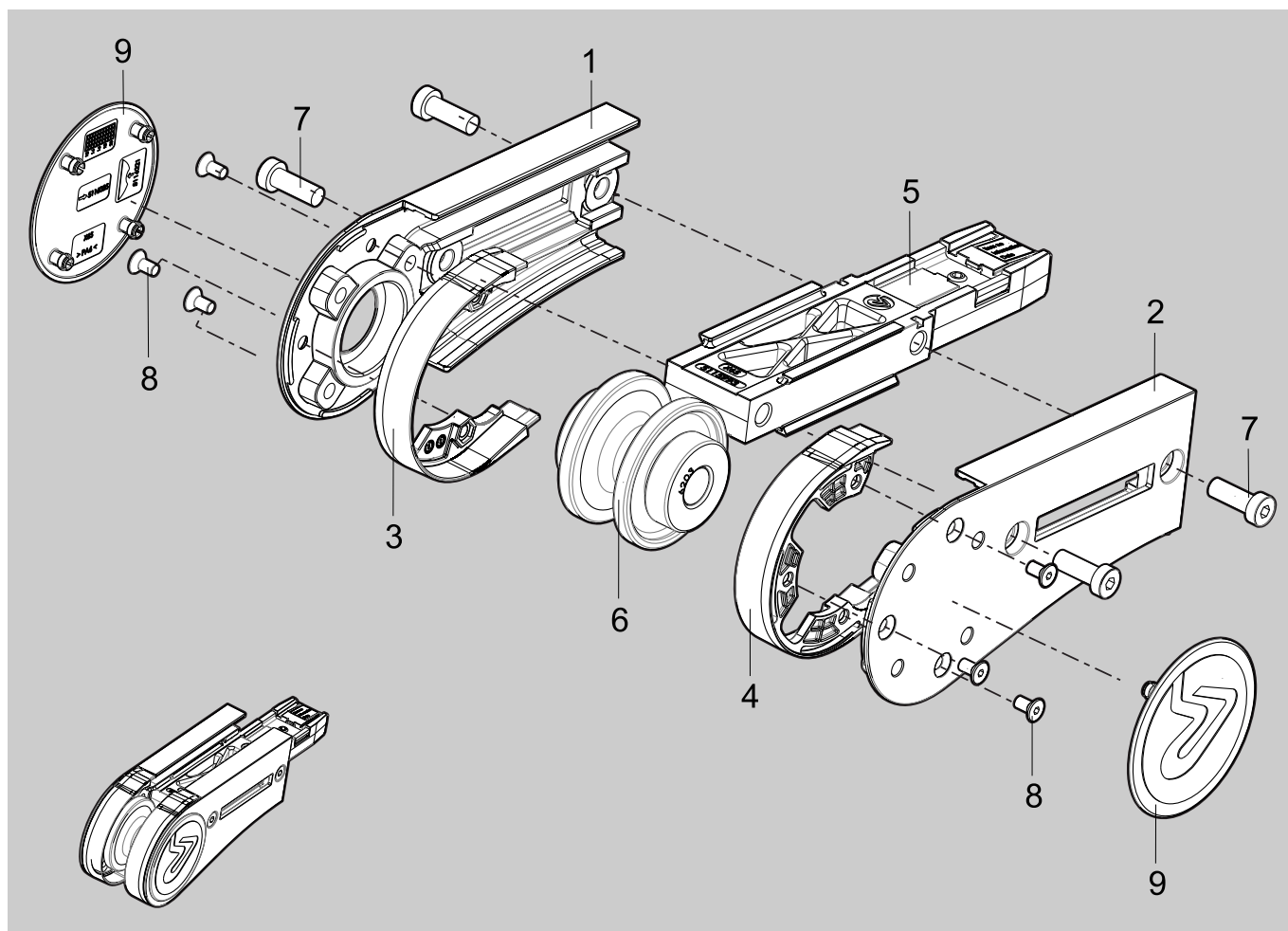
Item	Description	Part No	Qty XLED # H										Comments	Rec. SPC
			5	10	15	18	22	27	35	45	55			
1	Holder plate	3904045	1										M6M M6 Ø25 mm	
2	Hexagon nut	ISO 4032 M6-A2K	2											
3	Shaft	3926513	2											
4	Bracket	3904041	1											
5	Bracket	3904042	1											
6	Bracket	3904043	1											
7	Sprocket wheel	3927321 3904040	1 -	1 -	1 -	- 1	1 -	- 1	1 -	1 -	- 1	Z1	x	
8	Sprocket wheel	3927320 3904039	2 -	2 -	2 -	- 2	2 -	- 2	2 -	2 -	- 2	Z2	x	
9	Belt	240 L-050	2											x
10	Belt shield	3904044	1											
11	Thin parallel key	DIN 6885 A h9 8x7x80	2											
12	Retaining ring	DIN 471 25St	6											
13	Blind rivet	48 BS 3,2 x 9,7	6											
14	Hexagon head bolt	ISO 4017 M8x20-8.8-A2K	4											
15	Hexagon head bolt	ISO 4014 M8x90-8.8-A2K	8											
16	Hex head screw	ISO 4017 M6x12-8.8-A2K	2											
17	Slotted set screw	ISO 4029 M6x8-A2K	3											
18	Washer	ISO 7089 6,4x12x1,6-A2K	6										BRB 6,4x12	
19	Washer	ISO 7089 8,4x16x1,6-A2K	12										BRB 8,4x16	
20	Hexagon head bolt	ISO 4017 M6x22-8.8-A2K	2											

Technical information from FlexLink

Idler end unit XLEJ A65

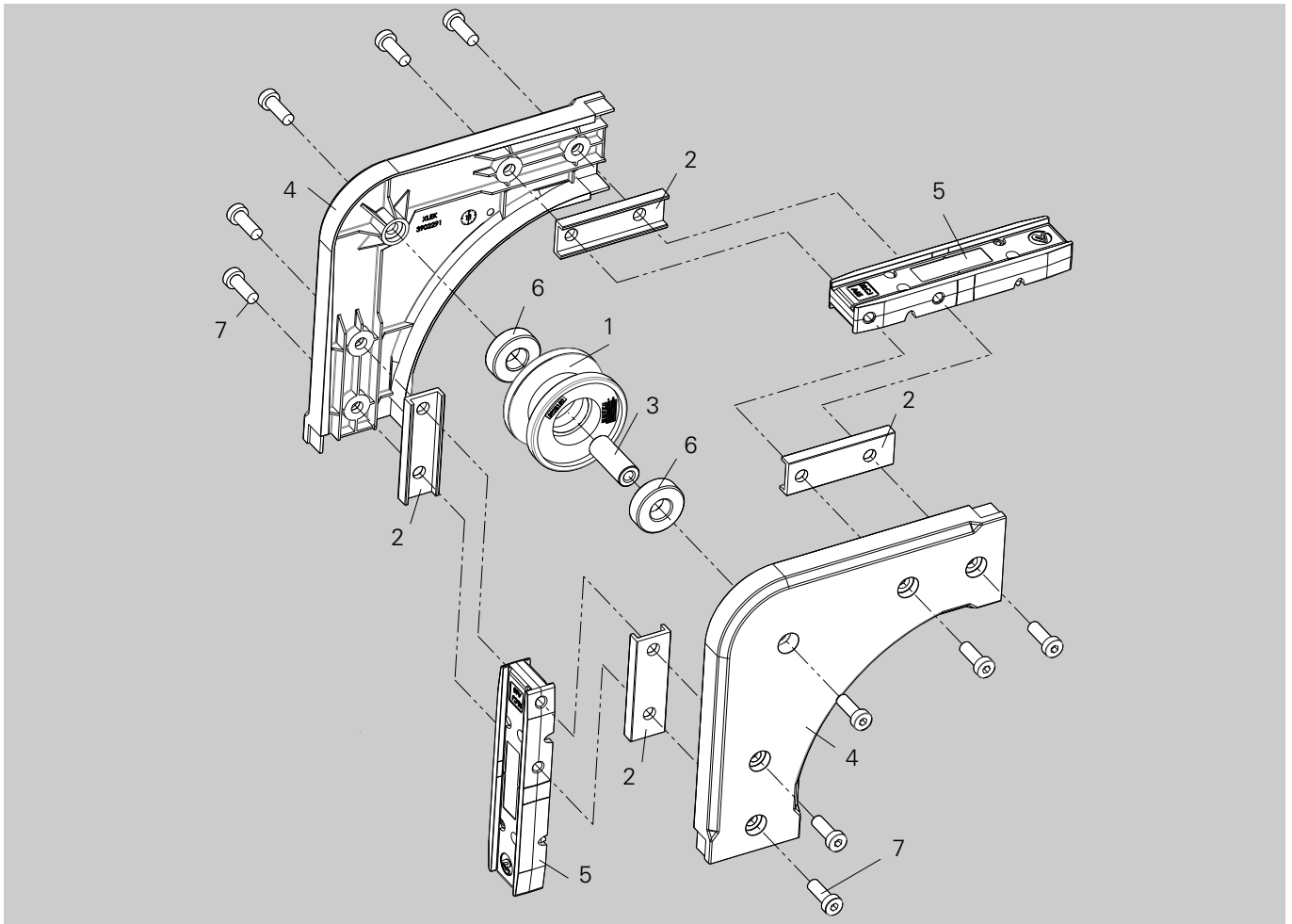
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Idler end unit Type S XLEJ A65 S



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1*	Side plate	(5116063)	1		
2*	Side plate	(5116064)	1		
3*	Steering guide L	(5116134)	1		
4*	Steering guide R	(5116135)	1		
5	Frame	5115994	1		
6	Assembly kit for XL Idler end	5111573	1		X
7	Hexagon socket head cap screw	5116533	4		
8	Hexagon socket c-sunk screw	5044896	6		
9*	Cover	5116025	2		
*) 3+4	Steering guide Kit L+R	5117125	1		X
*) 1+2+9	Side plate kit L+R X65	5117126	1		

Idler bend unit, 90° XLEK 90A65

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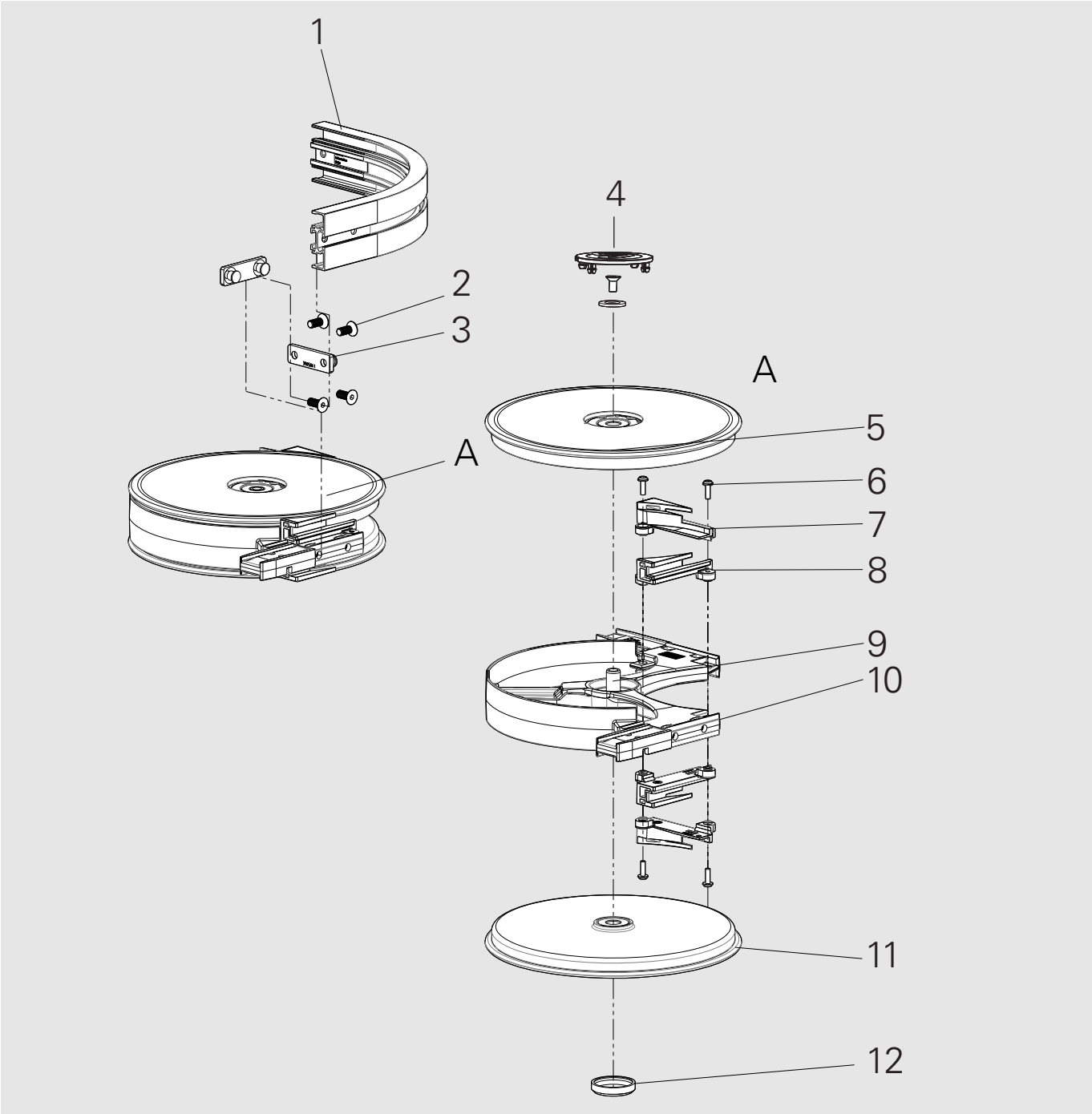


Wheel bends XLBH_A65R150

Revision list

Document designation	Date	Type of revision	Entered by
5734EN-1	13-04-26	Initial version	JE

Complete wheel bend



<http://www.flexlink.com>

Spare parts Basic locating module XLUL 11



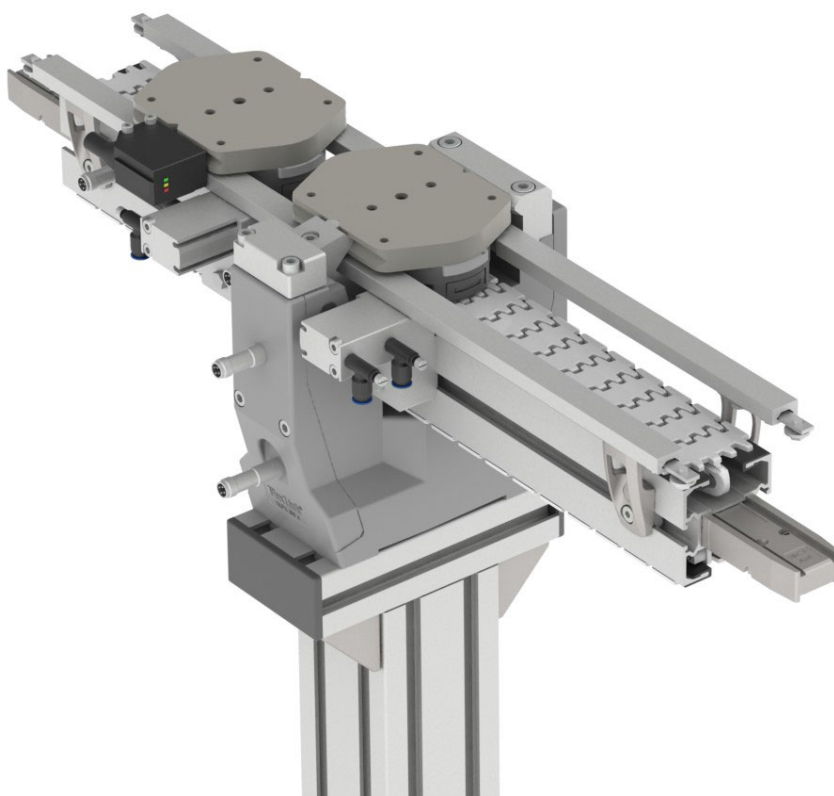
Technical information from FlexLink

5735EN-1

Basic locating module XLUL 11

Revision list

Document designation	Date	Type of revision	Entered by
5735EN-1	13-04-29	Initial version	JE



Description	Std name	Manufacturer	Type	External order no	FlexLink order no.
Pre-stop initiator	Sensor	SICK	IM12-08NPS-ZC1	7900045	5058572
Sensor bracket for Pre-stop initiator	Sensor bracket	FlexLink	-	-	XLPB 12 H
RFID reader/writer	RFID r/w	IFM Electronic	-	DTA100	5058152
For more information see http://www.flexlink.com/en/Images/8050183User_doc_X65_loc_mod_EN.pdf					

Spare parts Divert and merge modules



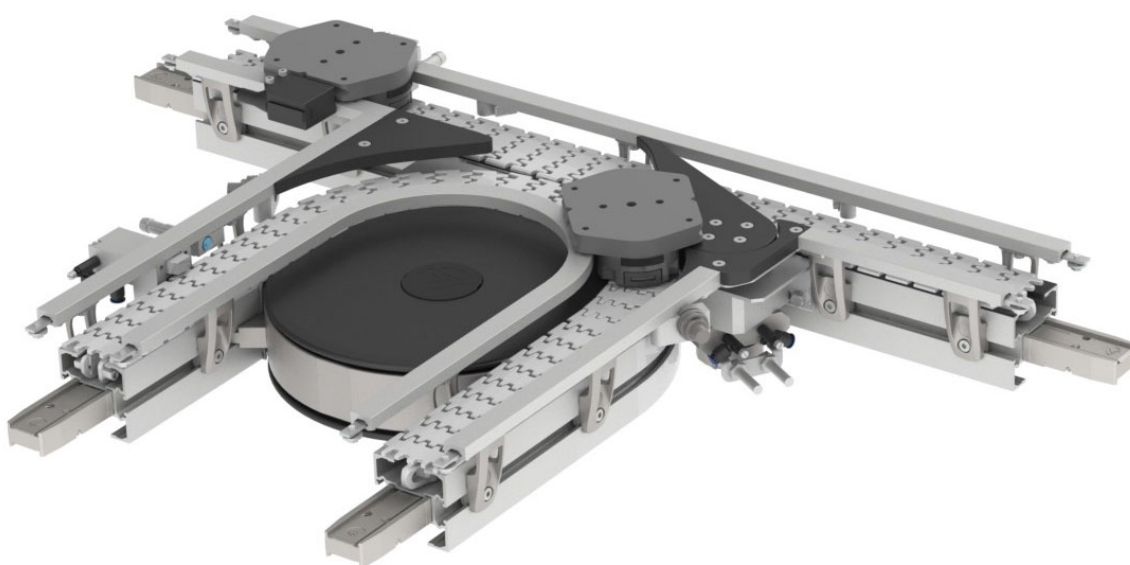
Technical information from FlexLink

5736EN-1

XLUT 45/90 D, XLUT 45/90 M, XLUT 45/90 C

Revision list

Document designation	Date	Type of revision	Entered by
5736EN-1	13-04-29	Initial version	JE



Description	Std name	Manufacturer	Type	External order no	FlexLink order no.
Prestop initiator	Sensor	SICK	IM12-08NPS-ZC1	7900045	5058572
Sensor bracket for Prestop initiator	Sensor bracket	FlexLink	-	-	XLPB 12 H
Photoeye for sensing pallet route	Sensor	SICK	MHL 15-P3336	1026129	5058929
Bracket for photoeye	Bracket	FlexLink	-	-	8050137
Reflector	Reflector	FlexLink	-	-	8050114
Sensor for position of diverter arm	Sensor	Festo	SIEN-M8B-PS-S-L	-	5115023
Connector M8 - M12	Connector	Murr	7000-42201-0000000	-	5113472
RFID reader/writer	RFID r/w	IFM	-	DTA100	5058152
		Electronic			
For more information see http://www.flexlink.com/en/Images/8050179User_doc_X65_fnk_mod_EN.pdf					

Product designations in alphanumeric order

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XLER 0A65HNRP	35
XLER 0A65MNLP	31
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